



F.I.A. Recognition No. 3026  
Group III

# ROYAL AUTOMOBILE CLUB

31, Belgrave Square, London, S.W.1

Form of recognition in accordance with appendix J to the International Sporting Code of the  
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Manufacturer Lotus Cars Limited Cylinder-capacity 1558 cm.<sup>3</sup> 95 in.<sup>3</sup>  
Model Elan Plus Two  
Serial No. of chassis/body 50/0001 onwards Manufacturer Lotus Cars Limited  
Serial No. of engine F1 Manufacturer Lotus Cars Limited  
Recognition is valid from 1/7/70 List 70/7

The manufacturing of the model described in this recognition form started on 6th January 1969  
and the minimum production of 1,000 identical cars, in accordance with the specifications of  
this form was reached on 10th November 1969

Photograph A, ¾ view of car from front



F.I.A. Stamp

R.A.C. Stamp

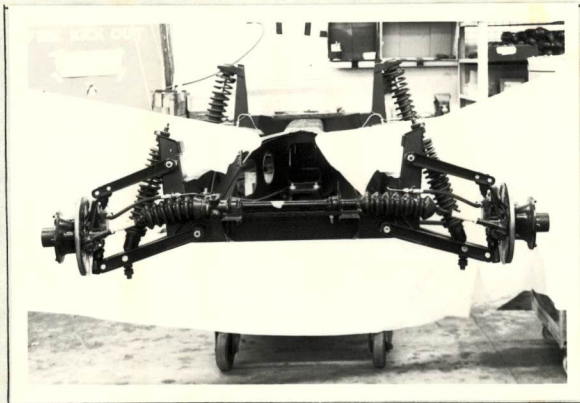
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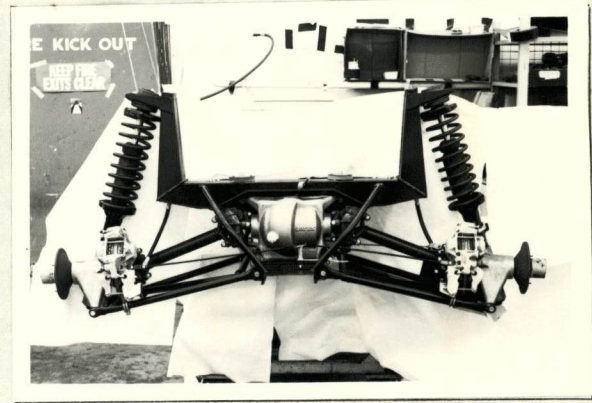
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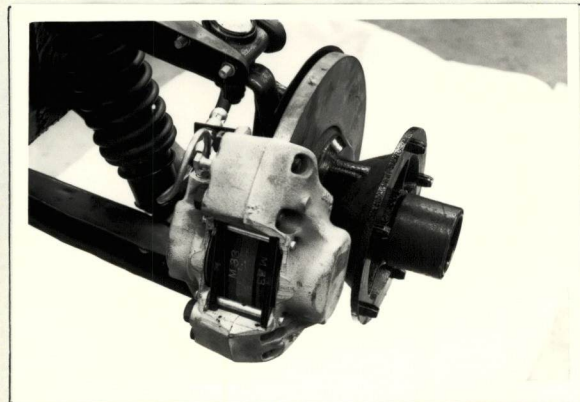
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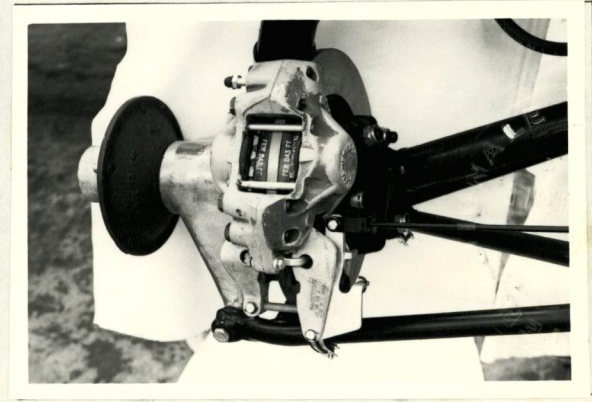
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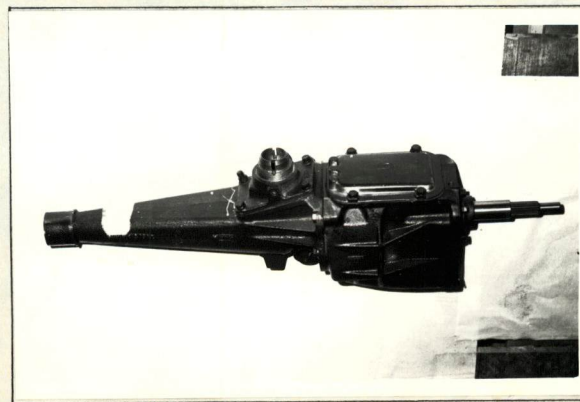
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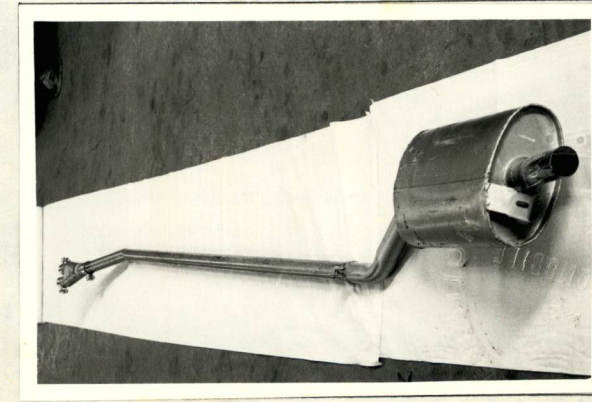
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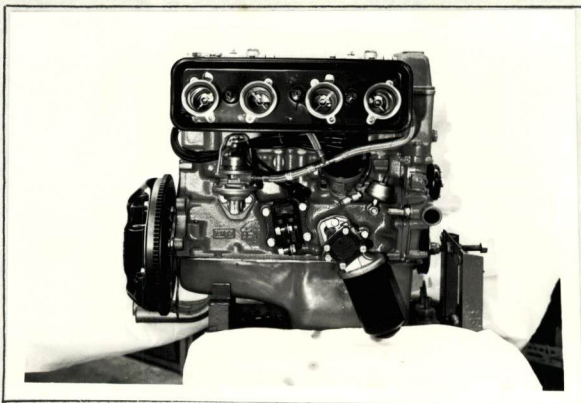
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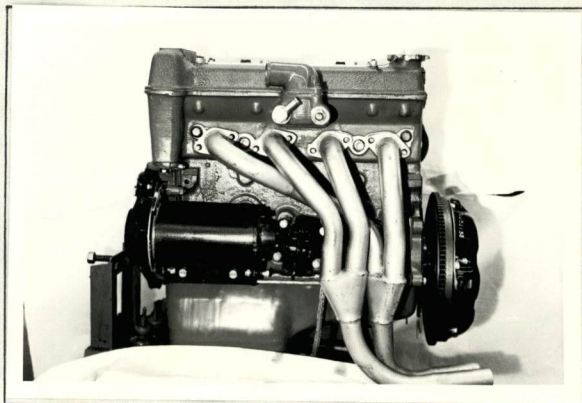
I



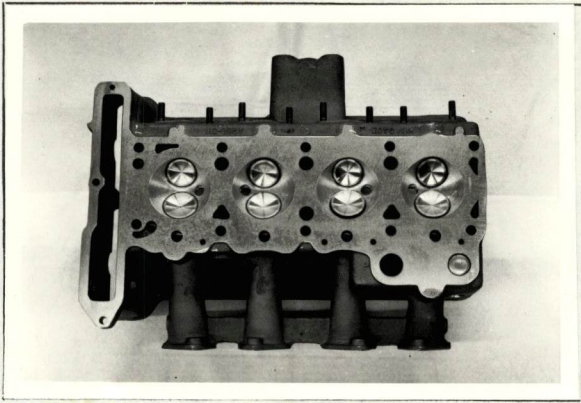
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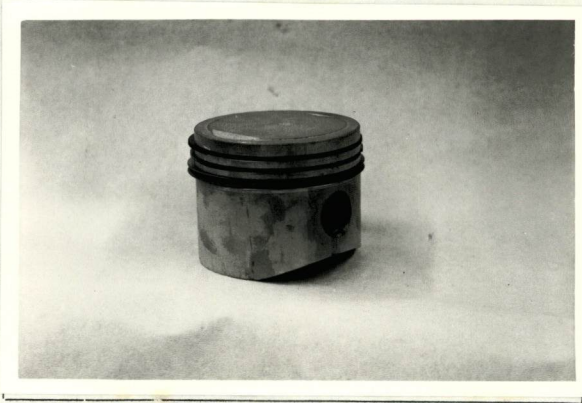
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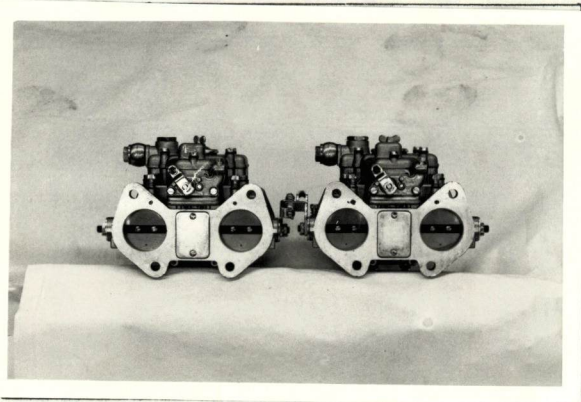
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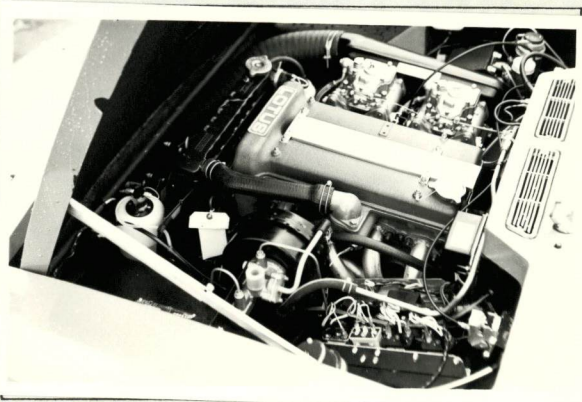
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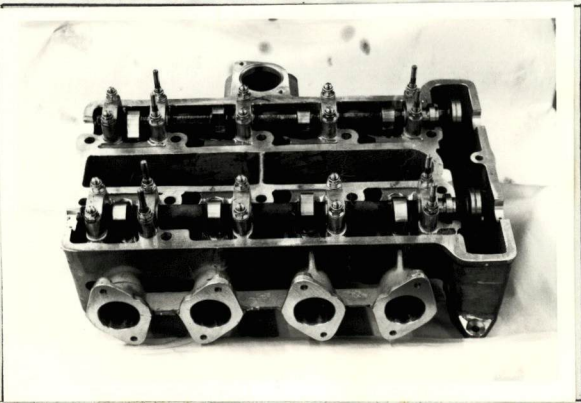
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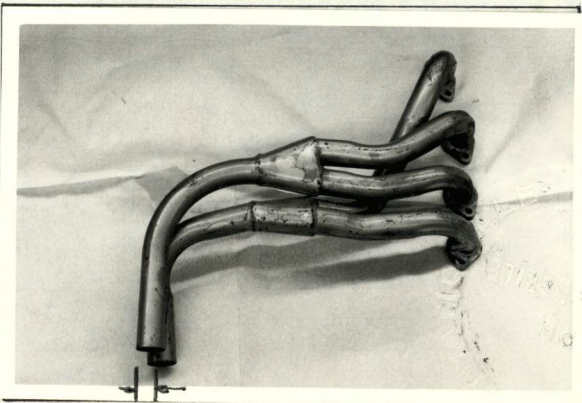
O



P



Q

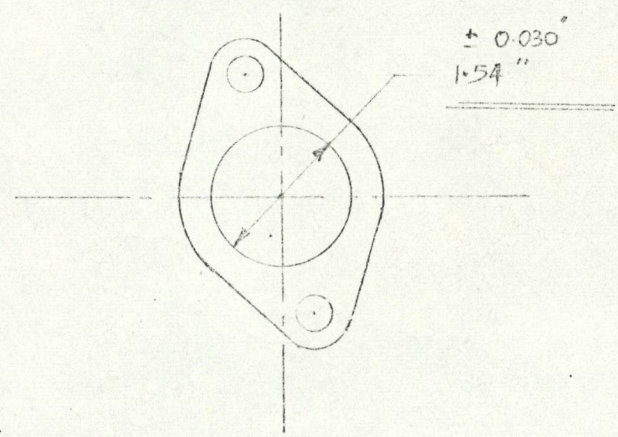


31-75 mm / 1.25"

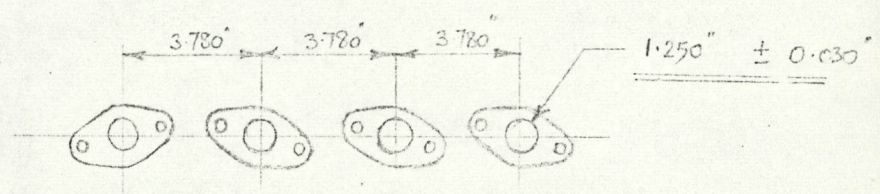
Drawing inlet manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.

Integral with cylinder head

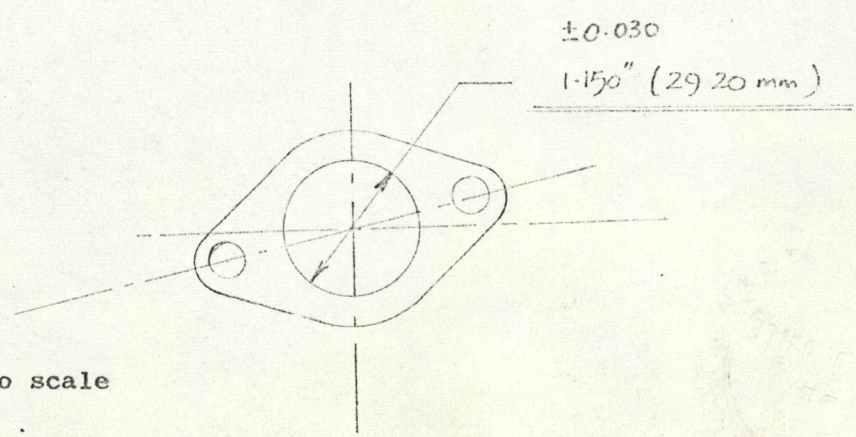
Drawing of entrance to inlet port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



Drawing of exhaust manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



Drawing of exit to exhaust port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



N.B. Drawings not to scale

**NOTE 1.**

All dimensions must be given in two measuring systems, see Note 3.

**CAPACITIES AND DIMENSIONS**

- |                |          |    |        |
|----------------|----------|----|--------|
| 1. Wheelbase   | 2438 mm. | 96 | inches |
| 2. Front track | 1370 mm. | 54 | inches |
| 3. Rear track  | 1397 mm. | 55 | inches |

Ground clearance at bottom of front box assembly is 6ins 15.2 cm.

See Note 2

See photograph D

Ground clearance at bottom of chassis on rear axle centre line is 6 ins 15.2 cms.

See Note 2

See photograph E

- |  |                         |                   |               |
|--|-------------------------|-------------------|---------------|
| 4. Overall length of the car   | 428.6 cm.               | 168 $\frac{3}{4}$ | inches        |
| 5. Overall width of the car  | 168.2 cm.               | 66 $\frac{1}{4}$  | inches        |
| 6. Overall height of the car   | 119.3 cm.               | 47                | inches        |
| 7. Capacity of fuel tank (reserve included)  | 59 ltrs.                | 15.6 gall. U.S.   | 13 gall. Imp. |
| 8. Seating Capacity.   | Two plus occasional two |                   |               |
| 9. Weight. Total weight of the car with normal equipment, water, oil, and spare wheel but without fuel or repair tools : | 946 kg.                 | 2086 lbs.         | 18.625 cwts.  |

**NOTE 2.**

Differences in track caused by the use of other wheels with different rim widths must be stated when recognition is requested for the wheels concerned. Specify ground clearance in relation to the track and give drawing of two easily recognisable points at front and rear at which measurements are taken. These ground clearance dimensions are only for information when checking the track and can in no way affect the eligibility of the car.

**NOTE 3.**

**CONVERSION TABLE**

1 inch/pouce	— 2.54	cm.	1 quart US	— 0.9464	ltrs.
1 foot/pied	— 30.4794	cm.	1 pint (pt)	— 0.568	ltrs.
1 sq. inch/pouce carre	— 6.452	cm. <sup>2</sup>	1 gallon Imp.	— 4.546	ltrs.
1 cubic inch/pouce cube	— 16.387	cm. <sup>3</sup>	1 gallon US	— 3.785	ltrs.
1 pound/livre (lb)	— 453.593	gr.	1 hundred weight (cwt.)	— 50.802	kg.

**CHASSIS AND COACHWORK (Photographs A, B and C)**

- 20. Chassis/body construction: separate/unitary construction
- 21. Unitary construction, material(s) **N/A**
- 22. Separate construction, Material(s) of chassis **Steel**
- 23. Material(s) of coachwork **Glass Fibre Reinforced Plastic**
- 24. Number of doors **2** Material(s) **Glass Fibre Reinforced Plastic**
- 25. Material(s) of bonnet **Glass Fibre Reinforced Plastic**
- 26. Material(s) of boot lid **Glass Fibre Reinforced Plastic**
- 27. Material(s) of rear-window **Toughened Glass**
- 28. Material(s) of windscreen **Laminated Glass**
- 29. Material(s) of front-door windows **Toughened Glass**
- 30. Material(s) of rear-door windows **N/A**
- 31. Sliding system of door windows **Electrically operated vertical slide**
- 32. Material(s) of rear-quarter light **N/A**

**ACCESSORIES AND UPHOLSTERY**

- 38. Interior heating : yes ~~no~~
- 39. Air conditioning : ~~yes~~ — no
- 40. Ventilation : yes ~~no~~
- 41. Front seats, type of seat and upholstery **Individual Leathercloth**
- 42. Weight of front seat(s), complete with supports and rails, out of the car :
 

kg.	30 lbs.
-----	---------
- 43. Rear seats, type of seat and upholstery **Bench type with fixed console, in leathercloth**
- 44. Front bumper, material(s) **Chromed Steel** Weight **5 lbs.**
- 45. Rear bumper, material(s) **Chromed Steel** Weight **6 lbs.**

**WHEELS**

- 50. Type **Lotus 'Knock-On'**
- 51. Weight (per wheel, without tyre) **11½ lbs.**
- 52. Method of attachment **Central Knock-on nut 5 locating studs**
- 53. Rim diameter **13 ins.** 54. Rim width **5½ ins.**

**STEERING**

- 60. Type **Rack and Pinion**
- 61. Servo-assistance : ~~yes~~ — no
- 62. Number of turns of steering wheel from lock to lock **3¼**
- 63. In case of servo-assistance **N/A**

Make Lotus

Model Elan Plus Two

F.I.A. Rec. No. 3026

**SUSPENSION**

- 70. Front suspension (photograph D), type **Independent**
- 71. Type of spring **Coil**
- 72. Stabiliser (if fitted) **Torsional Anti roll bar fitted**
- 73. Number of shock absorbers **Two**      74. Type **Telescopic hydraulic**
- 78. Rear suspension (photograph E), type **Chapman strut**
- 79. Type of spring **Coil**
- 80. Stabiliser (if fitted) **Not fitted**
- 81. Number of shock absorbers **Two**      82. Type **Telescopic hydraulic**

**BRAKES** (photographs F and G)

- 90. Method of operation **Hydraulic**
- 91. Servo-assistance (if fitted), type **Girling Hydraulic Vacuum**
- 92. Number of hydraulic master cylinders **One**

- |                                   |            |              |              |             |             |
|-----------------------------------|------------|--------------|--------------|-------------|-------------|
| 93. Number of cylinders per wheel | <b>One</b> |              |              |             |             |
| 94. Bore of wheel cylinder(s)     |            | <b>FRONT</b> |              | <b>REAR</b> |             |
|                                   |            | 53.975 mm.   | 2 1/8 inches | 34 mm.      | 1.34 inches |

**Drum Brakes**      **Not fitted**

- |                               |  |                  |         |                  |         |
|-------------------------------|--|------------------|---------|------------------|---------|
| 95. Inside diameter           |  | mm.              | inches  | mm.              | inches  |
| 96. Length of brake linings   |  | mm.              | inches  | mm.              | inches  |
| 97. Width of brake linings    |  | mm.              | inches  | mm.              | inches  |
| 98. Number of shoes per brake |  |                  |         |                  |         |
| 99. Total area per brake      |  | mm. <sup>2</sup> | sq. in. | mm. <sup>2</sup> | sq. in. |

**Disc Brakes**

- |                               |            |                       |               |                       |             |
|-------------------------------|------------|-----------------------|---------------|-----------------------|-------------|
| 100. Outside diameter         |            | 254 mm.               | 10 inches     | 254 mm.               | 10 inches   |
| 101. Thickness of disc        |            | 12.7 mm.              | 0.5 inches    | 12.7 mm.              | 0.5 inches  |
| 102. Length of brake linings  |            | 64.2 mm.              | 2.53 inches   | 46.5 mm.              | 1.83 inches |
| 103. Width of brake linings   |            | 51.5 mm.              | 2.03 inches   | 38 mm.                | 1.50 inches |
| 104. Number of pads per brake | <b>Two</b> |                       |               |                       |             |
| 105. Total area per brake     |            | 6613 mm. <sup>2</sup> | 10.26 sq. in. | 3534 mm. <sup>2</sup> | 5.5 sq. in. |

Make Lotus Model Elan Plus Two F.I.A. Rec. No. 3025

**ENGINE** (photographs J and K)

130. Cycle	<b>Four stroke</b>	131. Number of cylinders	<b>Four</b>
132. Cylinder Arrangement	<b>In line (Vertical)</b>		
133. Bore	<b>82.55 mm. 3.25 in.</b>	134. Stroke	<b>72.75 mm. 2.864 in.</b>
135. Capacity per cylinder			<b>389.5 cm.<sup>3</sup> 23.75 cu. in.</b>
136. Total cylinder capacity			<b>1558 cm.<sup>3</sup> 95.2 cu. in.</b>
137. Material(s) of cylinder block	<b>Cast Iron</b>	138. Material(s) of sleeves (if fitted)	<b>None</b>
139. Cylinder head, material(s)	<b>Aluminium Alloy</b>	Number fitted	<b>One</b>
140. Number of inlet ports	<b>Four</b>	141. Number of exhaust ports	<b>Four</b>
142. Compression ratio	<b>9.8 : 1 ± 0.3</b>		
143. Volume of one combustion chamber			<b>44.4 cm.<sup>3</sup> 2.71 cu. in.</b>
144. Piston, material	<b>Aluminium Alloy</b>	145. Number of rings	<b>3</b>
146. Distance from gudgeon pin centre line to highest point of piston crown			<b>40.44 mm. 1.595 in.</b>
147. Crankshaft : moulded/ <del>stamped</del>		148. Type of crankshaft: integral/.....	<b>Cast with balance weights</b>
149. Number of crankshaft main bearings	<b>Five</b>		
150. Material of bearing cap	<b>Cast Iron</b>		
151. System of lubrication : <del>dry sump</del> /oil in sump			
152. Capacity, lubricant	<b>3.977 ltrs. 7.00 pts.</b>		<b>4.2 quarts U.S.</b>
153. Oil cooler : <b>yes/no</b>		154. Method of engine cooling	<b>Water</b>
155. Capacity of cooling system	<b>7.9 ltrs. 14 pts.</b>		<b>4.2 quarts U.S.</b>
156. Cooling fan (if fitted) dia.			<b>27.94 cm. 11 in.</b>
157. Number of blades of cooling fan	<b>Two</b>		

**Bearings**

158. Crankshaft main, type	<b>Steel backed shell</b>	dia.	<b>54 m.m.</b>	<b>2.125 in.</b>
159. Connecting rod big end, type	<b>Steel backed shell</b>	dia.	<b>49.205 m.m.</b>	<b>1.937 in.</b>

**Weights**

160. Flywheel (clean)		<b>7.0 kg.</b>	<b>15.5 lbs.</b>
161. Flywheel with clutch (all turning parts)		<b>13.0 kg.</b>	<b>28.7 lbs.</b>
162. Crankshaft	<b>11.0 kg. 24.5 lbs.</b>	163. Connecting rod	<b>.551 kg. 1.0 lbs.</b>
164. Piston with rings and pin		<b>.517 kg.</b>	<b>1.16 lbs.</b>

**FOUR STROKE ENGINES**

170. Number of camshafts **Three**                      171. Location **Two in head one in block**  
 172. Type of camshaft drive **Chain**  
 173. Type of valve operation **Overhead camshafts and tappets**

**INLET** (see page 4)\*

180. Material(s) of inlet manifold **Aluminium alloy integral with head**  
 181. Diameter of valves **38.86 mm. 1.53 ins.**  
 182. Max. valve lift **9.54 mm. .372 in.**      183. Number of valve springs **Eight**  
 184. Type of spring **Coil**                      185. Number of valves per cylinder **One**  
 186. Tappet clearance for checking timing (cold/warm) **1.52 mm. .006 ins.**  
 187. Valves open at (with tolerance for tappet clearance indicated) **26° B. T. D. C.**  
 188. Valves close at (with tolerance for tappet clearance indicated) **66° A. B. D. C.**  
 189. Air filter, type **Dry element**

**EXHAUST** (see page 4)\*

195. Material(s) of exhaust manifold **Cast Iron**  
 196. Diameter of valves **33.66 mm. 1.325 ins.**  
 197. Max. valve lift **9.54 mm. .372 in.**      198. Number of valve springs **Eight**  
 199. Type of spring **Coil**                      200. Number of valves per cylinder **One**  
 201. Tappet clearance for checking timing (cold/warm) **1.77 mm. .007 ins.**  
 202. Valves open at (with tolerance for tappet clearance indicated) **66° B. B. D. C.**  
 203. Valves close at (with tolerance for tappet clearance indicated) **26° A. T. D. C.**  
 204. Diameter outlet orifice exhaust manifold **31.75 mm. 1.25 ins.**

**CARBURETION** (photograph N)

210. Number of carburettors fitted **Two**                      211. Type **Twin Choke Horizontal**  
 212. Make **Weber**                                      213. Model **40 DCOE**  
 214. Number of mixture passages per carburettor **Two**  
 215. Flange hole diameter of exit port(s) of carburettor **40 mm. 1.575 ins.**  
 216. Minimum diameter of venturi/minimum diam. with piston at maximum height (example: SU) **33 mm. 1.30 ins.**

**INJECTION** (if fitted) **Not fitted**

220. Make of pump                                      221. Number of plungers  
 222. Model or type of pump                      223. Total number of injectors  
 224. Location of injectors  
 225. Minimum diameter of inlet pipe **mm. ins.**

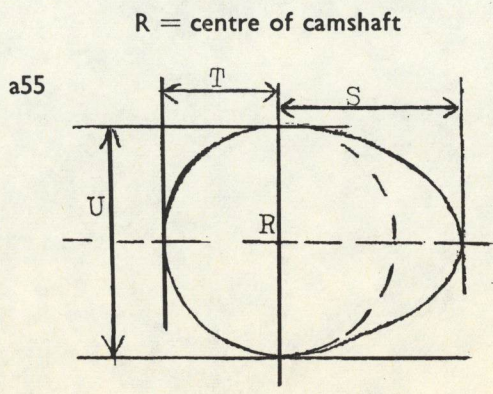
\* For additional information concerning two-stroke engines and super-charged engines, see page 13.

**ENGINE ACCESSORIES**

- 230. Fuel pump : mechanical ~~and/or electrical~~
- 231. No. fitted One
- 232. Type of ignition system Coil
- 233. No. of distributors One
- 234. No. of ignition coils One
- 235. No. of spark plugs per cylinder One
- 236. Generator, type : dynamo/~~alternator~~—number fitted One
- 237. Method of drive V Belt from crankshaft pulley
- 238. Voltage of generator 12 volts
- 239. Battery, number One
- 240. Location Under floor of boot
- 241. Voltage of battery 12 volts

**ENGINE AND CAR PERFORMANCES** (as declared by manufacturer in catalogue)

- 250. Max. engine output 118 (type of horsepower: BHP) at 6250 r.p.m.
- 251. Max. r.p.m. 6,500 output at that figure
- 252. Max. torque 106 lbs ft (14.655 kg. m) at 5000 r.p.m.
- 253. Max. speed of the car Not quoted km./hour miles/hour  
by manufacturer



**Inlet cam**

S =	mm.	<u>0.95</u> inches
T =	mm.	<u>0.60</u> inches
U =	mm.	<u>1.20</u> inches

**Exhaust cam**

S =	mm.	<u>0.95</u> inches
T =	mm.	<u>0.60</u> inches
U =	mm.	<u>1.20</u> inches



**IMPORTANT:**

During the scrutineering of cars entered in group 5 (Sportscars) only the following items of the present recognition form are to be taken into consideration: 1, 2, 3, 9, 20, 21, 22, 23, 24, 25, 26, 70, 71, 78, 79, 90, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 147, 148, 149, 150, 158, 159, 170, 171, 172, 173, 185, 200, 270, 271, 274, 275, 290, 291, 292 and photographs A, B, D, E, F, G, H, J, K and O.

The vehicle described in this form has been subject to the following amendments:

on.....19.....	rec. no.....	List.....	on.....19.....	rec. no.....	List.....
on.....19.....	rec. no.....	List.....	on.....19.....	rec. no.....	List.....
on.....19.....	rec. no.....	List.....	on.....19.....	rec. no.....	List.....
on.....19.....	rec. no.....	List.....	on.....19.....	rec. no.....	List.....
on.....19.....	rec. no.....	List.....	on.....19.....	rec. no.....	List.....

Optional equipment affecting preceding information. This to be stated together with reference number.

LOE/2S/\* ALLOY ROAD WHEELS

LOE/2S/2 ENGINE MODIFICATIONS see attached sheet

LOE/2S/3 ALLOY DIFF CASING

LOE/2S/4 ALLOY GEARBOX HOUSING

LOE/2S/5 ALLOY BELL HOUSING

LOE/2S/6 ALLOY GEARBOX HOUSING EXTENSION

LOE/2S/7 ALTERNATOR

LOE/2S/8 OIL COOLER

LOE/2S/9 OPTIONAL FINAL DRIVE RATIO 3.55:1



MOTOR SPORT DIVISION  
The Royal Automobile Club,  
31 Belgrave Square, London, S.W.1

Manufacturer..... Lotus  
Model..... Elan Plus Two  
F.I.A. Recognition No. 3026  
Amendment No. 70/17

*Amendment to Form of Recognition*

**FEDERATION INTERNATIONALE DE L'AUTOMOBILE**

No.

Reference No.

As from December 1969 this model is re-named the Elan + 2'S' with re-designed interior and the addition of fog and spot lamps moulded into the front body section.



Date amendment is valid from..... 1/7/70

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION  
The Royal Automobile Club,  
31 Belgrave Square, London, S.W.1

Manufacturer..... LOTUS  
Model..... + 2'S'  
F.I.A. Recognition No. .... 3026  
Amendment No. .... 1/AE

*Amendment to Form of Recognition*

**FEDERATION INTERNATIONALE DE L'AUTOMOBILE**

No.

Reference No.

MODEL LOTUS + 2'S' NOW DESIGNATED LOTUS + 2'S' 130  
SILVER CABIN AREA 'BIG VALVE' CAMSHAFT COVER

**Amendments as follows:-**

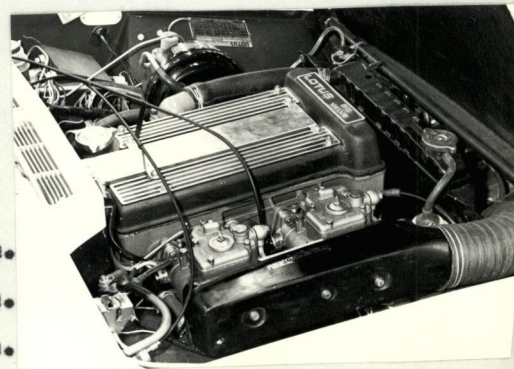
- 142. 10.3 to I  $\pm$  0.1
- 143. 35.6 cubic centimetres 2.17 cu.in.
- 156. DELETED
- 181. 39.70 m.m. 1.563 in.
- 182. 9.23 m.m. 0.360 in.
- 250. 126 BHP SAE
- 252. 113 lb.ft. @ 5.500 r.p.m.

INLET CAM.

S = 0.930 in. 23.62 m.m.  
T = 0.570 in. 14.48 m.m.  
U = 1.140 in. 28.96 m.m.

EXHAUST CAM.

S = 0.930 in. 23.62 m.m.  
T = 0.570 in. 14.48 m.m.  
U = 1.140 in. 28.96 m.m.



ALL OTHER DETAILS ARE AS PREVIOUSLY HOMOLOGATED.

Date amendment is valid from..... 1/7/71

Stamp of F.I.A./R.A.C.



F.I.A. Recognition No. ....

Group .....

# ROYAL AUTOMOBILE CLUB

31, Belgrave Square, London, S.W.1

## PRODUCTION CERTIFICATE

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Date 24th April 1970

Manufacturer: Lotus Cars Limited


Car Model: Elan Plus Two

Production Period From 6th January 1969 to 2nd January 1970

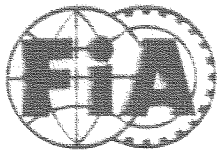
### Monthly Production

Month/Year	Number
TOTAL 12 months	1195
Remarks Available as left or right hand drive	

I HEREBY certify that the production mentioned hereabove concerns cars which are entirely completed, identical and in conformity with the recognition form submitted for the said model.

  
(Signature)

Position: Group Sales & Marketing  
Director



FEDERATION INTERNATIONALE  
DE L'AUTOMOBILE

Homologation N°

3026

Groupe  
Group

~~A/B/N~~  
III

Extension N°

211V

FICHE D'EXTENSION D'HOMOLOGATION POUR ARMATURE DE SECURITE  
FORM OF HOMOLOGATION EXTENSION FOR SAFETY CAGE

VO Variante option / Option variant

Véhicule : Constructeur  
Vehicle : Manufacturer LOTUS

Modèle et type  
Model and type ELAN S3

Homologation valable à partir du  
Homologation valid as from 01/01/2000

	Arceau principal Main rollbar	Entretoise longitudinale Longitudinal strut	Entretoise diagonale Diagonal strut	Arceau avant Front rollbar
Matériau Material	Fe 45.2	Fe 45.2	Fe 45.2	Fe 45.2
Diamètre extérieur Exterior diameter	50 mm	40 mm	40 mm	40 mm
Épaisseur de paroi Wall thickness	2 mm	2 mm	2 mm	2 mm
Limite élastique Elastic limit	300 N/mm <sup>2</sup>	300 N/mm <sup>2</sup>	300 N/mm <sup>2</sup>	300 N/mm <sup>2</sup>
Résistance à la traction Tensile strength	450 N/mm <sup>2</sup>	450 N/mm <sup>2</sup>	450 N/mm <sup>2</sup>	450 N/mm <sup>2</sup>

Fabricant de l'armature  
Structure manufacturer SASSA ROLL-BAR s.a.s

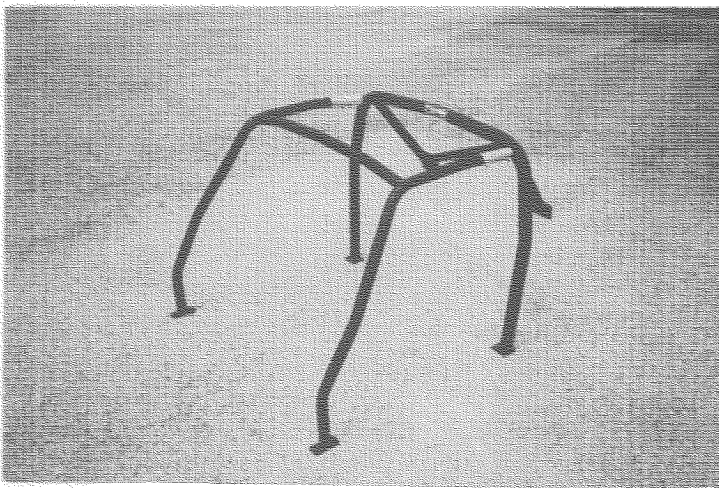
Poids total y compris les fixations  
Total weight including fixations 40 kg

Arceau soudé  
Welded rollbar

oui  
yes  non  
no

Armature complète hors de la voiture  
Complete structure outside the car

(Indiquer par une flèche la position de la plaque d'identification)  
(Indicate the position of the identification plate with an arrow)



Fédération Internationale de l'Automobile  
2 chemin de Blandonnet  
CH-1215 GENEVE 15  
Tel: 41 22 544 44 00  
Fax Sport: 41 22 544 44 50

Nous attestons que la présente armature de sécurité répond aux dispositions de l'Annexe J de la FIA, en particulier en ce qui concerne ses implantations, ses connexions, et ses résistances aux contraintes.

We certify that the present safety structure complies with the conditions of the FIA Appendix J, in particular with regard to its attachments, its connections, and its stress resistances.

Nom et signature du représentant du constructeur du véhicule  
ou nom et signature du fabricant de l'arceau muni d'une contre  
signature de l'ASN dont dépend le constructeur de l'arceau  
Name and signature of the car manufacturer representative  
or name and signature of the rollbar manufacturer with a  
counter-signature of the manufacturer's ASN

SASSA ROLL-BAR s.a.s.

63040 MALTICO (MC) - ASCOLI P.  
Via Benificenza 10 - Tel: 0736/402228  
C.F. n° P. 0223670449

SASSA ROLL-BAR s.a.s.

L'Amministratore

(Stefano Giampiro)

Marque  
Make

Modèle  
Model

Homologation No

Extension No

PHOTO No 1

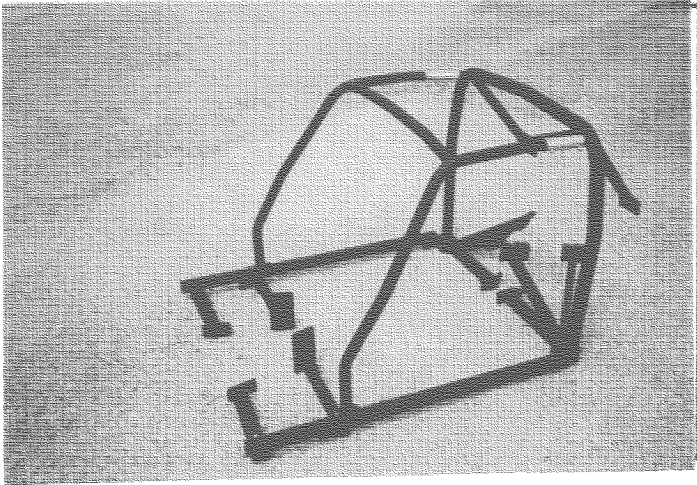


PHOTO No 2

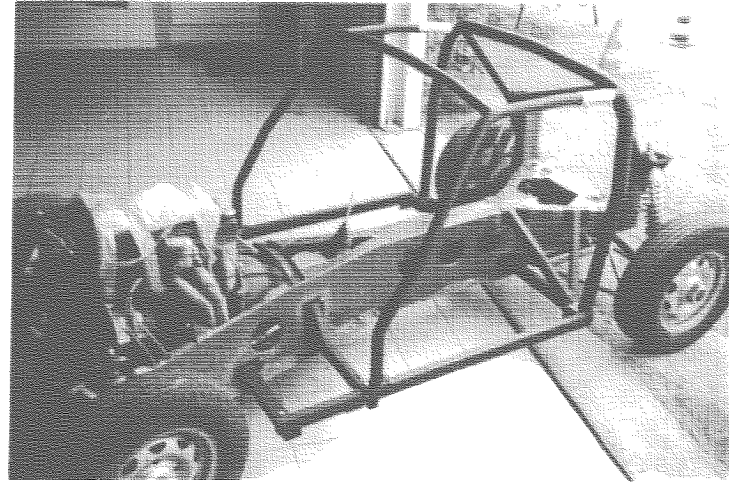


PHOTO No 3

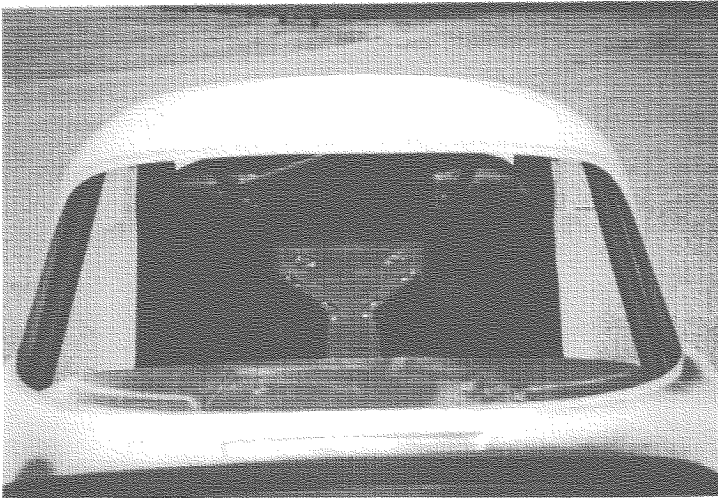


PHOTO No 4

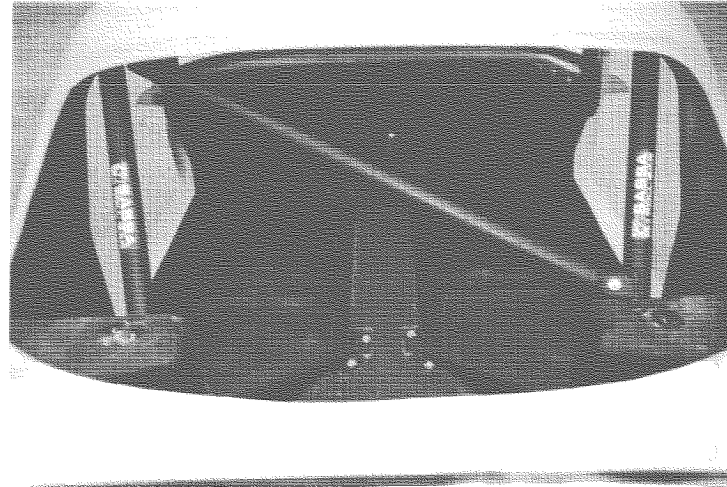
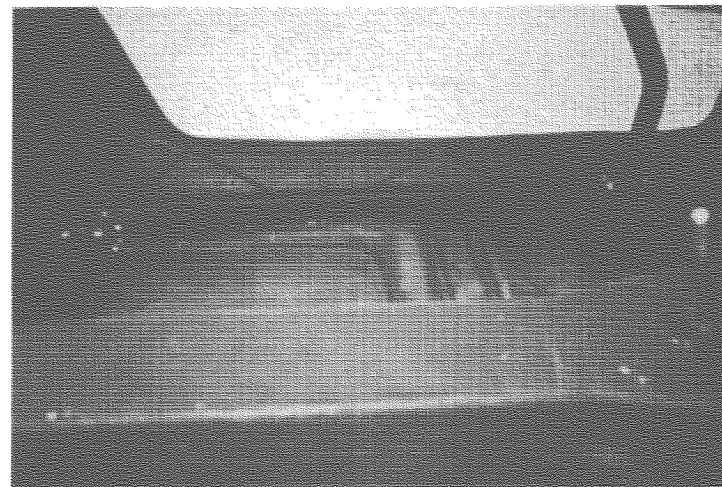


PHOTO No 5



PHOTO No 6



Marque  
Make

Modèle  
Model

Homologation No

Extension No.

PHOTO No 7

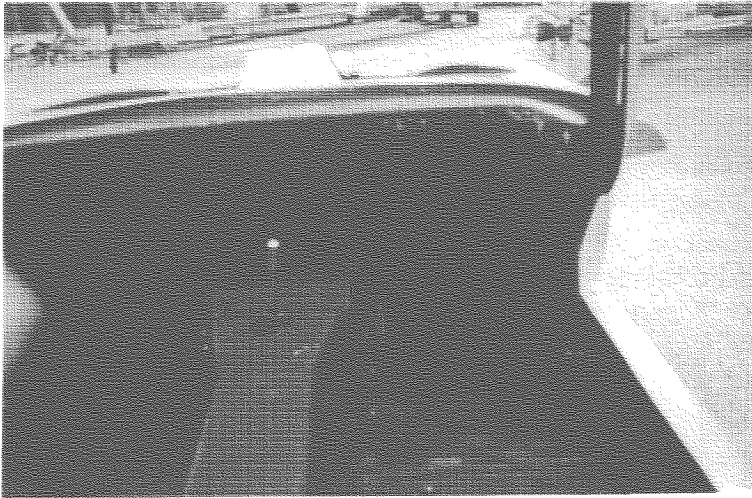


PHOTO No 8

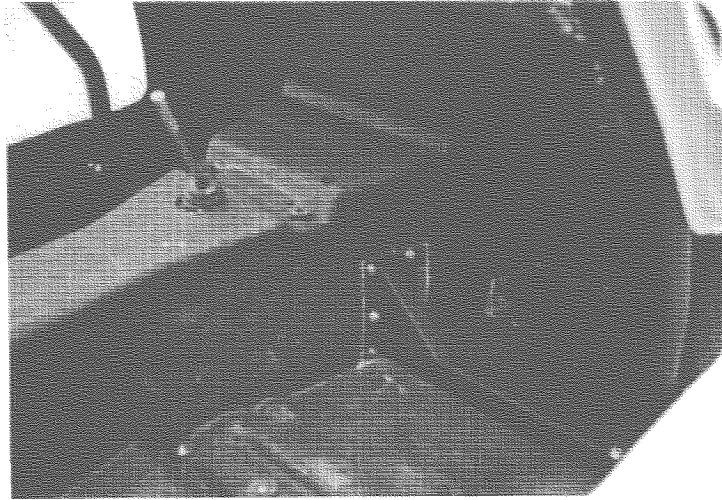


PHOTO No 9

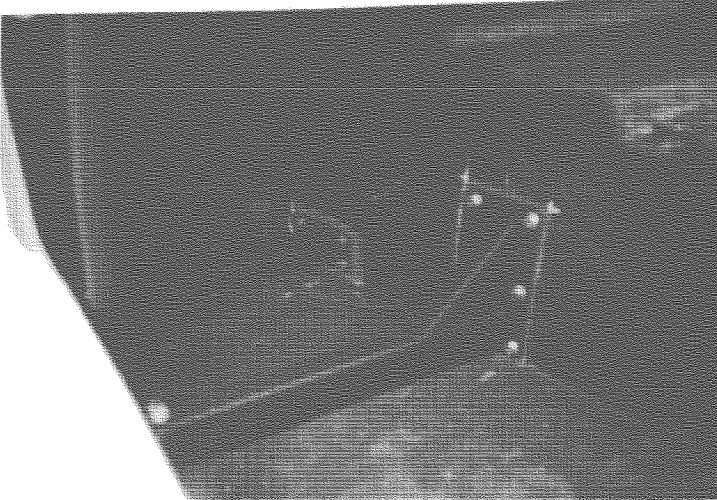


PHOTO No 10

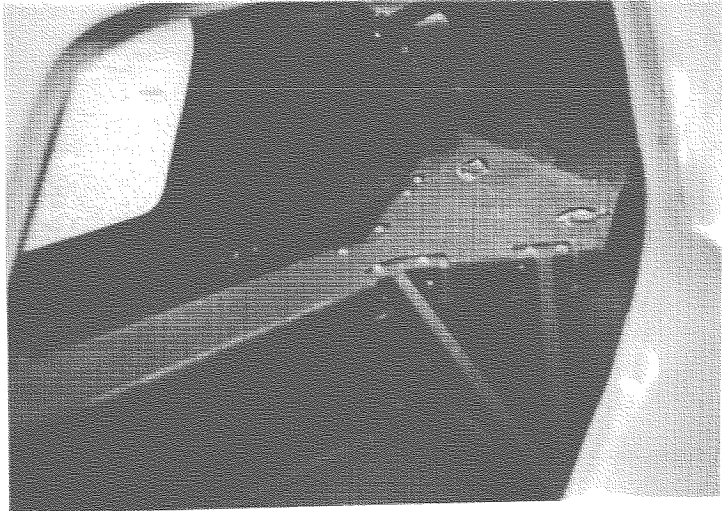


PHOTO No 11

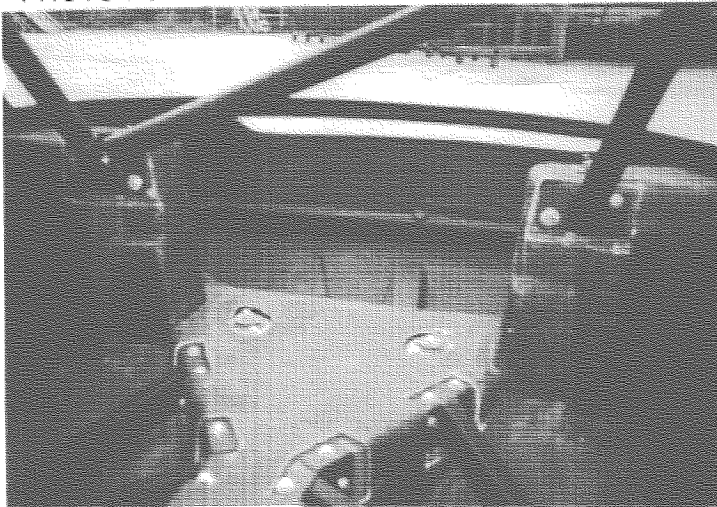
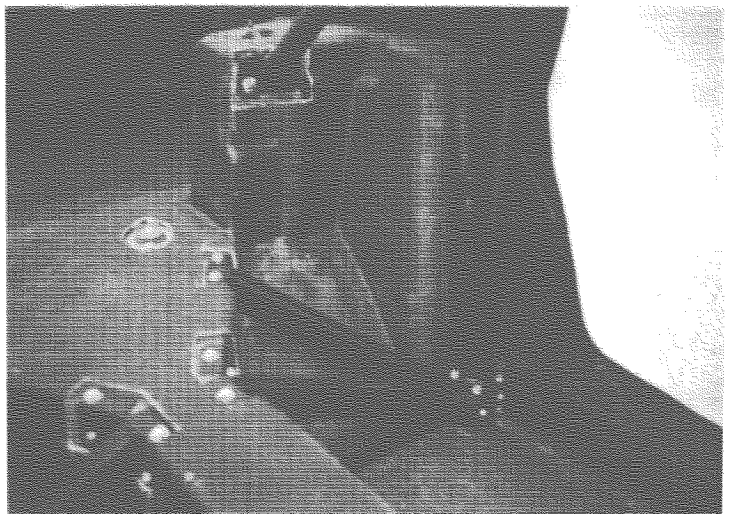
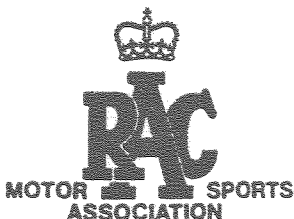


PHOTO No 12





FIA no: 3026

Ext no: 3/2V

Motor Sports House, Riverside Park, Colnbrook, Slough SL3 0HG

### SAFETY ROLL BAR CERTIFICATE

#### BLOCK CAPITALS

Manufacturer SAFETY DEVICES Roll bar model No/Designation E01X  
Address 30 REGAL DRIVE, SOHAM, CAMBS CB7 5BE

#### Cars for which roll bar is designed:

Make/s LOTUS  
Model/s ELAN  
F.I.A. Homologation No/s  
Weight of Car/s lbs. kgs.

#### ROLL BAR SPECIFICATION

Main tube Dia. 1.5 ins. 38 mm. Brace/s Dia. 1.5 ins. 38 mm.  
Thickness .064 ins. 1.6 mm. Thickness .064 ins. 1.6 mm.  
Type of welding MIG Weight of total assembly 38 lbs 17 kgs  
Type of material STEEL Material Specification BS632314 CFS 3BK  
Type of mounting BOLTED INTO VEHICLE

#### DECLARATION BY DESIGNER for Roll Bars not complying with F.I.A. design details

I declare the the roll bar described has been \*

- (a) ~~tested under my personal supervision~~
- (b) ~~shown by my own stress calculations~~
- or (c) ~~shown by stress calculations carried out under my personal supervision~~

to meet the strength requirements specified in current F.I.A. regulations. In addition, I declare that all details of the roll bar design including joints, mountings and attachments are also in conformity with these regulations.

\*Delete as appropriate

Date 8.7.93 Signature [Signature] Name JOWITT

Professional Qualifications ~~Eng. FRAS FIEE FIOA MIMCHE MSAE~~

Acceptable signatories must be a Corporate Member of the Royal Aeronautical Society or the Institution of Civil, Mechanical or Structural Engineers.

#### DECLARATION BY MANUFACTURER

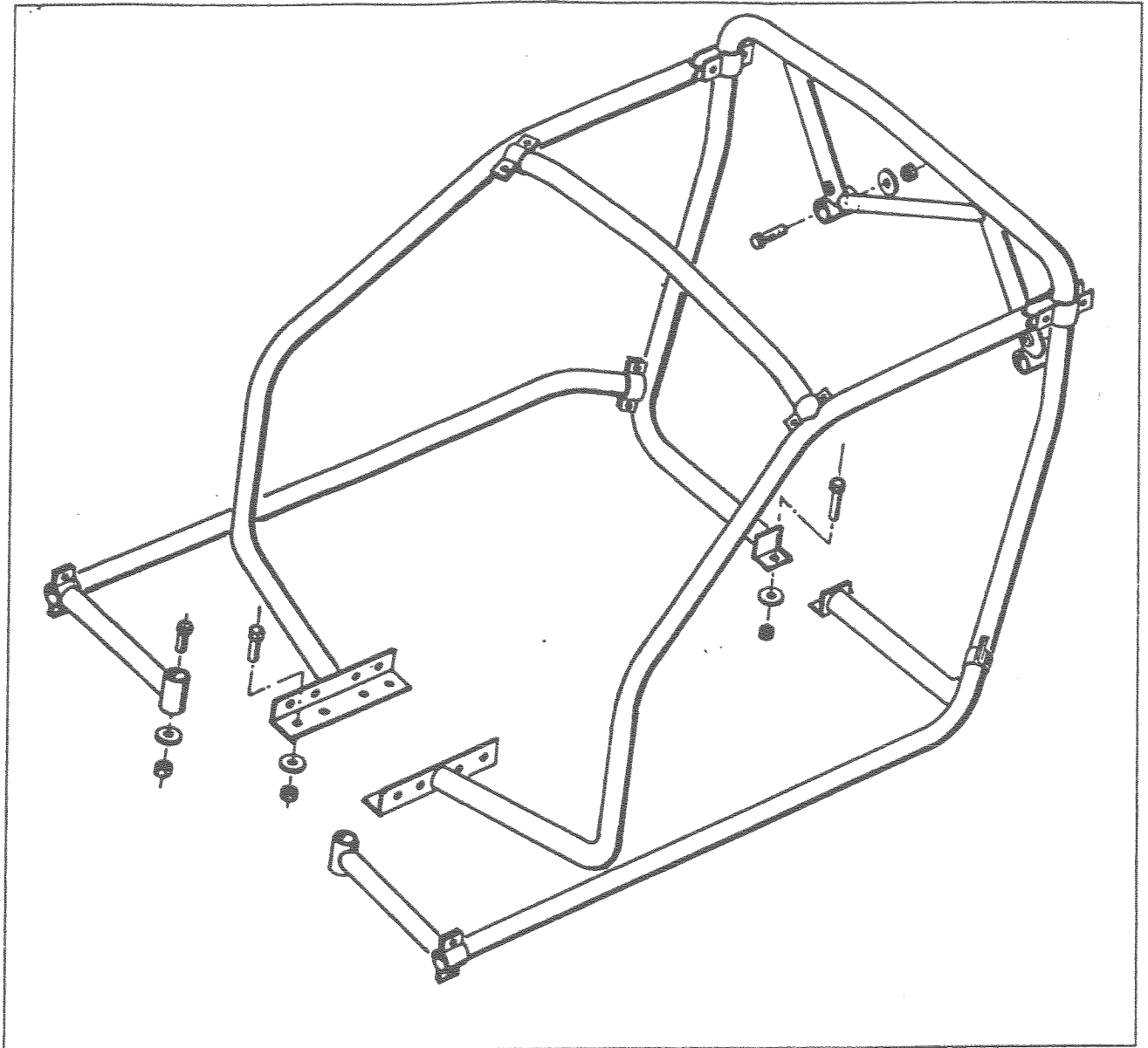
I declare that the roll bar described is in conformity with the F.I.A. regulations as to design.

Date 29.6.93 Signature [Signature] Name F J YOUNG

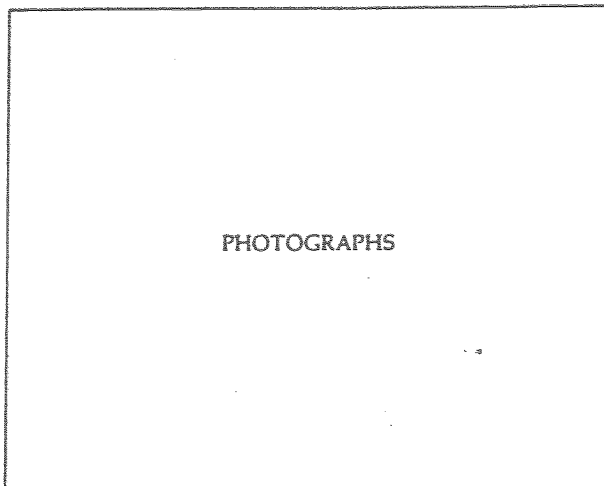
Status PRODUCTION ENGINEER

THIS CERTIFICATE BECOMES INVALID IF THE ROLL BAR STRUCTURE IS MODIFIED IN ANY WAY FROM THE DESIGN OVERLEAF

NOT VALID UNLESS PERFORATED WITH RAC MSA SEAL



*Drawing of roll-bar to include detailed drawings of all joints and mountings. Tube dia and wall thickness must be specified.*



PHOTOGRAPHS

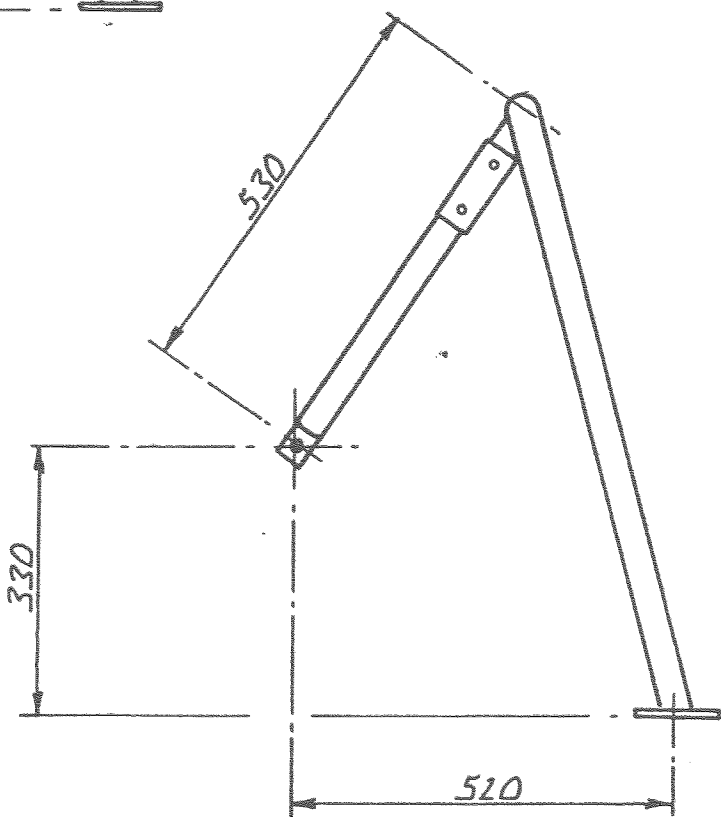
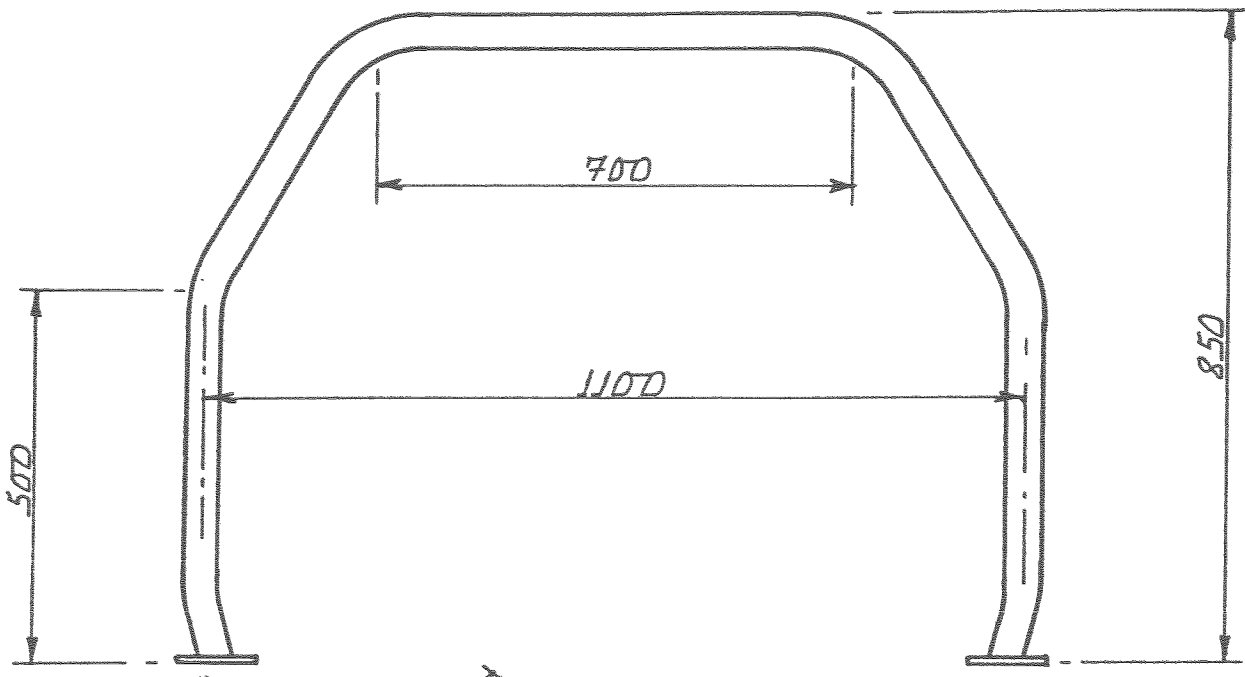
(Signed)   
RAC MSA GROUP 1 SCRUTINEER

(Countersigned)   
RAC MSA Ltd

THE RAC MSA ACCEPT THAT THIS DOCUMENT HAS BEEN COMPLETED IN ACCORDANCE WITH THE REGULATIONS.

VEHICLE *MASERATI* MODEL *6C* PART NUMBER *111* 

*Hoop & Backstay Dimensions* SHEET *1* OF *1*

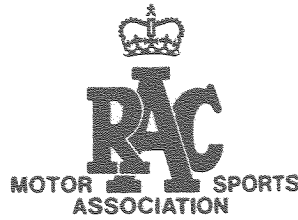


DRAWING CHANGES		

MATERIAL		FINISH	
DRAWN <i>R Hale</i>	DATE <i>2/6/93</i>	ISSUE <i>1</i>	PART NO.
<b>Safety Devices</b>			DRG. NO.

RAC MSA Recognition No. 0739

Valid From 220389



FIA no: 3026

Ext no: 4/34

Motor Sports House, Riverside Park, Colnbrook, Slough SL3 0HG

# SAFETY ROLL BAR CERTIFICATE

## BLOCK CAPITALS

Manufacturer SAFETY DEVICES (ENGINEERING) LTD. Roll bar model No/Designation E1

Address 176, EXNING ROAD, NEWMARKET, SUFFOLK, CB8 0AF. ENGLAND

### Car/s for which roll bar is designed:

Make/s LOTUS

Model/s ELAN

F.I.A. Homologation No/s

Weight of Car/s 1543 lbs.

700 kgs.

## ROLL BAR SPECIFICATION

Main tube Dia. 1 1/2 ins. 38 mm. Brace/s Dia. 1 1/2 ins. 38 mm.

Thickness 0.064 ins. 1.62 mm. Thickness 0.064 ins. 1.62 mm.

Type of welding M.I.G. Weight of total assembly 38.5 lbs 17.5 kgs

Type of material STEEL Material Specification CDS 2 BS 6323

Type of mounting TO CHASSIS FRAME

## DECLARATION BY DESIGNER for Roll Bars not complying with F.I.A. design details.

I declare the the roll bar described has been \*

(a) ~~tested under my personal supervision~~

(b) ~~shown by my own stress calculations~~

or (c) ~~shown by stress calculations carried out under my personal supervision~~

to meet the strength requirements specified in current F.I.A. regulations. In addition, I declare that all details of the roll bar design including joints, mountings and attachments are also in conformity with these regulations.

\*Delete as appropriate

Date 20.3.89 Signature P.F. JOWITT Name P.F. JOWITT

Professional Qualifications C.ENG., F.R.Ae.S., F.I.Prod.E., F.I.Q.A., M.I.Mech.E.

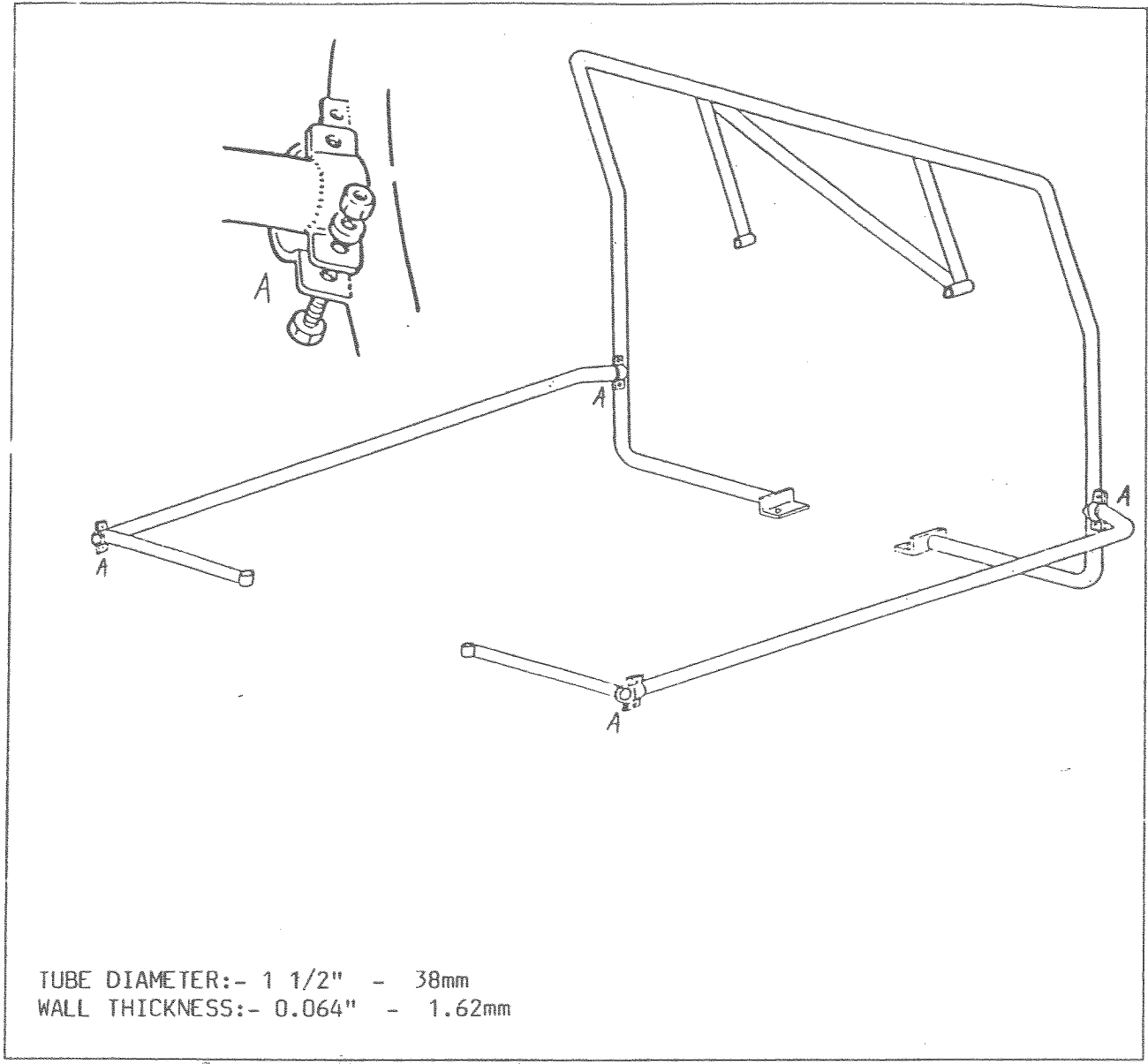
Acceptable signatories must be a Corporate Member of the Royal Aeronautical Society or the Institution of Civil, Mechanical or Structural Engineers.

## DECLARATION BY MANUFACTURER

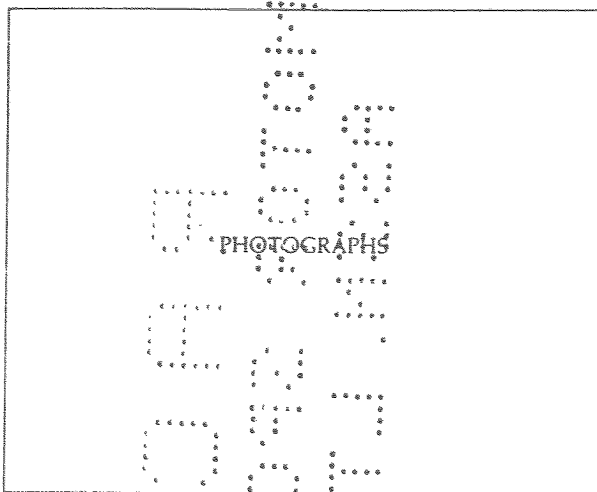
I declare that the roll bar described is in conformity with the F.I.A. regulations as to design.


Date 15th MARCH 1989 Signature P.H. GILBERT Name P.H. GILBERT


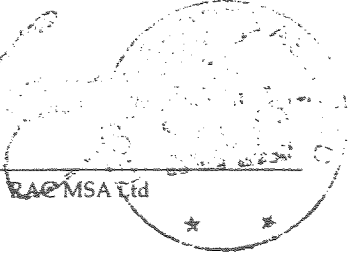
Status PRODUCTION MANAGER.



Drawing of roll-bar including details of joints, mountings, and tube dia and wall thickness



(Signed)   
RAC MSA GROUP 1 SCRUTINEER

(Countersigned)   
RAC MSA Ltd 

R.A.C. Recognition No. 10  
Valid From 1.6.72



**IMPORTANT**  
NOT VALID UNLESS EMBOSSED  
WITH R.A.C. STAMP

**ROYAL AUTOMOBILE CLUB**  
31 Belgrave Square, London, SW1X 8QH  
**SAFETY ROLL BAR CERTIFICATE**

Ext: 5/4V

Manufacturer..... Aleybars Limited Roll bar model No/Designation..... 032/M  
Car/s for which roll bar is designed:  
Make/s ..... Lotus  
Model/s ..... Elan  
F.I.A. Homologation No/s..... 3027  
Weight of Car/s ..... 1540 lbs. .... 698.5 kgs.

**ROLL BAR SPECIFICATION**

Main tube Dia. .... 1.5 ins. .... 38 mm. Brace/s Dia. .... 1.5 ins. .... 38 mm.  
Thickness ..... 0.1 ins. .... 2.6 mm. Thickness ..... 0.1 ins. .... 2.6 mm.  
Type of welding..... Argon Arc Weight of total assembly..... 30 lbs..... 13.6 kgs  
Material Specification..... CDS 3

**DECLARATION BY DESIGNER**

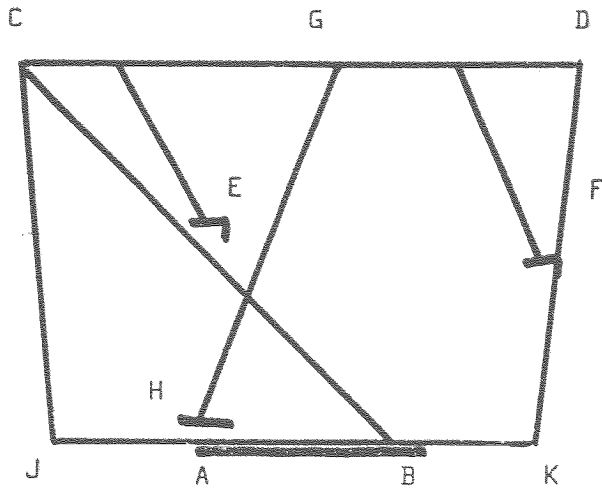
for Roll Bars not complying with F.I.A. design details  
I declare that the roll bar described has been \*  
(a) tested under my personal supervision  
(b) shown by my own stress calculations  
or (c) shown by stress calculations carried out under my personal supervision  
to meet the strength requirements specified in current F.I.A. regulations. In addition, I declare  
that all details of the roll bar design including joints, mountings and attachments are also in con-  
formity with these regulations.  
\* Delete as appropriate

Date..... Signature..... Name.....  
Professional Qualifications.....

Acceptable signatories must be a Corporate Member of the Royal Aeronautical Society or the Institution of Civil, Mechanical or Structural Engineers.

**DECLARATION BY MANUFACTURER**

I declare that the roll bar described is in conformity with the F.I.A. regulations as to design.  
Date..... 15 May 1972 Signature..... Name..... J.R. Aley  
Status..... Director - Aleybars Limited



NOTES.

Diagonal strut may be fitted B/C or A/D for right or left hand drive cars  
 " " may be omitted when car is not used for circuit racing

No joints

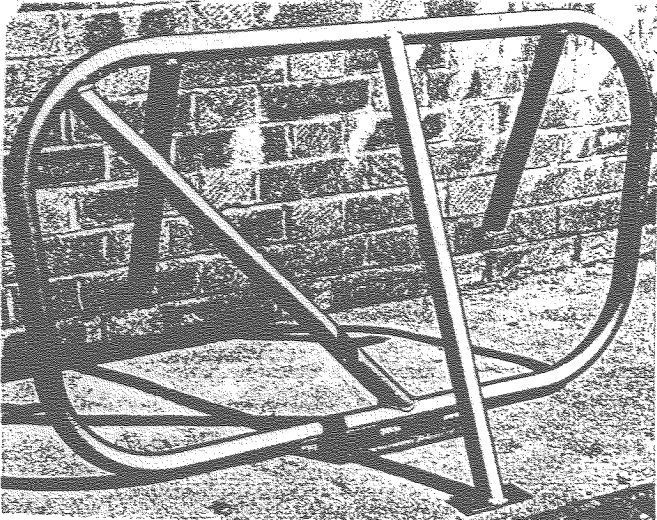
Main mounting plate to backbone chassis secured by 6 bolts

Backstays (C/E & D/F) mount on to suspension carriers by 1 bolt at each side.

Front stay (G/H) mounts on to centre chassis at point H by 2 bolts

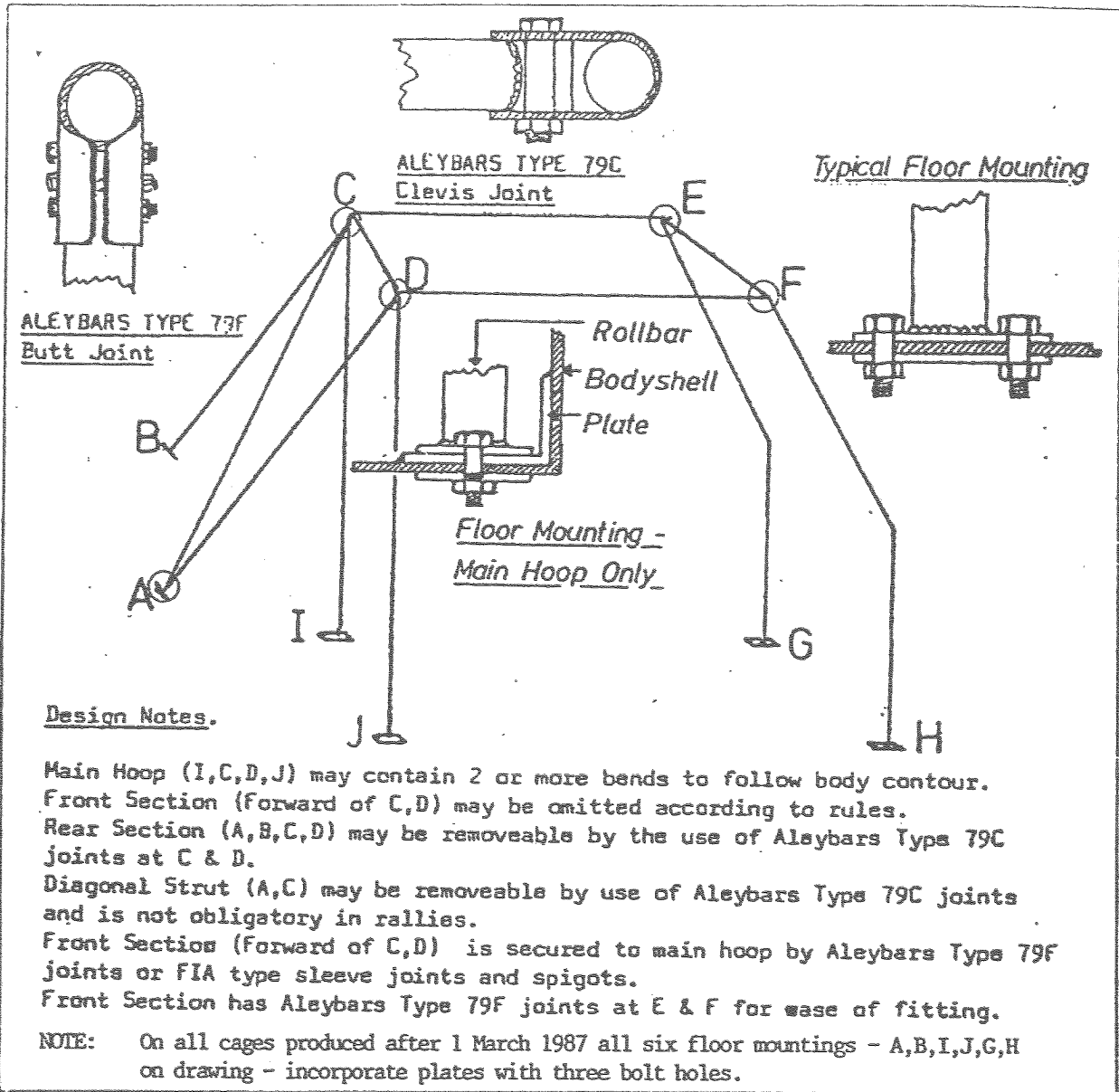
Overall width at J/K ..... 39½" (100.3 cm.)

*Drawing of roll-bar including details of joints and mountings.*

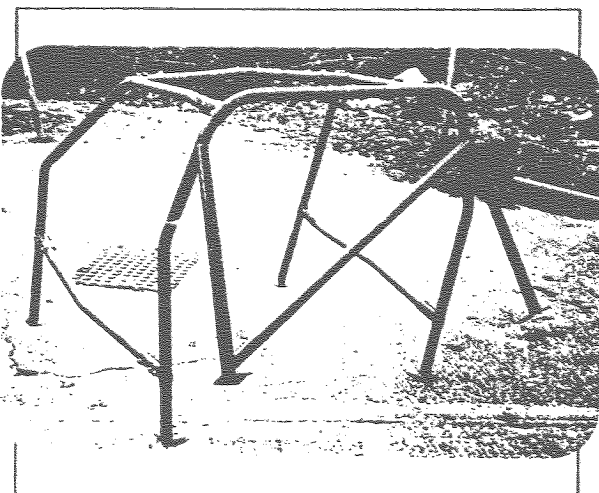


(Signed) *[Signature]*  
 R.A.C. GROUP 1 SCRUTINEER

(Countersigned) *[Signature]*  
  
 MOTORSPORTS CLUB



Drawing of roll-bar including details of joints and mountings.



(Signed)

*[Signature]*  
 R.A.C. GROUP 1 SCRUTINEER

(Countersigned)

*[Signature]*  
 ROYAL AUTOMOBILE CLUB

# DMSB

Deutscher Motor Sport Bund e.V.



Hahnstraße 70 · 60528 Frankfurt am Main · Tel. 069/6330070 · Fax 069/63300730

## DMSB-ZERTIFIKAT

für Überrollvorrichtung  
for roll over device  
pour armature de sécurité

DMSB-Prüfbericht Nr.: 2-473/67-S  
DMSB-Testreport No.:  
DMSB-Rapport d'examen no:

Seriennummer:  
Serial number:  
Numéro de série:

Hersteller der Vorrichtung:  
Structure manufacturer:  
Constructeur de l'armature:

Wiechers GmbH, Südring 4, 31582 Nienburg/W.  
Telefon 05021 601360 Telefax 05021 12481

Typ:  
Type:

Gesamtgewicht inkl. Befestigungsvorrichtungen: 25,5 kg  
Total weight including fixations:  
Poids total fixations comprises:

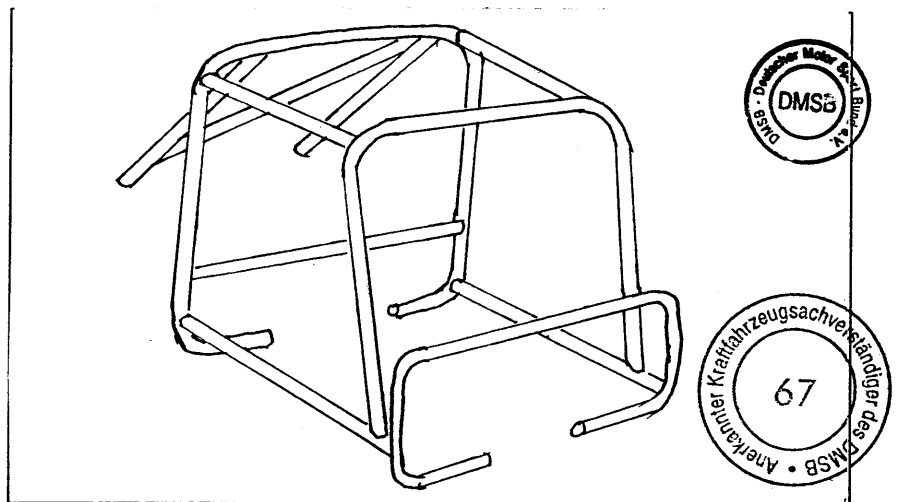
Verwendung in Fahrzeugen  
Application in cars  
Utilisation dans les véhicules

Fabrikat: Lotus  
Make:  
Marque:

Typ: Elan  
Type:

Gruppe: alle DMSB-Gruppen  
und Anhang K  
Group: all DMSB-groups  
and appendix K

Komplette Vorrichtung  
ausgebaut  
Complete structure outside  
the car  
Armature complète en dehors de la voiture



Hiermit wird bestätigt, dass die beschriebene Überrollvorrichtung den Anforderungen des Internationalen Automobil-Sportgesetzes der FIA entspricht, insbesondere in Bezug auf ihre Befestigungen, Verbindungen und Beanspruchungswerte.

We certify that the present safety structure complies with the conditions international sporting code of the FIA in particular with regard to its attachments, its connections, and its stress resistance.

Nous confirmons que l'armature de sécurité décrite répond aux exigences de la FIA, en particulier en ce qui concerne ses fixations, connexions et valeurs de résistance.

Frankfurt/Main, den 27.02.2004  
Francfort/Main, le

D. Fürst  
Unterschrift (DMSB)  
Signature (DMSB)



**WIECHERS**

Südring 4  
31582 Nienburg  
Tel. 05021 601360  
Signature (Constructor) - 12481  
Signature (Constructeur)

DMSB-Prüfbericht Nr.: 2-473/67-S

DMSB-Testreport No.:

DMSB-Rapport d'examen no:

1.	Hauptbügel Main rollbar Arceau Principal	Längsstrebe Longitudinal strut Entretoise longitudinale	Diagonalstrebe Diagonal strut Entretoise diagonale	Vordebügel Front rollbar Arceau avant
Material: : Material: l: Materiau: l:	<b>Stahl/steel</b> <b>St. 37</b>	<b>Stahl/steel</b> <b>St. 37</b>		<b>Stahl/steel</b> <b>St. 37</b>
Außendurchmesser: Exterior diameter: l:	<b>40,0</b> mm	<b>40,0</b> mm		<b>40,0</b> mm
Wandstärke: : Wall thickness: : Epaisseur: :	<b>2,0</b> mm	<b>2,0</b> mm		<b>2,0</b> mm
Streckgrenze: : Elastic limit: : Limite Elastique: :	<b>240</b> N/mm	<b>240</b> N/mm		<b>240</b> N/mm
Zugfestigkeit: : Tensile strength: : Resistance a la Traction: :	<b>370</b> N/mm	<b>370</b> N/mm		<b>370</b> N/mm

2.	Sonstige Streben Other struts Outres entretoises	Sonstige Streben Other struts Outres entretoises	Sonstige Streben Other strut Outres entretoises	Sonstige Streben Other strut Outres entretoises
Bezeichg. d. Strebe: Marking of strut: l:	<b>H-Strebe</b> <b>h-strut</b>	<b>Diagonalstrebe</b> <b>diagonal strut</b>	<b>hintere Längsstreben</b> <b>back longitudinal struts</b>	
Material: l: Material: l: Materiau: r:	<b>Stahl/steel</b> <b>St. 37</b>	<b>Stahl/steel</b> <b>St. 37</b>	<b>Stahl/steel</b> <b>St. 37</b>	
Außendurchmesser: Exterior diameter: :	<b>40,0</b> mm	<b>40,0</b> mm	<b>40,0</b> mm	
Wandstärke: : Wall thickness: : Epaisseur: :	<b>2,0</b> mm	<b>2,0</b> mm	<b>2,0</b> mm	
Streckgrenze: : Elastic limit: : Limite Elastique: :	<b>240</b> N/mm	<b>240</b> N/mm	<b>240</b> N/mm	
Zugfestigkeit: : Tensile strength: : Resistance a la Traction: :	<b>370</b> N/mm	<b>370</b> N/mm	<b>370</b> N/mm	

3. Befestigung mit der Karosserie / Fahrgestell: siehe Fotos/see photos  
 Connection to the body / chassis: Käfig ist mit der Karosse verschraubt.  
 Fixation a la carrosserie / chassis: The roll cage is screwed up with the car-body.

Art der Befestigung: siehe Fotos/see photos  
 Type of connection:  
 Type de la fixation:

Schraubengröße:  
 Screw Dimension:  
 Dimension de Vis:



4. Verbindungsteile: siehe Fotos/see photos  
 Connection parts: alle Verbindungen im Käfig sind verschweißt  
 Parts connection: all connection parts in the cage are welded in

5. Bemerkungen: Bodenblech – Blechplatte 120 cm<sup>2</sup>, 3 mm stark  
 Remarks: steelplate for car-body 120 cm<sup>2</sup>, 3 mm thick  
 Remarques:







Groupe

Group **3 – Grand Touring**

06/02E

FICHE D'HOMOLOGATION POUR INFORMATIONS COMPLEMENTAIRES  
HOMOLOGATION FORM FOR COMPLEMENTARY INFORMATION

### Erratum

Véhicule : Constructeur  
Vehicle : Manufacturer **LOTUS**  
Modèle et type  
Model and type **Elan Plus Two**  
Homologation valable à partir du  
Homologation valid as from **01/01/2011**

Article	Description
	<p><u>For all Historic Technical Passports issued after 1 January 2011:</u></p> <p>Only two of the roll cages specified on this homologation form must be used:</p> <ul style="list-style-type: none"><li>- From page 14 to 16, the device made by "Sassa Roll Bar S.A.S." homologated on 01/01/2000 (extension 2/1V).</li><li>- From page 17 to 19, the device "E1" made by "Safety Device" (extension 3/2V).</li></ul> <p><u>For all cars after 1 January 2012:</u></p> <p>Same restriction.</p> <p>Fédération Internationale de l'Automobile 2 chemin de Blandonnet CH-1215 GENEVE 15 Tél.: 41 22 544 44 00 Fax Sport: 41 22 544 44 50</p> 