



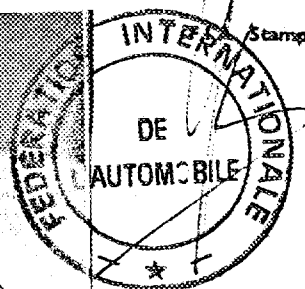
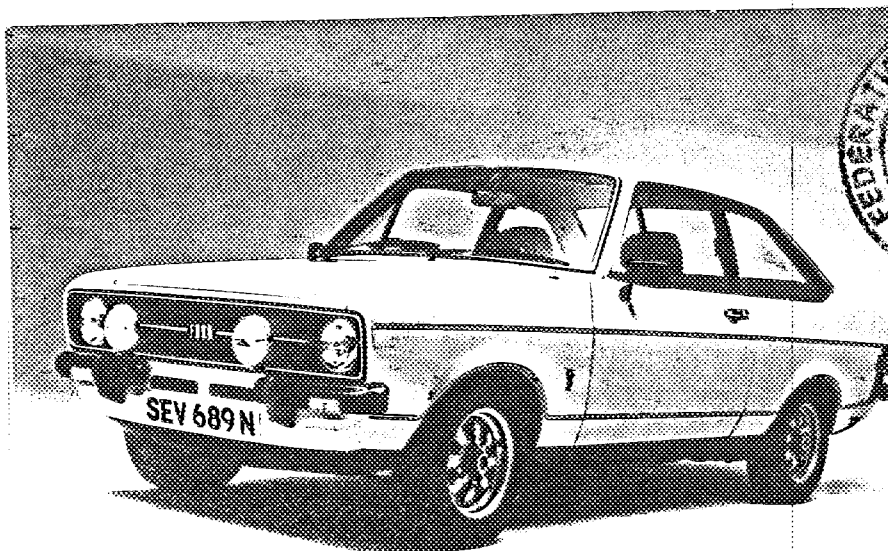
F.I.A. Recognition No. **6586**
Group **1**

ROYAL AUTOMOBILE CLUB
31 Belgrave Square, London, SW1X 8QH

Form of recognition in accordance with appendix J to the International Sporting Code of the
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Manufacturer	Ford	Cylinder-capacity	1599	cm. ³	97.6	in. ³
Serial No. of chassis/body		Model	Escort			
Serial No. of engine	As chassis no.	Manufacturer	Ford			
Recognition is valid from	1 5 1975	Manufacturer	Ford			
		List				
The manufacturing of the model described in this recognition form started on 3rd November 1974						
and the minimum production of 5000 identical cars, in accordance with the specifications of						
this form was reached on 19						

Photograph A. 1/4 view of car from front



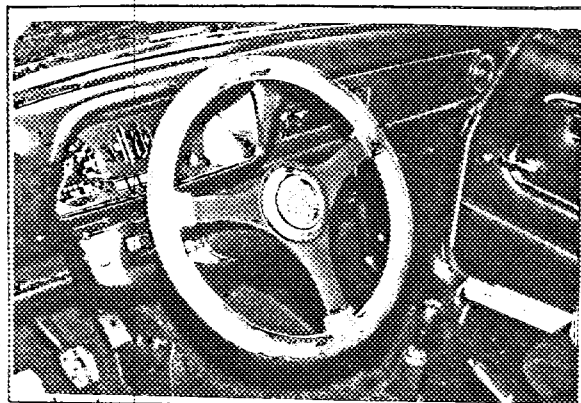
R.A.C. Stamp

5586

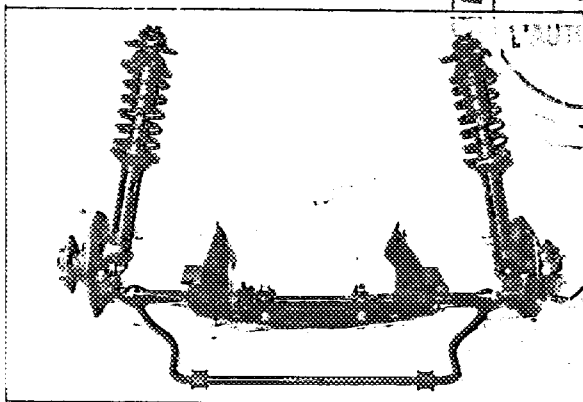
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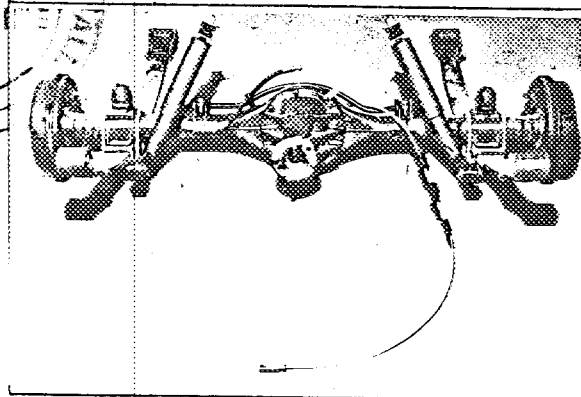
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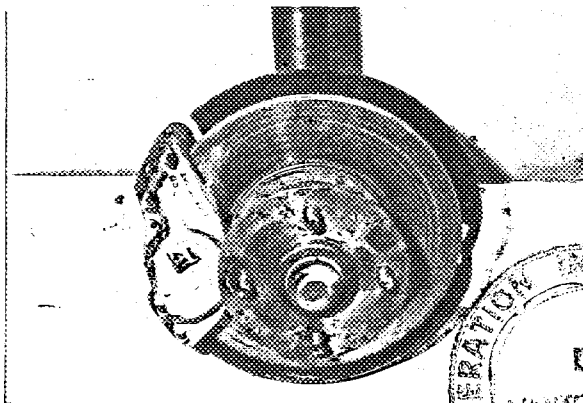
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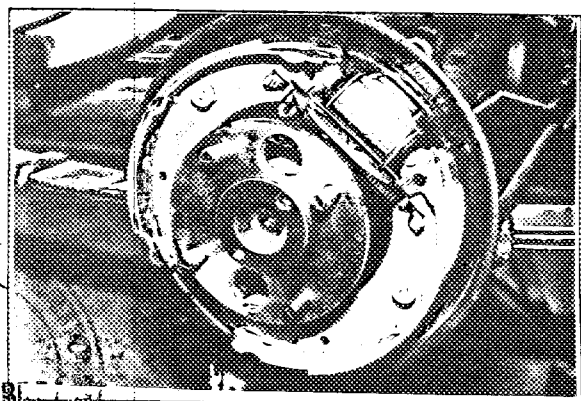
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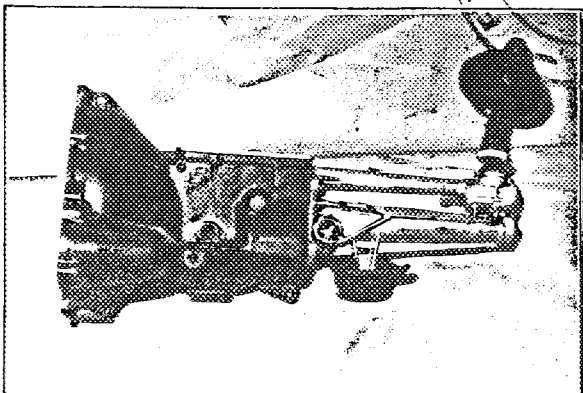
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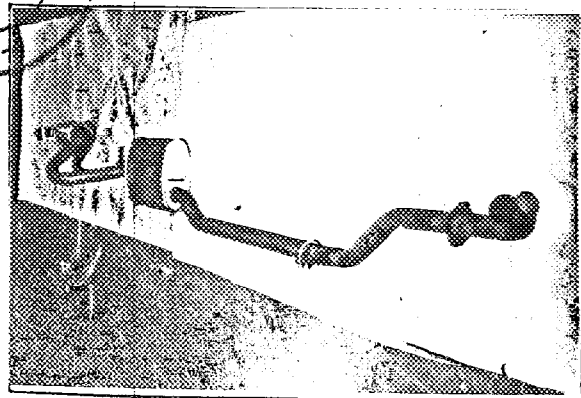
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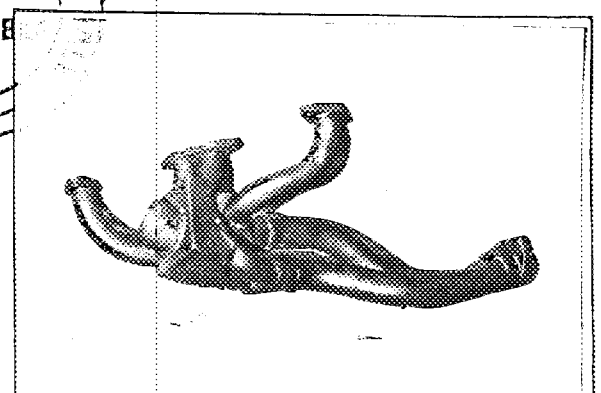
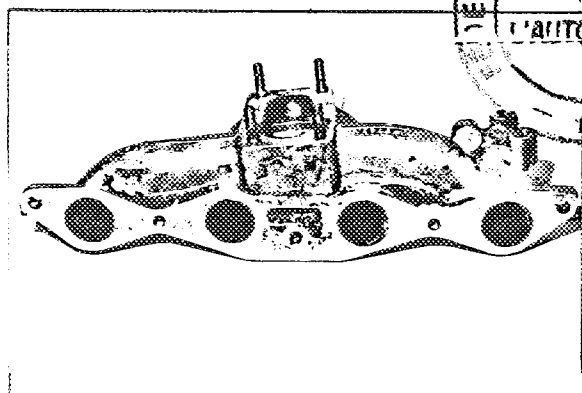
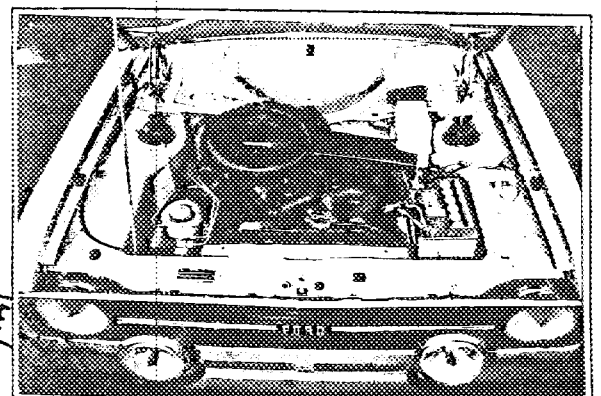
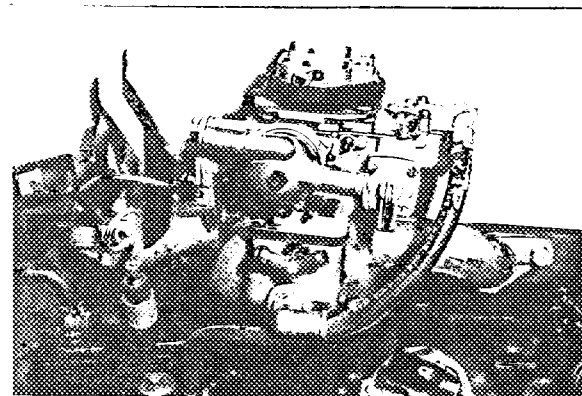
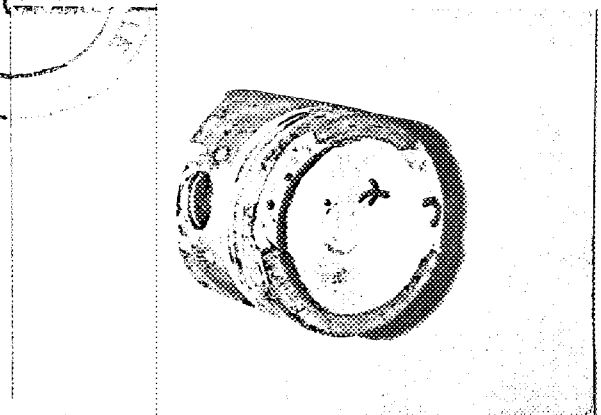
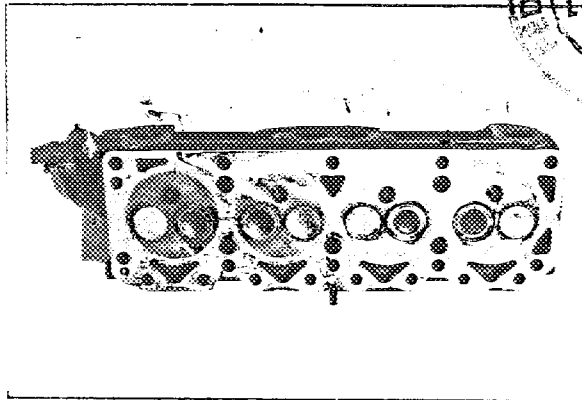
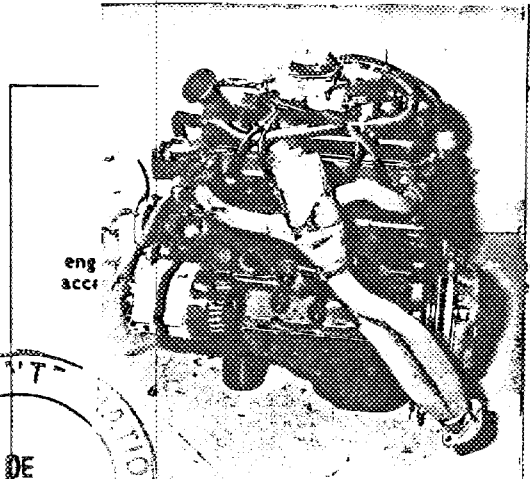
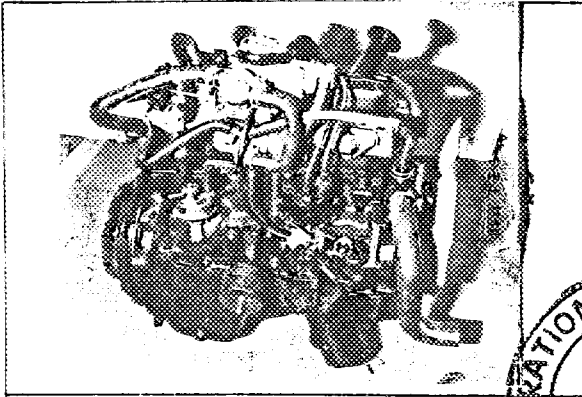
H



I



5586



DERATION 177-
DE
L'AUTOMOBILE

TE
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L'AUTOMOBILE

Make FORD

Model ESCORT 1600

F.I.A. Rec. No. 5586

Drawing inlet manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.

1.24"
31.5 mm

Drawing of entrance to inlet port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.

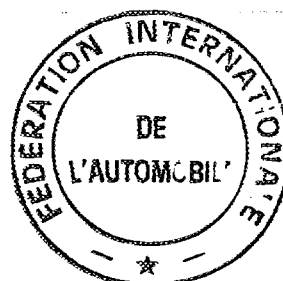
1.422"
36.1 mm

Drawing of exhaust manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.

1.175"
29.8 mm

Drawing of exit to exhaust port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.

1.158"
29.4 mm



Make **Ford** Model **Escort 1600** F.I.A. Rec. No. **5586**

NOTE 1.

All dimensions must be given in two measuring systems, see Note 3.

CAPACITIES AND DIMENSIONS

1. Wheelbase

2. Front track

1270 mm.

50 inches

Rear track

1296 mm.

51 inches

2407 mm. 94.7 inches

Ground clearance
rocker panel to road

See Note 2

Front

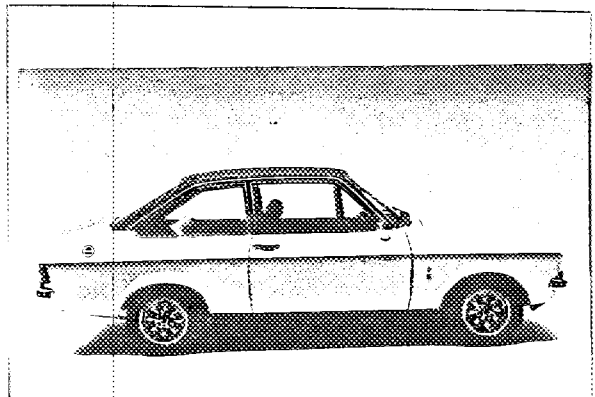
9.25"

234.0mm

Rear

9.25"

234.0mm



4. Overall length of the car

405.6 cm.

159.8

inches

5. Overall width of the car

159.6 cm.

62.8

inches

6. Overall height of the car

138.4 cm.

54.5

inches

7. Capacity of fuel tank (reserve included)

41.0 ltrs.

10.6 gall. U.S.

9.9 gall. Imp.

8. Seating Capacity. 4

9. Weight. Total weight of the car with normal equipment, water, oil, and spare wheel but without fuel or repair tools:

85

kg.

1874 lbs.

16.7

cwts.

10. Width of the car measured at the axles

Front 156.5 cm. 61.6 inches

Rear 160 cm.

63.0 inches

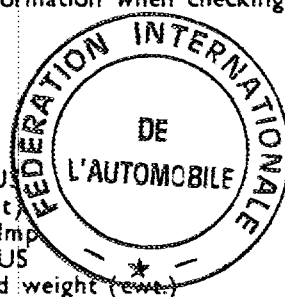
NOTE 2.

Differences in track caused by the use of other wheels with different rim widths must be stated when recognition is requested for the wheels concerned. Specify ground clearance in relation to the track and give drawing of two easily recognisable points at front and rear at which measurements are taken. These ground clearance dimensions are only for information when checking the track and can in no way affect the eligibility of the car.

NOTE 3.

CONVERSION TABLE

1 inch/pouce	—	2.54	cm.	1 quart U.S.	—	0.9464	ltrs.
1 foot/pied	—	30.4794	cm.	1 pint (pt)	—	0.568	ltrs.
1 sq. inch/pouce carre	—	6.452	cm. ²	1 gallon Imp	—	4.546	ltrs.
1 cubic inch/pouce cube	—	16.387	cm. ³	1 gallon U.S.	—	3.785	ltrs.
1 pound/livre (lb)	—	453.593	gr.	1 hundred weight (cwt.)	—	50.802	kg.



Make Ford

Model Escort 1600

F.I.A. Rec. No. 5586

CHASSIS AND COACHWORK (Photographs A, B and C)

20. Chassis/body construction: ~~XXXXXX~~ unitary construction
21. Unitary construction, material(s) Steel
22. Separate construction, Material(s) of chassis
23. Material(s) of coachwork
24. Number of doors Material(s) 2 or 4 Steel
25. Material(s) of bonnet Steel
26. Material(s) of boot lid Steel
27. Material(s) of rear-window Glass
28. Material(s) of windscreen Glass Laminated Available Yes
29. Material(s) of front-door windows Glass
30. Material(s) of rear-door windows Glass
31. Sliding system of door windows Rotating handle
32. Material(s) of rear-quarter light Glass

ACCESSORIES AND UPHOLSTERY

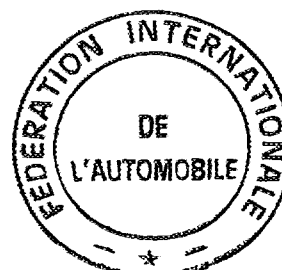
38. Interior heating : yes — ~~no~~ optional 39. Air conditioning : ~~yes~~ — no
40. Ventilation : yes — ~~no~~ 41. Front seats, type of seat and upholstery individual cloth and/or PVC
42. Weight of front seat(s), complete with supports and rails, out of the car : 12.7 kg. 28 lbs.
43. Rear seats, type of seat and upholstery Bench, Cloth and/or PVC
44. Front bumper, material(s) Steel/plastic covered Weight 0.9 kg. 2 lbs. each
45. Rear bumper, material(s) Steel/plastic covered Weight 2.5 kg. 5 1/2 lbs.

WHEELS

50. Type Pressed steel
51. Weight (per wheel, without tyre) 7.25 kg. 16 lbs.
52. Method of attachment 4 Taper nut fixing
53. Rim diameter 330 mm. 13 ins. 54. Rim width 127 mm. 5 ins.

STEERING

60. Type Rack and pinion
61. Servo-assistance : yes — ~~no~~
62. Number of turns of steering wheel from lock to lock 3.5
63. In case of servo-assistance N/A



Make FordModel Escort 1600F.I.A. Rec. No. 5586SUSPENSION

70. Front suspension (photograph D), type Independant - Mcpherson strut
 71. Type of spring Coil
 72. Stabiliser (if fitted) Integral with lower control arm
 73. Number of shock absorbers 1 per wheel 74. Type Telescopic double acting
 78. Rear suspension (photograph E), type Live axle
 79. Type of spring Semi elliptic leaf
 80. Stabiliser (if fitted) Torsion bar
 81. Number of shock absorbers 1 per wheel 82. Type Telescopic double acting

BRAKES (photographs F and G)

90. Method of operation Hydraulic
 91. Servo-assistance (if fitted), type Vacuum
 92. Number of hydraulic master cylinders Dual

93. Number of cylinders per wheel 2 FRONT REAR
 94. Bore of wheel cylinder(s) 54 mm. 2.125 inches 17.8 mm. 0.7 inches

Drum Brakes

95. Inside diameter mm. inches 228.6 mm. 9 inches
 96. Length of brake linings mm. inches 180 mm. 7 inches
 97. Width of brake linings mm. inches 44.5 mm. 1.75 inches
 98. Number of shoes per brake 2
 99. Total area per brake mm.² sq. in. 15806 mm.² 245 sq. in.

Disc Brakes

100. Outside diameter 247.5 mm. 9.75 inches mm. inches
 101. Thickness of disc 12.7 mm. 0.5 inches mm. inches
 102. Length of brake linings 76.2 mm. 3 inches mm. inches
 103. Width of brake linings 50.8 mm. 2 inches mm. inches
 104. Number of pads per brake 2
 105. Total area per brake 7045 mm.² 10.92 sq. in. mm.² sq. in.

Make **Ford** Model **Escort 1600**

F.I.A. Rec. No. **5586**

ENGINE (photographs J and K)

130. Cycle	4	131. Number of cylinders	4
132. Cylinder Arrangement	In line		
133. Bore	80.98 mm. 3.188 in.	134. Stroke	77.62 mm. 3.056 in.
135. Capacity per cylinder			399 cm. ³ 24.35 cu.in.
136. Total cylinder capacity			1599 cm. ³ 97.58 cu.in.
137. Material(s) of cylinder block	Ferrous	138. Material(s) of sleeves (if fitted)	Ferrous
139. Cylinder head, material(s)	Ferrous	Number fitted	1
140. Number of inlet ports	4	141. Number of exhaust ports	4
142. Compression ratio	9.2 $\pm$.5		
143. Volume of one combustion chamber			48.22 cm. ³ 2.97 cu.in.
144. Piston, material	Aluminium alloy	145. Number of rings	3
146. Distance from gudgeon pin centre line to highest point of piston crown			44.2 mm. 1.74 in.
147. Crankshaft: moulded/stamped	Ferrous	148. Type of crankshaft: integral/	Cast with balance wts.
149. Number of crankshaft main bearings	5		
150. Material of bearing cap	Ferrous Alloy		
151. System of lubrication: dry sump /oil in sump			
152. Capacity, lubricant	4.6 ltrs. 8 pts.	4.35	quarts U.S.
153. Oil cooler: yes/no	Optional	154. Method of engine cooling	Water and fan
155. Capacity of cooling system	6.47 ltrs. 11.4 pts.		6.12 quarts U.S.
156. Cooling fan (if fitted) dia.			30.5 cm. 12 in.
157. Number of blades of cooling fan	7		

Bearings (insert tolerances)

158. Crankshaft main, type	Thin wall multi layer	dia.	53.89 m.m.	2.1253 in.
159. Connecting rod big end, type	Thin wall multi layer	dia.	49.2 m.m.	1.937 in.

Weights (insert tolerances)

160. Flywheel (clean)		10.09 kg.	22.25 lbs.
161. Flywheel with clutch (all turning parts)		13.6 kg.	30 lbs.
162. Crankshaft	10.9 kg. 24 lbs.	163. Connecting rod	.64 kg. 1.41 lbs.
164. Piston with rings and pin		.54 kg.	1.2 lbs.
254. Reboring dimensions -	255. Total resultant cylinder capacity	- cm. ³	- cu.in.
256. Volume of the combustion chamber in the head		- cm. ³	- cu.in.
257. Thickness of the head gasket after tightening	.8 mm. .032 in. 1.0 mm. .040 in.	258. Piston Dimension	mm. in.

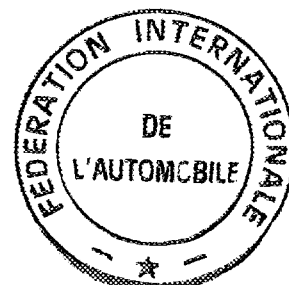
Make **Ford**

Model **Escort 1600**

F.I.A. Rec. No. **5586**

FOUR STROKE ENGINES

170. Number of camshafts **1** 171. Location **In block**
 172. Type of camshaft drive **Chain**
 173. Type of valve operation **Tappet and pushrod**



INLET (see page 4)*

180. Material(s) of inlet manifold **Aluminium Alloy**
 181. Diameter of valves **39.6** mm. **1.56** ins.
 182. Max. valve lift **9.1** mm. **0.356** in. 183. Number of valve springs **One or two**
 184. Type of spring **Coil** 185. Number of valves per cylinder **one**
 186. Tappet clearance for checking timing (cold/warm) **0.05** mm. **0.002** ins.
 187. Valves open at (with tolerance for tappet clearance indicated) **71°** **BTOC**
 188. Valves close at (with tolerance for tappet clearance indicated) **109°** **ABDC**
 189. Air filter, type **Paper element**

EXHAUST (see page 4)*

195. Material(s) of exhaust manifold **Fabricated steel**
 196. Diameter of valves **34.1** mm. **1.340** ins.
 197. Max. valve lift **9.1** mm. **0.358** in. 198. Number of valve springs **one or two**
 199. Type of spring **Coil** 200. Number of valves per cylinder **one**
 201. Tappet clearance for checking timing (cold/warm) **.05** mm. **0.002** ins.
 202. Valves open at (with tolerance for tappet clearance indicated) **153°** **BBDC**
 203. Valves close at (with tolerance for tappet clearance indicated) **105°** **ATDC**
 204. Diameter outlet orifice exhaust manifold **57.15** mm. **2.25** ins.

CARBURETION (photograph N)

210. Number of carburettors fitted **1** 211. Type **Downdraught**
 212. Make **WEBER** 213. Model **32 DGAV**
 214. Number of mixture passages per carburettor **2**
 215. Flange hole diameter of exit port(s) of carburettor **32** mm. **1.26** ins.
 216. Minimum diameter of venturi/minimum diam., with piston at maximum height (example : SU)
 Prim **23** mm. **0.905** ins.
 Sec **24** mm. **0.945** ins.

INJECTION (if fitted)

220. Make of pump 221. Number of plungers
 222. Model or type of pump 223. Total number of injectors
 224. Location of injectors
 225. Minimum diameter of inlet pipe mm. ins.

* For additional information concerning two-stroke engines and super-charged engines, see page 13.

Make Ford Model Escort 1600

F.I.A. Rec. No. 5586

ENGINE ACCESSORIES

230. Fuel pump: mechanical ~~XXX~~/or electrical

231. No. fitted 1

232. Type of ignition system Coil

233. No. of distributors 1

234. No. of ignition coils 1

235. No. of spark plugs per cylinder 1

236. Generator, type: ~~XXXXX~~ alternator—number 1 fitted

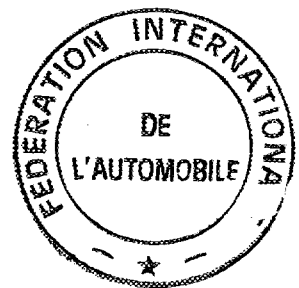
237. Method of drive Vee belt

238. Voltage of generator 12 volts

239. Battery, number 1

240. Location Engine compartment

241. Voltage of battery 12 volts



ENGINE AND CAR PERFORMANCES (as declared by manufacturer in catalogue)

250. Max. engine output 84 (type of horsepower: DIN PS) at 5500 r.p.m.

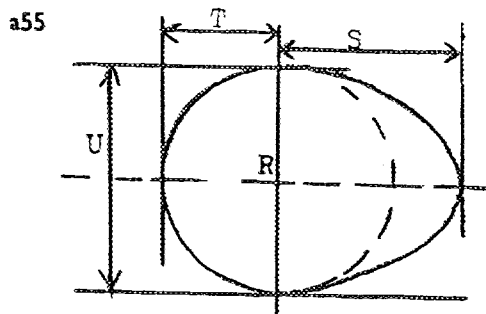
251. Max. r.p.m. 6500 output at that figure not quoted

252. Max. torque 12.7 mkg at 3500 r.p.m.

253. Max. speed of the car Not quoted km./hour miles/hour



R = Centre of camshaft



inlet cam

S =	19.63	mm.	0.773	inches
T =	13.7	mm.	0.54	inches
U =	27.5	mm.	1.083	inches

Exhaust cam

S =	19.66	mm.	0.774	inches
T =	13.7	mm.	0.54	inches
U =	27.8	mm.	1.096	inches

Make Ford Model Escort 1600 F.I.A. Rec. No. 5586

DRIVE TRAIN

CLUTCH

260. Type of clutch Diaphragm 261. No. of plates 1
262. Dia. of clutch plates 19.0 cm. 7.5 ins.
263. Dia. of linings, inside 13.4 cm. 5.25 ins.
- outside 19.0 cm. 7.5 ins.
264. Method of operating clutch Cable and levers

GEAR BOX (photograph H)

270. Manual type, make Ford Method of operation remote lever
271. No. of gear-box ratios forward 4 272. Synchronized forward ratios 4
273. Location of gear-shift Centre floor shift
274. Automatic, make Ford type C3 Bordeaux
275. No. of forward ratios 3 276. Location of gear shift Centre floor

277.	Ratio	Manual No. teeth	Ratio	Automatic No. teeth	Ratio	Alternative manual/automatic No. teeth	Ratio	No. teeth
1	3.337	$\frac{29}{18} \times \frac{29}{14}$	2.47		2.54	$\frac{32}{20} \times \frac{27}{17}$		
2	1.995	$\frac{29}{18} \times \frac{26}{21}$	1.47		1.66	$\frac{32}{20} \times \frac{25}{24}$		
3	1.418	$\frac{29}{18} \times \frac{22}{25}$	1.00		1.255	$\frac{32}{20} \times \frac{22}{28}$		
4	1.00				1.00			
5								
6								
reverse	3.867		2.11		3.1			

278. Overdrive, type -
279. Forward gears on which overdrive can be selected -
280. Overdrive ratio -

FINAL DRIVE

290. Type of final drive Hypoid 291. Type of differential TwS pinion
292. Type of limited slip differential (if fitted in series-production) -
293. Final drive ratio 3.54 Number of teeth 11-39
- 3.89 9-35

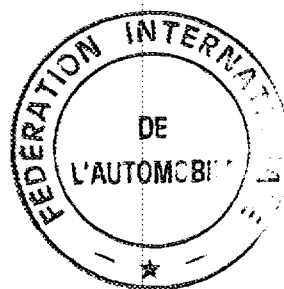
5586

IMPORTANT:

The vehicle described in this form has been subject to the following amendments :

on	19	rec. no.	List	on	19	rec. no.	List
on	19	rec. no.	List	on	19	rec. no.	List
on	19	rec. no.	List	on	19	rec. no.	List
on	19	rec. no.	List	on	19	rec. no.	List
on	19	rec. no.	List	on	19	rec. no.	List

Optional equipment affecting preceding information. This to be stated together with reference number.





MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT 1600
F.I.A. Recognition No. 5586
Amendment No. 1/1V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP 1

No.

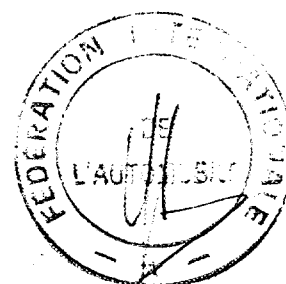
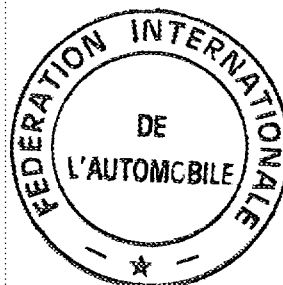
Reference No.

Variant of Sport.

4 door bodywork - extra weight 30 Kg (66 lbs)

292

Limited slip differential - 4 pinion.



Date amendment is valid from 1.5.75

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT 1600
F.I.A. Recognition No. 5586
Amendment No. 2/21

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP 1

No.

Reference No.

Variant

Ghia

A

High level trim with revised steering wheel.

B

5J x 13 Sports pattern road wheels - track increase
12.7 mm (.5").

C

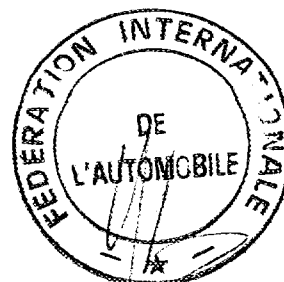
5½J x 13 Alloy Sports road wheel optional extra - track
increase 25.4 mm (1").

D

Square style headlight units.

E

2 or 4 car bodywork - extra weight of 4 door car
= 30 Kg (66 lbs).



Date amendment is valid from 1.5.75

Stamp of F.I.A./R.A.C.



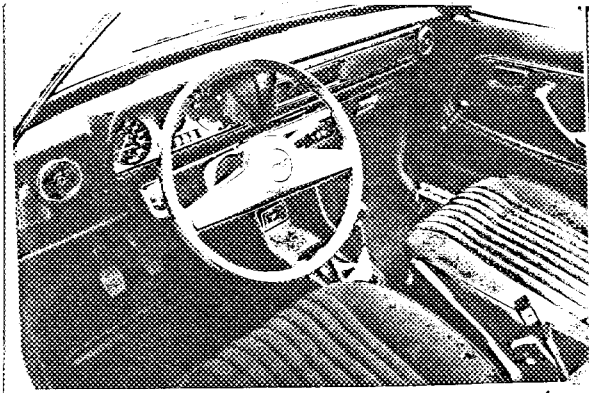
MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT 1600
F.I.A. Recognition No. 5586
Amendment No. 2/21

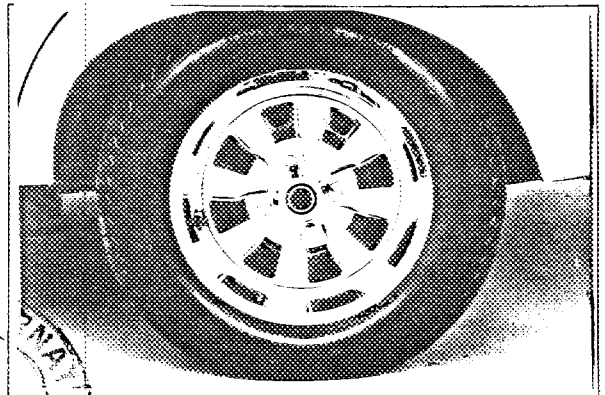
Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

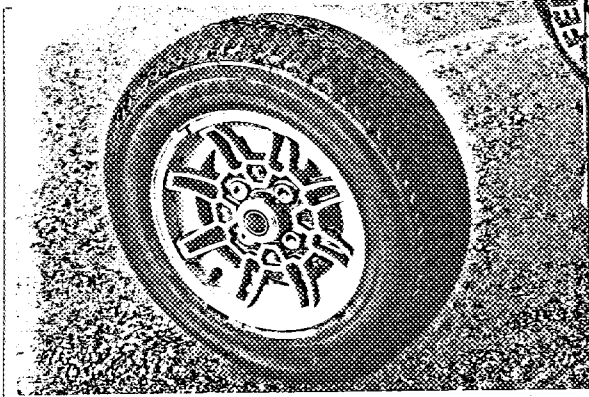
Photographs must be 3" x 2" and a matt finish



A



B



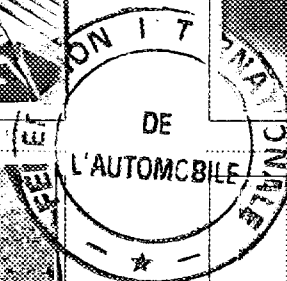
C



D



E



Date amendment is valid from.....

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT 1600
F.I.A. Recognition No. 5586
Amendment No. 3/3V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP.....1.....

No.

Reference No.

Variant

GL

F

Mid level trim, with 2 spoke steering wheel.

G

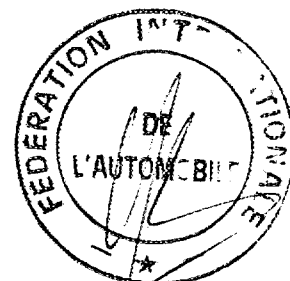
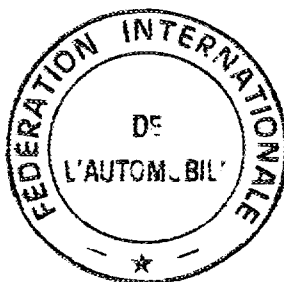
5J x 13 Sports pattern road wheels - track increase
12.7 mm (.5").

H

Square style headlight unit.

I

2 or 4 car bodywork - extra weight of 4 door car
= 30 Kg (66 lbs).



Date amendment is valid from 1.5.88

Stamp of F.I.A./R.A.C.



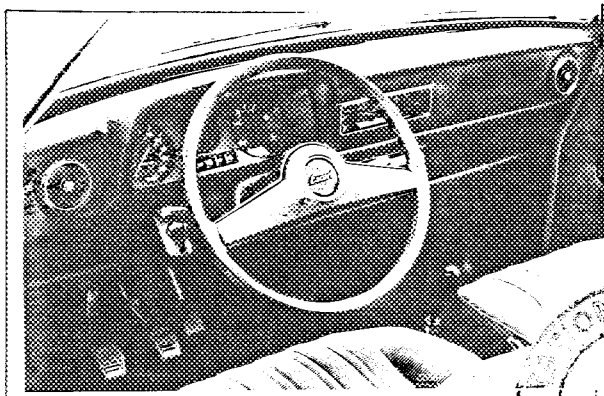
MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT 1600
F.I.A. Recognition No. 5586
Amendment No. 3/3V

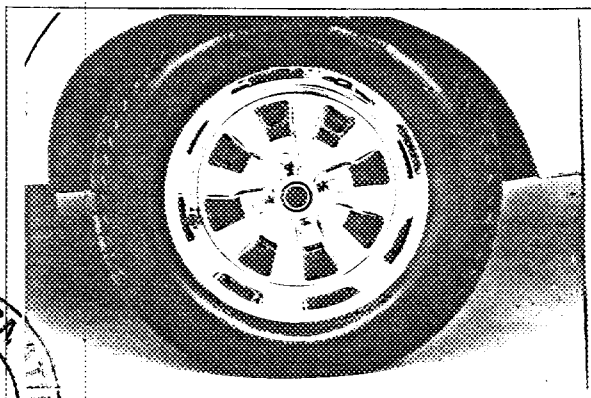
Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Photographs must be 3" x 2" and a matt finish



F



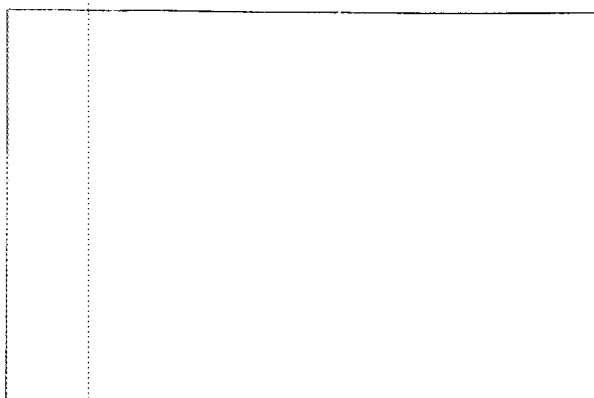
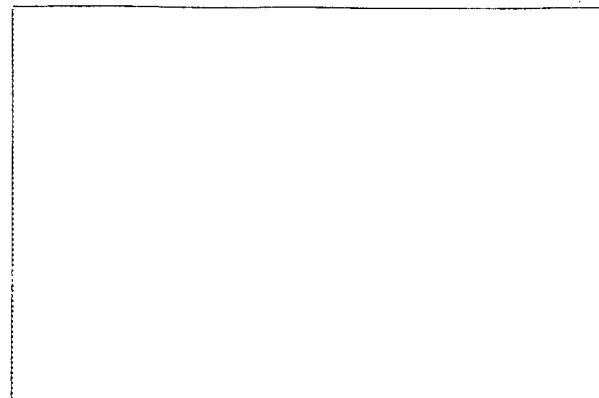
G



H



I



Date amendment is valid from.....

Stamp of F.I.A./R.A.C.



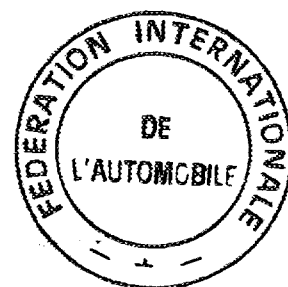
MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT 1600
F.I.A. Recognition No. 6686
Amendment No. _____

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.	Reference No.	"valable en Groupe 2 uniquement"	
		"valid for Group 2 only"	
	Front brakes, which include larger hubs and spindles		photo 18
100	266 mm	10.5"	
101	20 mm	0.75"	
102	115 mm	4.55"	
103	51.8mm	2.1"	
104	2		
105	34.7cm ²	5.42" ²	
	Ventilated disc		
	Rear brakes which include larger hubs and spindles		photo 19
94	22.8mm	0.9"	
95	228 mm	9.0"	
96	182.8mm	7.2"	
97	55.8mm	2.2"	
98	2		
99	2024cm ²	31.68" ²	
	Rear brakes of different type which include larger hubs and spindles		
	Part No. CP2213/ PV28		
100	254 mm	10 "	
101	9.5mm	0.375"	
102	69.8mm	2.75"	
103	54 mm	2.12"	
104	2 + 2 handbrake		



Date amendment is valid from.....

Stamp of F.I.A./R.A.C.



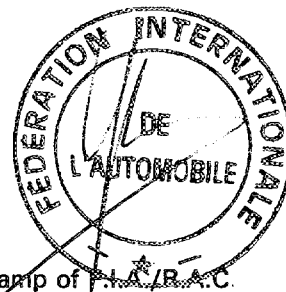
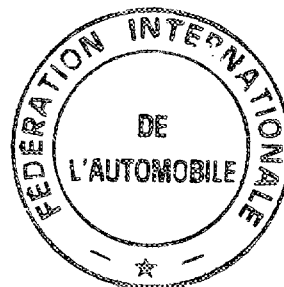
MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT 1600
F.I.A. Recognition No. 5586
Amendment No. 4/AV

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.	Reference No.
	Group II
	Alternative cylinder head
138	1
139	Aluminium alloy
140	8
141	6
170	2
171	In cam carrier
172	Tooth belt drive
173	Inverted bucket
185	2
200	2
	photo w, x
	Alternative crankshaft, diameter of bearings and stroke remain unchanged
	Material steel
147	Crankshaft stamped
148	Integral balance weights
149	Main bearings = 5
162	Weight 13.6 kg 30 lbs
	Alternative connecting rods
	Material steel
	Weight 1.9 kg 4.25 lbs
	photo w2
	Part No. H69AB6200CA
	Oil pump
	Part No. FCO 046A
	photo y



"valable en Groupe 2 uniquement"

Date amendment is valid from "valid for Group 2 only"

Stamp of F.I.A./R.A.C.



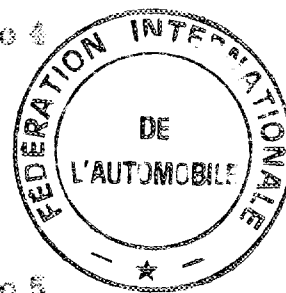
MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer Ford
Model Escort 1600
F.I.A. Recognition No. 5586
Amendment No. 4/6V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.	Reference No.	
	 y sump tank	photo 2
	Part No. FCO 110	
	 Alternative flywheel	photo 1
160	Part No. FCO 539	
	Weight 4.1 kg 9lbs	
	 Clutch for flywheel FCO 559 - Multiplate	
	Part No. CP2289	photo 2
261	2 or 3	
262	194.0mm 7.625"	
264	I.D. 132.0mm 5.18"	
	O.D. 185.0mm 7.25"	
264	Hydraulic or cable	
	 Alternative flywheel	photo 3
	Part No. FCO 540	
	Weight 8.6 kg 12lbs	
	 Alternative clutch	photo 4
	Part No. CP2246/7	
260	Single dry plate	
261	1	
262	I.D. = 146mm 5.75"	
	O.D. = 215.9mm 8.5"	
	 Alternative gearbox	photo 5
	ZF 5 speed plus reverse, all synchromesh	
	Part no. CD 70/4	
	 Alternative bellhousing to suit above box	photo 6
	Part No. H69AB750SCA	



"valable en Groupe 2 uniquement"
Date amendment is valid from
"valid for Group 2 only"

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT 1600
F.I.A. Recognition No. 5586
Amendment No. 4/4V

Amendment to Form of Recognition

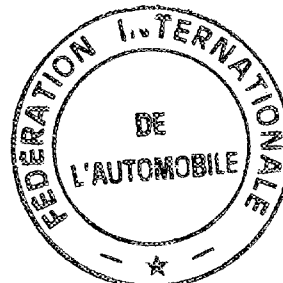
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

"valable en Groupe 2 uniquement"

"valid for Group 2 only"

No.

Reference No.



Alternative propshaft to suit 2F box
Part No. H71AB4602AA

Alternative heavy duty rear axle assembly
Part No. CD 1000/ 205

photo 7

Alternative heavy duty axle shafts and bearings
Part No. CD1000/ 206

photo 8

Alternative crossmember for use with heavy duty
engine mounts
Part No. CD 100/151

Wheel arch extension kit (increases overall width
of car by 10cms, (5cms per side))
Part No.

photo 10, 11

Rump protection shield in light alloy with ferrous mounting bars
Part No. H69AB6631BA

photo 12

Rear axle protection shield. L mounting bracket.
Part No. FCO 08

photo 13

Alternative front hub - to suit heavy duty spindles

photo 14

Export stabilizer mount
Part No. CD 1000/62

photo 15

Auxiliary chassis member
Part No. CD/ 70/ 9

photo 16

Heavy duty steering rack
Part No. H72AB3503AA

photo 17

Date amendment is valid from.....

Stamp of F.I.A./R.A.C.



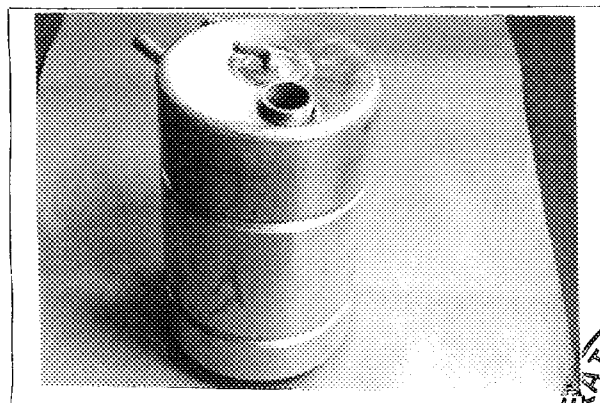
MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORTE 1600
F.I.A. Recognition No. 5586
Amendment No. 4/1V

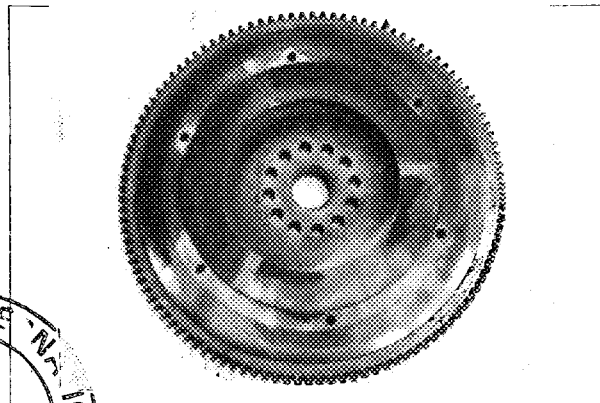
Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE "valable en Groupe 2 uniquement"
"valid for Group 2 only"

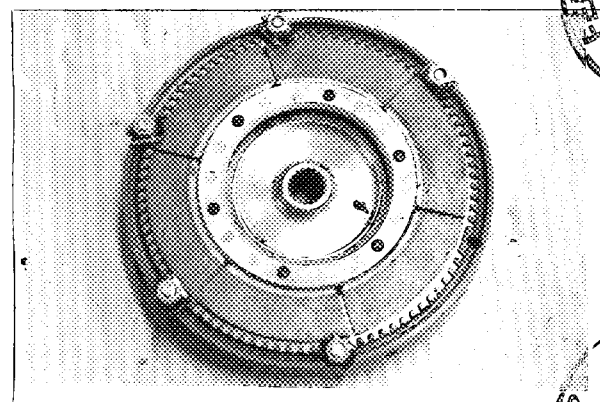
Photographs must be 3" x 2" and a matt finish



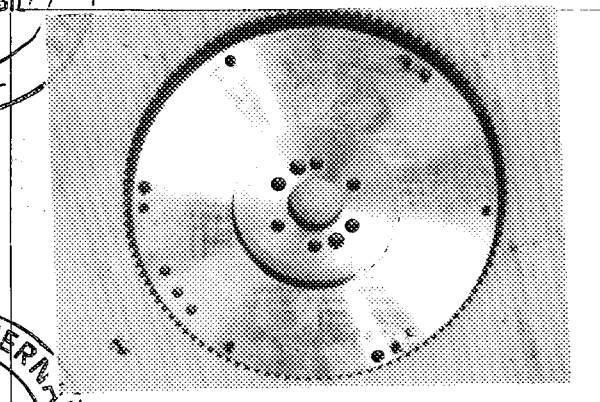
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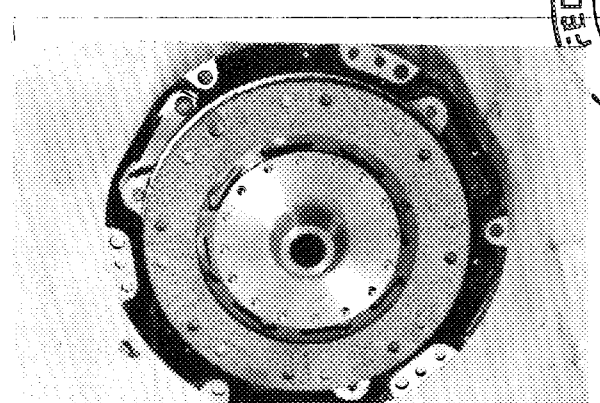
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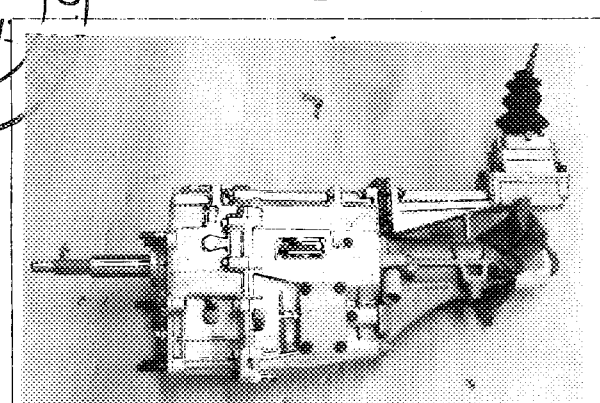
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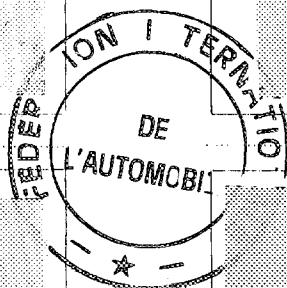
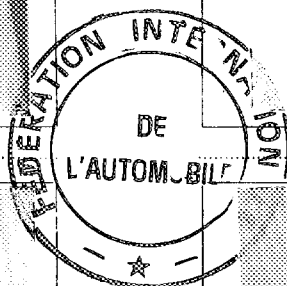
4



5



6



Date amendment is valid from.....

Stamp of F.I.A./R.A.C



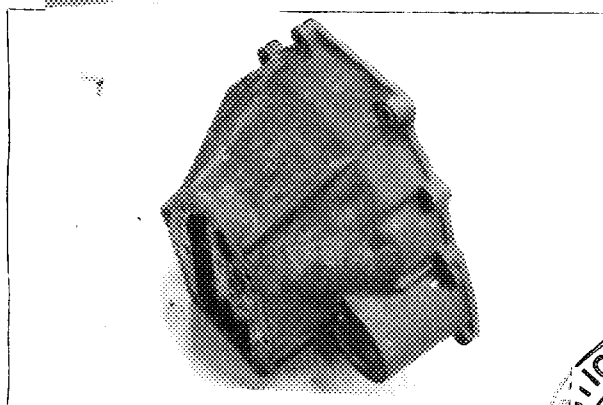
MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer Ford
Model ESCORT 1600
F.I.A. Recognition No. 5586
Amendment No. 4/4V

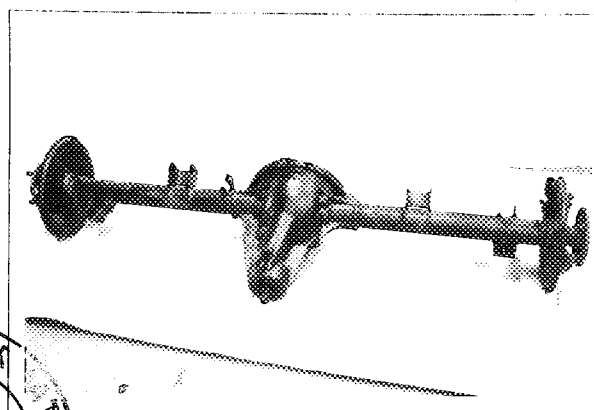
Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE "valable en Groupe 2 uniquement"
"valid for Group 2 only"

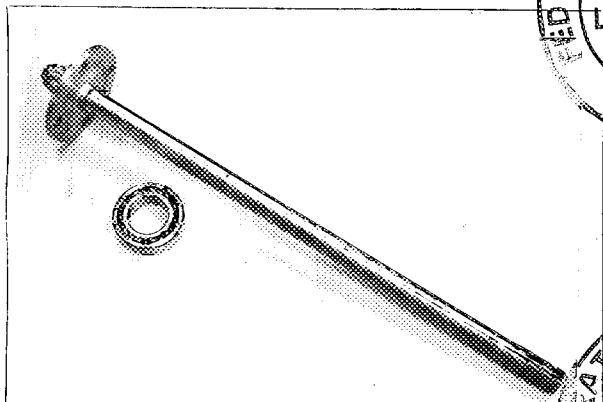
Photographs must be 3" x 2" and a matt finish



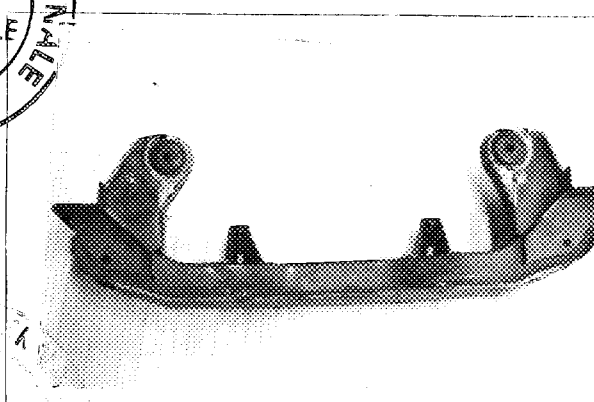
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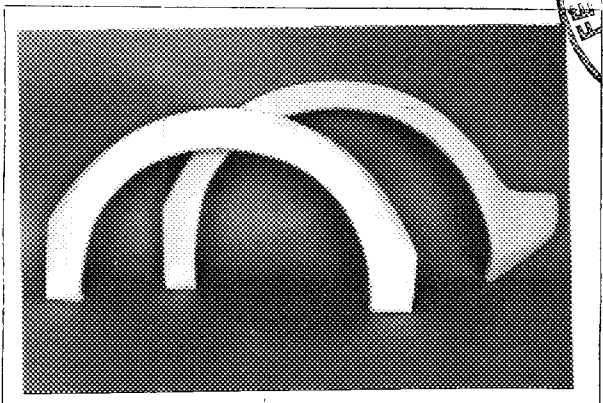
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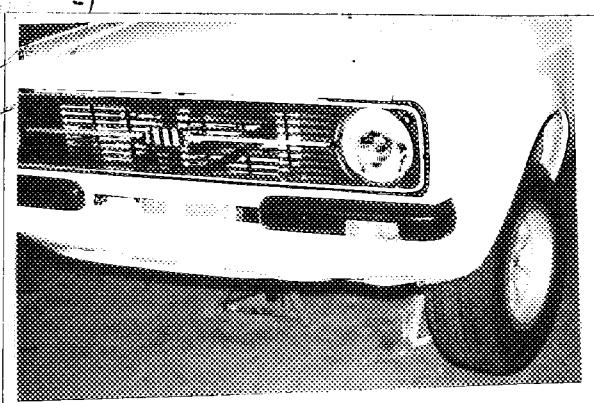
8



9



10



11

Date amendment is valid from

Stamp of F.I.A./R.A.C



MOTOR SPORT DIVISION
The Royal Automobile Club
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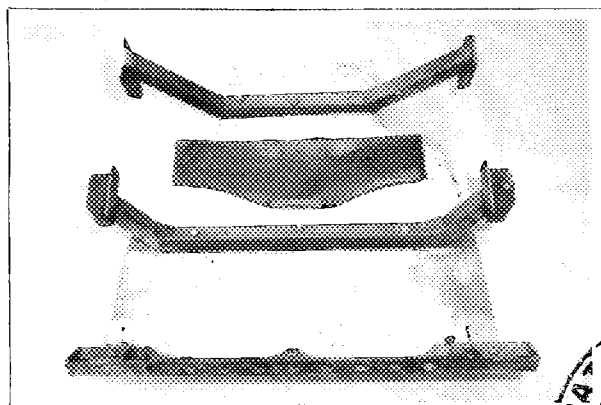
Manufacturer FORD
Model ESCORT 1600
F.I.A. Recognition No. 5586
Amendment No. h/hv

Amendment to Form of Recognition

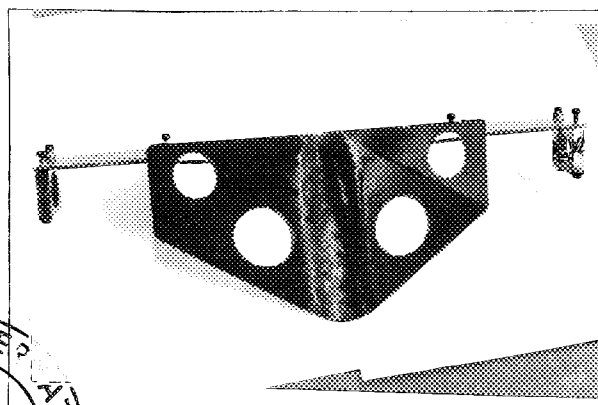
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

"valable en Groupe 2 uniquement"
"valid for Group 2 only"

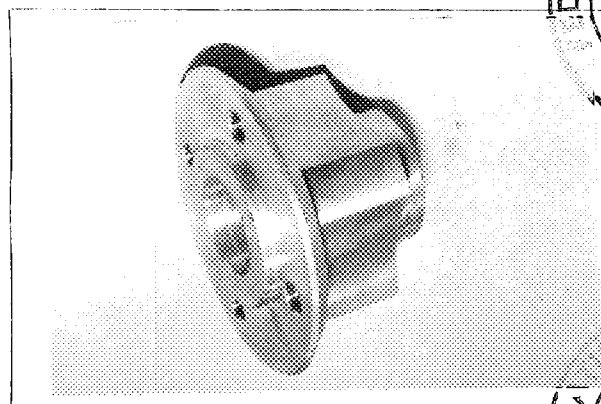
Photographs must be 3" x 2" and a matt finish



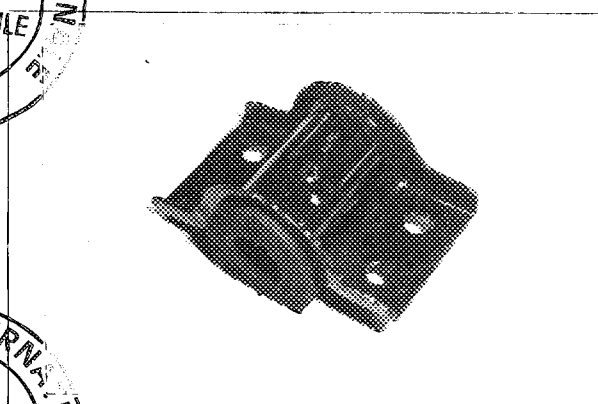
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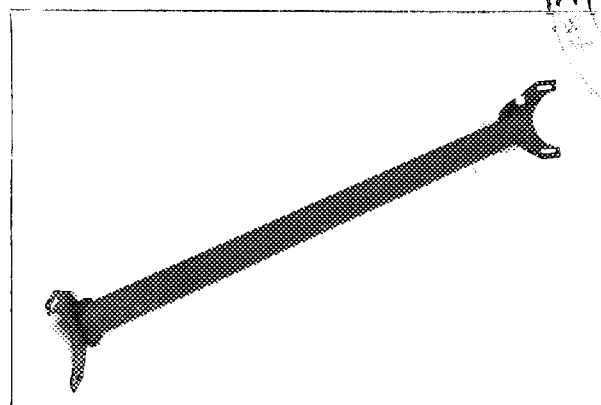
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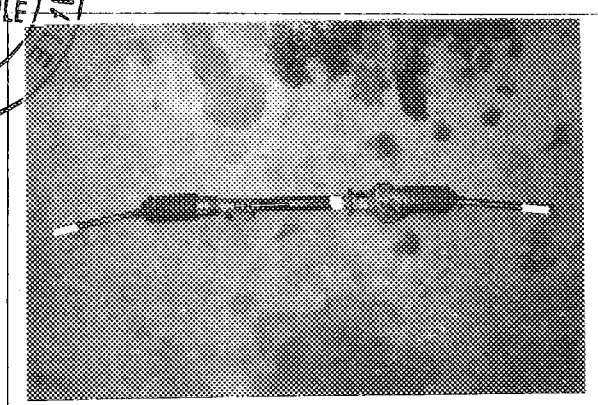
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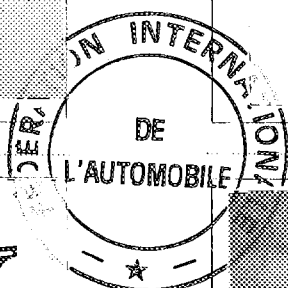
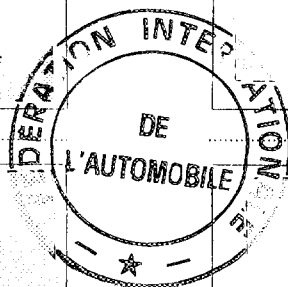
15



16



17



Date amendment is valid from

Stamp of F.I.A./R.A.C



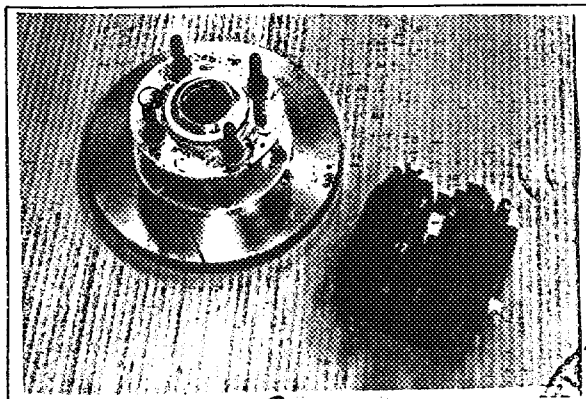
MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT 1600
F.I.A. Recognition No. 5586
Amendment No. _____

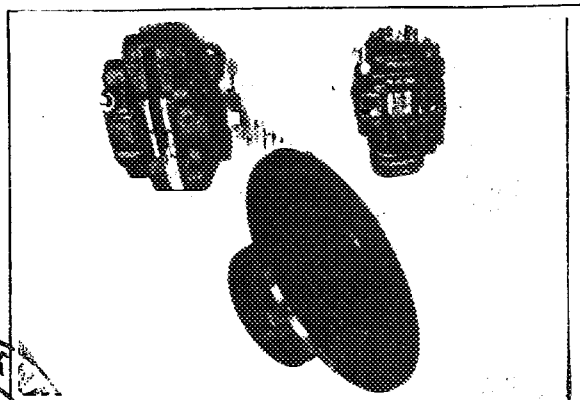
Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE "valable en Groupe 2 uniquement"
"valid for Group 2 only"

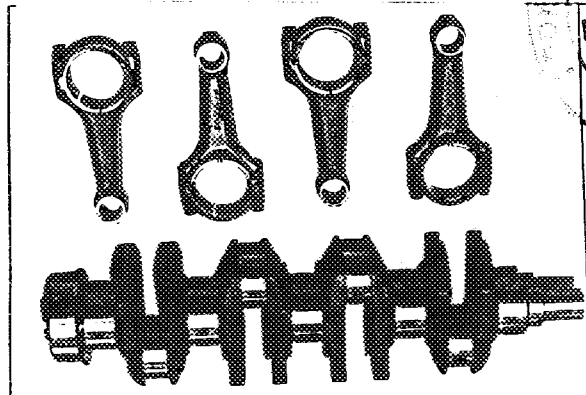
Photographs must be 3" x 2" and a matt finish



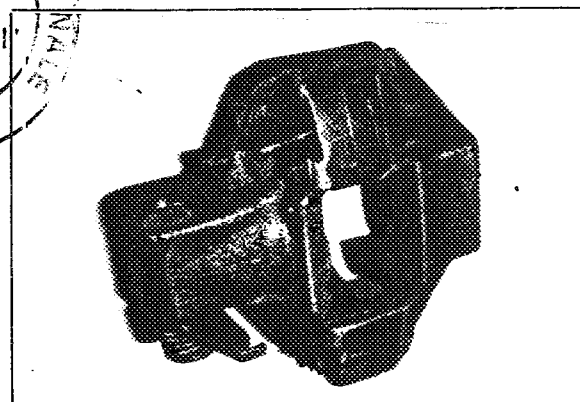
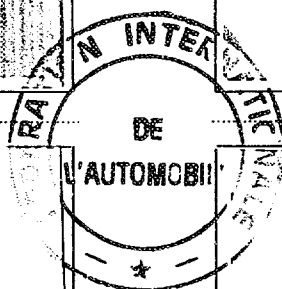
18



19



W1



ALTERNATIVE REAR CALIPER

Date amendment is valid from.....

Stamp of F.I.A./R.A.C.



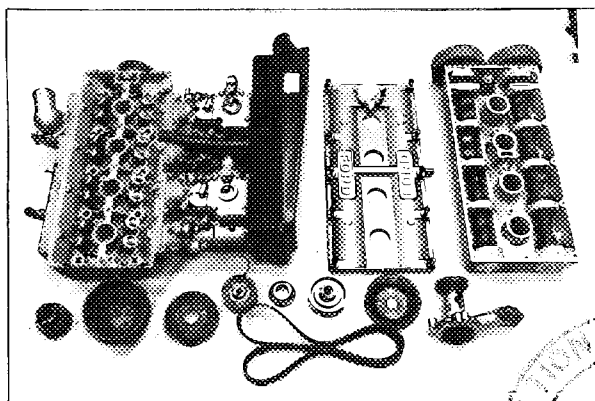
MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT 1600
F.I.A. Recognition No. 5586
Amendment No. h/hv

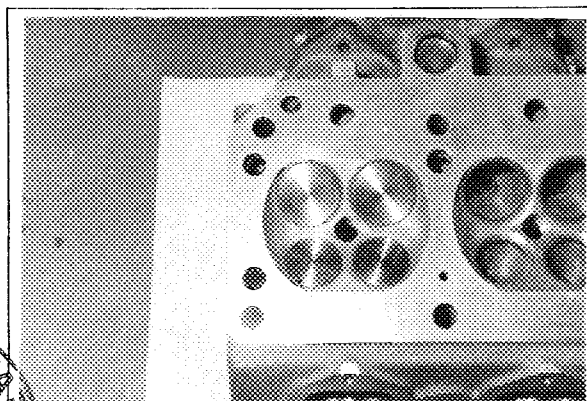
Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

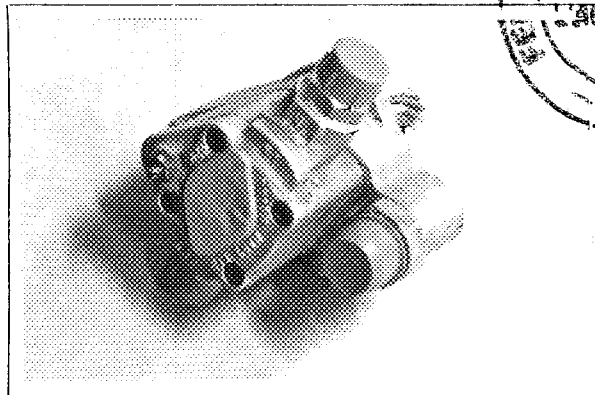
Photographs must be 3" x 2" and a matt finish



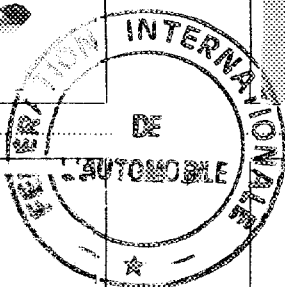
W



X



Y



"valable en Groupe 2 uniquement"
"valid for Group 2 only"

Date amendment is valid from.....

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT 1600
F.I.A. Recognition No. 5586
Amendment No. 5/5V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

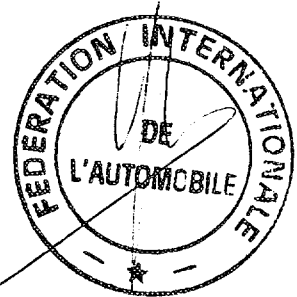
VALID IN GROUP.....1.....

No.

Reference No.

Alternative final drive ratio

4.125 Teeth combination 8/33



Date amendment is valid from 1.7.75

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT 1600/
F.I.A. Recognition No. 5586
Amendment No. 6/6V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

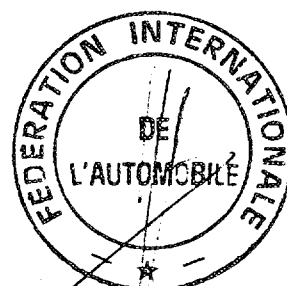
Optional Equipment

Sports driving seat

Part No's: 9053198
9053199

L/H
R/H

Weight: 14.8 Kg



Date amendment is valid from 1.6.76

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer **FORD**
Model **ESCORT 1600/1600**
F.I.A. Recognition No. **5586**
Amendment No. **7/2W**

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

Optional Equipment

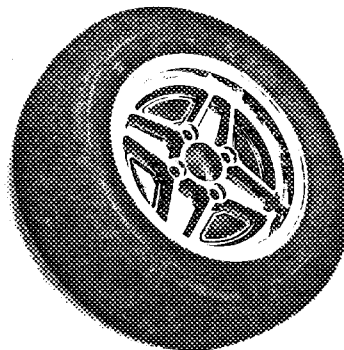
Road Wheel

- 50. Cast light alloy
- 51. 5.5 Kg
- 52. Sleeve nut
- 53. 330 mm
- 54. 152 mm (6 in)

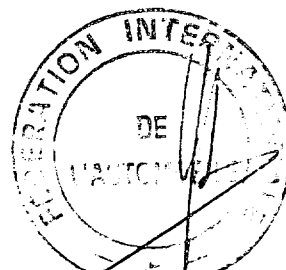
Track increase by 12mm

Pouring fuel tank 60 litres

203. Final drive ratio 4.44, (40/9 teeth)



Date amendment is valid from 1.6.76



Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD

Model ESCORT 1600/MEXICO

F.I.A. Recognition No. 5586

Amendment No. 8'8V

Amendment to Form of Recognition

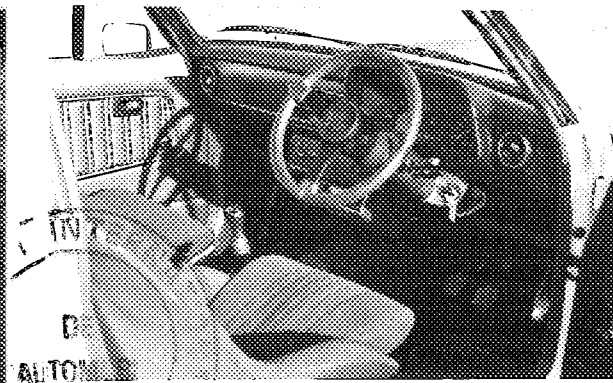
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP 1

No.

Reference No.

Variant - Ford Escort Mexico 1593cc



Date amendment is valid from 1.6.76

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT 1000/MEXICO
F.I.A. Recognition No. 5586
Amendment No. _____

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP¹.....

No.	Reference No.
	Optional Equipment:
	Road Wheel:
50.	Cast light alloy
51.	4.6 Kg
52.	Sleeve nut
53.	330 mm
54.	152 mm (6 in)
	Track increase by 12 mm
	Pouring fuel tank 60 litres
293.	Fuel drive ratio 4.44 (40/9)
	Sports driving seat (schedule)
	Part Nos: 9053198 LH
	9053199 RH
	Weight 14.8 Kg



Date amendment is valid from.....

Stamp of F.I.A./R.A.C.



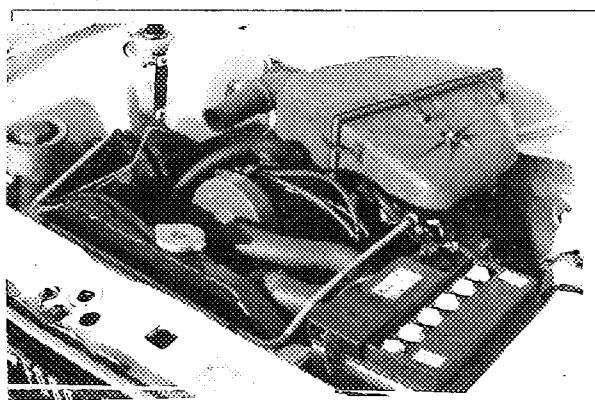
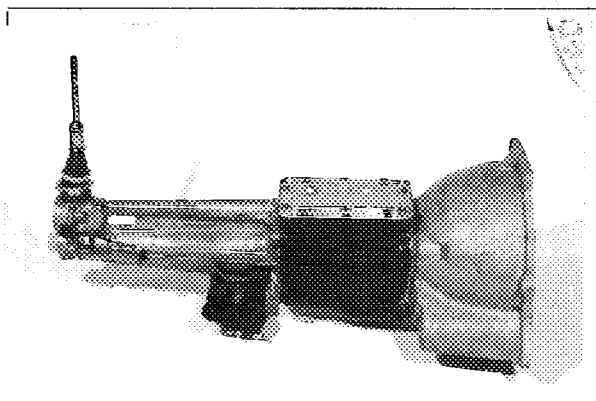
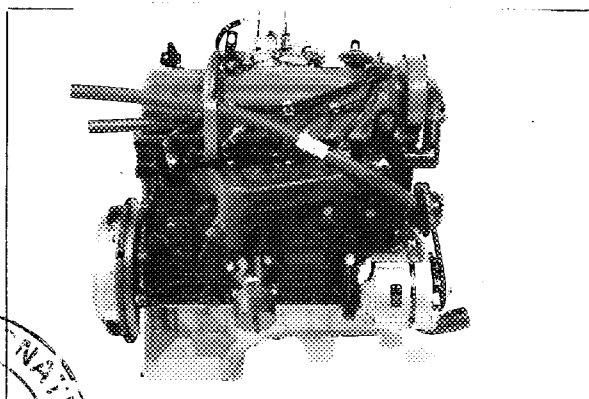
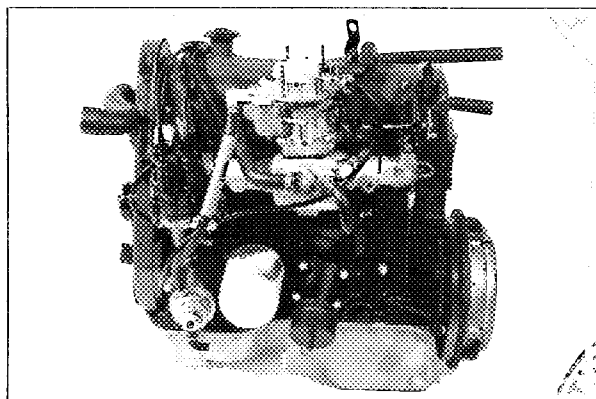
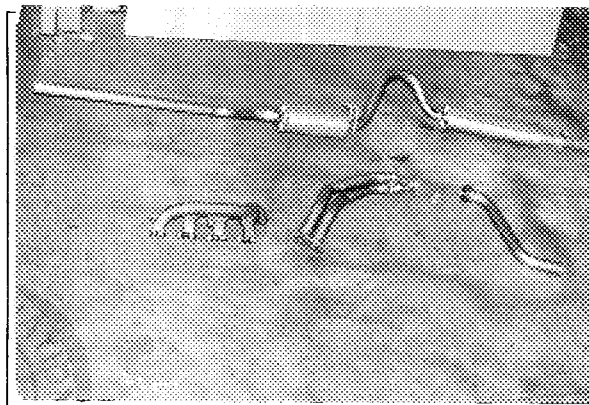
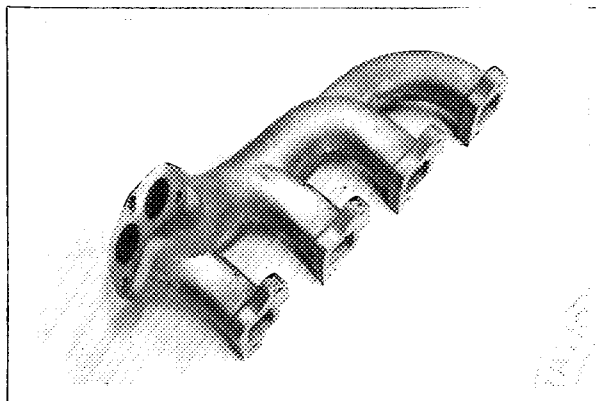
MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT 1600/MEXICO
F.I.A. Recognition No 5586
Amendment No.

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Photographs must be 3" x 2" and a matt finish



Date amendment is valid from.....

Stamp of F.I.A./R.A.C.



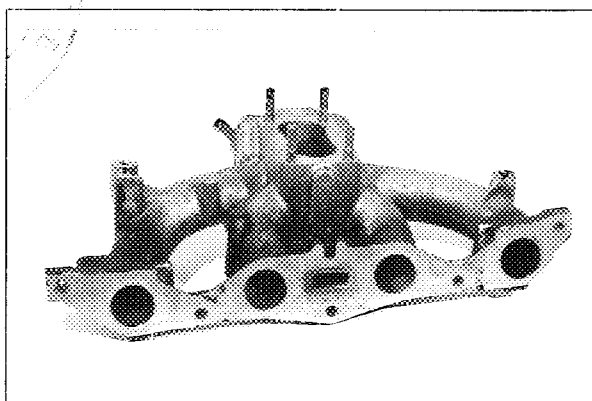
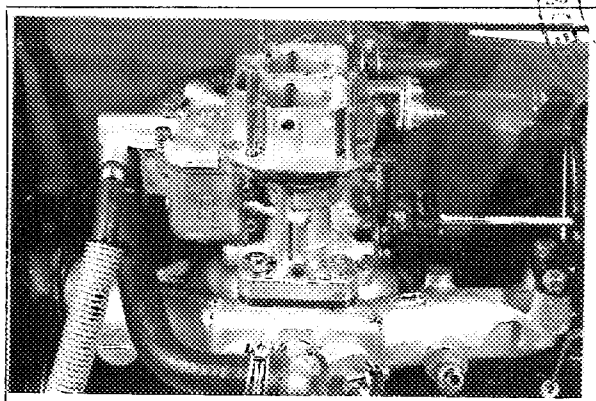
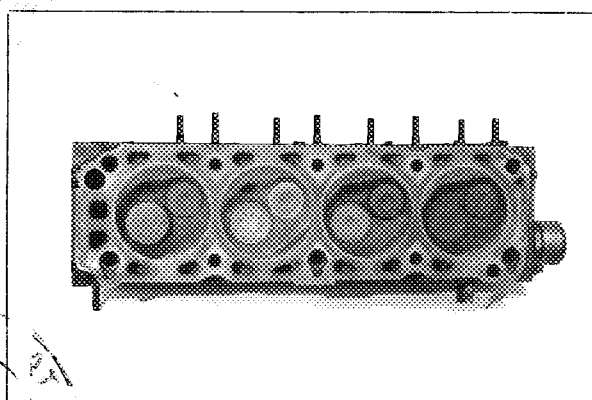
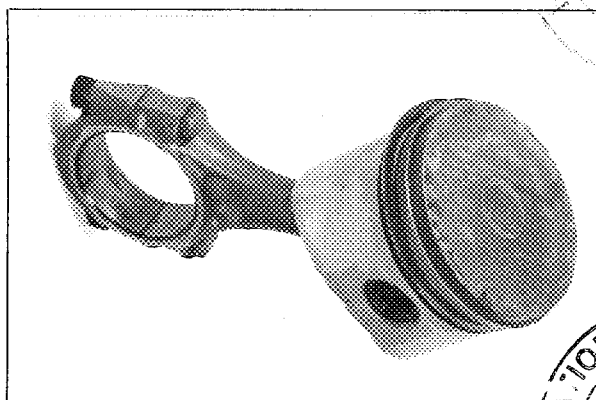
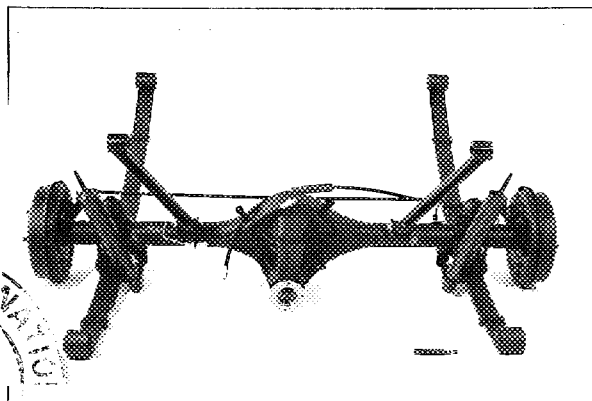
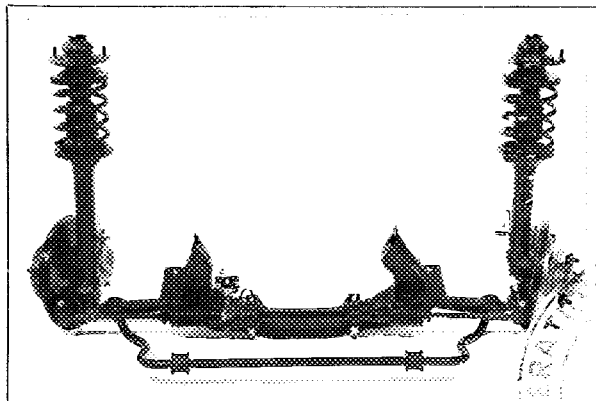
MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model ESCORT 1600/MEXICO
F.I.A. Recognition No. 5586
Amendment No.

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Photographs must be 3" x 2" and a matt finish



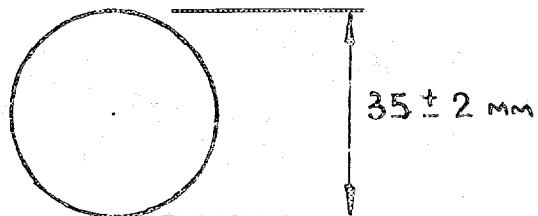
Date amendment is valid from.....

Stamp of F.I.A./R.A.C.

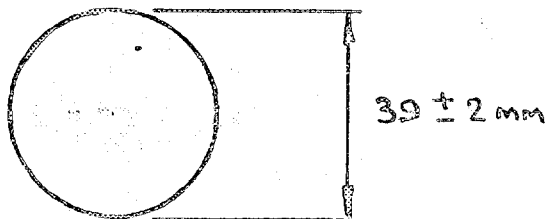
Make FORD

Model ESCORT 1600 MEXICO F.I.A. Rec. No. 5586

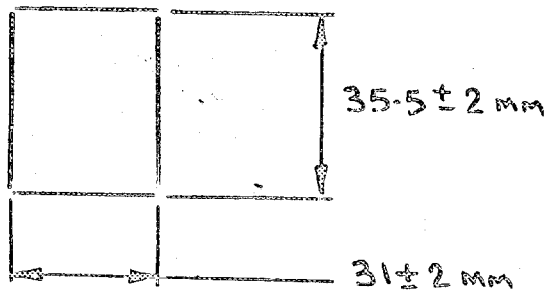
Drawing inlet manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



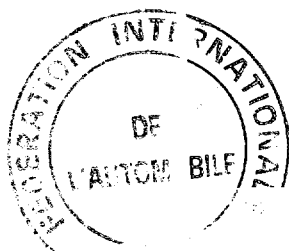
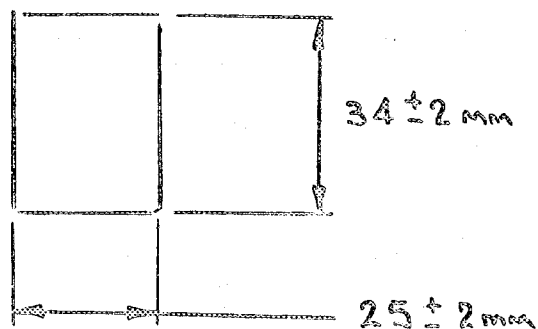
Drawing of entrance to inlet port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



Drawing of exhaust manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



Drawing of exit to exhaust port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.





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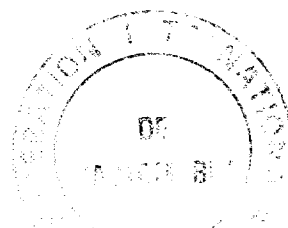
Manufacturer **FORD**
Model **ESCORT 1.600/MEXICO**
F.I.A. Recognition No. **5586**
Amendment No.

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP¹.....

No.	Reference No.
	Variant - Mexico
	Camshaft:
255.	Inlet - S = 21.43 mm P = 15.1 mm U = 30.37 mm S + P can vary 36.23 - 36.64 mm due to variation in P. Exhaust - S = 21.43 mm P = 15.1 mm U = 30.35 mm S + P can vary 36.23 - 36.64 mm due to variation in P.
	Clutch:
262.	diam. 216 mm
263.	I.D. 153 mm O.D. 216 mm
	Gearbox:
277.	3.65 34/18 x 29/15 1.97 x 25/24 1.37 x 21/20 1.00 Direct Rev. 3.66



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Manufacturer **FORD**
Model **ESCORT 1600/MEXICO**
F.I.A. Recognition No. **5586**
Amendment No.

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP¹.....

No.	Reference No.
	Variant - Mexico
255.	Maximum cylinder capacity 1599 cc
	Maximum bore 87.82 mm
256.	Volume in cylinder head 37.5 - 40.5 cc
257.	Gasket thickness 1.1 - 1.28 mm
170.	Camshaft No = 1
171.	Location In cylinder head
172.	Drive Tooth belt
173.	Valve operation Finger follower
	Inlet valve:
181.	Dia 42 $\pm$.2 mm
182.	Lift 10.141 mm
187.	Valve opens 58 BTDC
188.	Valve closes 136 ATDC
	Exhaust Valve:
196.	Dia 34.2 $\pm$.2 mm
197.	Lift 10.121
202.	Valve opens 105 LTDC
203.	Valve closes 88 ATDC
204.	Dia outlet orifice - manifold 2 x 35 $\pm$ 2 mm
	Carburettor:
215.	Flange hole dia 32 and 36 mm
216.	Venturi size 26 and 27 mm dia
250.	Maximum BHP = 95 @ 5750



Date amendment is valid from.....

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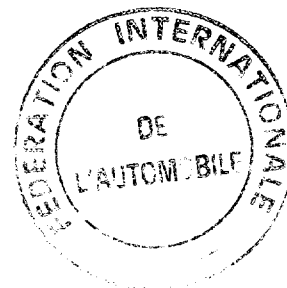
Manufacturer FORD
Model ESCORT 1000/MEXICO
F.I.A. Recognition No. 5586
Amendment No. _____

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP 1.....

No.	Reference No.
	Variant - Mexico
2.	Front track 1283 mm
3.	Rear track 1303 mm
50.	Wheel type pressed steel
52.	weight 7.5 Kg
54.	rim width 5.5 in. (139 mm)
76.	Rear suspension - leaf spring and radius rods
	Engine:
133.	Bore 87.67 mm
134.	Stroke 66.0 mm
135.	Capacity per cylinder 398.25 cc 24.3 cu.in.
136.	Total capacity 1593 cc 97.2 cu.in.
142.	Compression ratio 9.5 + 0.5, - 0.0
143.	Vol. of 1 chamber 46.85 cc
146.	Distance crown to pin centre line 41.1 $\pm$.05 mm
152.	Capacity sump 3.50 litres 6.15 pts
155.	Capacity cooling system 5.76 litres 10.15 pts
156.	Fan dia 314 mm
158.	Crankshaft main bearings 56.75 - 55.77 mm dia
159.	Big-end bearings 52.00 - 50.96 mm dia
160.	Weight Flywheel 7.2 Kg
161.	Flywheel + Clutch 13.0 Kg
162.	Crankshaft 12.2 Kg
163.	Connecting Rod 638 - 652 grams
164.	Piston cpt 0.67 Kg



Date amendment is valid from.....

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
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Manufacturer FORD
Model ESCORT 1600
F.I.A. Recognition No. 5586
Amendment No. 9/94

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP 2

No.

Reference No.

Dry sump lubrication system

See photo

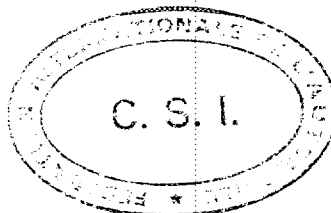


"valable en Groupe 2 uniquement"
"valid for Group 2 only"

Final drive ratios available for standard and/or Heavy duty axle.

3.09	3.22	3.44	3.54	3.75	3.77	3.89
4.0	4.11	4.125	4.44	4.63	4.7	4.89
5.1	5.14	5.28	5.33	5.5	5.8	6.1

Safety fuel tank complying with F.I.A. regulations up to max.
volume of 90 litres.



Date amendment is valid from 1.1.78

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
Model MEXICO/SPORT 1600
F.I.A. Recognition No. 5586
Amendment No. -10/10-V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP.....1.....

No.

Reference No.

Heavy duty suspension kit including
Crossmember & engine mounts - see photo D79.1

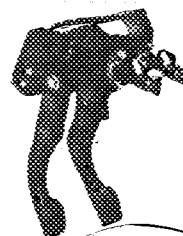
(NB: Engine position unchanged)
Reinforced McPherson strut body - see photo D79.2
Reinforced stabilizer bracket - see photo D79.3
Revised top bearing & bush (ball race) - see photo D79.2
Revised spring rates front and rear
Single leaf rear spring

62

Upgraded steering rack 2.5 turns lock to lock

Dual circuit braking system

Type A - with no servo units
Type B - with vacuum, actuated servo units fitted into
hydraulic line (remote from master cylinder) -
complies with Art. 253i 1979.





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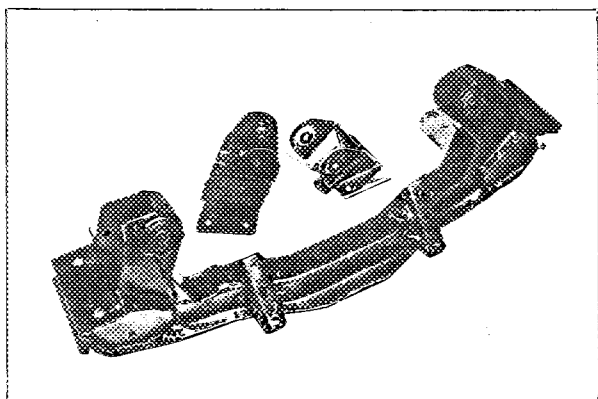
Manufacturer FORD
Model MEXICO/SPORT 1600
F.I.A. Recognition No. 5586
Amendment No. 10/10 V

Amendment to Form of Recognition

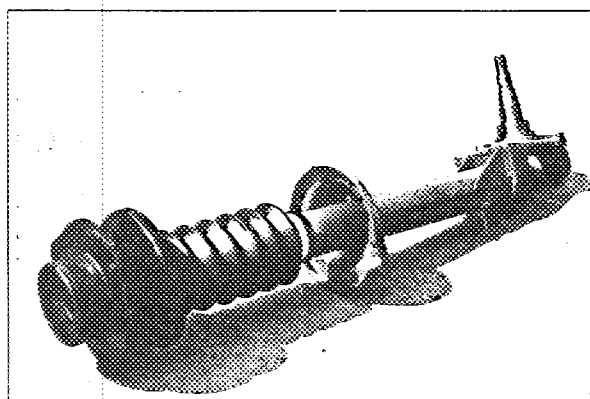
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Valid in Group 1

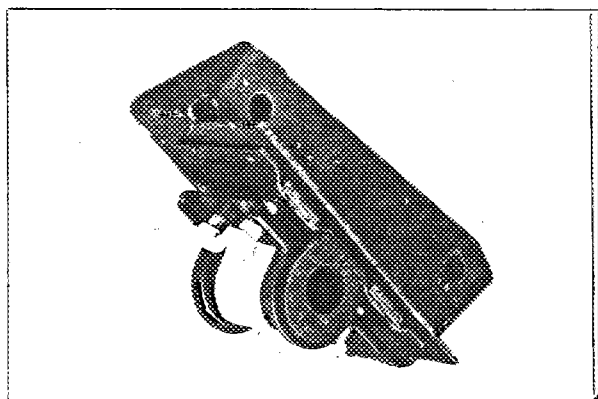
Photographs must be 3" x 2" and a matt finish



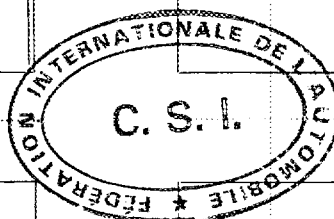
D79-1



D79-2



D79-3



Date amendment is valid from

Stamp of F.I.A./R.A.C.



FEDERATION INTERNATIONALE DE L'AUTOMOBILE

FORD - ESCORT 1600 + MEXICO

5/75

5586

MARQUE ET MODELE

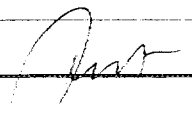
VALIDITE HOMOLOGATION

FICHE NR.

A / 1600

GROUPE / CLASSE

EXTENSIONS	DEBUT VALIDITE	DESCRIPTION	NOTES
1/1V	5/75	MODELE 4 PORTES - DIFFERENTIEL AVT	
2/2V	5/75	BLOQUANTE	
3/3V	5/75	TABLIER DE BORD - JANTE -	
4/4V		PHARES - MODELE 2/4 PORTES -	
		MODELE CL.	
		CARTER SEC - VOLANT - MOTEUR	
		EMBRAYAGE - BOITE A VITESSES	
		TRANSMISSION - AXE AR -	
		SUSPENSION - ELARGISSEUR	
		D'AXES - PROTECTION INFERIEURE	
		DIRECTION - FREIN - CULASSE	
		VIBREBREQUIN - BIELLE -	
		POUMPE A HUILE -	
5/5V	7/75	COUPLE FINAL	
6/6V	4/76	SIEGE -	
7/7V	4/76	JANTE - VOIE - RESERVOIR -	
		COUPLE FINAL	
8/8V	4/76	MODELE MEXICO	
9/9V	1/78	CARTER SEC - COUPLE FINAL - RESERVOIR.	
Autres homologations du modèle			

Vérifiée le 24/10/85 par  visée ce jour le _____ par _____

FORD - ESCORT 1600 + MEXICO

5/75

5586

MARQUE ET MODELE

VALIDITE HOMOLOGATION

FICHE NR.

1/1600

GROUPE / CLASSE

[illegible]

Autres homologations du modèle

Vérifiée le 24/10/95 par Guy visée ce jour le _____ par _____