

COMMISSION SPORTIVE
C0424 18.2.74
INTERNATIONALE



F.I.A. Recognition No.

5566

Group

1

ROYAL AUTOMOBILE CLUB

31 Belgrave Square, London, SW1X 8QH

Form of recognition In accordance with appendix J to the International Sporting Code of the
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Manufacturer FORD Cylinder-capacity 1993 cm.³ 121.6 in.³
Model ESCORT RS 2000
No. of chassis/body BATN Manufacturer FORD
No. of engine — Manufacturer FORD
Recognition is valid from 1.6.76 List —
Manufacturing of the model described in this recognition form started on MARCH 1 1973
Minimum production of 5000 identical cars, in accordance with the specifications of
this form was reached on NOVEMBER 1973.

Photograph A. $\frac{1}{4}$ view of car from front



F.I.A. Stamp

R.A.C. Stamp

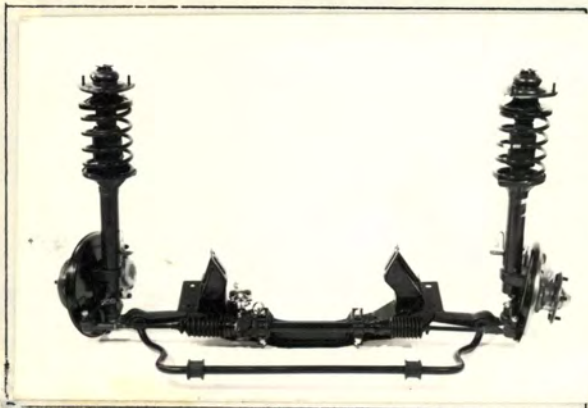
B



C



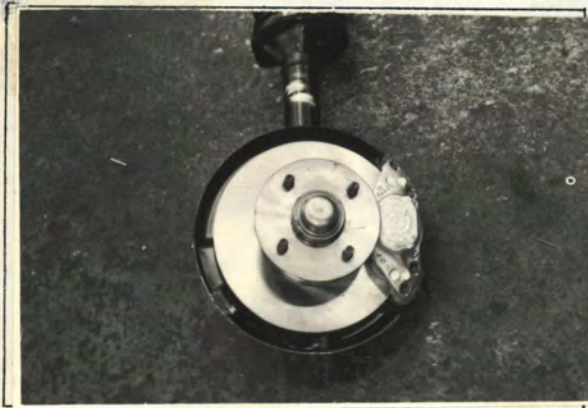
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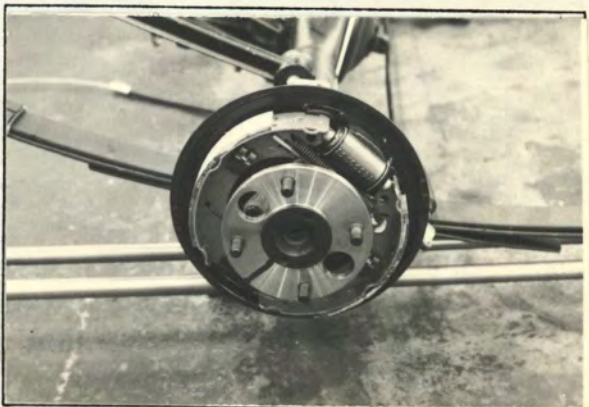
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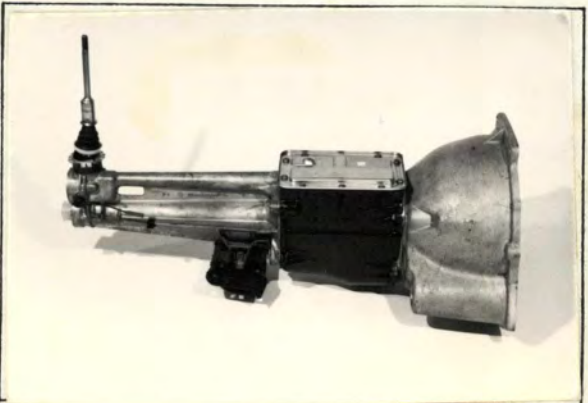
F



G

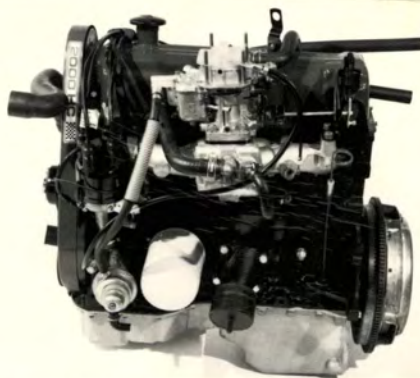
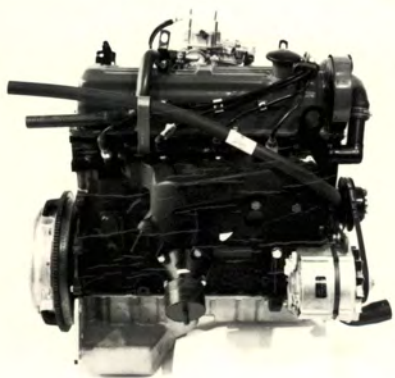


H



I





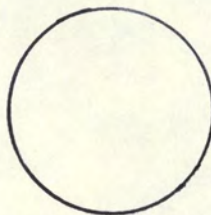
Make FORD

Model..... ESCORT RS 2000

F.I.A. Rec. No.....

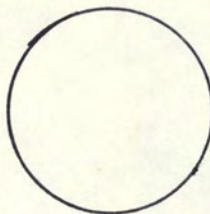
Insert Tolerances

Drawing inlet manifold ports,
side of cylinderhead. Indicate
scale or dimensions and manu-
facturing tolerance.



1.380 ins 35.05 mm

Drawing of entrance to inlet port
of cylinderhead. Indicate scale or
dimensions and manufacturing
tolerance.



1.550 ins 39.37 mm

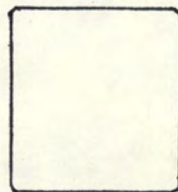
Drawing of exhaust manifold
ports, side of cylinderhead. Indi-
cate scale or dimensions and
manufacturing tolerance.



1.470 ins
37.33 mm

1.295 ins 32.89 mm

Drawing of exit to exhaust port
of cylinderhead. Indicate scale or
dimensions and manufacturing
tolerance.



1.350 ins
34.29 mm

0.975 ins
24.76 mm

All dimensions $\pm$ 0.030 ins 0.7620 mm

NOTE 1.

All dimensions must be given in two measuring systems, see Note 3.

CAPACITIES AND DIMENSIONS

1. Wheelbase	2400	mm.	94.5	inches
2. Front track	1293	mm.	50.9	inches
3. Rear track	1313	mm.	51.6	inches

Ground Clearance rocker panel to road

Front

Rear

9.25 ins

9.25 ins

234.9 mm

234.9 mm

See Note 2



4. Overall length of the car	398.4	cm.	156.8	inches				
5. Overall width of the car	160.8	cm.	63	inches				
6. Overall height of the car	139.1	cm.	54.7	inches				
7. Capacity of fuel tank (reserve included)	40.9	ltrs.	10.8	gall. U.S.	9	gall. Imp.		
8. Seating Capacity.	4							
9. Weight. Total weight of the car with normal equipment, water, oil, and spare wheel but without fuel or repair tools :	865	kg.	1903.0	lbs.	16.99	cwts.		
10. Width of the car measured at the axles	Front 155.0	cm	61.0	inches	Rear 157.2	cm	61.8	inches

NOTE 2.

Differences in track caused by the use of other wheels with different rim widths must be stated when recognition is requested for the wheels concerned. Specify ground clearance in relation to the track and give drawing of two easily recognisable points at front and rear at which measurements are taken. These ground clearance dimensions are only for information when checking the track and can in no way affect the eligibility of the car.

NOTE 3.

CONVERSION TABLE

1 inch/pouce	— 2.54	cm.	1 quart US	— 0.9464	ltrs.
1 foot/pied	— 30.4794	cm.	1 pint (pt)	— 0.568	ltrs.
1 sq. inch/pouce carre	— 6.452	cm. ²	1 gallon Imp.	— 4.546	ltrs.
1 cubic inch/pouce cube	— 16.387	cm. ³	1 gallon US	— 3.785	ltrs.
1 pound/livre (lb)	— 453.593	gr.	1 hundred weight (cwt.)	— 50.802	kg.

CHASSIS AND COACHWORK (Photographs A, B and C)

- | | |
|---|---|
| 20. Chassis/body construction: | separate /unitary construction |
| 21. Unitary construction, material(s) | Steel |
| 22. Separate construction, Material(s) of chassis | — |
| 23. Material(s) of coachwork | Steel |
| 24. Number of doors 2 | Material(s) Steel |
| 25. Material(s) of bonnet | Steel |
| 26. Material(s) of boot lid | Steel |
| 27. Material(s) of rear-window | Toughened glass |
| 28. Material(s) of windscreen | Laminated Available glass |
| 29. Material(s) of front-door windows | toughened glass |
| 30. Material(s) of rear-door windows | toughened glass |
| 31. Sliding system of door windows | toughened glass |
| 32. Material(s) of rear-quarter light | toughened glass |

ACCESSORIES AND UPHOLSTERY

- | | | | | | |
|---|-------|---------------------|--|----------|--------------------------------|
| 38. Interior heating | : | yes — <u>no</u> | 39. Air conditioning | : | <u>yes</u> — no |
| 40. Ventilation | : | yes — <u>no</u> | 41. Front seats, type of seat and upholstery | | Adjustable bucket pvc or cloth |
| 42. Weight of front seat(s), complete with supports and rails, out of the car : | | | 8.1 | kg. | 18 lbs. |
| 43. Rear seats, type of seat and upholstery | | Bench, pvc or cloth | | | |
| 44. Front bumper, material(s) | Steel | Weight | 0.59 | kg. each | 1.3 lbs. each |
| 45. Rear bumper, material(s) | Steel | Weight | 2.5 | kg. | 5.5 lbs. |

WHEELS

- | | | | | | |
|--------------------------------------|--------------------|-----|------|------|-------|
| 50. Type | Pressed steel disc | | | | |
| 51. Weight (per wheel, without tyre) | 5.94 | kg. | 13. | lbs. | 2 ozs |
| 52. Method of attachment | 4 taper nut | | | | |
| 53. Rim diameter | 330 | mm. | 13.0 | ins. | |
| 54. Rim width | 139.7 | mm. | 5.5 | ins. | |

STEERING

60. Type Rack and pinion
61. Servo-assistance : yes—no
62. Number of turns of steering wheel from lock to lock 3.5
63. In case of servo-assistance N/A

SUSPENSION

70. Front suspension (photograph D), type Independent MacPherson strut
71. Type of spring Coil
72. Stabiliser (if fitted) Integral with lower arms
73. Number of shock absorbers 2
74. Type Integral suspension leg
Telescopic double acting
78. Rear suspension (photograph E), type Live axle
79. Type of spring Semi-elliptic leaf
80. Stabiliser (if fitted) Trailing links
81. Number of shock absorbers 2
82. Type Telescopic double acting

BRAKES (photographs F and G)

90. Method of operation Hydraulic
91. Servo-assistance (if fitted), type Hydraulic vacuum
92. Number of hydraulic master cylinders One with twin pistons and dual line braking

93. Number of cylinders per wheel	2	FRONT	REAR
94. Bore of wheel cylinder(s)	54.0	mm. 2.126 inches	19.05 mm. 0.75 inches

Drum Brakes

95. Inside diameter	mm.	inches	203.2 mm. 8.0 inches
96. Length of brake linings	mm.	inches	159.0 mm. 6.25 inches
97. Width of brake linings	mm.	inches	38.10 mm. 1.5 inches
98. Number of shoes per brake			2
99. Total area per brake	mm. ²	sq. in.	12160 mm. ² 18.58 sq. in.

Disc Brakes

100. Outside diameter	244.0	mm. 9.6 inches	mm.	inches
101. Thickness of disc	12.7	mm. 0.5 inches	mm.	inches
102. Length of brake linings	76.6	mm. 3.00 inches	mm.	inches
103. Width of brake linings	50.8	mm. 2.00 inches	mm.	inches
104. Number of pads per brake		2		
105. Total area per brake	6671	mm. ² 10.34 sq. in.	mm. ²	sq. in.

Make **FORD** Model **ESCORT RS 2000** F.I.A. Rec. No.

ENGINE (photographs J and K)

130. Cycle **Four** 131. Number of cylinders **Four**
132. Cylinder Arrangement **In line**
133. Bore **90.82 mm. 3.57 in.** 134. Stroke **76.95 mm. 3.02 in.**
135. Capacity per cylinder **498.25 cm.³ 30.40 cu. in.**
136. Total cylinder capacity **1993 cm.³ 121.6 cu. in.**
137. Material(s) of cylinder block **cast iron** 138. Material(s) of sleeves (if fitted) **cast iron**
139. Cylinder head, material(s) **cast iron** Number fitted **One**
140. Number of inlet ports **4** 141. Number of exhaust ports **4**
142. Compression ratio **9.4 $\pm$ 0.5**
143. Volume of one combustion chamber **56.1 - 63.2 cm.³ 3.423 - 3.856 cu. in.**
144. Piston, material **Aluminium alloy** 145. Number of rings **3**
146. Distance from gudgeon pin centre line to highest point of piston crown **41.5 - 41.6 mm. 1.633 - 1.637 in.**
147. Crankshaft: moulded/~~stamped~~ 148. Type of crankshaft: **integral/cast with balance weights**
149. Number of crankshaft main bearings **Five**
150. Material of bearing cap **cast iron**
151. System of lubrication: ~~dry sump~~/oil in sump
152. Capacity, lubricant **3.52 ltrs. 6.2 pts. 3.33 quarts U.S.**
153. Oil cooler: ~~yes/no~~ optional 154. Method of engine cooling **water and electric fan**
155. Capacity of cooling system **6.9 ltrs. 12.2 pts. 6.5 quarts U.S.**
156. Cooling fan (if fitted) dia. **30.5 cm. 12.0 in.**
157. Number of blades of cooling fan **10**

Bearings (insert tolerances)

158. Crankshaft main, type **steel backed aluminium/** dia. **57.004 1.4478**
tin or lead/bronze - **57.038 m.m. - 1.4485 in.**
159. Connecting rod big end, type **steel backed** dia. **52.004 1.3209**
aluminium/tin or lead/bronze - **52.038 m.m. - 1.3217 in.**

Weights (insert tolerances)

160. Flywheel (clean) **7.62 kg. 16.7 lbs.**
161. Flywheel with clutch (all turning parts) **13.52 kg. 29.7 lbs.**
162. Crankshaft **13.85 kg. 30.47 lbs.** 163. Connecting rod **0.506 kg. 1.11 lbs.**
164. Piston with rings and pin **0.612 kg. 1.34 lbs.**
254. Reboring dimensions **90.9255 mm 3.58 ins** 255. Total resultant cylinder capacity **1999.4 cm.³ 122.0 cu. in.**
256. Volume of the combustion chamber in the head **48.0 - 53.0 cm.³ 2.929 - 3.234 cu. in.**
0.116 0.046 90.88 3.577
257. Thickness of the head gasket after tightening **mm. in.** 258. Piston Dimension **mm. in.**

FOUR STROKE ENGINES

170. Number of camshafts One 171. Location In cylinder head
 172. Type of camshaft drive Toothed belt
 173. Type of valve operation o.h.c and fingers

INLET (see page 4)*

180. Material(s) of inlet manifold Aluminium alloy
 181. Diameter of valves 42.0 $\pm$ 0.2 mm. 1.654 $\pm$ 0.008 ins.
 182. Max. valve lift 10.39 mm. 0.4093 in. 183. Number of valve springs One or two
 184. Type of spring Coil 185. Number of valves per cylinder One
 186. Tappet clearance for checking timing (cold/warm) 0.05 mm. 0.002 ins.
 187. Valves open at (with tolerance for tappet clearance indicated) 58° B T D C
 188. Valves close at (with tolerance for tappet clearance indicated) 136° A B D C
 189. Air filter, type Paper element

EXHAUST (see page 4)*

195. Material(s) of exhaust manifold cast iron
 196. Diameter of valves 36.0 $\pm$ 0.2 mm. 1.42 $\pm$ 0.008 ins.
 197. Max. valve lift 10.39 mm. 0.4093 in. 198. Number of valve springs One or two
 199. Type of spring Coil 200. Number of valves per cylinder One
 201. Tappet clearance for checking timing (cold/warm) 0.05 mm. 0.002 ins.
 202. Valves open at (with tolerance for tappet clearance indicated) 105° B B D C
 203. Valves close at (with tolerance for tappet clearance indicated) 88° A T D C
 204. Diameter outlet orifice exhaust manifold 47 mm. 1.845 ins.

CARBURETION (photograph N)

210. Number of carburettors fitted One 211. Type Downdraught
 212. Make Weber 213. Model DGAV 32/36
 214. Number of mixture passages per carburettor Two
 215. Flange hole diameter of exit port(s) of carburettor 36/32 mm. 1.42/1.26 ins.
 216. Minimum diameter of venturi/minimum diam., with piston at maximum height (example : SU)
 Primary 26 mm 1.02 ins
 Secondary 27 mm 1.06 ins

INJECTION (if fitted)

220. Make of pump N/A 221. Number of plungers N/A
 222. Model or type of pump N/A 223. Total number of injectors N/A
 224. Location of injectors N/A
 225. Minimum diameter of inlet pipe N/A mm. ins.

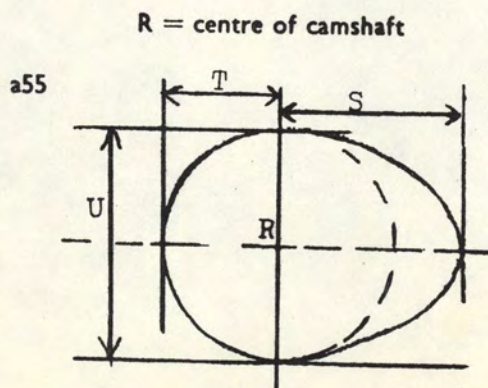
* For additional information concerning two-stroke engines and super-charged engines, see page 13.

ENGINE ACCESSORIES

230. Fuel pump : mechanical ~~and/or electrical~~
231. No. fitted One
232. Type of ignition system Coil 233. No. of distributors One
234. No. of ignition coils One 235. No. of spark plugs per cylinder One
236. Generator, type : ~~dynamo~~/alternator—number fitted One
237. Method of drive 'V' belt
238. Voltage of generator 12 volts
239. Battery, number One
240. Location Engine compartment
241. Voltage of battery 12 volts

ENGINE AND CAR PERFORMANCES (as declared by manufacturer in catalogue)

250. Max. engine output 100 (type of horsepower: DIN PS) at 5750 r.p.m.
251. Max. r.p.m. 6000 output at that figure 97
252. Max. torque 14.9 M/kp at 3750 r.p.m.
253. Max. speed of the car 175 km./hour 109 miles/hour

**Inlet cam**

S =	36.532	mm.	1.438	inches
T =	15.1	mm.	0.594	inches
U =	30.37	mm.	1.195	inches

Exhaust cam

S =	36.532	mm.	1.438	inches
T =	15.1	mm.	0.594	inches
U =	30.35	mm.	1.194	inches

DRIVE TRAIN**CLUTCH**

260. Type of clutch Diaphragm 261. No. of plates One
262. Dia. of clutch plates 21.6 cm. 8.5 ins.
263. Dia. of linings, inside 15.3 cm. 6.02 ins.
- outside 21.6 cm. 8.5 ins.
264. Method of operating clutch cable

GEAR BOX (photograph H)

270. Manual type, make Ford Method of operation Manual
271. No. of gear-box ratios forward 4 272. Synchronized forward ratios 4
273. Location of gear-shift Remote central floor control
274. Automatic, make N/A type N/A
275. No. of forward ratios N/A 276. Location of gear shift N/A

277.	Manual		Automatic		Alternative manual/automatic			
	Ratio	No. teeth	Ratio	No. teeth	Ratio	No. teeth	Ratio	No. teeth
1	3.65	$\frac{34}{18} \times \frac{29}{15}$			2.54	$\frac{20}{32} \times \frac{27}{17}$		
2	1.97	$\frac{34}{18} \times \frac{25}{24}$			1.66	$\frac{20}{32} \times \frac{25}{28}$		
3	1.37	$\frac{34}{18} \times \frac{21}{29}$			1.255	$\frac{20}{32} \times \frac{22}{28}$		
4	1.00	Direct			1.00	Direct		
5								
6								
reverse	3.66	$\frac{34}{18} \times \frac{31}{16}$			3.66	$\frac{20}{32} \times \frac{31}{16}$		

278. Overdrive, type N/A
279. Forward gears on which overdrive can be selected N/A
280. Overdrive ratio N/A

FINAL DRIVE

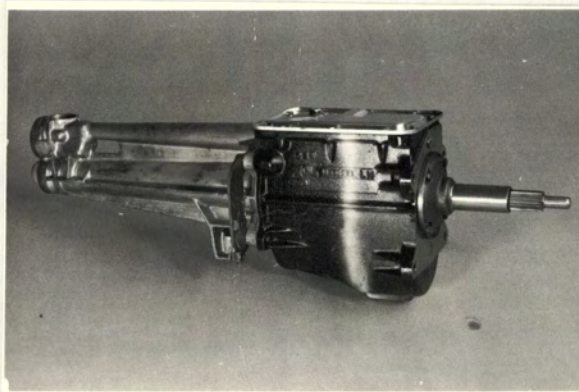
290. Type of final drive Semi-floating hypoid 291. Type of differential Two pinion
292. Type of limited slip differential (if fitted in series-production) Salisbury four pinion
293. Final drive ratio 3.54 or 4.1 Number of teeth 11 x 39 or 9 x 37

IMPORTANT :

The vehicle described in this form has been subject to the following amendments :

on.....19.....	rec. no.....	List.....	on.....19.....	rec. no.....	List.....
on.....19.....	rec. no.....	List.....	on.....19.....	rec. no.....	List.....
on.....19.....	rec. no.....	List.....	on.....19.....	rec. no.....	List.....
on.....19.....	rec. no.....	List.....	on.....19.....	rec. no.....	List.....
on.....19.....	rec. no.....	List.....	on.....19.....	rec. no.....	List.....

Optional equipment affecting preceding information. This to be stated together with reference number.



Alternative Gearbox listed under item 277

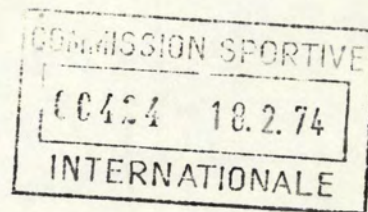


MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT RS 2000
F.I.A. Recognition No. 5566
Amendment No. 1/IV

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE



No.	Reference No.
	Production Variant
	RS 2000 GT
	Different inlet manifold Photo No. 1
	Part No. FC0533
	<i>Solex</i>
	Twin Wolter carburettors Photo No. 2
210	Two
211	Downdraught
212	Wolter <i>SOLEX</i> "valable en Croupe 2 uniquement"
213	40 CCI "valid for Group 2 only"
214	Two
215	40 mm 1.574 ins
216	32 mm 1.259 ins
	Different exhaust manifold Photo No. 3 Part No. FC 0534
	Production variant for German manufacture
195	Cast iron
204	35 mm 1.373 ins
	Different exhaust system Photo No. 4 Part No. FC 0535
	Production variant for German manufacture

Date amendment is valid from 1.4.74

Stamp of F.I.A./R.A.C.



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Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.	Reference No.
	Production variant for German manufacture
	Carburettor Photo No. 5
210	One
211	Downdraught
212	Solex
213	35 EEIT
214	Two
215	35 mm 1.377 ins
216	28 mm 1.1024 ins
	Inlet manifold for Solex carburettor
	Photo No. 6 Part No. FC 0536

"valable en Groupe 2 uniquement"
"valid for Group 2 only"

Date amendment is valid from 14/74

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer **FORD**
Model **ESCORT RS 2000**
F.I.A. Recognition No.
Amendment No. **1/1V**

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

"valable en Groupe 2 uniquement"
"valid for Group 2 only"

Photographs must be 3" x 2" and a matt finish

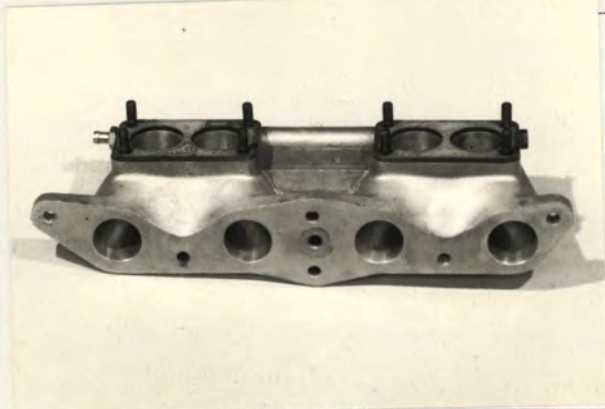


Photo No. 1



Photo No. 2



Photo No. 3

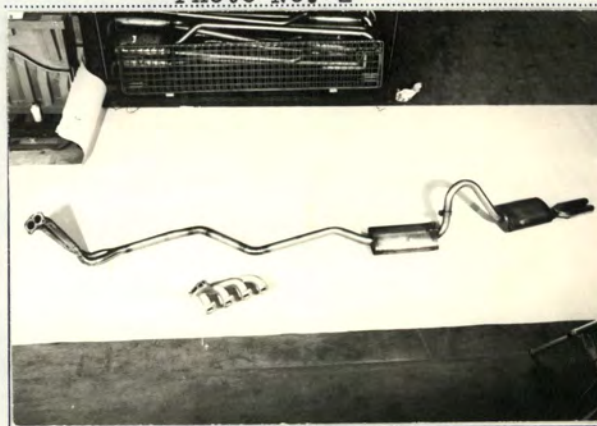


Photo No. 4

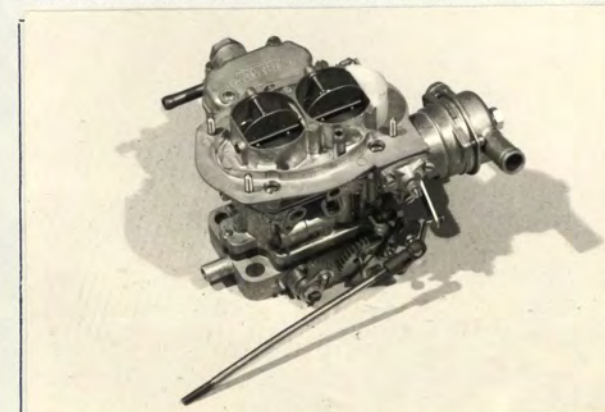


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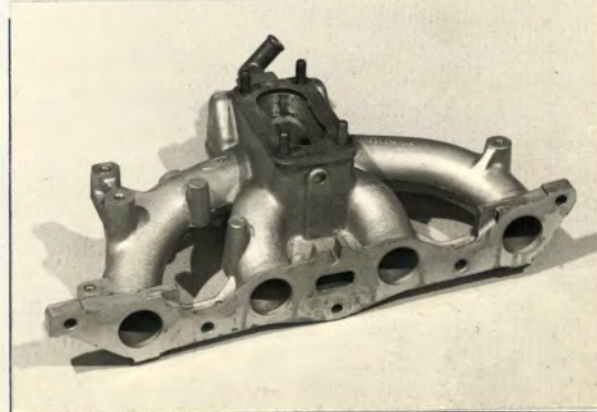


Photo No. 6

Date amendment is valid from **1/4/74**

15

Stamp of F.I.A./R.A.C.

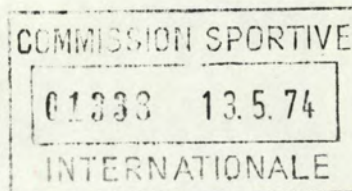


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Manufacturer FORD
Model ESCORT RS 2000
F.I.A. Recognition No. 5566
Amendment No. 2/2V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE



No.

Reference No.

PRODUCTION VARIANT

RS 2000 GT

Different inlet manifold for twin Solex carburettors

Part No. FC 0533

Photograph No 1

Twin Solex carburettors

Two

Downdraught

Solex

40CC1

Two

40 mm 1.574 ins

32 mm 1.259 ins

Photograph No 2

Production variant for German manufacture

Different exhaust manifold

Part No. FC 0534

Cast Iron

35 mm 1.373 ins

Photograph No 3

Different exhaust system

Production variant for German manufacture

Part No. FC 0535

Photograph No 4



195
204

Date amendment is valid from 1.7.76

Stamp of F.I.A./R.A.C.



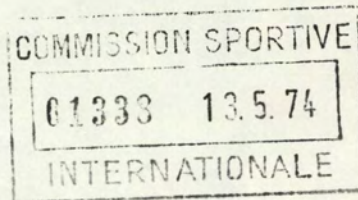
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Model ESCORT RS 2000
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Amendment No. 2/2

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP



No.	Reference No.
	Production Variant for German manufacture
	Carburettor
210	One
211	Downdraught
212	Solex
213	35 EE1T
214	Two
215	35 mm 1.377 ins
216	32 mm 1.259 ins
	Photograph No 5
	Inlet manifold for above
	Part No. FC 0536
	Photograph No 6



Date amendment is valid from 14.7.74

Stamp of F.I.A./R.A.C.



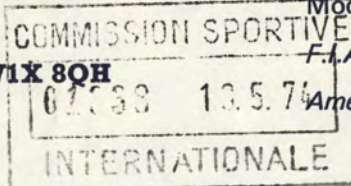
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Manufacturer FORD

Model ESCORT RS 2000

F.I.A. Recognition No. 5566

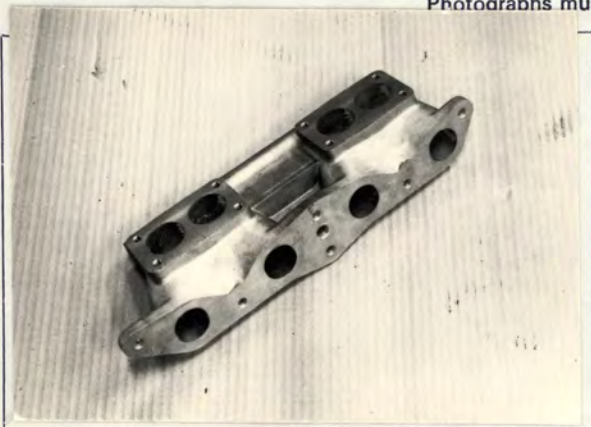
Amendment No. 2/2W



Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Photographs must be 3" x 2" and a matt finish



Photograph No 1



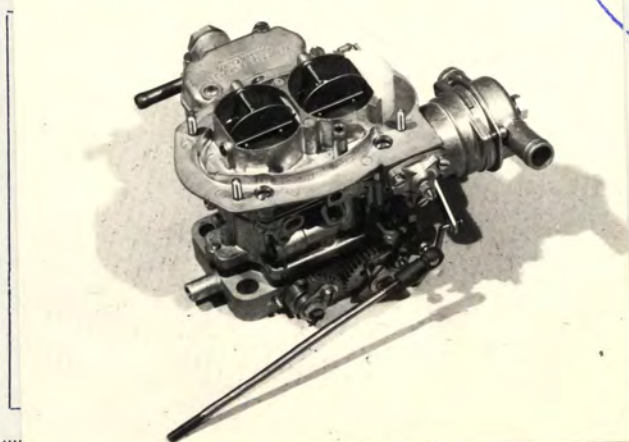
Photograph No 2



Photograph No 3



Photograph No 4



Photograph No 6

Date amendment is valid from 14/74

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT RS 2000
F.I.A. Recognition No. 5566
Amendment No. 3/3V

▼ *Amendment to Form of Recognition*

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP.....



No.	Reference No.
	Production Variant on Emission Control Cars
181	44.5 mm 1.75 ins
182	11.95 mm 0.471 ins
196	38.2 mm 1.50 ins
197	11.95 mm 0.471 ins
a55	Inlet S = 21.4 mm & exhaust T = 14.0 mm U = 28.17 mm



Date amendment is valid from 1.7.74

Stamp of F.I.A./R.A.C.



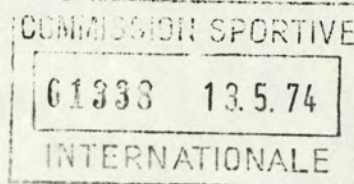
MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model RS 2000
F.I.A. Recognition No. 5566
Amendment No. 4/AV

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP.....



No.

Reference No.

41

Alternative Manufacturers supply seats to same specification,
but different external pleating. Photo: C.1. and C.2.

Weight : 32 lbs 15 Kg



Photo C.1.



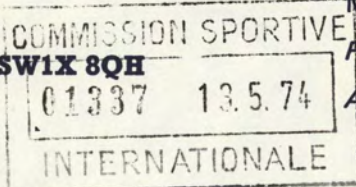
Photo C.2



Date amendment is valid from 1.9.74



Stamp of F.I.A./R.A.C.



Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

Variant for Group 2

"valable en Groupe 2 uniquement"
"valid for Group 2 only"

Alternative gearbox

ZF 5-speed Part No. CD 70/4

Photo A

Alternative bellhousing in light alloy to suit above

Part No. H69AB 7505 CA

Photo B

Different prop-shaft for above

Part No. H71AB 4602 AA

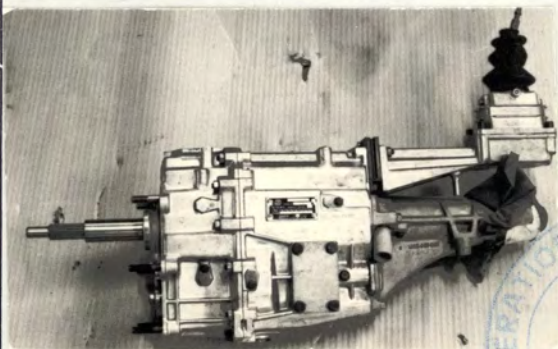


Photo A



Photo B

Date amendment is valid from 1.9.74



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**MOTOR SPORT DIVISION****The Royal Automobile Club****31 Belgrave Square, London SW1X 8QH**Manufacturer **FORD**Model **ESCORT RS 2000**F.I.A. Recognition No. **5566**Amendment No. **5/5v***Amendment to Form of Recognition***FEDERATION INTERNATIONALE DE L'AUTOMOBILE****VALID IN GROUP**

No.

Reference No.

Variant for Group 2

Heavy duty rear axle assembly

Part No. CD 1000/205

Photo C

Brakes of different dimensions

94	22.8 mm	0.9 ins
95	228 mm	9.0 ins
96	182.8 mm	7.2 ins
97	55.8 mm	2.2 ins
98	2	
99	2042 mm ²	31.68 ins ²



Heavy duty axle shafts and bearings

Part No. CD 1000/206

Photo D

Equipment for disc rear brake conversion

includes caliper, mounting bracket, disc and mounting collar

104

2 (+ 2 for handbrake)

photo E

Date amendment is valid from **1.9.74**

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The Royal Automobile Club
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Manufacturer FORD
Model ESCORT RS 2000
F.I.A. Recognition No. 5566
Amendment No.



Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.	Reference No.
-----	---------------

	Variant for Group 2
--	---------------------

	Alternative crossmember for use with heavy duty engine mounts Part No. CD 1000/151 Photo F
--	--

	Wheel arch extension kit (increases overall width by 5 cms each side) Part No. CD 111 F Photos G & H
--	--

	Sump shield in light alloy with mounting bar Part No. H69AB 6631 BA Photo J
--	---



Date amendment is valid from 1.9.74

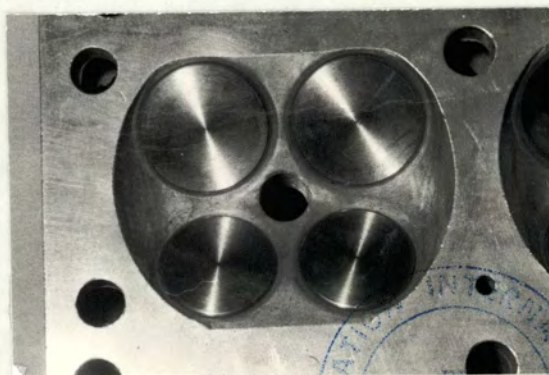
Stamp of F.I.A./R.A.C.



Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.	Reference No.
	Variant for Group 2
	Alternative cylinder head
139	Aluminium alloy
170	Two
171	In cylinder head
172	Toothed belt
173	o.h.c. and bucket tappet
185	Two
200	Two
	Photo K
	Alternative connecting rod
	Part No. 5067
	Alternative crankshaft (steel)
163	0.613 kg 1 lb 5 oz
	Photo L
	Alternative oil pump Part No. 5084
	Photograph M
	Fuel injection equipment
	Photograph N
	Different bearing cap
	Photograph O

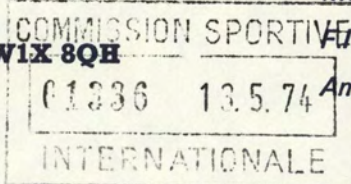


**MOTOR SPORT DIVISION****The Royal Automobile Club****31 Belgrave Square, London SW1X 8QH**Manufacturer FORDModel ESCORT RS 2000F.I.A. Recognition No. 5/5/VAmendment No. 5/5/V**Amendment to Form of Recognition****FEDERATION INTERNATIONALE DE L'AUTOMOBILE**

No.	Reference No.
	Variant for Group 2
	Alternative Flywheel
160	4.1 kg 9 lb
	Photo P
	Alternative clutch
	Part No. CP 2289
260	Diaphragm multi-plate
261	2 or 3
262	194.0 mm 7.625 ins
263	Inside diameter 132.0 mm 5.18 ins
	Outside diameter 184.0 mm 7.25 ins
264	Hydraulic or cable
	Photo Q
	Alternative clutch
	Part No. CP 2246/7
260	Single dry plate
261	One
262	Inside diameter 146.0 mm 5.75 ins
	Outside diameter 215.9 mm 8.5 ins
	Photo R
	Alternative flywheel
	Part No. FC 0540
160	5.5 kgs 12 lbs
	Photo S

Date amendment is valid from 1.9.74

Stamp of F.I.A./R.A.C.

**MOTOR SPORT DIVISION****The Royal Automobile Club****31 Belgrave Square, London SW1X 8QH**Manufacturer FORDModel ESCORT RS 2000F.I.A. Recognition No. 5566Amendment No. 8/5/V*Amendment to Form of Recognition***FEDERATION INTERNATIONALE DE L'AUTOMOBILE**

No. | Reference No.

Variant for Group 2

Brakes of different type and dimensions including
larger hubs and spindles

100	266 mm	10.5 ins
101	20 mm	0.75 ins
102	115 mm	4.55 ins
103	518 mm	2.1 ins
104	2	
105	34.7 cm ²	5.42 ins ²

Photo T

Alternative front hub

Part No. H69AB 1104 AA

Photo U

Auxiliary chassis member

Part No. CD 70/9

Photo V

Rear axle differential protection shield

Part No. FC 008

Photo W

Alternative heavy duty axle shafts and bearing

Photo U

Date amendment is valid from 1.9.74

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MOTOR SPORT DIVISION
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Manufacturer FORD

Model ESCORT RS 2000

COMMISSION SPORTIVE F.I.A. Recognition No. 5566

Amendment No. 6/5/V

INTERNATIONALE

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Photographs must be 3" x 2" and a matt finish



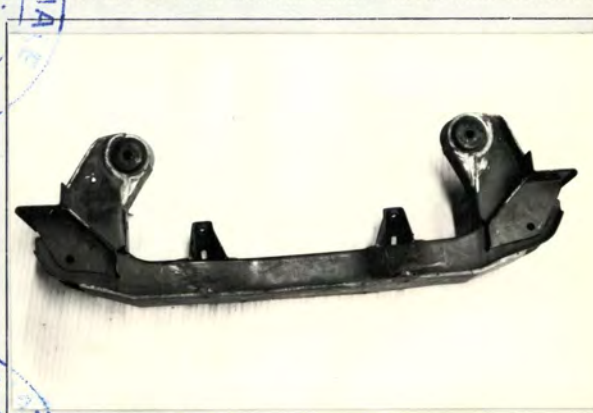
Photograph C



Photograph D



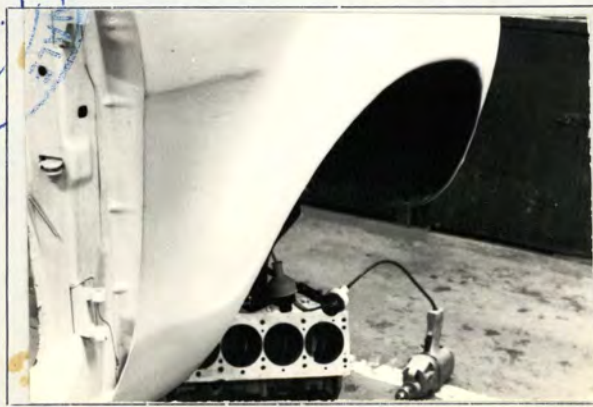
Photograph E



Photograph F



Photograph G



Photograph H

Date amendment is valid from 1.9.74

Stamp of F.I.A./R.A.C.

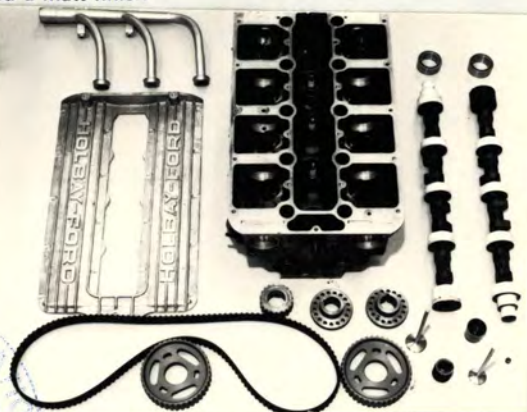
Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

must be 3" x 2" and a matt finish



Photograph J



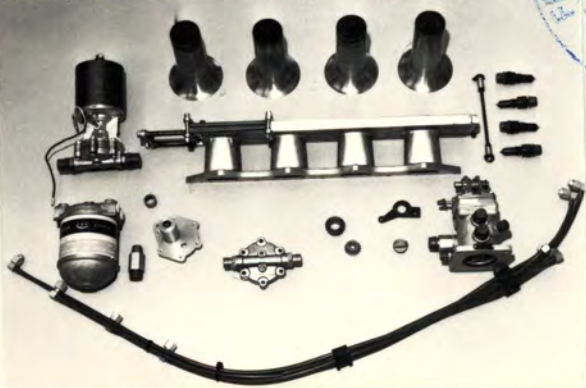
Photograph K



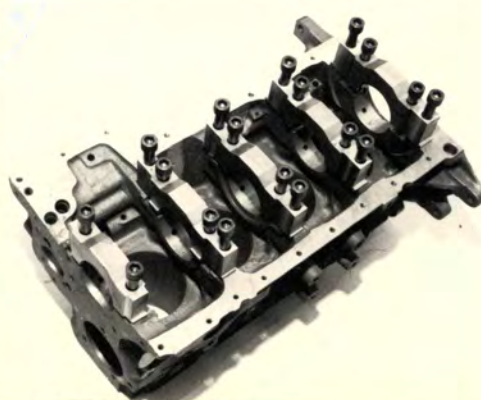
Photograph L



Photograph M



Photograph N



Photograph O

Date amendment is valid from 1.9.74

Stamp of F.I.A./R.A.C.



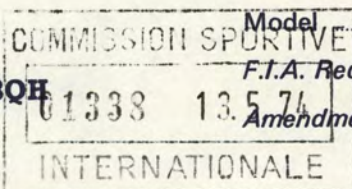
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The Royal Automobile Club
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Manufacturer **FORD**

Model **ESCORT RS 2000**

F.I.A. Recognition No. **5566**

Amendment No. **5/5/V**



Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Photographs must be 3" x 2" and a matt finish



Photograph P



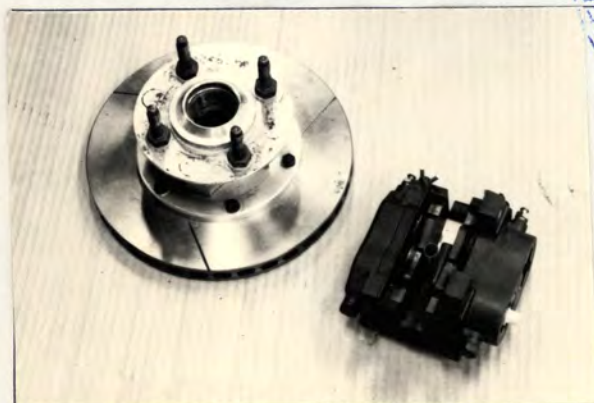
Photograph Q



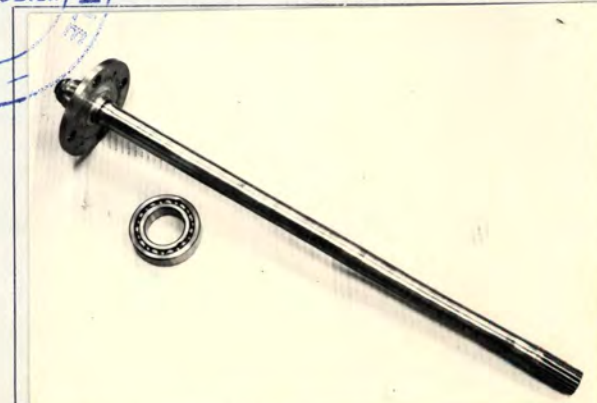
Photograph R



Photograph S



Photograph T



Photograph U

Date amendment is valid from **1.9.74**

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
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Manufacturer FORD
Model ESCORT RS 2000
F.I.A. Recognition No. 5566
Amendment No. 5/5V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

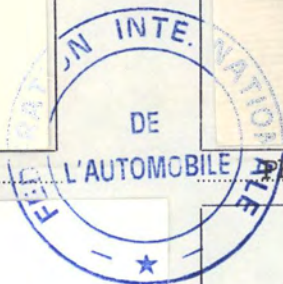
it be 3" x 2" and a matt finish



Photograph V



Photograph W



Date amendment is valid from 1.9.74

Stamp of F.I.A./R.A.C.



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Manufacturer FORD
Model ESCORT RS 2000
F.I.A. Recognition No. 5566
Amendment No. 6/6V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP.....1.....

No.

Reference No.

Page 2/2V

Alternative supplier of rear silencer box (muffler)

Photograph 4.



Date amendment is valid from 1.10.74

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
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Manufacturer FORD

COMMISSION SPORTIVE Model ESCORT RS 2000

F.I.A. Recognition No. 5566

Amendment No. 7/7V

01933 13.5.74
INTERNATIONALE

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

COMMISSION SPORTIVE
01933 13.5.74
INTERNATIONALE

No. Reference No.

Production Variant

Different road wheel

50 Light metal construction

51 4.2 kg 9.26 lb

52 4 ~~1/2~~ nut

53 330 mm 13.0 ins

54 152.5 mm 6.0 ins

Photograph X



Date amendment is valid from 1.10.74

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION

The Royal Automobile Club

31 Belgrave Square, London SW1X 8QH

Manufacturer <u>FORD</u>	
Model <u>ESCORT RS 2000</u>	
02555	30.9.74 F.I.A. Recognition No. <u>5566</u>
Amendment No. <u>8/IE</u>	
COMMISSION SPORTIVE INTERNATIONALE	

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No. Reference No. ERRATA

Page 8 Item 158

57.004 mm Dia = 2.244" DIA

Item 159

52.004 mm Dia = 2.047" DIA

_____.

Page 11 Item 293

Tooth combination for 4.125 Differential = 8.33

Page 3 Photo M

Production 2 litre piston



Date amendment is valid from 1.10.74



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Manufacturer FORD
Model ESCORT RS2000
F.I.A. Recognition No. 5566
Amendment No. 9/2E

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP.....I.....

No.	Reference No.
	Erratum
160	7.12 Kg 15.7 lbs
277	Rev. gear alternative box = 3.1
	
	
	Amendment 5/5V
	Heavy duty axle - track increased by 38 mm (1.5 in)

Date amendment is valid from 1.1.85



Stamp of F.I.A./R.A.C.



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Manufacturer **FORD**
Model **ESCORT RS2000**
F.I.A. Recognition No. **5566**
Amendment No. **10/8V**

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP.....I.....

No.

Reference No.

Production Variant

Group I

293

3.77

9/34

Alternative crown wheel and pinion fitted in
production.



Date amendment is valid from... **1 2 75**

Stamp of F.I.A./R.A.C.



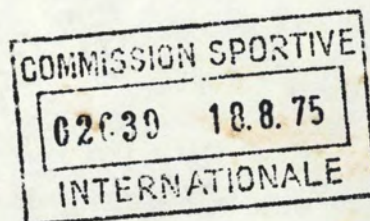
MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT RS 2000
F.I.A. Recognition No. 5566
Amendment No. M13E

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP 1



No.

Reference No.

Reference Amendment 2/2V

Clean air intake duct to air cleaner

Reference Amendment 7/7V

Alternative photograph of same wheel



Date amendment is valid from 1.10.75

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Manufacturer FORD
Model ESCORT RS 2000
F.I.A. Recognition No. 5566
Amendment No. 12/4E

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP.....¹.....

No.	Reference No.		
	Evolution in Production		
162	Weight of crankshaft	12.8Kg	28.2 lbs
163	connecting rod	0.66Kg	1.45 lbs
	(without bearings)		



Date amendment is valid from.....1.1.76.....

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
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Manufacturer FORD
Model ESCORT RS 2000
F.I.A. Recognition No. 5566
Amendment No. 13/9V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No. Reference No.

Alternative supplier of induction for emission kit.

212	Weber	
213	44 I D F	
215	44mm	1.732 in
216	34mm	1.338 in

Alternative kit supplied under Part No 9053032, see photos
E & F

Dia of inlet port at cylinder head face = 37mm 1.45 in

(Inlet manifold dimension)

Date amendment is valid from 1.1.76



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Manufacturer FORD
Model ESCORT RS2000
F.I.A. Recognition No. 5566
Amendment No. 14/SE

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP 1

No.

Reference No.

Evolution in Production.

162
163

Weight of crankshaft
connecting rod
(without bearings)

12.8 Kg
0.66 Kg

28.2 lbs
1.45 lbs

Alternative supplier of induction for emission kit.

212
213
215
216

Weber

44 I D F

44 mm

1.732 in

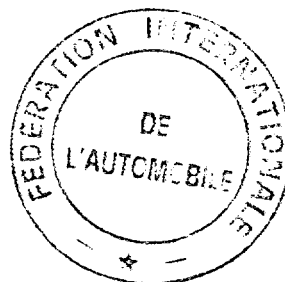
34 mm

1.338 in

Alternative kit supplied under Part No: 9053032 - see photos E & F.

Dia of inlet port ^{at} ~~of~~ cylinder head face = 37 mm 1.45 in.

(Inlet manifold dimension)



Date amendment is valid from.....

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

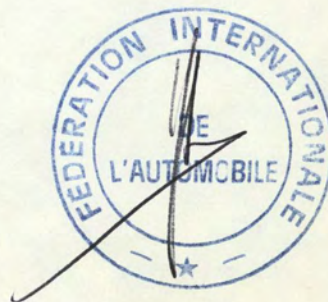
Manufacturer **FORD**
Model **ESCORT RS2000**
F.I.A. Recognition No. **5566**
Amendment No. **14/5E**

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP1.....

No.	Reference No.
	Evolution in Production.
	Revised body shell - Escort II - see photographs A, B and C.
	Also revised instrument panel see photograph D.
1	2407 mm 94.75 in
2	1290 mm 50.75 in
3	1315 mm 51.77 in
4	4150 mm 163.4 in
5	1607 mm 63.2 in
6	1384 mm 54.5 in
10	Front 1565 mm 61.6 in
	Rear 1600 mm 63.0 in



Date amendment is valid from **1.1.76**

Stamp of F.I.A./R.A.C.

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Photographs must be 3" x 2" and a matt finish



A



B



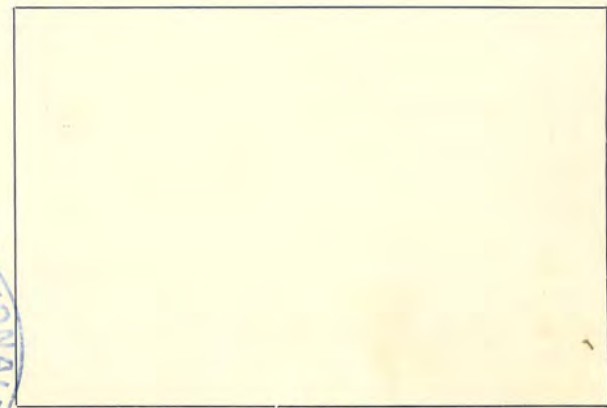
C



D



E



F

Date amendment is valid from 1.1.76

Stamp of F.I.A./R.A.C.



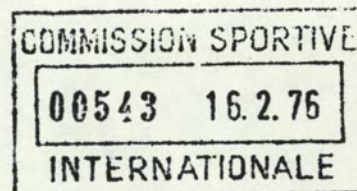
MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer Ford
Model Escort RS 2000
F.I.A. Recognition No. 5566
Amendment No. 15/10V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP1.....



No.

Reference No.

Optional Equipment (Variants)

62. Steering ratio, lock to lock 2,7

Pt.-No 9052 872 LHD and 9052 871 RHD

Reinforced suspension mounting point for specified
export territories. Pt.-No. 9052 989

see photo D 76

Ventilated front disc and associated calipers

Kit Part No T 9051 676

94. 54 mm
100. 244 mm
101. 20 mm
102. 76.6 mm
103. 50.8 mm
104. 2
105. 65660 sq mm

see photo F 76

Touring fuel tank 60 litres Pt.-No 9053 179

Cooling Fan. Method of Drive: Vee belt

156. 314 mm dia
157. 7

Protection shields for specified export territories

Part Nos. 9052 889
69026853



Date amendment is valid from 1.6.76

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer Ford
Model Escort RS 2000
F.I.A. Recognition No. 5566
Amendment No. 15/10 V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP.....¹.....

No.

Reference No.

Alternative Suppliers

Rear radius rods. - Pressed steel, or tubular steel -

see photo E 76/1 Pt.-Nos. 9053 193
9053 194
9052 566
9052 567

Rear axle assembly. Pt.-No 9053 156

see photo E 76/2

completely interchangeable - different source

Tooth combinations

3.56 - 32/9 : 3.75 - 45/12 : 4.11 - 37/9

292. 4 pinion limited slip differential. Interchangeable
in all respects with previous homologated unit.

Material of Windows

27.

29.

30. Laminated Glass

31.

32.

Adjustable bucket seat

Weight: 14,8 kg

Pt.-Nos: 9053 198
9053 199

see photo C 76



MANUFACTURER:
SCHEELE

Date amendment is valid from.....

Stamp of F.I.A./R.A.C.

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Photographs must be 3" x 2" and a matt finish



D 76



F 76



E 76/1



E 76/2



C 76

Date amendment is valid from

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer Ford
Model Escort RS 2000
F.I.A. Recognition No. 5566
Amendment No. 16/6E

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP¹.....

No.	Reference No.
	<u>Evolution in Production</u>
	Car exhaust System
	Drawing of exhaust manifold ports, side of cylinder head
	
	31,0 mm
	35,5 mm

204. Diameter outlet exhaust 35 mm two times
All dimensions $\pm$ 2 mm
see photo I 76 and Q 76
Interchangeable in all respects with previous
emission exhaust system.

Rear Drum Brakes

94	17.78 mm
95	228.6 mm
96	180 mm
97	42,65 mm
98	2
99	30885 sq mm

see photo G 76

Aircleaner Assembly see photo O 76

Road Wheel

50	Cast light alloy
51	4,65 kg min
52	4 nut
53	330 mm
54	152 mm (6")

(Minor casting changes from previous wheel) Pt.-Nos. 1565 557
see photo V 76 9053 134



Date amendment is valid from 1.4.76

Stamp of F.I.A./R.A.C.

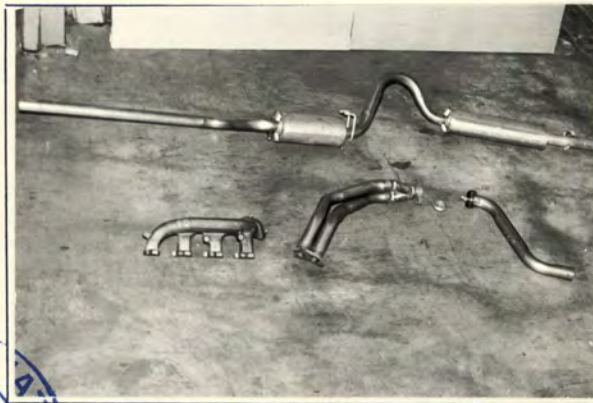
Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Photographs must be 3" x 2" and a matt finish



I 76



Q 76



G 76



O 76



V 76

Date amendment is valid from.....

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer **FORD**
Model **ESCORT RS 2000**
F.I.A. Recognition No. **5566**
Amendment No. **17/7E**

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP¹.....

No.

Reference No.

ERRATA

Ref. Amendment No 15/10 V

Part No must read 9052 879 not 9052 889

-1.OCT.19/6

Date amendment is valid from.....



Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT RS 2000
F.I.A. Recognition No. 5566
Amendment No. 18/8E

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP.....1.....

No.	Reference No.
	Optional Equipment (Variant)
	Alternative crown wheel and pinion
293	4,63 - 8/37 German supplier
	4,7 - 7/33 British supplier



Date amendment is valid from 1/11/76

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT RS2000
F.I.A. Recognition No. 5566
Amendment No. 19/11 ✓

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP 1.....

No.

Reference No.

Variant

Heavy duty front and rear spring package

Front Spring Part No. 9052707

Rear Spring Part No. 9053261

Heavy duty suspension top mount

Part No. 9050907

Suspension leg to suit top mount

Part No. 9053062 R.H.

9053063 L.H.

Heavy duty anti-roll bar

Part No. 6010163

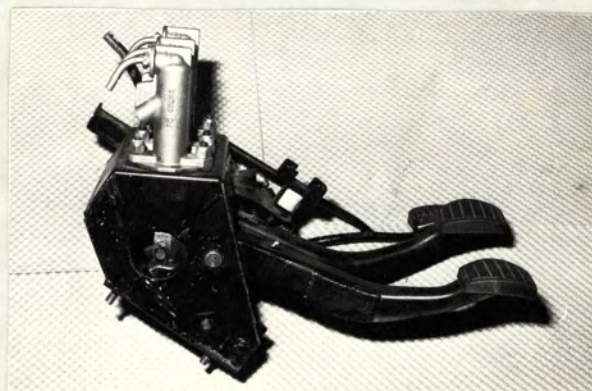
Rear wheel cylinder

Item 94 Bore = 19.05 mm (0.75 in)

Dual braking system - pedal box

Part No. 9052599 - Hydraulic clutch

9053064 - Cable clutch



Optional Safety Fuel Tank in accordance with FIA specifications

Date amendment is valid from 1/11/76



Stamp of F.I.A. R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer **FORD**
Model **ESCORT RS2000**
F.I.A. Recognition No. **5566**
Amendment No. **20/9E**

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Valid in Group **1**

No.

Reference No.

Evolution

All inlet and exhaust tracts may be reclaimed by fettling.



Stamp of F.I.A./R.A.C

Date amendment is valid from.....
-1. JAN. 1977



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer **FORD**
Model **ESCORT RS 2000**
F.I.A. Recognition No. **5566**
Amendment No. **21/12V**

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP ¹.....

No.	Reference No.
154	Heavy duty radiator (Alteration in fin pattern only)
156	Cooling fan dia 254 mm
157	Number of blades 6
41	Sports seat "ASS-Scheel 302"
42	Weight 10,5 kg



Date amendment is valid from **-1. JAN. 1977**



Stamp of F.I.A./R.A.C.

5840

Mrs Hopkins

Hornchurch 498 499

056

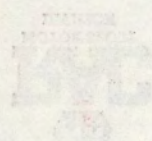


425 meters 10.2 kg
424 blocks east "V32-20000 205"
423 number of pages 0
422 cooling fan etc 524 mm
421 heavy duty resistor (V32-20000 in the bottom only)

APPENDIX C

FEDERATION INTERNATIONAL DE DETECTIVES

MEMBERSHIP TO 1950



INTERNATIONAL FEDERATION OF DETECTIVES
MEMBERSHIP TO 1950
MOTOR MOTOR DETECTION

MEMBERSHIP TO 1950
MEMBERSHIP TO 1950
MEMBERSHIP TO 1950
MEMBERSHIP TO 1950



MOTOR SPORT DIVISION
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Manufacturer FORD
Model ESCORT RS 2000
F.I.A. Recognition No. 5566
Amendment No. 22/105

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP1.....

No.

Reference No.

Evolution in Production

164. Piston weight complete with rings and pin
 .730 kg. $\pm$.03

277. Modification to gear teeth in alternative gearbox -
 ratio unchanged
 3rd gear $\frac{32}{20} \times \frac{25}{24}$



Date amendment is valid from 1.7.77

Stamp of F.I.A./R.A.C.

Amendment to Form of Recognition

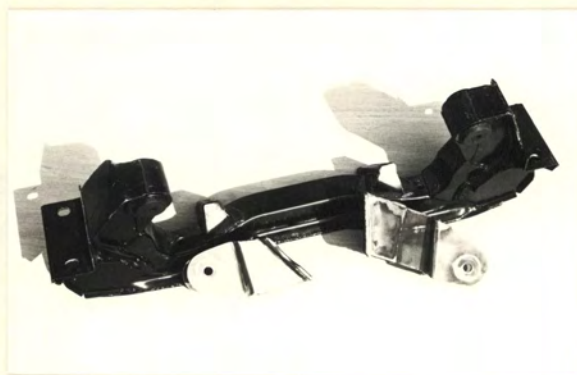
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP 1

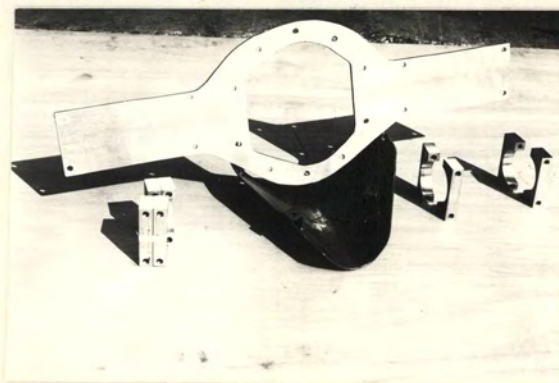
No.

Reference No.

Heavy duty cross member with associated engine mounts.



Differential skid and support plate.



Date amendment is valid from 1.10.77

Stamp of F.I.A./R.A.C

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Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP1.....

No.

Reference No.

Production Variant

Australian assembled car - Minor styling and mechanical changes - see photo's A77.1; B77.1; C77.1; All parts and options completely interchangeable between different assembly plants.

Revised Front & Rear spring rates and damper settings.

Rear Anti roll bar/radius arm.

Alternative Final drive ratio.:

$$\begin{cases} 9:31 = 3.44 \\ 9:40 = 4.44 \end{cases}$$



A77.1



B77.1



C77.1



[Handwritten signature]

F.I.A. - Homologation No 5566
24/14V

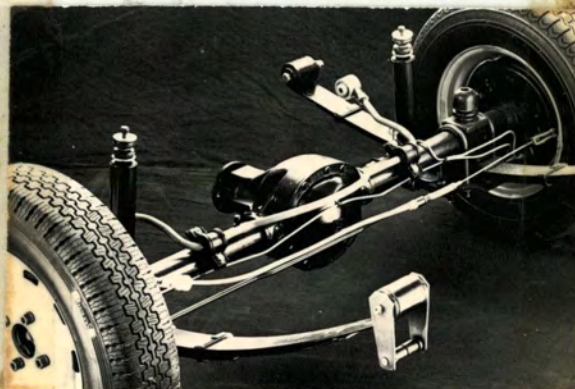
FÉDÉRATION INTERNATIONALE DE L'AUTOMOBILE

FICHE D'EXTENSION D'HOMOLOGATION
CONFORME A L'ANNEXE J DU CODE SPORTIF INTERNATIONAL

Marque _____ Modèle _____
Numéros de série inaugurant les modifications décrites : _____
Chassis/Carrosserie _____
Moteur _____
Date de sortie des premiers véhicules construits avec les modifications : _____ 19____
Dénomination commerciale après application des modifications : _____
Cette extension d'homologation doit être considérée comme : variante - évolution normale du type.

L'homologation est valable du _____ 19____ Liste _____

Descriptions des modifications :



Signature et cachet
de l'Autorité Sportive Nationale :

Signature et cachet de la F.I.A. :

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP 1

No.

Reference No.

Long range fuel tank - modification in design material and construction increases capacity to 69 litres.
Part number MS77 9002 A.



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MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer **FORD**
Model **ESCORT RS 2000**
F.I.A. Recognition No. **5566**
Amendment No.

26 / 16 V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP1.....

No.

Reference No.

Sports Seats. Type - Bucket
supplied with or without head restraint
Manufacture: Ford
Weight: 9 kg.
Mounting: Slide runners



Sports Seats. Type - recliner
Supplied with or without head restraint
Recliner mechanism can be fitted either side of seat to
suit left hand, or right hand drive cars.
Manufacture: Ford
Weight: 12 kg.
Mounting: Slide runners



-1. AVR. 1978





MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT RS 2000
F.I.A. Recognition No. 5566
Amendment No. 27/11E

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP 1 -1.MAI1978

No.

Reference No.

Evolution in Production

cylinder head:

Tolerance on all ports to be increased to $\pm 2\text{mm}$. Allows for core mismatch, but does not change 'averaged' port cross sectional area.



28 / 12 F

F.I.A. - Homologation No 5566

FÉDÉRATION INTERNATIONALE DE L'AUTOMOBILE

FICHE D'EXTENSION D'HOMOLOGATION
CONFORME A L'ANNEXE J DU CODE SPORTIF INTERNATIONALMarque FORD U.K. Modèle Escort RS 2000

Chassis/Carrosserie _____

Numéros de série inaugurant les modifications décrites : Moteur _____

Date de sortie des premiers véhicules construits avec les modifications : _____ 19 _____

Dénomination commerciale après application des modifications : _____

Cette extension d'homologation doit être considérée comme : ~~normale~~ - évolution normale du type.L'homologation est valable du -1.AVR.1978 19 _____ Liste _____

Descriptions des modifications :

ERRATA

on 3/3V, the cam shaft timing is as follows:

INLET

186. Tappet clearance : 1 mm187. Valves open at : 48° BTDC188. Valves close at : 139° ABDC

EXHAUST

201. Tappet clearance : 1 mm202. Valves open at : 132° BBDC203. Valves close at : 76° ATDCSignature et cachet
de l'Autorité Sportive Nationale :

Signature et cachet de la F.I.A. :



FÉDÉRATION INTERNATIONALE DE L'AUTOMOBILE

29/131

FICHE D'EXTENSION D'HOMOLOGATION
CONFORME A L'ANNEXE J DU CODE SPORTIF INTERNATIONAL

Marque FORD U.K. Modèle Escort RS 2000
Numéros de série inaugurant les modifications décrites : _____
Chassis/Carrosserie _____
Moteur _____
Date de sortie des premiers véhicules construits avec les modifications : _____ 19____
Dénomination commerciale après application des modifications : _____
Cette extension d'homologation doit être considérée comme : ~~modification~~ - évolution normale du type.
L'homologation est valable du -1 MAI 1978 19____ Liste _____
Descriptions des modifications :

ERRATA

As From January 1976 , the camshaft timing
described by 3/3V and 28/12E was changed to:

INLET

186. Tappet clearance : 1 mm
187. Valves open at : 70° BTDC
188. Valves close at : 104° ABDC

EXHAUST

201. Tappet clearance: 1 mm
202. Valves open at : 104° BBDC
203. Valves close at : 68° ATDC

Signature et cachet
de l'Autorité Sportive Nationale :

Signature et cachet de la F.I.A. :





MOTOR SPORT DIVISION
The Royal Automobile Club
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Manufacturer FORD
Model ESCORT RS 2000
F.I.A. Recognition No. 5566
Amendment No. 30/17V
7,

-1. JUL. 1978

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP.....¹.....

No.

Reference No.

Product Variant

Cost and weight saving, plus multi sourcing, have resulted in the following weight changes

- 160 Flywheel 7.1 kg 15.6 lb
161 Flywheel and clutch (weights clean, without bolts, washers, etc...) due to alternative clutch suppliers:

a) Clutch pressure plate assembly:

Fichtel and Sachs : 3.9 kg
Laycock : 5.1 kg or 4.4 kg

b) Clutch driven plate:

Laycock : 1.1 kg
Borg and Beck: 1.45 kg



Alternative supply axle not quoted by C.S.I. on 24/14V for 4.44 axle = 8-35 for 4.375

Various export territories require rear brake system to incorporate pressure limiting valve.





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Manufacturer FORD
Model ESCORT RS2000
F.I.A. Recognition No. 5566
Amendment No. 31/-18

-1 JAN 1979

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP.....1.....

No.

Reference No.

Product Variant

Local supply content for Australian cars.
Heavy duty axle - interchangeable with standard unit
photo E79-1

Automatic transmission

Type Ford C3

1st gear 2.47-1

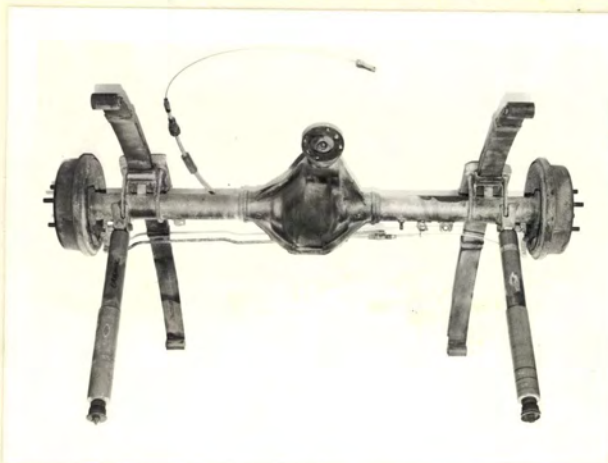
2nd gear 1.47-1

3rd gear 1-1

Reverse gear 2.11-1

Heavy duty rear springs

2 leaf



E79-1





MOTOR SPORT DIVISION
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Manufacturer FORD
Model ESCORT RS2000
F.I.A. Recognition No. 5566
Amendment No. 32/14E

-1 JAN 1979

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP1.....

No.

Reference No.

Errata

Tappet clearance for measuring cam angles is 0.1mm and not
1mm as quoted on forms 28/12E and 29/13E



Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP¹.....

No. Reference No. Variant

Variant

Deletion of centre consol and modified internal trim on base level car - see photo C79.1

Slots between louvers deleted on plastic front end - see photo C79.2

Propshaft (driveshaft - gearbox to axle) may be either single or piece dependant on territory.

293

Final drive ratio 3.89; 35.9

Dual circuit braking (see also sheet 19/11V)

Type A - no servo assistance

Type B - with servo units fitted remote from pedal box in hydraulic line.

Actuating force by vacuum - as Art. 258i 1979.



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MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT RS2000
F.I.A. Recognition No. 5566
Amendment No. 33 / 19 V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Valid in Group 1

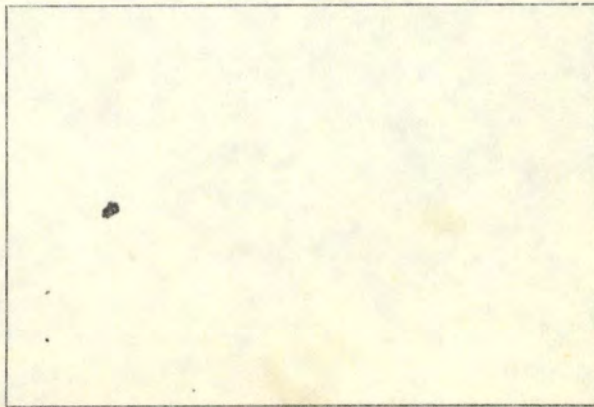
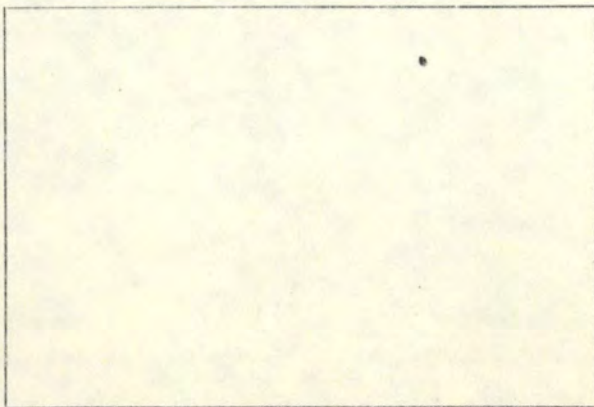
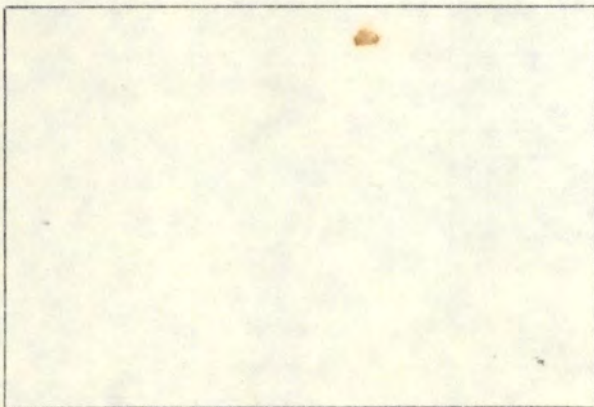
Photographs must be 3" x 2" and a matt finish



C79-1



C79-2



Date amendment is valid from:

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT RS 2000
F.I.A. Recognition No. 5566
Amendment No. 34/20V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP.....1.....

No.

Reference No.

With Heavy duty brake kit, a rear brake circuit pressure limiting valve can be fitted



Part No: H71EB2493AA (9051551)





FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Homologation N°

5566

Groupe

Group

1 – Touring**35/15E**

FICHE D'HOMOLOGATION POUR INFORMATIONS COMPLEMENTAIRES HOMOLOGATION FORM FOR COMPLEMENTARY INFORMATION

Erratum

Véhicule : Constructeur

Vehicle : Manufacturer

FORD

Modèle et type

Model and type

Escort RS2000

Homologation valable à partir du

Homologation valid as from

01.04.1976

Article	Description																																				
277.	1- On page 11 of the basic form, the following numbers of teeth are cancelled for the alternative gearbox, <table><tr><th>Ratio</th><th>Alternative manual/automatic No. teeth</th><th>Ratio</th><th>No. teeth</th></tr><tr><td>2.54</td><td>$\frac{20}{32} \times \frac{27}{17}$</td><td></td><td></td></tr><tr><td>1.66</td><td>$\frac{20}{32} \times \frac{25}{24}$</td><td></td><td></td></tr><tr><td>1.255</td><td>$\frac{20}{32} \times \frac{22}{28}$</td><td></td><td></td></tr><tr><td>1.00</td><td>Direct</td><td></td><td></td></tr><tr><td>3.66</td><td>$\frac{20}{32} \times \frac{31}{16}$</td><td></td><td></td></tr></table> and replaced as follows : <table><tr><th>Ratio</th><th>No. Teeth</th></tr><tr><td>2.54</td><td>32/20 x 27/17</td></tr><tr><td>1.667</td><td>32/20 x 25/24</td></tr><tr><td>1.255</td><td>32/20 x 22/28</td></tr><tr><td>1.00</td><td>Direct</td></tr><tr><td>3.66</td><td>32/20 x 31/16</td></tr></table>	Ratio	Alternative manual/automatic No. teeth	Ratio	No. teeth	2.54	$\frac{20}{32} \times \frac{27}{17}$			1.66	$\frac{20}{32} \times \frac{25}{24}$			1.255	$\frac{20}{32} \times \frac{22}{28}$			1.00	Direct			3.66	$\frac{20}{32} \times \frac{31}{16}$			Ratio	No. Teeth	2.54	32/20 x 27/17	1.667	32/20 x 25/24	1.255	32/20 x 22/28	1.00	Direct	3.66	32/20 x 31/16
Ratio	Alternative manual/automatic No. teeth	Ratio	No. teeth																																		
2.54	$\frac{20}{32} \times \frac{27}{17}$																																				
1.66	$\frac{20}{32} \times \frac{25}{24}$																																				
1.255	$\frac{20}{32} \times \frac{22}{28}$																																				
1.00	Direct																																				
3.66	$\frac{20}{32} \times \frac{31}{16}$																																				
Ratio	No. Teeth																																				
2.54	32/20 x 27/17																																				
1.667	32/20 x 25/24																																				
1.255	32/20 x 22/28																																				
1.00	Direct																																				
3.66	32/20 x 31/16																																				
277.	2- On extension 22/10E, remove the number of teeth for the alternative gearbox.																																				

Fédération Internationale de l'Automobile
2 chemin de Blandonnet
CH-1215 GENEVE 15
Tél.: 41 22 544 44 00
Fax Sport: 41 22 544 44 50