

Manufacturers Reference No. for Application

AH32/61



F.I.A. Recognition No.

57

ROYAL AUTOMOBILE CLUB

PALL MALL, LONDON, S.W.1.

Federation Internationale de l'Automobile.

Form of Recognition in accordance with
Appendix J to the
International Sporting Code.

Manufacturer Austin Motor Company Limited in association with Donald Healey Motor Co. Ltd.

Model Austin Healey 3000 Mk.II Year of Manufacture 1961

Serial No. of Chassis H/BN7 Mk.II or H/BT7 Mk. II

Engine 29E or XSP

Type of Coachwork 2 or 4 seater sports

Recognition is valid from - 3 MAY 1962 In category GT

*Additional list n° 10
to journal list n° 9*



Hubert Schow

B. M. C.
COWLEY

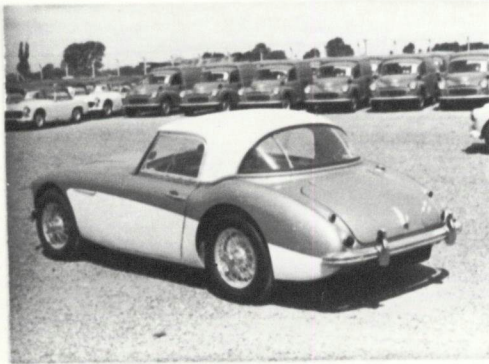
EG. 106839 No.

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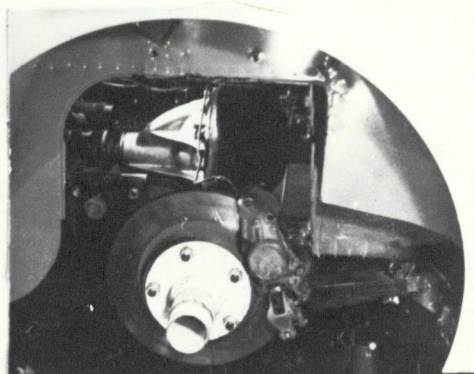
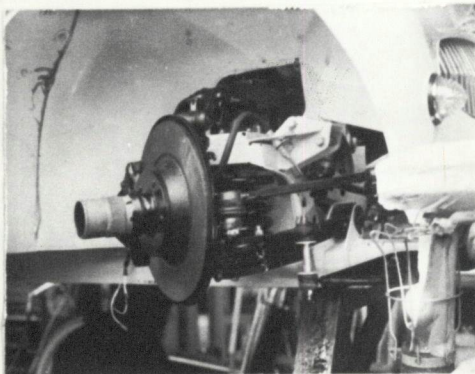
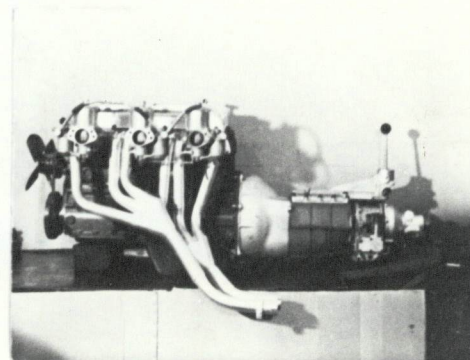
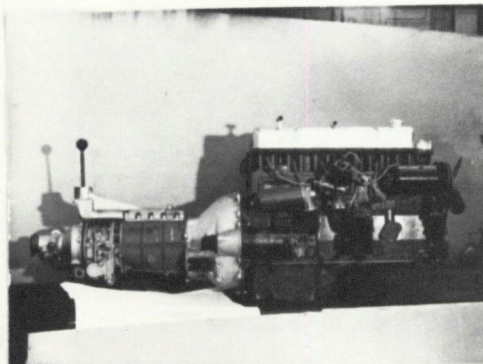
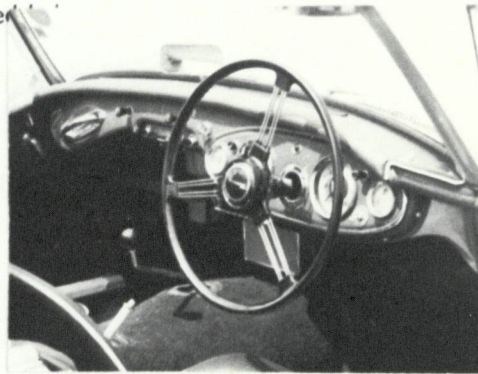
General description of car:

Specify here material/s of chassis/body construction

2 or 4 seater sports of steel/aluminium construction, fitted with hardtop or folding hood, powered by 6 cylinder OHV 3 carburettor engine driving rear wheels through 4 speed synchromesh gearbox incorporating O/Drive. Front suspension by independent wishbones and coil springs and semi elliptic leaf springs at rear.



to be affixed



ENGINE

in line Yes

No. of cylinders 6 in V -

opposed -

Cycle 4 stroke Firing order 1,5,3,6,2,4.

Capacity 2912 c.c. Bore 83.34 m.m. Stroke 88.96 m.m.

Maximum rebore 0.040" 1.016mm Resultant capacity 2967.6 c.c.

Material of cylinder block Cast Iron Material of sleeves, if fitted -

Distance from crankshaft centre line to top face of block at centre line of cylinders 260.35 m.m.

Material of cylinder head Aluminium Volume of one combustion chamber 52.5 c.c.

Compression ratio 9.03:1

Material of piston Aluminium alloy No. of piston rings 4

Distance from gudgeon pin centre line to highest point of piston crown 47.62 m.m.

Bearings { Crankshaft main bearings: Type Shell Dia. 60.37 m.m.
 Connecting rod big end: Type Shell Dia. 50.84 m.m.

Weights { Flywheel 12.7 kg.
 Crankshaft 26.76 kg.
 Connecting rod 1.015 kg.
 Piston with rings 0.505 kg.
 Gudgeon pin 0.132 kg.

No. of valves per cylinder 2 Method of valve operation Push rod & rockers

No. of camshafts 1 Location of camshafts Cylinder block

Type of camshaft drive Roller chain

Diameter of valves: Inlet 44.45 m.m. Exhaust 39.68 m.m.

Diameter of port at valve seat: Inlet 42.068 m.m. Exhaust 36.51 m.m.

Tappet clearance for checking timing: Inlet 0.46 m.m. Exhaust 0.46 m.m.

Valves open: Inlet 34° B.T.D.C. Exhaust 69° B.B.D.C.

Valves close: Inlet 74° A.B.D.C. Exhaust 39° A.B.D.C.

Maximum valve lift: Inlet 11.12 m.m. Exhaust 11.12 m.m.

Degrees of crankshaft rotation from zero to—

Maximum lift: Inlet 152° Exhaust 152°

$\frac{3}{4}$ Maximum lift: Inlet 96° Exhaust 96°

Valve springs: Inlet Coil Exhaust Coil

Type Coil

No. per valve 2

Carburettor: Type Horizontal or semi-down draught. No. fitted 3
 (up or down draft, horizontal) draught.

Make S.U. Model HD8

Flange hole diameter 50.8 m.m. Choke diameter 50.8 m.m.

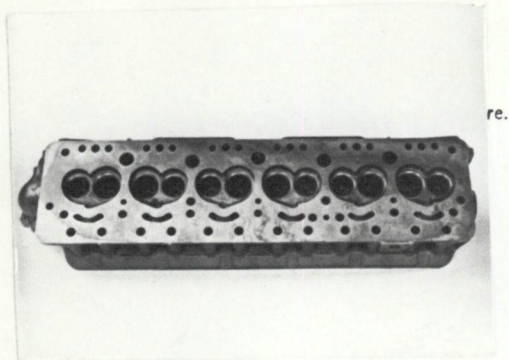
Main jet identification No. 0.125" - UVB needle

Alternative carburettor equipment - Art. 265

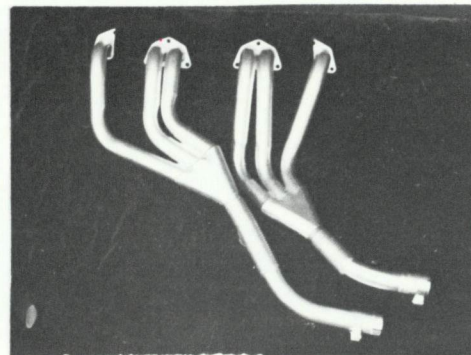
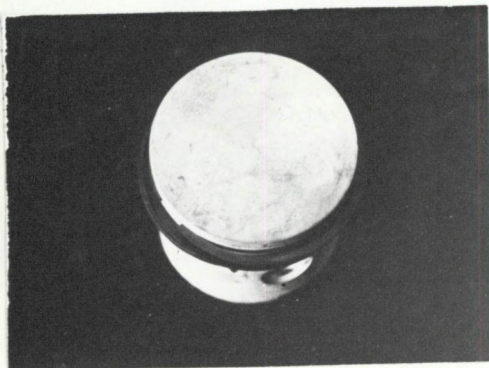
Type - Horizontal No. fitted - 3 Make - Weber Model - 45DCE

Flange hole dia. - 45mm Choke dia. - 38mm

Air filter: Type Pancake No. fitted 3
 Inlet manifold:
 Diameter of flange hole at carburettor 44.45 m.m.
 Diameter of flange hole at port 36.512 m.m.



Exhaust manifold:
 Diameter of flange hole at port Four 38.1dia. Two outer 26.987x42.86 m.m.
 Diameter of flange hole at connection to silencer inlet pipe 44.45 m.m.



ENGINE ACCESSORIES

Make of fuel pump	<u>S.U.</u>	No. fitted	<u>Two</u>
Method of operation	<u>Electrical</u>		
Type of ignition system	<u>Coil</u>		<u>coil or magneto</u>
Make of ignition	<u>Lucas</u>	Model	<u>DM6A</u>
Method of advance and retard	<u>Centrifugal &</u>		<u>vacuum</u>
Make of ignition coil	<u>Lucas</u>	Model	<u>HA12</u>
No. of ignition coils	<u>One</u>	Voltage	<u>12</u>
Make of dynamo	<u>Lucas</u>	Model	<u>C45PV6</u>
Voltage of dynamo	<u>12</u>	Maximum output	<u>25</u> amps.
Make of starter motor	<u>Lucas</u>	Model	<u>M4100</u>
Battery: No. fitted	<u>One or Two</u>	Voltage	<u>12 or 6 (2)</u>
		Capacity	<u>57</u> amp. hour
Oil Cooler (if fitted) type	<u>-</u>	Capacity	<u>-</u> pints

Make Austin Healey Model 3000 Mk. II F.I.A. Recognition No.

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TRANSMISSION

Make of clutch Borg & Beck Type Diaphragm
Diameter of clutch plate 9" No. of plates One
Method of operating clutch Hydraulic
Make of gearbox B.M.C. Type Synchromesh 2nd, 3rd, top
No. of gearbox ratios 4 forward, 1 reverse
Method of operating gearshift Manual
Location of gearshift Central on gearbox tunnel
Is overdrive fitted? Yes
Method of controlling overdrive, if fitted Electrical manual switch

	GEARBOX RATIOS		ALTERNATIVE RATIOS					
	Ratio	No. of Teeth	Ratio	No. of Teeth	Ratio	No. of Teeth	Ratio	No. of Teeth
1.	2.88:1	$\frac{25}{20} \times \frac{30}{13}$	2.64:1	$\frac{24}{21} \times \frac{30}{13}$				
2.	2.06:1	$\frac{25}{20} \times \frac{28}{17}$	1.88:1	$\frac{24}{21} \times \frac{28}{17}$				
3.	1.31:1	$\frac{25}{20} \times \frac{23}{22}$	1.43:1	$\frac{24}{21} \times \frac{25}{20}$				
4.	1.0:1		1.0:1					
$\frac{1}{4}R$	3.72:1	$\frac{25 \times 18 \times 30}{20 \times 13 \times 14}$	3.39:1	$\frac{24 \times 18 \times 30}{21 \times 13 \times 14}$				

Type of final drive Hypoid or limited slip
Type of differential Bevel
Final drive ratio 3.9:1 Alternatives 4.3:1, 4.8:1, 3.54:1, 4.1:1
No. of teeth 11/43
Overdrive ratio, if fitted 0.822:1 or 0.788:1

WHEELS

Type Wire Weight 6.92 kg.
Method of attachment Centre lock hub cap
Rim diameter 381.0 m.m. Rim width 114.3 m.m.
Tyre size: Front 5.90 x 15 Rear 5.90 x 15

BRAKES

Method of operation Hydraulic
Is servo assistance fitted? Yes
Type of servo, if fitted Vacuum
No. of hydraulic master cylinders One or Tandem Bore 15.875 m.m.

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	Front	Rear
No. of wheel cylinders	Four	Four
Bore of wheel cylinders	48.085 m.m.	38.14 m.m.
Inside diameter of brake drums	- m.m.	- m.m.
No. of shoes per brake	-	-
Outside diameter of brake discs	285.75 m.m.	279.4 m.m.
No. of pads per brake	2	2
Dimensions of brake linings per shoe or pad (if all shoes or pads in each brake are not of same dimensions, specify each)		

	Front	Rear
Length Segment (70.0 m.m.	58.8 m.m.
(47.5 m.m.	38.1 m.m.
Width	45.0 m.m.	38.1 m.m.
Total area per brake	5462.5 m.m. ²	3574.3 m.m. ²

SUSPENSION

	Front	Rear
Type	Parallel wishbone	Semi elliptic spring
Type of spring	Coil	Leaf
Is stabiliser fitted?	Yes	No
Type of shock absorber	Lever arm	Lever arm
No. of shock absorbers	2	2

STEERING

Type of steering gear	Cam & peg
Turning circle of car	10.72 m., approx.
No. of turns of steering wheel from lock to lock	3

CAPACITIES AND DIMENSIONS

Fuel tank	90.90 litres	Sump	13.5 litres
Radiator	10.3 litres		
Overall length of car	400.05 cm.	Overall width of car	152.4 cm.
Overall height of car, unladen (with hood up, if appropriate)	124.46 cm.		
Distance from floor to top of windscreen:			
Highest point	93.98 cm.	Lowest point	91.44 cm.
Width of windscreen:			
Maximum width	119.38 cm.	Minimum width	105.41 cm.
*Interior width of car	124.46 cm.		
No. of seats	2		
Track: Front	123.82 cm.	Rear	127.0 cm.
Wheelbase	232.96 cm.	Ground clearance	117.4 m.m.

*(To be measured at the immediate rear of the steering wheel, and the width quoted to be maintained in a vertical plane of not less than 25 cms.)

Overall weight with water, oil and spare wheel, but without fuel. 1032.85 kgs.

Additional information for cars fitted with two-cycle engines

System of cylinder scavenging.....

Type of lubrication.....

Size of inlet port:

Length measured around cylinder wall..... m.m.

Height..... m.m. Area..... m.m.²

Size of exhaust port:

Length measured around cylinder wall..... m.m.

Height..... m.m. Area..... m.m.²

Size of transfer port:

Length measured around cylinder wall..... m.m.

Height..... m.m. Area..... m.m.²

Size of piston port:

Length measured around piston..... m.m.

Height..... m.m. Area..... m.m.²

Method of pre-compression.....

Bore and stroke of pre-compression cylinder, if fitted..... m.m.

Distance from top of cylinder block to lowest point of inlet port..... m.m.

Distance from top of cylinder block to highest point of exhaust port..... m.m.

Distance from top of cylinder block to highest point of transfer port..... m.m.

Drawing of cylinder ports.

Supercharger, if fitted

Make..... Model or Type No.....

Type of drive..... Ratio of drive.....

Fuel injection, if fitted

Make of pump..... Model or Type No.....

Make of injectors..... Model or Type No.....

Location of injectors.....

Optional equipment affecting preceding information:—

Touring
Equipment.

Cylinder head - cast iron Part No. AEC.1355

Exhaust manifold - Part No. AEC.1377 & AEC.1378

Rear drum brakes 11" x $2\frac{1}{4}$ "

Clutch - Type 10A6G

Camshaft AEC.2029

Inlet opens - 5° BTDC Exhaust opens 51° BBDC
Inlet closes - 45° ABDC Exhaust closes 21° ATDC
Max. lift - 9.2mm



Fuel tank 113.64 litres