

F.I.A. Recognition No. 5213
Group 1 Series Production



ROYAL AUTOMOBILE CLUB

31, Belgrave Square, London, S.W.1

Form of recognition in accordance with appendix J to the International Sporting Code of the
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Manufacturer FORD MOTOR COMPANY LTD. Cylinder-capacity 1297 cm.³ 79.5 in.³
Serial No. of chassis/body BB 44GP 32568 Model ESCORT SUPER
Serial No. of engine Manufacturer FORD
Recognition is valid from 1st May Manufacturer FORD
List 1968/6
The manufacturing of the model described in this recognition form started on DECEMBER 10th 19 67
and the minimum production of 5000 identical cars, in accordance with the specifications of
this form was reached on MARCH 18th 19 68

Photograph A, $\frac{3}{4}$ view of car from front



F.I.A. Stamp

Hubert Schmitt

R.A.C. Stamp



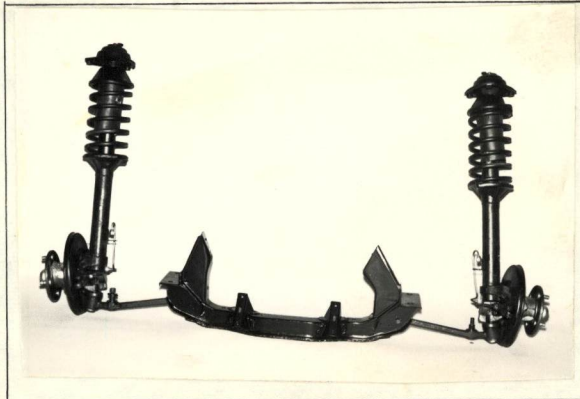
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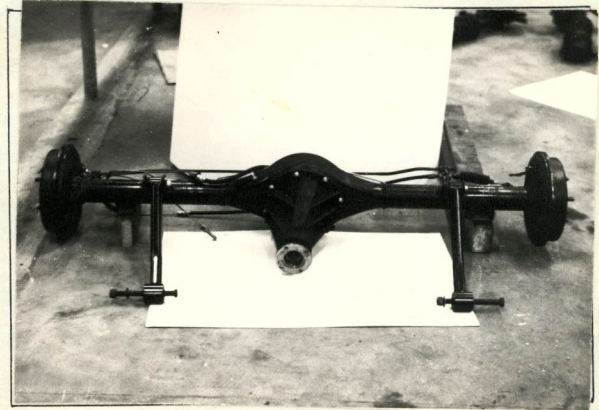
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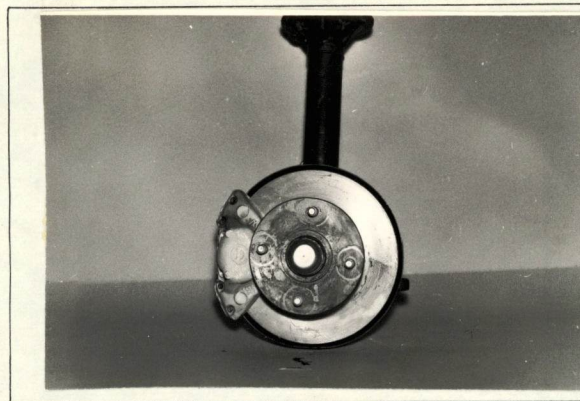
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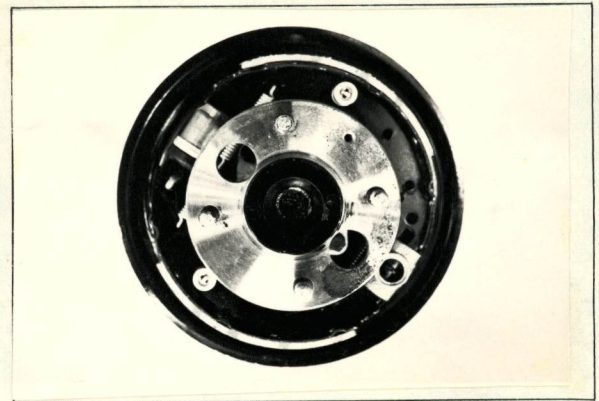
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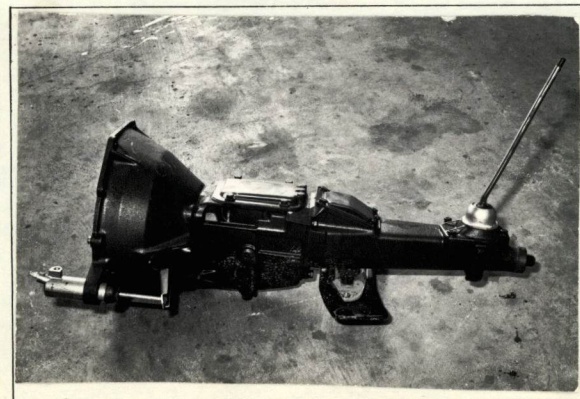
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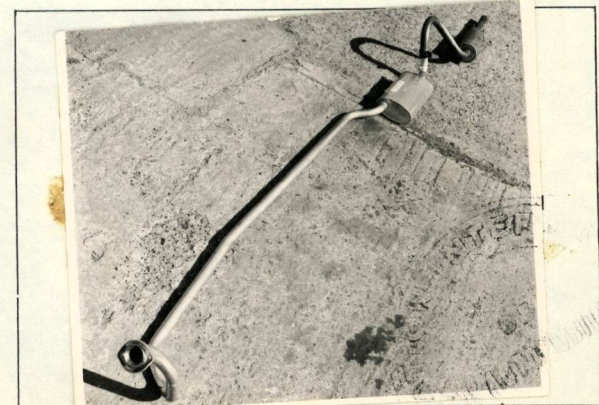
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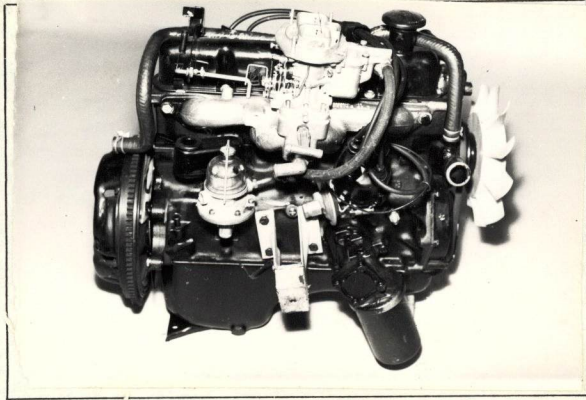
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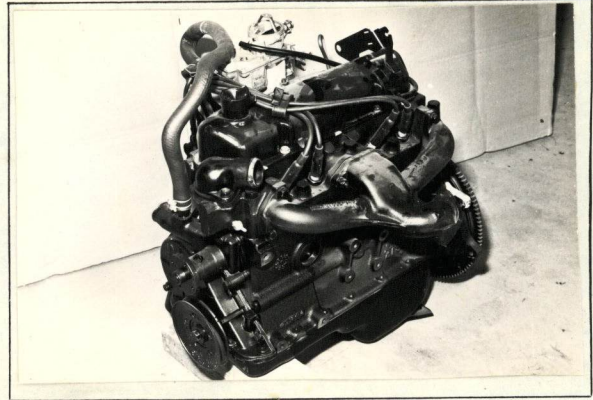
I



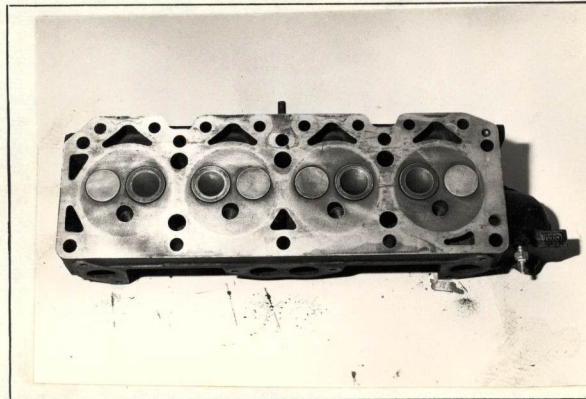
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K



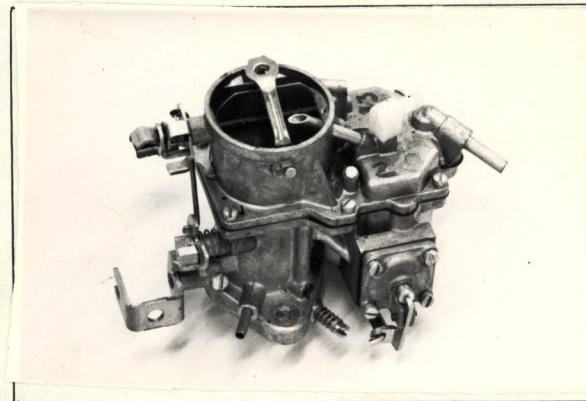
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M



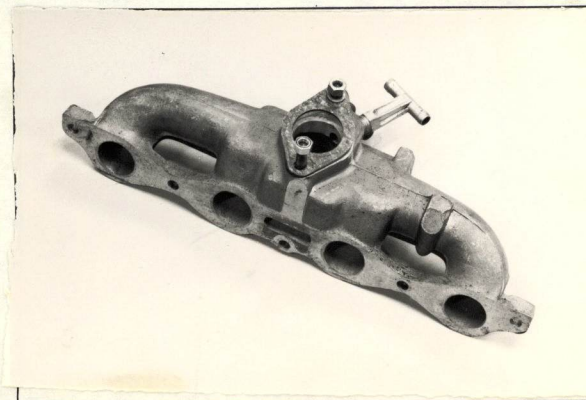
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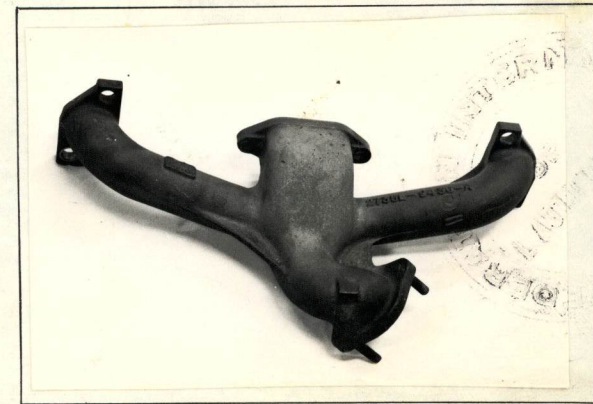
O



P



Q



Make **FORD**

Model **ESCORT SUPER**

F.I.A. Rec. No. **5213**

NOTE 1.

All dimensions must be given in two measuring systems, see Note 3.

CAPACITIES AND DIMENSIONS

- | | | | | | | |
|----------------|----------------|------|------|---------------|----------------|-------------------|
| 1. Wheelbase | | 2430 | mm. | 96.0 | inches | ± 50.0
mm. |
| 2. Front track | ± 25.4 mm. | 1.0 | ins. | 3. Rear track | ± 25.4 mm. | 1.0 ins. |

1270	mm.	50.0	inches	1295	mm.	51.0	inches
------	-----	------	--------	------	-----	------	--------

Measurement from rocker panel to road

FRONT	REAR
10.25 ins.	10.75 ins.
260.3 mm.	273.0 mm.

See Note 2



- | | | | | | | | |
|---|-------------|-------|-------|-------|-----------------------|-------|------------|
| 4. Overall length of the car | | 397.8 | cm. | 156.6 | inches | | |
| 5. Overall width of the car | | 160.7 | cm. | 63 | inches ± 1.0 ins. | | |
| 6. Overall height of the car | | 134.6 | cm. | 53 | inches | | |
| 7. Capacity of fuel tank (reserve included) | | 40.9 | ltrs. | 10.8 | gall. U.S. | 9 | gall. Imp. |
| 8. Seating Capacity. | FOUR | | | | | | |
| 9. Weight. Total weight of the car with normal equipment, water, oil, and spare wheel but without fuel or repair tools: | | 712.3 | kg. | 1570 | lbs. | 14.00 | cwts. |

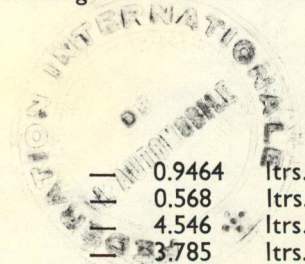
NOTE 2.

Differences in track caused by the use of other wheels with different rim widths must be stated when recognition is requested for the wheels concerned. Specify ground clearance in relation to the track and give drawing of two easily recognisable points at front and rear at which measurements are taken. These ground clearance dimensions are only for information when checking the track and can in no way affect the eligibility of the car.

NOTE 3.

CONVERSION TABLE

1 inch/pouce	—	2.54	cm.	1 quart US	—	0.9464	ltrs.
1 foot/pied	—	30.4794	cm.	1 pint (pt)	—	0.568	ltrs.
1 sq. inch/pouce carre	—	6.452	cm. ²	1 gallon Imp.	—	4.546	ltrs.
1 cubic inch/pouce cube	—	16.387	cm. ³	1 gallon US	—	3.785	ltrs.
1 pound/livre (lb)	—	453.593	gr.	1 hundred weight (cwt.)	—	50.802	kg.



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CHASSIS AND COACHWORK (Photographs A, B and C)

- 20. Chassis/body construction: ~~separate~~ unitary construction
- 21. Unitary construction, material(s) **STEEL**
- 22. Separate construction, Material(s) of chassis **STEEL**
- 23. Material(s) of coachwork **STEEL**
- 24. Number of doors **2** Material(s) **STEEL**
- 25. Material(s) of bonnet **STEEL**
- 26. Material(s) of boot lid **STEEL**
- 27. Material(s) of rear-window **TOUGHENED GLASS**
- 28. Material(s) of windscreen **LAMINATED OR TOUGHENED GLASS**
- 29. Material(s) of front-door windows **TOUGHENED GLASS**
- 30. Material(s) of rear-door windows **N/A**
- 31. Sliding system of door windows **ROTATING HANDLE**
- 32. Material(s) of rear-quarter light **TOUGHENED GLASS**

ACCESSORIES AND UPHOLSTERY

- 38. Interior heating : ~~yes~~ **OPTIONAL**
- 39. Air conditioning : ~~yes~~ — no
- 40. Ventilation : yes — ~~no~~
- 41. Front seats, type of seat and upholstery **PVC**
- 42. Weight of front seat(s), complete with supports and rails, out of the car :

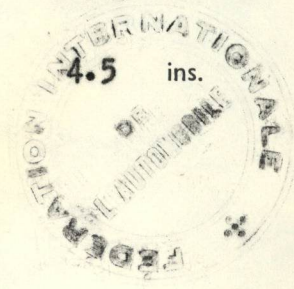
7.25	kg.	16	lbs.
-------------	-----	-----------	------
- 43. Rear seats, type of seat and upholstery **PVC**
- 44. Front bumper, material(s) **steel** Weight **2.5** kg. **5.5** lbs.
- 45. Rear bumper, material(s) **steel** Weight **2.5** kg. **5.5** lbs.

WHEELS

- 50. Type **Pressed steel disc**
- 51. Weight (per wheel, without tyre) **5.25** kg. **11.25** lbs.
- 52. Method of attachment **4 TAPER NUT FIXING**
- 53. Rim diameter **304.8** mm. **12** ins. 54. Rim width **114.3** mm. **4.5** ins.

STEERING

- 60. Type **RACK AND PINION**
- 61. Servo-assistance : ~~yes~~ — no
- 62. Number of turns of steering wheel from lock to lock **3.0**
- 63. In case of servo-assistance **N/A**



Make **FORD**

Model **ESCORT SUPER**

F.I.A. Rec. No. **5213**

SUSPENSION

70. Front suspension (photograph D), type **INDEPENDENT MCPHERSON COMBINED WITH TORQUE REACTOR AND COMPRESSION STRUT**
71. Type of spring **COIL**
72. Stabiliser (if fitted) **OPTIONAL FORWARD OF AXLE**
73. Number of shock absorbers **2** 74. Type **INTEGRAL WITH MCPHERSON STRUT TELESCOPIC DOUBLE ACTING**
78. Rear suspension (photograph E), type **HOTCHKISS DRIVE**
79. Type of spring **MULTI-LEAF SEMI-ELLIPTIC WITH TRAILING LINKS**
80. Stabiliser (if fitted) **NONE**
81. Number of shock absorbers **2** 82. Type **TELESCOPIC DOUBLE ACTING**

BRAKES (photographs F and G)

90. Method of operation **HYDRAULIC**
91. Servo-assistance (if fitted), type **HYDRAULIC VACUUM**
92. Number of hydraulic master cylinders **ONE**

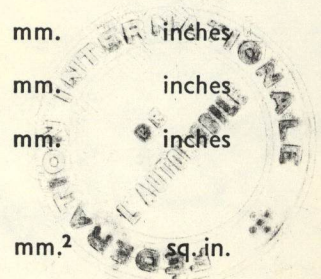
	FRONT 2		REAR 1	
93. Number of cylinders per wheel				
94. Bore of wheel cylinder(s)	48 mm.	1.89 inches	19 mm.	0.73 inches

Drum Brakes

95. Inside diameter	mm.	inches	203.0 mm.	8 inches
96. Length of brake linings	mm.	inches	156.75 mm.	6.25 inches
97. Width of brake linings	mm.	inches	38.1 mm.	1.5 inches
98. Number of shoes per brake			2	
99. Total area per brake	mm. ²	sq. in.	1207 mm. ²	18.75 sq. in.

Disc Brakes

100. Outside diameter	215.7 mm.	8.5 inches	mm.	inches
101. Thickness of disc	mm.	.375 inches	mm.	inches
102. Length of brake linings	63.5 mm.	2.5 inches	mm.	inches
103. Width of brake linings	mm.	1.687 inches	mm.	inches
104. Number of pads per brake				
105. Total area per brake	567.8 mm. ²	8.8 sq. in.	mm. ²	sq. in.



Make **FORD**

Model **ESCORT SUPER**

F.I.A. Rec. No. **5123**

ENGINE (photographs J and K)

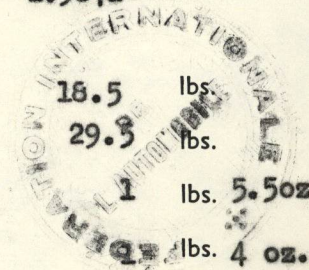
- 130. Cycle **FOUR STROKE**
- 131. Number of cylinders **4**
- 132. Cylinder Arrangement **IN LINE**
- 133. Bore **81.01** mm. **3.189** in.
- 134. Stroke **62.89** mm. **2.478** in.
- 135. Capacity per cylinder **324.4** cm.³ **19.8** cu. in.
- 136. Total cylinder capacity **1297.7** cm.³ **79.2** cu. in.
- 137. Material(s) of cylinder block **CAST IRON**
- 138. Material(s) of sleeves (if fitted) **NONE**
- 139. Cylinder head, material(s) **CAST IRON**
- Number fitted **1**
- 140. Number of inlet ports **4**
- 141. Number of exhaust ports **4**
- 142. Compression ratio **9 : 1 ± .3**
- 143. Volume of one combustion chamber **40.6 ± 2.5** cm.³ **2.47 ± .25** cu. in.
- 144. Piston, material **ALUMINIUM ALLOY**
- 145. Number of rings **3**
- 146. Distance from gudgeon pin centre line to highest point of piston crown **44.12** mm. **1.737** in.
- 147. Crankshaft: moulded/~~stripped~~
- 148. Type of crankshaft: integral/**CAST WITH BALANCE WEIGHTS**
- 149. Number of crankshaft main bearings **5**
- 150. Material of bearing cap **CAST IRON**
- 151. System of lubrication: ~~dry sump~~/oil in sump
- 152. Capacity, lubricant **3.6** ltrs. **6.4** pts. **3.9** quarts U.S.
- 153. Oil cooler: ~~yes~~/no
- 154. Method of engine cooling **WATER AND FAN**
- 155. Capacity of cooling system **with heater 5.12** ltrs. **9.0** pts. **5.5** quarts U.S.
- without heater 4.98** ltrs. **7.9** pts. **5.26** quarts U.S.
- 156. Cooling fan (if fitted) dia. **22.86** cm. **9** in.
- 157. Number of blades of cooling fan **11**

Bearings

- 158. Crankshaft main, type **STEEL BACKED COPPER LEAD OR LEAD BRONZE** dia. **53.993** m.m. **2.125** in.
- 159. Connecting rod big end, type **ALUMINIUM TIN COPPER LEAD OR BRONZE** dia. **49.205** m.m. **1.9872** in.

Weights

- 160. Flywheel (clean) **8.39** kg. **18.5** lbs.
- 161. Flywheel with clutch (all turning parts) **13.5** kg. **29.8** lbs.
- 162. Crankshaft **10** kg. **22** lbs.
- 163. Connecting rod **.610** kg. **1** lbs. **5.5oz.**
- 164. Piston with rings and pin **.567** kg. **1** lbs. **4 oz.**



FOUR STROKE ENGINES

170. Number of camshafts **1** 171. Location **IN CYLINDER BLOCK**
 172. Type of camshaft drive **CHAIN DRIVE**
 173. Type of valve operation **TAPPET, PUSH ROD AND ROCKERS**

INLET (see page 4)*

180. Material(s) of inlet manifold **ALUMINIUM ALLOY**
 181. Diameter of valves **35.9** mm. **1.41** ins.
 182. Max. valve lift **7.97** mm. **.314** in. 183. Number of valve springs **1 or 2**
 184. Type of spring **HELICAL COIL** 185. Number of valves per cylinder **1**
 186. Tappet clearance for checking timing (cold) **0.25** mm. **0.010** ins.
 187. Valves open at (with tolerance for tappet clearance indicated) **17° B.T.D.C.**
 188. Valves close at (with tolerance for tappet clearance indicated) **51° A.B.D.C.**
 189. Air filter, type **PAPER ELEMENT**

EXHAUST (see page 4)*

195. Material(s) of exhaust manifold **CAST IRON**
 196. Diameter of valves **31.7** mm. **1.25** ins.
 197. Max. valve lift **8.48** mm. **.334** in. 198. Number of valve springs **1 or 2**
 199. Type of spring **HELICAL COIL** 200. Number of valves per cylinder **1**
 201. Tappet clearance for checking timing (cold) **0.43** mm. **0.017** ins.
 202. Valves open at (with tolerance for tappet clearance indicated) **51° B.B.D.C.**
 203. Valves close at (with tolerance for tappet clearance indicated) **17° A.T.D.C.**

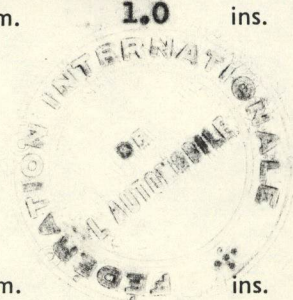
CARBURETION (photograph N)

210. Number of carburettors fitted **1** 211. Type **SINGLE VENTURI DOWNDRAUGHT**
 212. Make **FORD** 213. Model **C7RH-B**
 214. Number of mixture passages per carburettor **1**
 215. Flange hole diameter of exit port(s) of carburettor **34.2** mm. **1.32** ins.
 216. Minimum diameter of venturi/~~minimum diameter with piston at maximum height (example: SU)~~
25 mm. **1.0** ins.

INJECTION (if fitted)

220. Make of pump 221. Number of plungers
 222. Model or type of pump 223. Total number of injectors
 224. Location of injectors
 225. Minimum diameter of inlet pipe mm. ins.

* For additional information concerning two-stroke engines and super-charged engines, see page 13.



Make **FORD**

Model **ESCORT SUPER**

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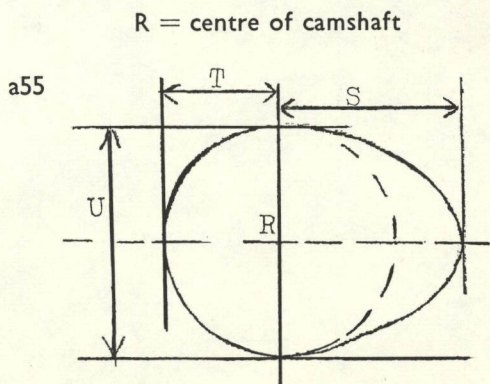
ENGINE ACCESSORIES

- 230. Fuel pump : mechanical ~~and~~ or electrical
- 231. No. fitted **1**
- 232. Type of ignition system **COIL**
- 233. No. of distributors **1**
- 234. No. of ignition coils **1**
- 235. No. of spark plugs per cylinder **1**
- 236. Generator, type : dynamo/~~alternator~~—number fitted **1**
- 237. Method of drive **BELT**
- 238. Voltage of generator **12** volts
- 239. Battery, number **1**
- 240. Location **ENGINE COMPARTMENT (DOMESTIC)**
BOOT " (EXPORT)
- 241. Voltage of battery **12** volts

ENGINE AND CAR PERFORMANCES (as declared by manufacturer in catalogue)

- 250. Max. engine output **61.0** (type of horsepower: **B.H.P.**) at **5,000** r.p.m.
- 251. Max. r.p.m. **6500** output at that figure **59 B.H.P.**
- 252. Max. torque **75.5 lbs/ft.** at **2,500** r.p.m.
- 253. Max. speed of the car **km./hour** **miles/hour**

NOT DECLARED BY MANUFACTURERS IN CATALOGUE



Inlet cam

- S = **19.35** mm.
- T = **14.3** mm.
- U = **28.3** mm.

Exhaust cam

- S = **19.1** mm.
- T = **14.1** mm.
- U = **28.15** mm.

0.763 inches
0.563 inches
1.126 inches
4.759 inches
0.598 inches
1.112 inches

Make **FORD**

Model **ESCORT SUPER**

F.I.A. Rec. No. **5213**

DRIVE TRAIN

CLUTCH

260. Type of clutch **DIAPHRAGM** 261. No. of plates **1**
262. Dia. of clutch plates **19.06** cm. **7.5** ins.
263. Dia. of linings, inside **13.61** cm. **5.36** ins.
- outside **19.06** cm. **7.5** ins.
264. Method of operating clutch **HYDRAULIC**

GEAR BOX (photograph H)

270. Manual type, make **FORD** Method of operation **REMOTE CONTROL**
271. No. of gear-box ratios forward **4** 272. Synchronized forward ratios **4**
273. Location of gear-shift **CENTRAL REMOTE CONTROL FLOOR SHIFT**
274. Automatic, make **N/A** type **N/A**
275. No. of forward ratios **N/A** 276. Location of gear shift **N/A**

277.	Manual		Automatic		Alternative manual/automatic			
	Ratio	No. teeth	Ratio	No. teeth	Ratio	No. teeth	Ratio	No. teeth
1	2.97	$\frac{30}{19} \times \frac{32}{17}$			3.337	$\frac{29}{18} \times \frac{25}{22}$ *		
2	2.01	$\frac{30}{19} \times \frac{28}{22}$			1.995	$\frac{29}{18} \times \frac{26}{21}$		
3								
4	1.396	$\frac{30}{19} \times \frac{23}{26}$			1.418	$\frac{29}{18} \times \frac{29}{14}$		
5	1.00	Direct			1.00	Direct		
6								
reverse	3.324	$40 \times 22 \times 19$			3.869	$\frac{29 \times 15 \times 36}{18}$		

* Photo Ford Cologne. Alternative box see Page 12.

278. Overdrive, type **N/A**
279. Forward gears on which overdrive can be selected **N/A**
280. Overdrive ratio **N/A**

FINAL DRIVE

290. Type of final drive **SEMI FLOATING HYPOID** 291. Type of differential **TWO PINION**
292. Type of limited slip differential (if fitted) **N/A**
293. Final drive ratio **3.7:1** Number of teeth **34/9**
- 4.44:1** **11** **40/9**



Make **FORD**

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IMPORTANT—The conformity of the car with the following items of the present recognition form is to be disregarded during the scrutineering, when the vehicle has been entered in group 2 (Touring cars) or 3 (Grand Touring cars) : 41, 72, 80, 91, 142, 143, 144, 145, 146, 153, 156, 157, 160, 161, 162, 163, 164, 182, 186, 187, 188, 189, 201, 202, 203, 212, 213, 215, 216 222, 225, 230, 250, 251, 252, 253, 255 photographs I, M and N and page 4.

During the scrutineering of cars entered in group 4 (Sportscars) only the following items of the present recognition form are to be taken into consideration : 1, 2, 3, 9, 20, 21, 22, 23, 24, 25, 26, 70, 71, 78, 79, 90, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 147, 148, 149, 150, 158, 159, 170, 171, 172, 173, 185, 200, 270, 271, 274, 275, 290, 291, 292 and photographs A, B, D, E, F, G, H, J, K and O.

The vehicle described in this form has been subject to the following amendments :

on.....19.....	rec. no.....	List.....	on.....19.....	rec. no.....	List.....
on.....19.....	rec. no.....	List.....	on.....19.....	rec. no.....	List.....
on.....19.....	rec. no.....	List.....	on.....19.....	rec. no.....	List.....
on.....19.....	rec. no.....	List.....	on.....19.....	rec. no.....	List.....
on.....19.....	rec. no.....	List.....	on.....19.....	rec. no.....	List.....

Optional equipment affecting preceding information. This to be stated together with reference number.

MANUFACTURING TOLERANCES

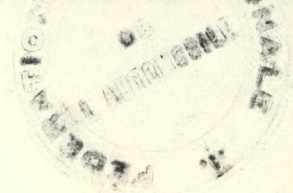
1. For all machined surfaces allow 0.075%
2. For all non-machined surfaces allow 2%
3. For weights of all part-machined parts allow 2.5%
4. For weights of all completely machined parts allow 1.25%

Alternative supplier gearbox. Part No: 2822E-7003-J



Also fitted:-

- Pedal bracket Part No: 3024E-2468D
- Pedal Part No: 3024E-7519B
- Prop Shaft Part No: 3026E-4602E





MOTOR SPORT DIVISION
The Royal Automobile Club,
31 Belgrave Square, London, S.W.1

Manufacturer FORD
Model ESCORT SUPER
F.I.A. Recognition No. 5213
Amendment No. 1/1V

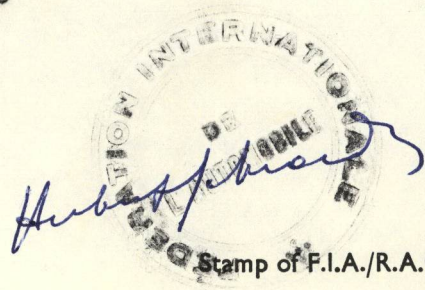
Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.	Reference No.	<u>GROUP II VARIANT</u>		
1	GEARBOX	Part No: CD K4B		
		1.	2.296	$\frac{28}{21} \times \frac{31}{18}$
		2.	1.697	$\frac{28}{21} \times \frac{28}{22}$
		3.	1.28	$\frac{28}{21} \times \frac{24}{25}$
	4.	1.0	Direct	
			Reverse - 2.807 $\frac{40}{19} \times 22$	
2	GEARBOX	Part No: CD HF 55		
		1.	2.84	$\frac{25}{17} \times \frac{29}{15}$
		2.	1.78	$\frac{25}{17} \times \frac{23}{19}$
		3.	1.47	$\frac{25}{17} \times \frac{21}{21}$
	4.	1.21	$\frac{25}{17} \times \frac{19}{23}$	
		1.0	Direct	
			Reverse - 1.74 $\frac{25}{17} \times \frac{13}{15} \times \frac{30}{22}$	
3	ENGINE STABILIZER.	Part No: CD 37/3/1-48		

Date amendment is valid from

1st May 1968.
Rist 1968/6



Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club,
31 Belgrave Square, London, S.W.1

Manufacturer FORD
Model ESCORT SUPER
F.I.A. Recognition No. 5213
Amendment No. 2/2V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No. Reference No. GROUP II VARIANT
4 Axle casing also fitted. Part No: 2930E 4010D

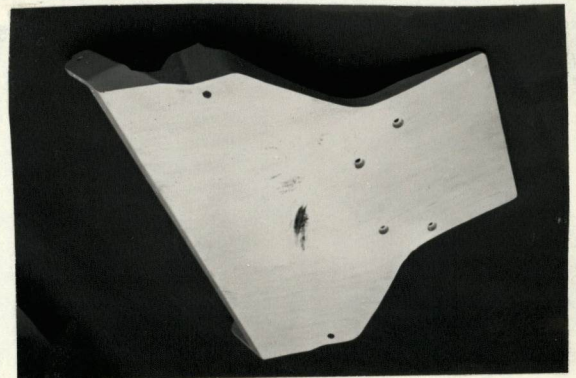


If no radius rods fitted brackets are omitted from axle and chassis; axle otherwise identical.

5 Alternative wheel pattern (steel)
5 1/2" J Rim section Rim Width 5.5 inches
Diameter 12" Part No: CD 1000/6

6 Underbody shield. Part No: CD 3024E-6643

Maximum width 29"
Overall length 24"
Overall height 10"



Alternative axle ratios

7	4.1:1	33/8
8	3.9:1	39/10
9	4.7:1	33/7
10	4.9:1	34/7

Date amendment is valid from

1st May 1968.
List 1968/6





MOTOR SPORT DIVISION
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Manufacturer FORD
Model ESCORT SUPER
F.I.A. Recognition No. 5213
Amendment No. 3/3V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.	Reference No.
	<u>GROUP II VARIANT</u>
11	Oil Cooler Kit. Part No: CD 66005R
12	Ford Limited Slip Differential Unit. Part No: 2927E/4204A
13	Crankshaft Pulley. Part No: CD26E-331
14	Con-rod Alternative Supplier. Part No: CD 2735E-6200 Weight 655 grammes
15	Rocker Shaft Assy. Part No: CD 105E 6563

16 Inlet Manifold.
Part No: CD 3024E 9425

for use with heavy duty servo.



17 Alternator, Alternator Bracket CD10151

Date amendment is valid from

1st May 1968.
Dist. 1968/6





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Model ESCORT SUPER
F.I.A. Recognition No. 5213
Amendment No. 4/4V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

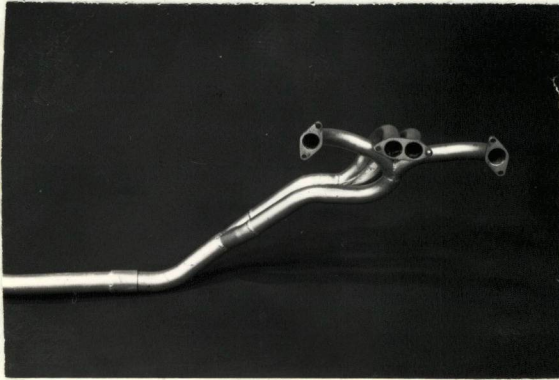
No.

Reference No.

GROUP II VARIANT

18

Heavy duty exhaust system. Part No: CD 2735E-9430



19

Wheel arch extension kit. Part No: CD 111F
When fitted overall body width is increased by 5 cms. each side.



Date amendment is valid from

1st May 1968.
List 1968/6

Hubert Schmitt
Stamp of F.I.A./R.A.C.
FEDERATION INTERNATIONALE DE L'AUTOMOBILE
ROYAUME UNI



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Manufacturer FORD
Model ESCORT SUPER
F.I.A. Recognition No. 5213
Amendment No. 5/5V

Amendment to Form of Recognition

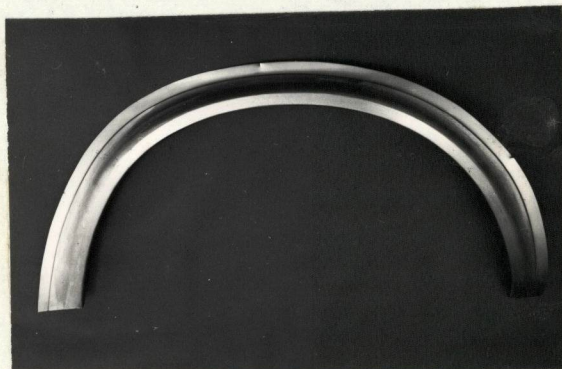
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No. | Reference No.

GROUP II VARIANT

20

Alternative wheel arch extension kit. Part No: CD 112F
When fitted overall body width is increased by 5 cms. each side.



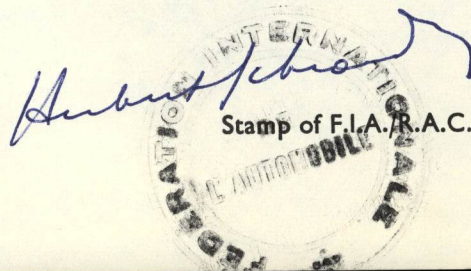
21

Heavy duty suspension (Export) including forged TCA Heavy Duty Strut and crossmember, complete with anti-roll bar thickness .75", and with possible deletion of compression struts. Strut tube outside diameter 2".

Part Nos: CD 3024E-3K033
CD 3024E-3K650
CD 3024E-5019
CD 37/C/1-29
CD 37/C/1-113
CD 37/B/1-88
CD 3038E 3078

Date amendment is valid from

1st May 1968.
List 1968/6





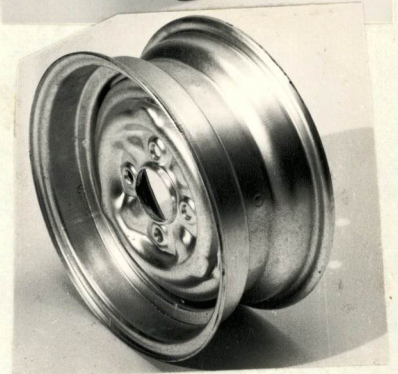
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Model ESCORT SUPER
F.I.A. Recognition No. 5213
Amendment No. 6/6V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.	Reference No.
	<u>GROUP II VARIANT</u>
22	Cast Electron Wheels 6J Rim Section 6" Diameter 12" Part No: CD 1000/7
23	Steel Wheel Part No: CD 1000/1 5 1/2 J Rim width 5.5 ins. Weight 13.8 lbs. Diameter 13.0"
24	Auxiliary tank kit. Total capacity with reserve is 80 litres. Part No: CD 3024E-9002



Date amendment is valid from

1st May 1968
Quit 1968/6

FEDERATION INTERNATIONALE DE L'AUTOMOBILE
Hubert Schmitt
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Model ESCORT SUPER

F.I.A. Recognition No. 5213

Amendment No. ~~9/97~~ 7/7V

Amendment to Form of Recognition

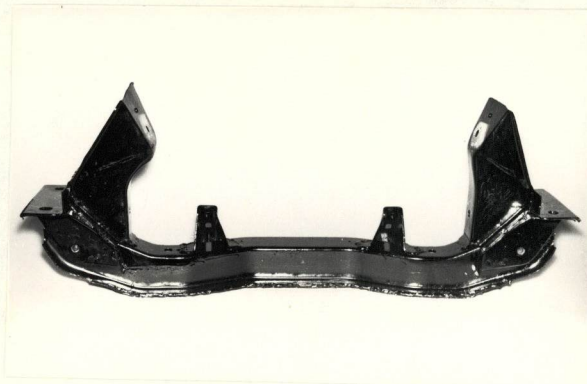
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No. Reference No. GROUP II VARIANT

29 Alternative Heavy Duty rear shock absorber position



30 Heavy Duty Crossmember - Part No: CD 3024E - 5019



Date amendment is valid from 1st Nov. 1968

List 1968/10

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Model ESCORT SUPER

F.I.A. Recognition No. 5213

Amendment No. 10/10V 8/8V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

NOTE - REFERENCE VARIANT NO: 21

(Group II)

When heavy duty suspension on fitted brakes must be used as follows:-

Number of cylinders per wheel 2

Bore of wheel cylinders 54.0 mm. 2.126 inches

DISC BRAKES

Outside diameter 244.0 mm. 9.6 inches

Thickness of disc 12.7 mm. .5 inches

Length of brake linings 76.2 mm. 3.0 inches

Width of brake linings 54.34 mm. 2.1 inches

Number of pads per brake 2

Total area per brake 6670 mm. 10.34 sq. in.

Date amendment is valid from

1st Nov. 1968
list '68/10

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Model ESCORT SUPER

F.I.A. Recognition No. 5213

Amendment No. ~~11/4~~ 9/9V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

GROUP II VARIANT

35

Alternative Dash Panel
Part No: CD 10849



36

Alternative Sump
Part No: RG 37-3/1-1



Date amendment is valid from

1st Nov. 1968
List 1968/10

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JG



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Model ESCORT SUPER
F.I.A. Recognition No. 5213
Amendment No. ~~14/147~~

10/10 U

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No. Reference No. GROUP II VARIANTE

43



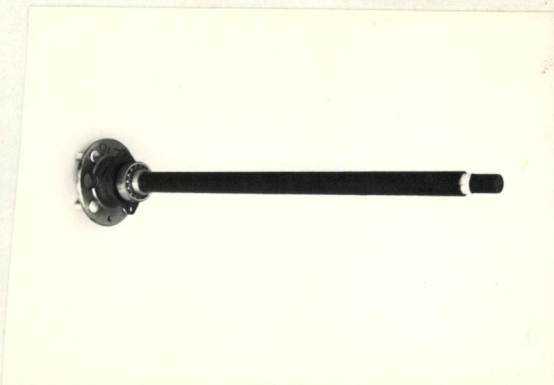
7J Electron Wheels

13" Diameter
7" Rim width
Weight 10.1 lbs.
Track increased by
Part No: CD 1000/44

44

Alternative axle ratio 5.1:1 7 x 36.

45



Half shaft and bearings.
Alternative supplier. Fitted with
torque vibration damper sleeve.

Part No: CD 2925E-5F-43-L.

Jos

Date amendment is valid from 1st Nov. 1968
hist 1968/10

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Manufacturer FORD
Model ESCORT SUPER
F.I.A. Recognition No. 5213
Amendment No. ~~11/11~~ 11/11

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

GROUP II VARIANT

46

Alternative Headlamp pattern necessitating panel, holder and grille changes. [OVERSEAS LIGHTING REGULATIONS]



Lamp lens size 11.5 ins. x 6 ins.
302.1 mm. x 152.4 mm.

OR



Lamp lens size 7 ins Dia.
177.8 mm. Dia.

NOTE : Sealed beam dual filament or dual bulb depending on specification.

Date amendment is valid from

1st Nov. 1968

Dist 1968/10

JCA

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Manufacturer FORD
Model ESCORT SUPER
F.I.A. Recognition No. 5213 / 12 / 12V
Amendment No. 12

Amendment to Form of Recognition

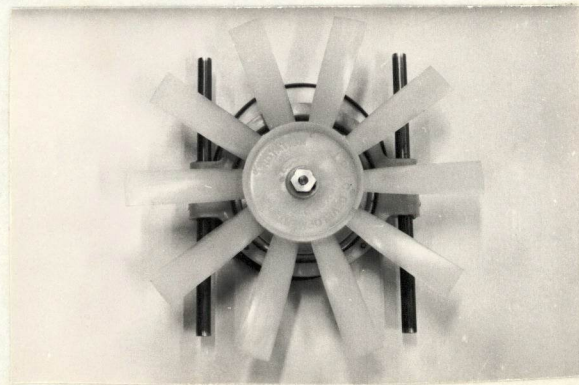
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

GROUP II VARIANT

ELECTRIC FAN

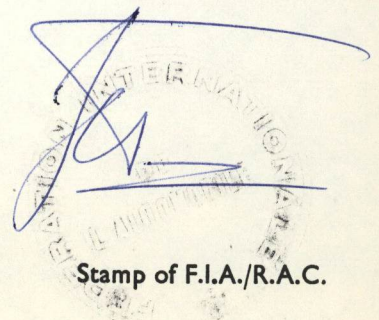


ALTERNATIVE AXLE RATIO

5.5:1 7/39

Date amendment is valid from 1/4/1969

Liste 68/2



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Manufacturer FORD
Model ESCORT SUPER
F.I.A. Recognition No. 5213 / 13 / 13V
Amendment No. 13

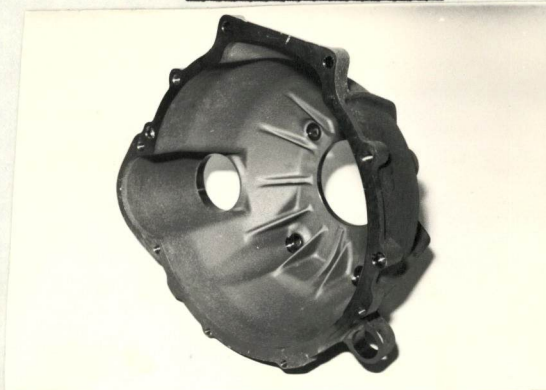
Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

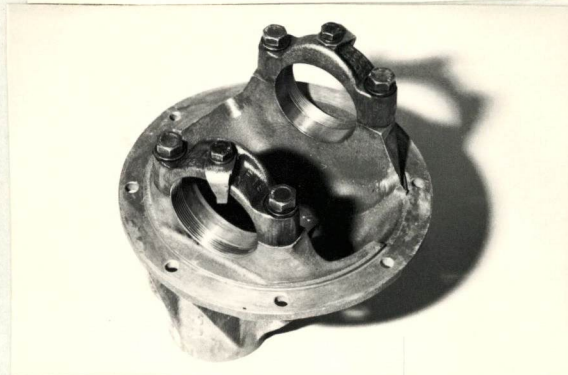
Reference No.

GROUP II VARIANT



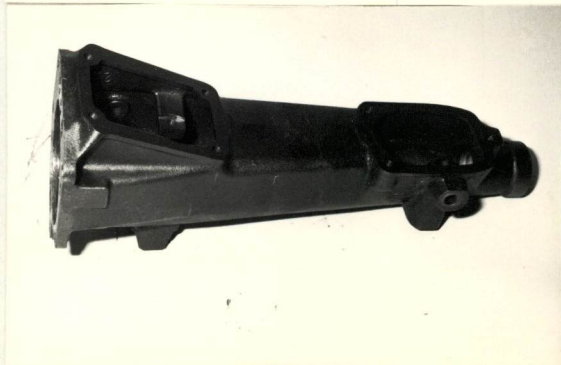
Competition Bellhousing

Part No: CD M105E-7505



Competition Differential
Housing.

Part No: CD M105E-4017



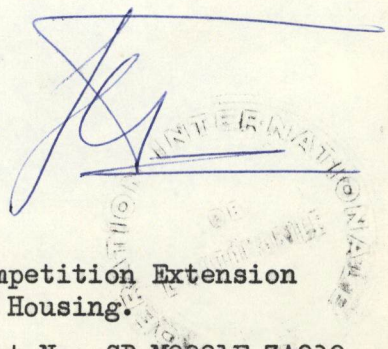
Competition Extension
Housing.

Part No: CD M2821E-7A039

Date amendment is valid from 1/4/1969

Liste 69/2

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Model ESCORT SUPER
F.I.A. Recognition No. 5213/14/14V
Amendment No. 14

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

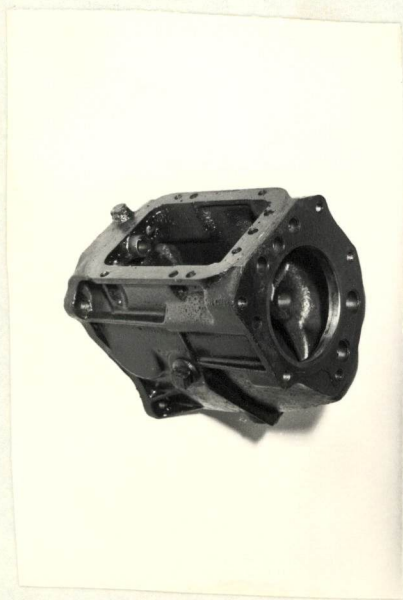
GROUP II VARIANT



6J Electron Wheels

13" Diameter
6" Rim width
Weight 10 lbs.
Track increased by 1.5"

Part NO: CD 1000/3



Competition gear box case

Part No: CDM 2821E-7006

[Handwritten signature]

Date amendment is valid from 2/4/1969

Liste 68/2

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Model ESCORT SUPER
F.I.A. Recognition No. 5213 | 15/15V
Amendment No. ~~12/12~~ 15

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

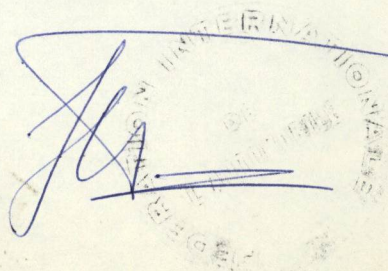
NOTE

Reference Amendment No. 1/1V Item 2 - Gearbox Part No: CD HF5S

Production change on tooth combination and therefore ratios.

Now read :

1.	3.048	$\frac{25}{17} \times \frac{29}{14}$
2.	1.78	$\frac{25}{17} \times \frac{23}{19}$
3.	1.47	$\frac{25}{17} \times \frac{21}{21}$
4.	1.21	$\frac{25}{17} \times \frac{19}{23}$
5.	1.0	Direct
	Reverse 2.145	$\frac{15}{30}$



Date amendment is valid from

1/4/1969

liste 69/2

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Manufacturer FORD
Model ESCORT SUPER
F.I.A. Recognition No. 5213
Amendment No. 16/16

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

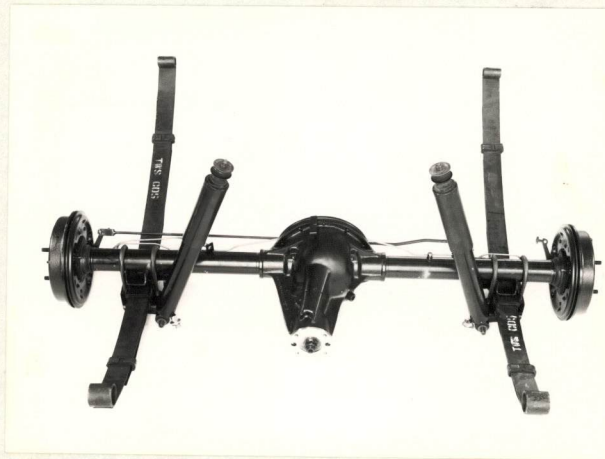
NOTE

VARIANTS VALID FOR GROUP
2 ONLY

ALTERNATIVE AXLE UNIT NOW FITTED IN PRODUCTION.

Final Drive Ratio :

3.89	-	9/35
4.1	-	9/37
4.6	-	8/37
5.1	-	7/36



VARIANT

LIMITED SLIP DIFFERENTIAL FOR ABOVE.

Part No: CD 0635298.



Date amendment is valid from

1st July 1969
list 1969/5

Stamp of F.I.A./R.A.C.

Make FORD

Model ESCORT SUPER

F.I.A. Rec. No. 5213 17/1E

IMPORTANT—The conformity of the car with the following items of the present recognition form is to be disregarded during the scrutineering, when the vehicle has been entered in group 2 (Touring cars) or 3 (Grand Touring cars) : 41, 72, 80, 91, 142, 143, 144, 145, 146, 153, 156, 157, 160, 161, 162, 163, 164, 182, 186, 187, 188, 189, 201, 202, 203, 212, 213, 215, 216 222, 225, 230, 250, 251, 252, 253, 255 photographs I, M and N and page 4.

During the scrutineering of cars entered in group 4 (Sportscars) only the following items of the present recognition form are to be taken into consideration : 1, 2, 3, 9, 20, 21, 22, 23, 24, 25, 26, 70, 71, 78, 79, 90, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 147, 148, 149, 150, 158, 159, 170, 171, 172, 173, 185, 200, 270, 271, 274, 275, 290, 291, 292 and photographs A, B, D, E, F, G, H, J, K and O.

The vehicle described in this form has been subject to the following amendments :

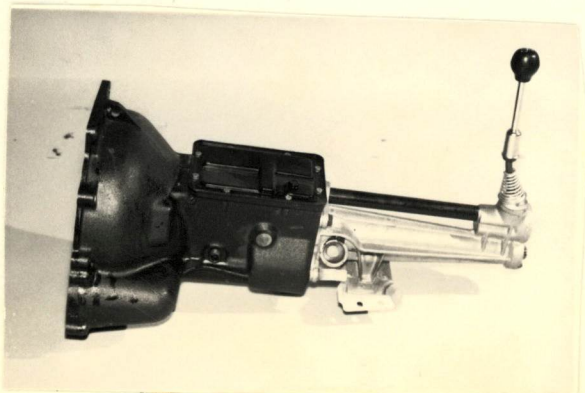
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....

Optional equipment affecting preceding information. This to be stated together with reference number.

MANUFACTURING TOLERANCES

1. For all machined surfaces allow 0.75%
2. For all non-machined surfaces allow 2%
3. For weights of all part-machined parts allow 2.5%
4. For weights of all completely machined parts allow 1.25%

Alternative supplier gearbox. Part No: 2822E-7003-J



Also fitted:-

- Pedal bracket Part No: 3024E-2468D
- Pedal Part No: 3024E-7519B
- Prop Shaft Part No: 3626E-4602E

[Handwritten signature]

[Circular stamp: INTERNATIONAL MOTOR RACING ASSOCIATION]



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Manufacturer FORD
Model ESCORT SUPER
F.I.A. Recognition No. 5213
Amendment No. 18 / 175

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

NOTE

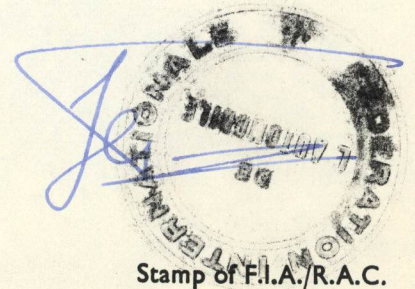
Now fitted in German Production

Axle assembly and ratio 3.89 : 1

Reference following Sections :

- 264. Clutch : cable operated
- 236. Alternator now production option
- 41. Type of upholstery : PVC or cloth
- 43. Type of upholstery : PVC or cloth

Date amendment is valid from 1/4/70 - 70/4



Stamp of F.I.A./R.A.C.