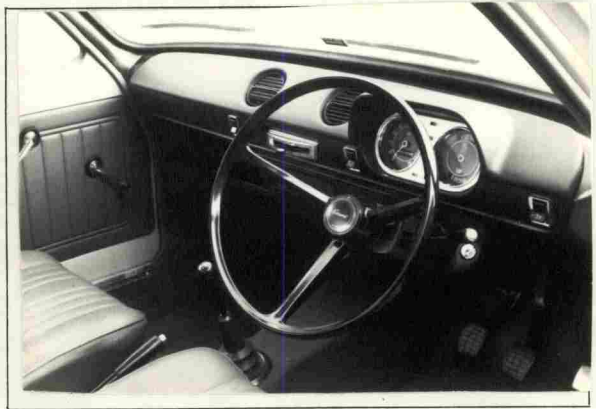


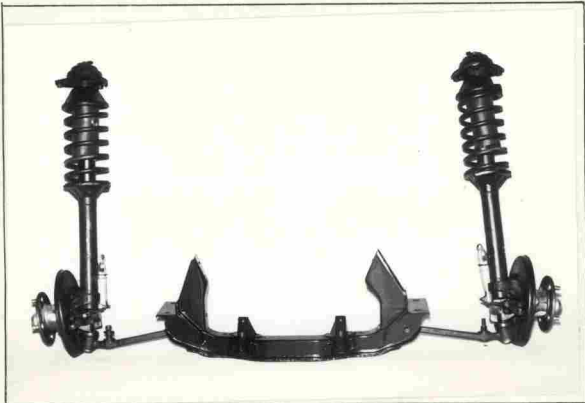
B



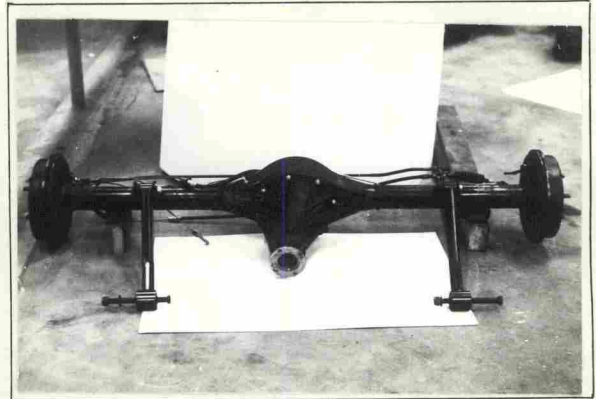
C



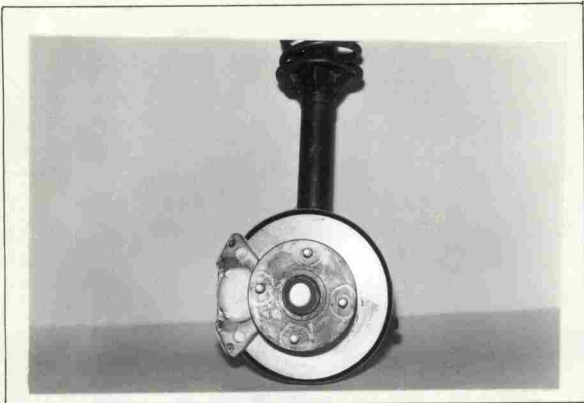
D



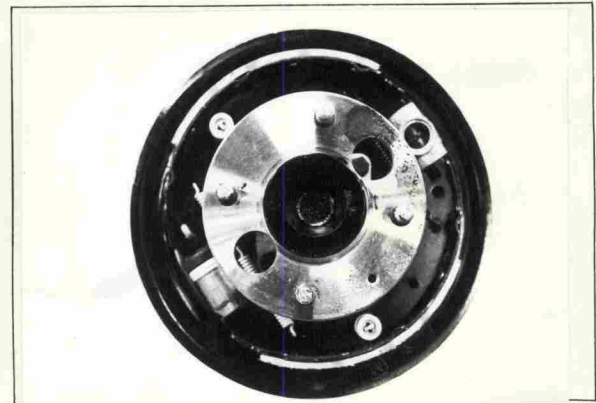
E



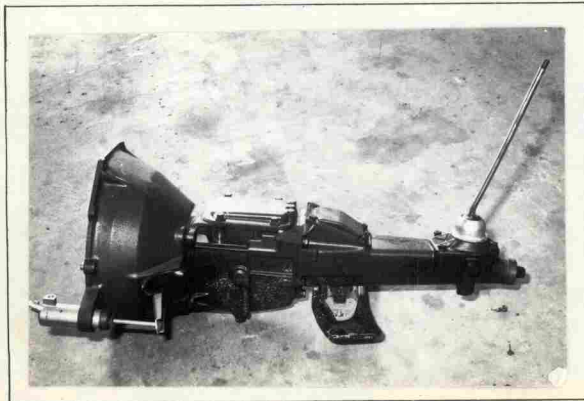
F



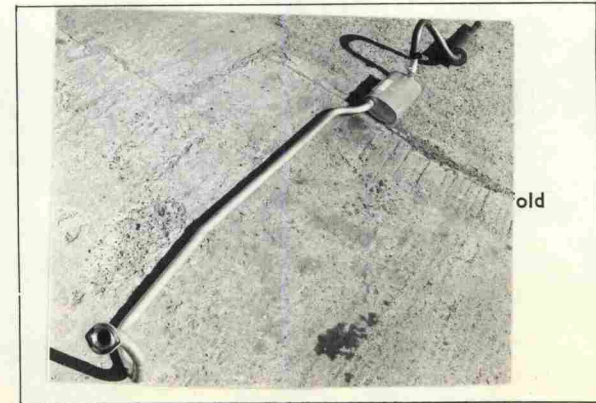
G



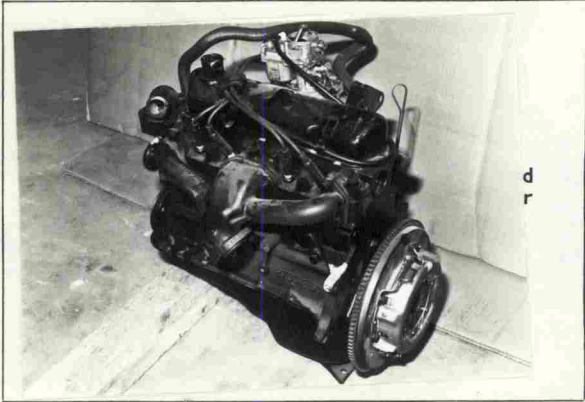
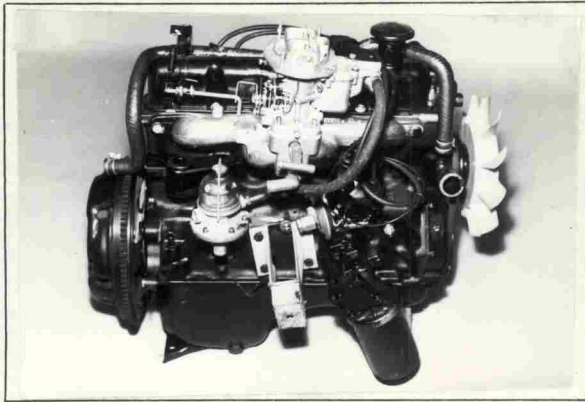
H



I

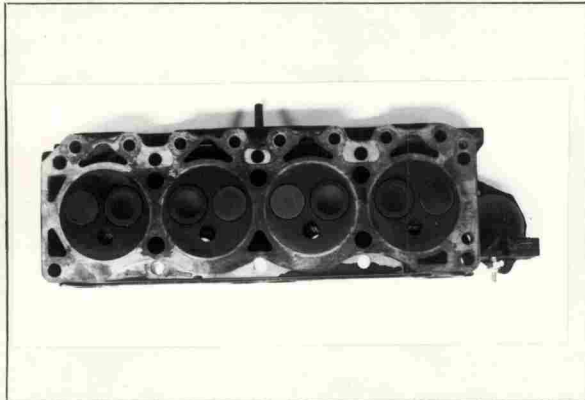


J



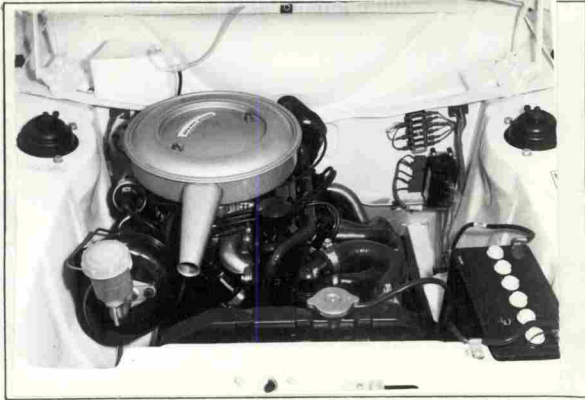
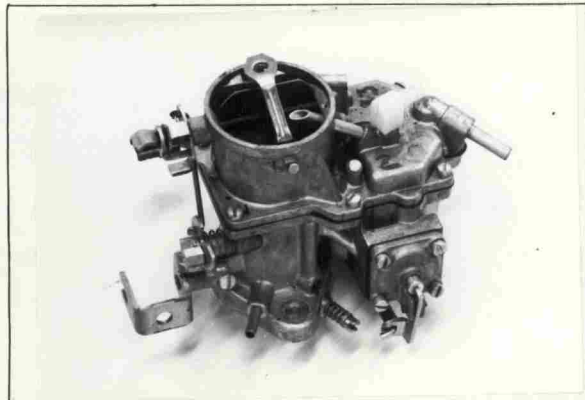
K

L



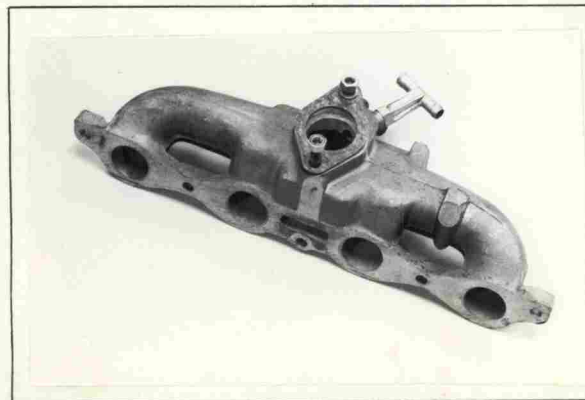
M

N



O

P



Q

Make FORD

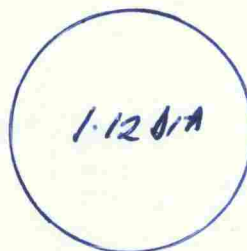
Model ESCORT

F.I.A. Rec. No.

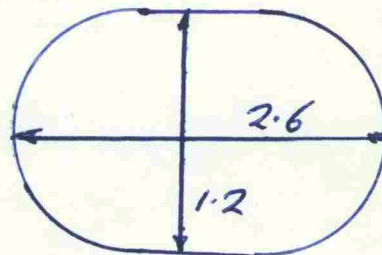
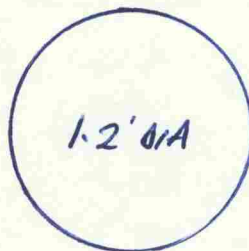
Drawing inlet manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



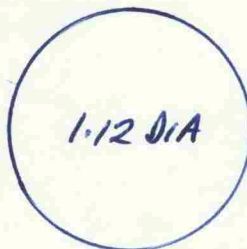
Drawing of entrance to inlet port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



Drawing of exhaust manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



Drawing of exit to exhaust port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



$\pm 0.25''$

FORD

ESCORT

Make.....

Model.....

F.I.A. Rec. No. **5256**

NOTE 1.

All dimensions must be given in two measuring systems, see Note 3.

CAPACITIES AND DIMENSIONS

- | | | | | | |
|----------------|-----------------|----------------|---------------|-----------------|----------------|
| 1. Wheelbase | ±25.4mm. | 1.0ins. | 2430 | ±50.0mm. | 96.0 |
| 2. Front track | 1270 | 50.0 | 3. Rear track | ±25.4mm. | 1.0ins. |
| | mm. | inches | | mm. | inches |
| | | | 1295 | | 51.0 |

Measurement from rocker panel to road	
FRONT	REAR
10.25ins	10.75ins
See Note 2	
260.3mm.	273.0mm.



- | | | | |
|--|-------------------|------------------|-------------------|
| 4. Overall length of the car | 397.8 | 156.6 | ±1.0ins. |
| | 160.7 cm. | 63 inches | |
| 5. Overall width of the car | 134.6 cm. | 53 inches | |
| 6. Overall height of the car | | | inches |
| 7. Capacity of fuel tank (reserve included) | 10.8 | 9 | |
| | FOUR ltrs. | gall. U.S. | gall. Imp. |
| 8. Seating Capacity. | | | |
| 9. Weight. Total weight of the car with normal equipment, water, oil, and spare wheel but without fuel or repair tools : | 707 kg. | 1540 lbs. | 13.8 cwts. |

NOTE 2.

Differences in track caused by the use of other wheels with different rim widths must be stated when recognition is requested for the wheels concerned. Specify ground clearance in relation to the track and give drawing of two easily recognisable points at front and rear at which measurements are taken. These ground clearance dimensions are only for information when checking the track and can in no way affect the eligibility of the car.

NOTE 3.

CONVERSION TABLE

1 inch/pouce	— 2.54	cm.	1 quart US	— 0.9464	ltrs.
1 foot/pied	— 30.4794	cm.	1 pint (pt)	— 0.568	ltrs.
1 sq. inch/pouce carre	— 6.452	cm. ²	1 gallon Imp.	— 4.546	ltrs.
1 cubic inch/pouce cube	— 16.387	cm. ³	1 gallon US	— 3.785	ltrs.
1 pound/livre (lb)	— 453.593	gr.	1 hundred weight (cwt.)	— 50.802	kg.

CHASSIS AND COACHWORK (Photographs A, B and C)

- 20. Chassis/body construction: ~~SEPARATE~~/unitary construction
- 21. Unitary construction, material(s) **STEEL**
- 22. Separate construction, Material(s) of chassis **STEEL**
- 23. Material(s) of coachwork **STEEL**
- 24. Number of doors **2** Material(s) **STEEL**
- 25. Material(s) of bonnet **STEEL**
- 26. Material(s) of boot lid **STEEL**
- 27. Material(s) of rear-window **TOUGHENED GLASS**
- 28. Material(s) of windscreen **LAMINATED OR TOUGHENED GLASS**
- 29. Material(s) of front-door windows **TOUGHENED GLASS**
- 30. Material(s) of rear-door windows **N/A**
- 31. Sliding system of door windows **ROTATING HANDLE**
- 32. Material(s) of rear-quarter light **TOUGHENED GLASS**

ACCESSORIES AND UPHOLSTERY

- 38. Interior heating : ~~NEEDLE~~ **OPTIONAL**
- 39. Air conditioning : ~~YES~~ — no
- 40. Ventilation : yes — ~~YES~~
- 41. Front seats, type of seat and upholstery **PVC**
- 42. Weight of front seat(s), complete with supports and rails, out of the car :

7.25	kg.	16	lbs.
-------------	-----	-----------	------
- 43. Rear seats, type of seat and upholstery **PVC**
- 44. Front bumper, material(s) **STEEL** Weight **2.5** kg. **5.5** lbs.
- 45. Rear bumper, material(s) **STEEL** Weight **2.5** kg. **5.5** lbs.

WHEELS

- 50. Type **PRESSED STEEL DISC**
- 51. Weight (per wheel, without tyre) **5.25** kg. **11.25** lbs.
- 52. Method of attachment **4 TAPER NUT FIXING**
- 53. Rim diameter **304.8** mm. **12** ins. 54. Rim width **114.3** mm. **4.5** ins.

STEERING

- 60. Type **RACK AND PINION**
- 61. Servo-assistance : ~~YES~~ — no
- 62. Number of turns of steering wheel from lock to lock **3.0**
- 63. In case of servo-assistance **N/A.**

Make **FORD**

Model **ESCORT**

F.I.A. Rec. No.

SUSPENSION

- 70. Front suspension (photograph D), type **INDEPENDENT MCPHERSON COMBINED WITH TORQUE REACTOR AND COMPRESSION STRUT**
- 71. Type of spring **COIL**
- 72. Stabiliser (if fitted) **OPTIONAL FORWARD OF AXLE**
- 73. Number of shock absorbers **2**
- 74. Type **INTEGRAL WITH MCPHERSON STRUT TELESCOPIC DOUBLE ACTING**
- 78. Rear suspension (photograph E), type **HOTCHKISS DRIVE**
- 79. Type of spring **MULTI-LEAF SEMI ELLIPTIC WITH TRAILING LINKS**
- 80. Stabiliser (if fitted) **NONE**
- 81. Number of shock absorbers **2**
- 82. Type **TELESCOPIC DOUBLE ACTING**

BRAKES (photographs F and G)

- 90. Method of operation **HYDRAULIC**
- 91. Servo-assistance (if fitted), type **HYDRAULIC VACUUM**
- 92. Number of hydraulic master cylinders **ONE**

	FRONT 2		REAR 1	
94. Bore of wheel cylinder(s)	48 mm.	1.89 inches	19 mm.	0.73 inches

Drum Brakes

95. Inside diameter	mm.	inches	203.0 mm.	8 inches
96. Length of brake linings	mm.	inches	156.75 mm.	6.25 inches
97. Width of brake linings	mm.	inches	38.1 mm.	1.5 inches
98. Number of shoes per brake			2	
99. Total area per brake	mm. ²	sq. in.	1207 mm. ²	18.75 sq. in.

Disc Brakes

100. Outside diameter	215.7 mm.	8.5 inches	mm.	inches
101. Thickness of disc	9.67 mm.	.375 inches	mm.	inches
102. Length of brake linings	63.5 mm.	2.5 inches	mm.	inches
103. Width of brake linings	43.5 mm.	1.687 inches	mm.	inches
104. Number of pads per brake	2			
105. Total area per brake	567.8 mm. ²	8.8 sq. in.	mm. ²	sq. in.

ENGINE (photographs J and K)

- | | | | |
|---|----------------------|---|--|
| 130. Cycle | Four stroke | 131. Number of cylinders | 4 |
| 132. Cylinder Arrangement | In line | | |
| 133. Bore | 81.01 mm. 3.189 in. | 134. Stroke | 45.51 mm. 1.796 in. |
| 135. Capacity per cylinder | | | 235 cm. ³ 14.4 cu. in. |
| 136. Total cylinder capacity | | | 940 cm. ³ 57.2 cu. in. |
| 137. Material(s) of cylinder block | Cast Iron | 138. Material(s) of sleeves (if fitted) | None |
| 139. Cylinder head, material(s) | Cast Iron | Number fitted | 1 |
| 140. Number of inlet ports | 4 | 141. Number of exhaust ports | 4 |
| 142. Compression ratio | 9.0 : 1 ± .3 | | |
| 143. Volume of one combustion chamber | | | 40.6 ± 2.5 cm. ³ 2.47 ± .25 cu. in. |
| 144. Piston, material | Aluminium Alloy | 145. Number of rings | 3 |
| 146. Distance from gudgeon pin centre line to highest point of piston crown | | | 44.12 mm. 1.737 in. |
| 147. Crankshaft : moulded/stamped | | 148. Type of crankshaft: integral/... | Cast with balance weights. |
| 149. Number of crankshaft main bearings | 5 | | |
| 150. Material of bearing cap | Cast Iron | | |
| 151. System of lubrication : | dry sump/oil in sump | | |
| 152. Capacity, lubricant | 3.6 ltrs. 6.4 pts. | | 3.9 quarts U.S. |
| 153. Oil cooler : | yes/no | 154. Method of engine cooling | |
| | with water | | 9.0 pts. 5.5 quarts U.S. |
| 155. Capacity of cooling system | 5.12 ltrs. | | 7.9 pts. 5.26 quarts U.S. |
| | without heater | | 22.86 cm. |
| 156. Cooling fan (if fitted) dia. | | | 9 in. |
| 157. Number of blades of cooling fan | 11 | | |

Bearings

- | | | | | |
|-----------------------------------|---|------|-------------|------------|
| 158. Crankshaft main, type | Steel backed copper lead or lead bronze | dia. | 53.993 m.m. | 2.125 in. |
| 159. Connecting rod big end, type | Aluminium tin copper lead or bronze | dia. | 49.205 m.m. | 1.9872 in. |

Weights

- | | | | |
|---|--------------------|---------------------|------------------|
| 160. Flywheel (clean) | | 7.3 kg. | 16 lbs. |
| 161. Flywheel with clutch (all turning parts) | | 11 kg. | 24 lbs. |
| 162. Crankshaft | 10.1 kg. 22.2 lbs. | 163. Connecting rod | .57 kg. 1.1 lbs. |
| 164. Piston with rings and pin | | .72 kg. | 1 lbs. 703 |

FOUR STROKE ENGINES

170. Number of camshafts 1 171. Location IN CYLINDER BLOCK
 172. Type of camshaft drive CHAIN DRIVE
 173. Type of valve operation TAPPET, PUSH ROD & ROCKERS

INLET (see page 4)*

180. Material(s) of inlet manifold ALUMINIUM ALLOY
 181. Diameter of valves 35.9 mm. 1.415 ins.
 182. Max. valve lift 7.97 mm. 0.314 in. 183. Number of valve springs 1 or 2
 184. Type of spring HELICAL COIL 185. Number of valves per cylinder 1
 186. Tappet clearance for checking timing (cold) 0.25 mm. 0.010 ins.
 187. Valves open at (with tolerance for tappet clearance indicated) 17° B.T.D.C.
 188. Valves close at (with tolerance for tappet clearance indicated) 51° A.B.D.C.
 189. Air filter, type PAPER ELEMENT

EXHAUST (see page 4)*

195. Material(s) of exhaust manifold CAST IRON
 196. Diameter of valves 31.75 mm. 1.25 ins.
 197. Max. valve lift 8.48 mm. 0.334 in. 198. Number of valve springs 1 or 2
 199. Type of spring HELICAL COIL 200. Number of valves per cylinder 1
 201. Tappet clearance for checking timing (cold) 0.43 mm. 0.017 ins.
 202. Valves open at (with tolerance for tappet clearance indicated) 51° BBDC
 203. Valves close at (with tolerance for tappet clearance indicated) 17° A.T.D.C.

CARBURETION (photograph N)

210. Number of carburettors fitted 1 211. Type SINGLE VENTURI DOWNDRAUGHT
 212. Make FORD 213. Model C9 AHA
 214. Number of mixture passages per carburettor 1
 215. Flange hole diameter of exit port(s) of carburettor 30.0 mm. 1.18 ins.
 216. Minimum diameter of venturi/minimum diam. with piston at maximum height (example: 51)
21.5 mm. .848 ins.

INJECTION (if fitted)

220. Make of pump 221. Number of plungers
 222. Model or type of pump 223. Total number of injectors
 224. Location of injectors
 225. Minimum diameter of inlet pipe mm. ins.

* For additional information concerning two-stroke engines and super-charged engines, see page 13.

Make **FORD**

Model **ESCORT**

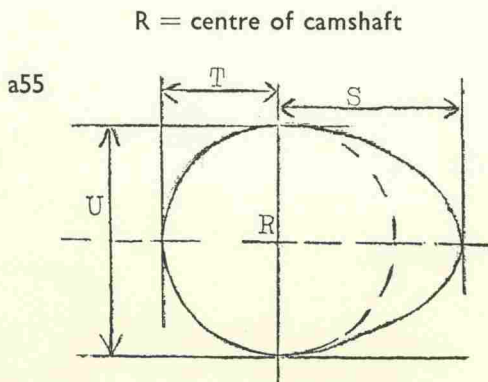
F.I.A. Rec. No.

ENGINE ACCESSORIES

- 230. Fuel pump : mechanical ~~and~~ /or electrical
- 231. No. fitted **1**
- 232. Type of ignition system **Coil**
- 233. No. of distributors **1**
- 234. No. of ignition coils **1**
- 235. No. of spark plugs per cylinder **1**
- 236. Generator, type : dynamo ~~generator~~ —number fitted **1**
- 237. Method of drive **BELT**
- 238. Voltage of generator **12** volts
- 239. Battery, number **1**
- 240. Location **ENGINE COMPARTMENT OR BOOF** " - **DEPENDENT UPON TERRITORY SPECIFICATION**
- 241. Voltage of battery **12** volts

ENGINE AND CAR PERFORMANCES (as declared by manufacturer in catalogue)

- 250. Max. engine output **45** (type of horsepower: **BHP**) at **5500** r.p.m.
- 251. Max. r.p.m. **6500** output at that figure **45**
- 252. Max. torque **46lbs.ft.** at **3200** r.p.m.
- 253. Max. speed of the car - km./hour - miles/hour
NOT DECLARED BY MANUFACTURERS IN CATALOGUE.



Inlet cam

S =	19.35	mm.	.763	inches
T =	14.30	mm.	.563	inches
U =	28.3	mm.	1.126	inches

Exhaust cam

S =	19.1	mm.	.759	inches
T =	14.1	mm.	.556	inches
U =	28.15	mm.	1.112	inches

DRIVE TRAIN

CLUTCH

260. Type of clutch DIAPHRAGM 261. No. of plates 1
262. Dia. of clutch plates 16.51 cm. 6.5 ins.
263. Dia. of linings, inside 11.43 cm. 4.5 ins.
 outside 16.51 cm. 6.5 ins.
264. Method of operating clutch HYDRAULIC

GEAR BOX (photograph H)

270. Manual type, make FORD Method of operation REMOTE CONTROL
271. No. of gear-box ratios forward 4 272. Synchronized forward ratios 4
273. Location of gear-shift CENTRAL REMOTE CONTROL FLOOR SHIFT
274. Automatic, make N/A type N/A
275. No. of forward ratios N/A 276. Location of gear shift N/A

277.	Manual		Automatic		Alternative manual/automatic			
	Ratio	No. teeth	Ratio	No. teeth	Ratio	No. teeth	Ratio	No. teeth
1	2.97	$\frac{30}{19} \times \frac{32}{17}$			3.337	$\frac{29}{18} \times \frac{25}{22}$ *		
2	2.01	$\frac{30}{19} \times \frac{28}{22}$			1.995	$\frac{29}{18} \times \frac{26}{21}$		
3	1.396	$\frac{30}{19} \times \frac{23}{26}$			1.418	$\frac{29}{18} \times \frac{29}{14}$		
4	1.00	Direct			1.00	Direct		
5								
6								
reverse	3.324	40x22x19			3.869	$\frac{29 \times 15 \times 36}{18}$		

*Photo Ford Cologne. Alternative box see Page 12.

278. Overdrive, type N/A
279. Forward gears on which overdrive can be selected N/A
280. Overdrive ratio N/A

FINAL DRIVE

290. Type of final drive SEMI FLOATING HYPOID 291. Type of differential TWO PINION
292. Type of limited slip differential (if fitted) N/A
293. Final drive ratio 4.1:1 Number of teeth 33/8 40/9
 4.44:1

IMPORTANT—The conformity of the car with the following items of the present recognition form is to be disregarded during the scrutineering, when the vehicle has been entered in group 2 (Touring cars) or 3 (Grand Touring cars) : 41, 72, 80, 91, 142, 143, 144, 145, 146, 153, 156, 157, 160, 161, 162, 163, 164, 182, 186, 187, 188, 189, 201, 202, 203, 212, 213, 215, 216 222, 225, 230, 250, 251, 252, 253, 255 photographs I, M and N and page 4.

During the scrutineering of cars entered in group 4 (Sportscars) only the following items of the present recognition form are to be taken into consideration : 1, 2, 3, 9, 20, 21, 22, 23, 24, 25, 26, 70, 71, 78, 79, 90, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 147, 148, 149, 150, 158, 159, 170, 171, 172, 173, 185, 200, 270, 271, 274, 275, 290, 291, 292 and photographs A, B, D, E, F, G, H, J, K and O.

The vehicle described in this form has been subject to the following amendments :

on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....

Optional equipment affecting preceding information. This to be stated together with reference number.

MANUFACTURING TOLERANCES

1. For all machined surfaces allow 0.075%
2. For all non-machined surfaces allow 2%
3. For weights of all part-machined parts allow 2.5%
4. For weights of all completely machined parts allow 1.25%

Alternative supplier gearbox. Part No: 2822E-7003-J



- Also fitted:-
- Pedal bracket Part No: 3024E-2468D
 - Pedal Part No: 3024E-7519B
 - Prop Shaft Part No: 3026E-4602E



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Manufacturer FORD
Model ESCORT
F.I.A. Recognition No. 5256
Amendment No. 1/IV

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.	Reference No.	<u>GROUP II VARIANT</u>		
1	GEARBOX	Part No: CD K4B		
		1.	2.296	$\frac{28}{21} \times \frac{31}{18}$
		2.	1.697	$\frac{28}{21} \times \frac{28}{22}$
		3.	1.28	$\frac{28}{21} \times \frac{24}{25}$
		4.	1.0	Direct
			Reverse - 2.807 $\frac{40}{19} \times 22$	
2	GEARBOX	Part No: CD HF 55		
		1.	2.84	$\frac{25}{17} \times \frac{29}{15}$
		2.	1.78	$\frac{25}{17} \times \frac{23}{19}$
		3.	1.47	$\frac{25}{17} \times \frac{21}{21}$
		4.	1.21	$\frac{25}{17} \times \frac{19}{23}$
		1.0	Direct	
3	ENGINE STABILIZER.	Part No: CD 37/3/1-48		

Date amendment is valid from 1st Jan. 1969
hist 1969/1

Stamp of F.I.A./R.A.C.



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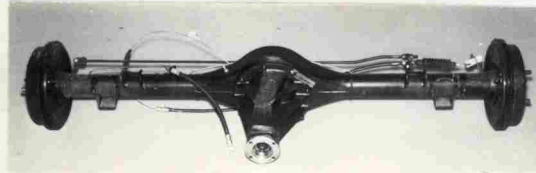
Manufacturer FORD
 Model ESCORT
 F.I.A. Recognition No. 5256
 Amendment No. 2/2V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No. | Reference No. GROUP II VARIANT

4 | AXLE CASING ALSO FITTED. Part No: 2930E 4010D

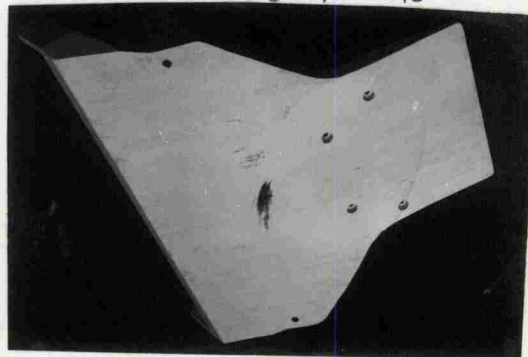


If no radius rods fitted brackets are omitted from axle and chassis; axle otherwise identical.

5 | ALTERNATIVE WHEEL PATTERN (STEEL)
 $5\frac{1}{2}$ J Rim section Rim Width 5.5 ins.
 Diameter 12". Part No: CD 1000/6

6 | UNDERBODY SHIELD. Part No: CD 3024E-6643

Maximum width 29"
 Overall length 24"
 Overall height 10"



7 | ALTERNATIVE AXLE RATIOS

4.9:1 34/7
 5.1:1 36/7
 5.5:1 39/7

Date amendment is valid from 1st Jan. 1969
hist 1969/1

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Model ESCORT
F.I.A. Recognition No. 5256
Amendment No. 3/3U

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

GROUP II VARIANT

OIL COOLER KIT. Part No: CD 66005R

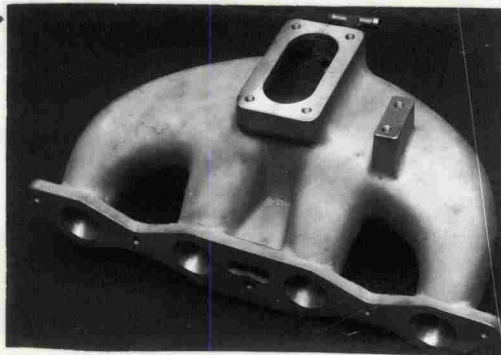
FORD LIMITED SLIP DIFFERENTIAL UNIT. Part No: 2927E/4204A

CRANKSHAFT PULLEY. Part No: CD 36E-331

ROCKER SHAFT ASSEMBLY. Part No: CD 105E-6563

INLET MANIFOLD. Part No: CD 3024E-9425

for use with heavy duty servo.



ALTERNATOR, ALTERNATOR BRACKET. Part No: CD 10151

Date amendment is valid from 1st Jan. 1969
list 1969/11

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 Model ESCORT
 F.I.A. Recognition No. 5256
 Amendment No. 4/4V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

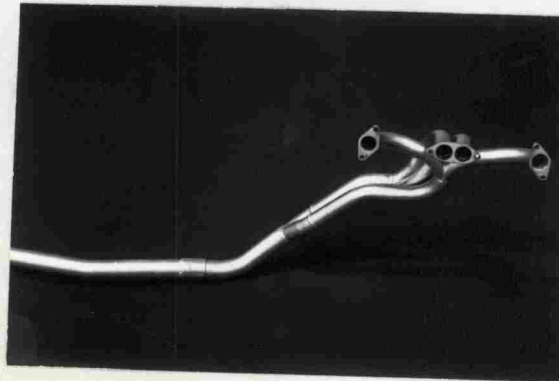
No.

Reference No.

GROUP II VARIANT

HEAVY DUTY EXHAUST SYSTEM.

Part No: CD 2735E-9430



WHEEL ARCH EXTENSION KIT.

Part No: CD 111F

When fitted overall body width is increased by 5 cms. each side.



Date amendment is valid from

24 Jan. 1969

hist 1969/1

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
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Manufacturer FORD
Model ESCORT
F.I.A. Recognition No. 5256
Amendment No. 5/5V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

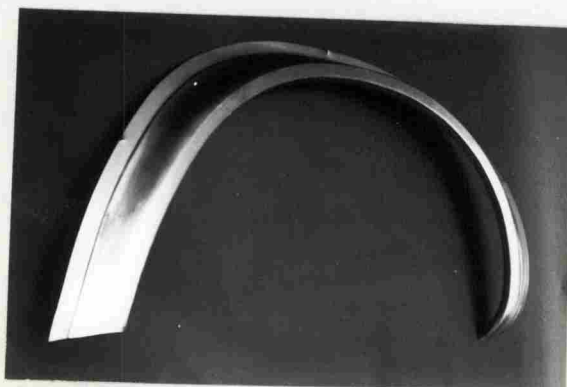
No.

Reference No.

GROUP II VARIANT

ALTERNATIVE WHEEL ARCH EXTENSION KIT. Part No: CD 112F

When fitted overall body width is increased by 5 cms. each side.



HEAVY DUTY SUSPENSION (Export) including forged TCA Heavy Duty Strut and crossmember. Complete with anti-roll bar thickness .75", and with possible deletion of compression struts. Strut tube outside diameter 2".

Part Nos: CD 3024E-3K033
CD 3024E-3K650
CD 3024E-5019
CD 37/C/1-29
CD 37/C/1-113
CD 37/B/1-88
CD 3038E-3078

Date amendment is valid from

1st Jan. 1969
List 1969/1

Stamp of F.I.A./R.A.C.



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Manufacturer FORD
 Model ESCORT
 F.I.A. Recognition No. 5256
 Amendment No. 6/6U

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No. | Reference No. GROUP II VARIANT

CAST ELECTRON WHEELS.

Part No: CD 1000/7
 6J Rim Section 6"
 Diameter 12"

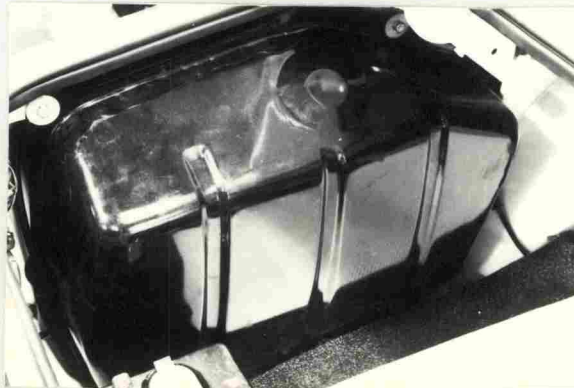


STEEL WHEEL.

Part No: CD 1000/1
 5½J Rim Width 5.5ins.
 Weight 13.8 lbs.
 Diameter 13"



AUXILLIARY TANK KIT. Part No: CD 3024E-9002
 Total capacity with reserve is 80 litres.



[Handwritten signature]

Date amendment is valid from 1st Jan. 1969
hist 1969/1

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Model ESCORT
F.I.A. Recognition No. 5256
Amendment No. 717U

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

GROUP II VARIANT



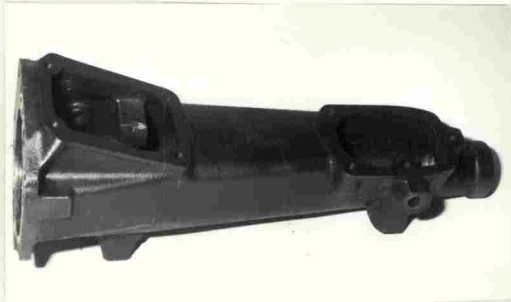
COMPETITION BELLHOUSING

Part No: CD M105E-7505



COMPETITION DIFFERENTIAL
HOUSING

Part No: CD M105E-4017



COMPETITION EXTENSION
HOUSING

Part No: CD M2821E-7A010

Date amendment is valid from 1st Jan. 1969

list 1969/1

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Model ESCORT
F.I.A. Recognition No. 5256
Amendment No. 8/18V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

GROUP II VARIANTE



COMPETITION GEAR BOX CASE

Part No: GDM 2821E-7006

Date amendment is valid from

1st Jan 1969
List 1969/1

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F.I.A. Recognition No. 5256
Amendment No. 9/gv

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

GROUP II VARIANT

ALTERNATIVE HEAVY DUTY REAR SHOCK ABSORBER POSITION



HEAVY DUTY CROSSMEMBER. Part No: CD 3024E-5019



Date amendment is valid from

1st Jan. 1969
with 1969/1

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Manufacturer FORD
Model ESCORT
F.I.A. Recognition No. 5256
Amendment No. 10/10U

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No. | Reference No. NOTE - REFERENCE VARIANT HEAVY DUTY SUSPENSION (EXPORT)

When heavy duty suspension fitted front brakes must be used as follows:-

Number of cylinders per wheel	2	
Bore of wheel cylinders	54.0mm.	2.126 inches

DISC BRAKES

Outside diameter	244.0mm.	9.6 inches
Thickness of disc	12.7mm.	.5 inches
Length of brake linings	76.2mm.	3.0 inches
Width of brake linings	54.34mm.	2.1 inches
Number of pads per brake		2
Total area per brake	6670.0mm.	10.34 sq. inches

Date amendment is valid from 1st Jan. 1969
hist 1969/1

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Model ESCORT
F.I.A. Recognition No. 5256
Amendment No. 11/11V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

GROUP II VARIANT

ALTERNATIVE SUMP

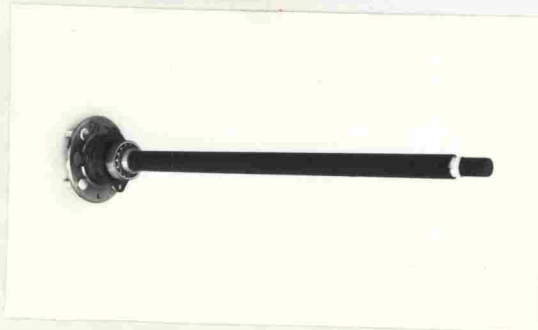
Part No: RG 37-3/1-1



HALF SHAFT AND BEARINGS

Alternative supplier.
damper sleeve.

Fitted with torque vibration
Part No: CD 2925E-5F-43-L.



Date amendment is valid from 1st Jan. 1969

until 1969/1

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Manufacturer FORD
Model ESCORTE
F.I.A. Recognition No. 5256
Amendment No. 12

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

GROUP II VARIANTS



6J Electron Wheels

13" Diameter
6" Rim width
Weight 10 lbs.
Track increased by 1.5"

Part No: CD 1000/3



7J Electron Wheels

13" Diameter
7" Rim width
Weight 10.1 lbs.
Track increased by 2"

Part No: CD 1000/44

Date amendment is valid from 1st Jan. 1969

list 1969/1

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Manufacturer FORD
Model ESCORT
F.I.A. Recognition No. 5256
Amendment No. 13 / 13 V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

NOTE

Reference section 290-293 FINAL DRIVE :

A one or two piece propeller shaft is now fitted in production.

Date amendment is valid from

1st Jan. 1969

Until 1969/1

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Manufacturer FORD
Model ESCORT
F.I.A. Recognition No. 5256/14/14V
Amendment No. 14

Amendment to Form of Recognition

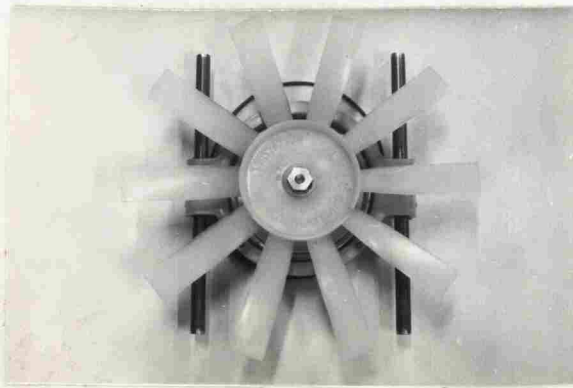
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

GROUP II VARIANT

ELECTRIC FAN



ALTERNATIVE AXLE RATIO

6.1:1 6/37



Stamp of F.I.A./R.A.C.

Date amendment is valid from

1/4/1969

Liste 68/2



MOTOR SPORT DIVISION
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Manufacturer FORD
Model ESCORT
F.I.A. Recognition No. 5256 | 15 | 15V
Amendment No. 15

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

NOTE

Reference Amendment No. 1/1V Item 2 - Gearbox Part No: CD HF5S
Production change on tooth combination and therefore ratios.

Now read :

1.	3.048	$\frac{25}{17} \times \frac{29}{14}$
2.	1.78	$\frac{25}{17} \times \frac{23}{19}$
3.	1.47	$\frac{25}{17} \times \frac{21}{21}$
4.	1.21	$\frac{25}{17} \times \frac{19}{23}$
5.	1.0	Direct
	Reverse 2.145	$\frac{15}{30}$

Date amendment is valid from

1/4/1969

Liste 68/2



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Manufacturer FORD
Model ESCORT
F.I.A. Recognition No. 5256
Amendment No. 16/16 V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

NOTE

VARIANTS FOR GROUP II ONLY

ALTERNATIVE AXLE UNIT NOW FITTED IN PRODUCTION.

Final Drive Ratio :

3.89	-	9/35
4.1	-	9/37
4.6	-	8/37
5.1	-	7/36



VARIANT

LIMITED SLIP DIFFERENTIAL FOR ABOVE.

Part No: CD 0635298

Date amendment is valid from

1st July 1969
hist 1969/5





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Manufacturer FORD
Model ESCORT
F.I.A. Recognition No. 5256
Amendment No. 17

Amendment to Form of Recognition

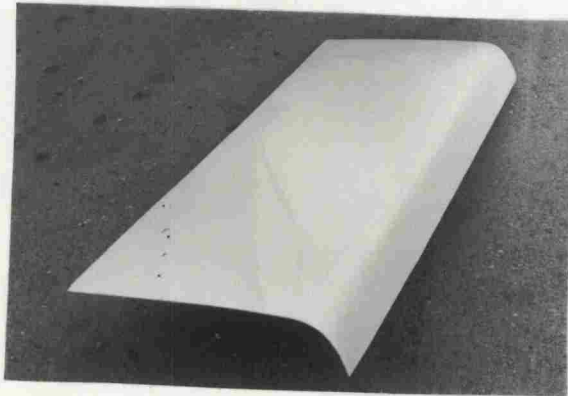
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

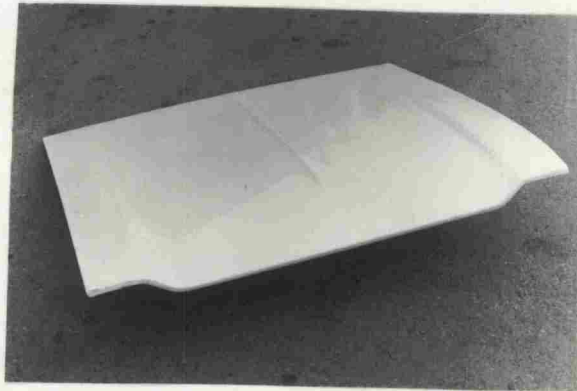
Reference No.

GROUP II VARIANT

Fibre Glass Boot Lid Part No. 1000/53



Fibre Glass Bonnet Part No. CD1000/52



Plastic Window (Side and Rear) Kit. Part No. 1000/17

Date amendment is valid from



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Manufacturer FORD
Model ESCORT
F.I.A. Recognition No. 5256
Amendment No. 18

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

GROUP II VARIANT

Reference Amendment 16/16V

Alternative Final Drive Ratio.

3.44:1	31/9
4.0:1	36/9
4.37:1	35/8
5.83:1	35/6

Alternative Gear Lever Assembly.

Part No. 2821E -1/34
Part No. 2821E -1/32



Date amendment is valid from



Make FORD

Model ESCORT

F.I.A. Rec. No. 5256 / 18 / 1E

IMPORTANT—The conformity of the car with the following items of the present recognition form is to be disregarded during the scrutineering, when the vehicle has been entered in group 2 (Touring cars) or 3 (Grand Touring cars) : 41, 72, 80, 91, 142, 143, 144, 145, 146, 153, 156, 157, 160, 161, 162, 163, 164, 182, 186, 187, 188, 189, 201, 202, 203, 212, 213, 215, 216 222, 225, 230, 250, 251, 252, 253, 255 photographs I, M and N and page 4.

During the scrutineering of cars entered in group 4 (Sportscars) only the following items of the present recognition form are to be taken into consideration : 1, 2, 3, 9, 20, 21, 22, 23, 24, 25, 26, 70, 71, 78, 79, 90, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 147, 148, 149, 150, 158, 159, 170, 171, 172, 173, 185, 200, 270, 271, 274, 275, 290, 291, 292 and photographs A, B, D, E, F, G, H, J, K and O.

The vehicle described in this form has been subject to the following amendments :

on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....

Optional equipment affecting preceding information. This to be stated together with reference number.

MANUFACTURING TOLERANCES

1. For all machined surfaces allow 0.75%
2. For all non-machined surfaces allow 2%
3. For weights of all part-machined parts allow 2.5%
4. For weights of all completely machined parts allow 1.25%

Alternative supplier gearbox. Part No: 2822E-7003-J



Also fitted:-
 Pedal bracket
 Pedal
 Prop Shaft

Part No: 3024E-2468D
 Part No: 3024E-7519B
 Part No: 3026E-4502E





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Manufacturer FORD
Model ESCORT
F.I.A. Recognition No. 5256
Amendment No. 19/185
Gr II

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

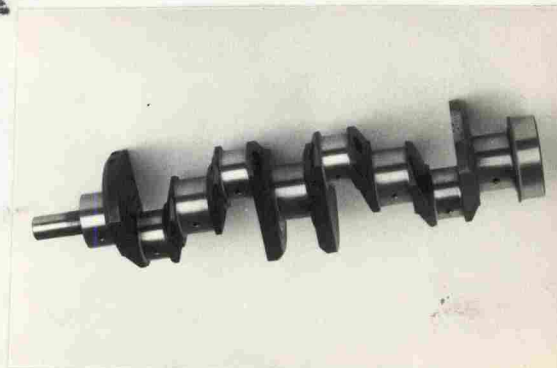
No.

Reference No.

GROUP II VARIANT

Crankshaft
Part No: CD 70/12

- 147. Crankshaft...Stamped.
- 148. Type of crankshaft...integral forged with balance weights.
- 149. Number of crankshaft main bearings (5)
- 162. Crankshaft weight 9.75kgs. 21 lbs.



Connecting Rod
Part No: CD 70/13

Steel Main Bearing Caps
Part No: CD 6000/1

- 150. Material of bearing caps...Steel.



Date amendment is valid from 1/1/70



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Manufacturer FORD
 Model ESCORT
 F.I.A. Recognition No. 5256
 Amendment No. 20 / 19U

gr2

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

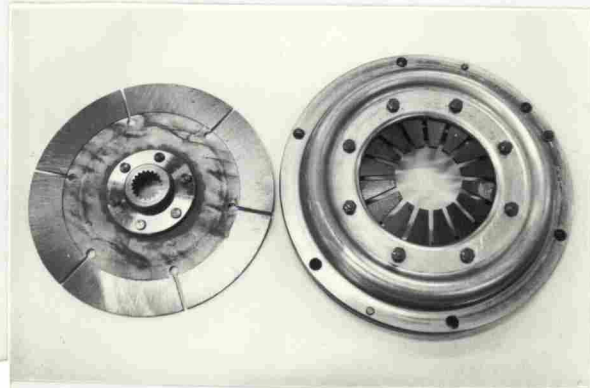
No.

Reference No.

GROUP II VARIANT

Single Plate Clutch
 Part No: CD 70/32

- 260. Type of clutch...diaphragm.
- 261. Number of plates (1) One.
- 262. Dia. of clutch plates 7.25 ins.
- 263. Dia. of linings inside 5.25ins.
 outside 7.25ins.



Cylinder Head
 Part No: CD 70/16

- 139.
- 140.
- 141.

Material...Cast iron.
 Number fitted (1) One.
 Number of inlet ports (4) Four.
 Number of exhaust ports (4) Four.

Steel Flywheel
 Part No: CD 70/14

- 160. Weight of flywheel clean
 5.5.kgs. 12 lbs.



Date amendment is valid from 1/1/70

[Handwritten signature]

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Model ESCORT

F.I.A. Recognition No. 5256

Amendment No. 21 / 205

Gr 2

Amendment to Form of Recognition

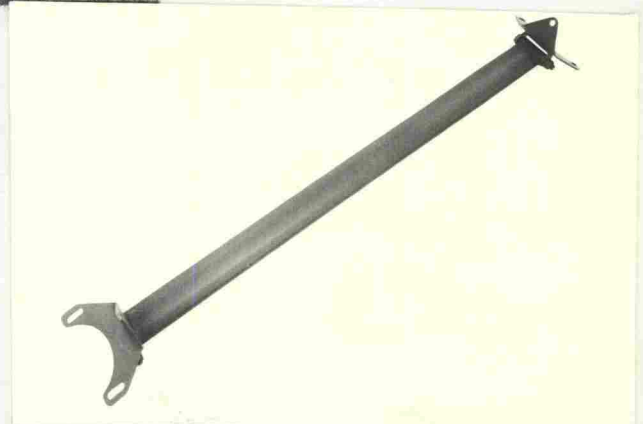
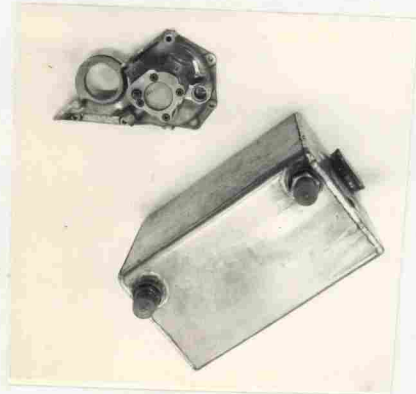
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

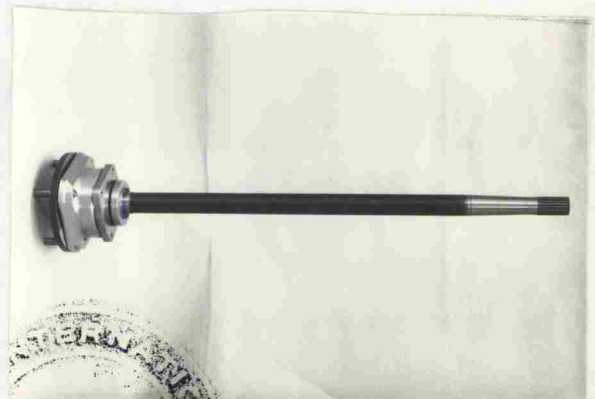
GROUP II VARIANT

Auxilliary Chassis Member
 Part No: CD 70/9



Dry Sump Oil System Equipment
 Includes Tank and Pump
 Part No: CD 70/15

Alternative Halfshaft and Bearing
 Export order specification
 Part No: 68EB 4234



Date amendment is valid from 1/1/70

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Model ESCORT
F.I.A. Recognition No. 5256
Amendment No. 22/21V
Car 2

Amendment to Form of Recognition

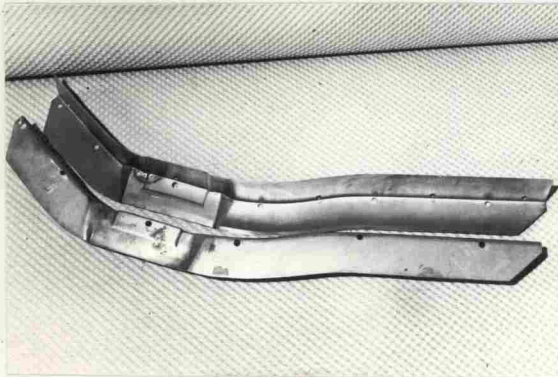
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

GROUP II VARIANT

Auxiliary Chassis Reinforcement
Export order specification
Part No: EG 37/B/1-53



Plastic Window (Side & Rear) Kit
Part No: 1000/17

Alternative top mount front strut
Part No: 3024E 3K029A



Date amendment is valid from 1/1/70

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Model ESCORT
F.I.A. Recognition No. 5256
Amendment No. 23 / 225

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

GROUP II VARIANT

Equipment for Rear Disc Brake Conversion
Includes Caliper and mounting bracket, disc, and mounting collar.

Part No: CD 70/50 Increases rear track by 0.5ins.

- 100. Outside dia. of disc. 10 inches.
- 101. Thickness of disc. .375 inches.
- 102. Length of Brake linings 2.25 inches.



- 103. Width of brake linings 1.562.
- 104. Number of pads per brake (2) Two (+2 for handbrake)
- 105. Total area per brake 7 sq. ins. of pad.
113 sq. ins. of disc.

Date amendment is valid from 1/1/70
20/9

[Handwritten signature]

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 Model ESCORT
 F.I.A. Recognition No. 5256
 Amendment No. 24/23V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

NOTE

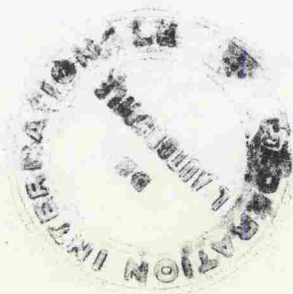
Now fitted in German Production

Axle assembly and ratio 4.44 : 1

Reference following Sections :

- 264. Clutch : cable operated
- 236. Alternator now production option
- 41. Type of upholstery : PVC or cloth
- 43. Type of upholstery : PVC or cloth

Date amendment is valid from 1/4/70-20/4



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Model ESCORT
F.I.A. Recognition No. 5256
Amendment No. 25 / 24V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

GROUP II VARIANT

Reinforced Chassis Member

Part No H72AB 5019 BA

Picture I

Different Steering Case

Part No H72AB 3503 AA

Picture II

~~Reinforced Cooler Kit with Pump~~

~~Part No H72AB 5017 AA~~

~~Picture III~~

~~Reinforced Suspension Element~~

~~Part No EC 0314~~

~~Picture IV~~

Date amendment is valid from.....

Stamp of F.I.A./R.A.C.



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Manufacturer FORD
Model ESCORT
F.I.A. Recognition No. 5256
Amendment No. 24

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.	Reference No.
	<u>GROUP II VARIANT</u>
	Twin Plate Clutch Part No CD2235 C
	260 Diaphragm
	261 2 plates
	262 Dia 7.25 ins
	263 Inside 5.25 ins Outside 7.25 ins
	Picture <u>V</u>
	Alternative Flywheel Part No BA 0298 for use with Clutch CD 2235 C
	160 Weight 4.1 kilo 9 lbs
	Picture <u>VI</u>
	Dry Sump Pum Ref Amendment 21 Alternative Pump Part No CD 70/3-C
	Picture <u>VII</u>
	Reinforced Suspension Elements Part No H72AB 3K112 AF
	Picture <u>VIII</u>

Date amendment is valid from.....

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 Model ESCORT
 F.I.A. Recognition No. 5256
 Amendment No.

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

GROUP II PRODUCTION VARIANT

Alternative Cylinder Head

Picture IXa x b

- 139 Aluminium Alloy
- 170 2
- 171 In cylinder head
- 172 Toothed belt
- 173 OHC Tappets
- 185 2
- 200 2

Date amendment is valid from.....


 Stamp of F.I.A./R.A.C.

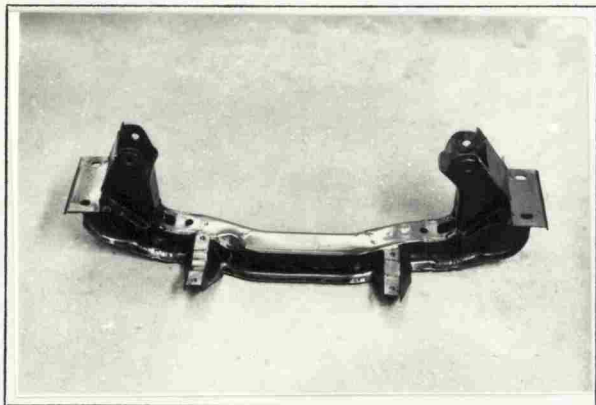


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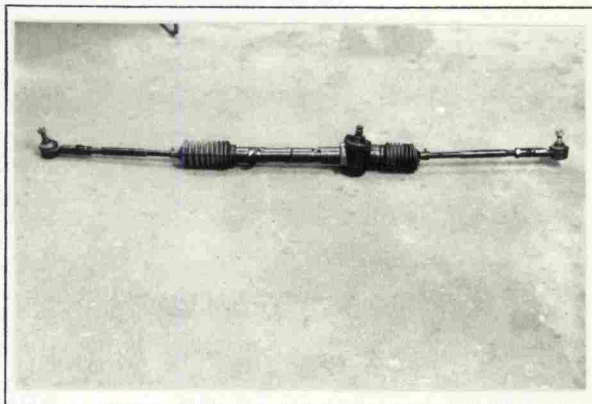
Manufacturer FORD
Model Escort
F.I.A. Recognition No. 5256
Amendment No.

Amendment to Form of Recognition
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

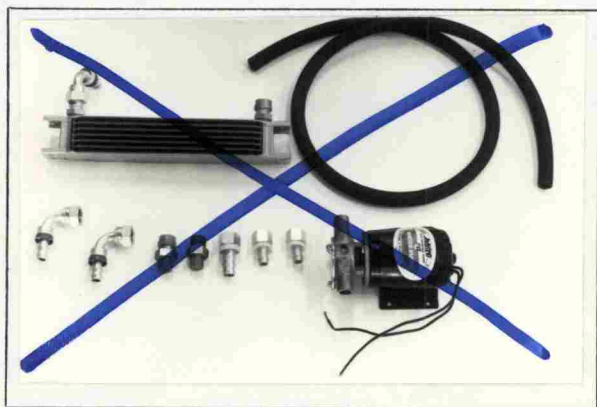
PHOTOGRAPHS MUST BE 3" x 2" AND A MATT FINISH



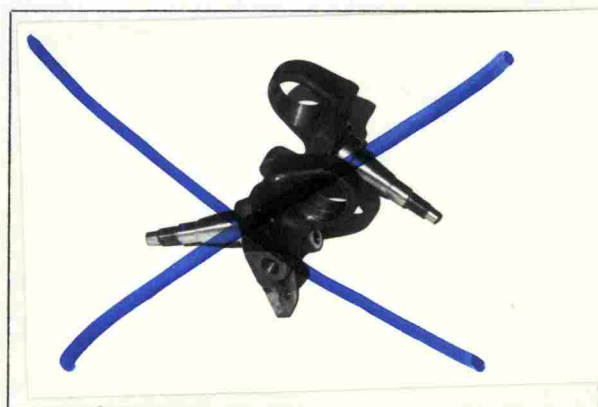
PICTURE I



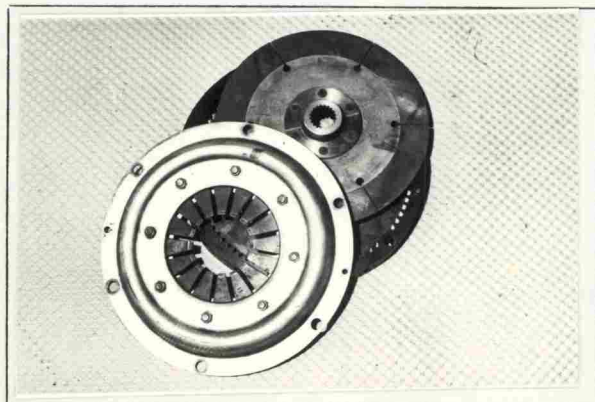
PICTURE II



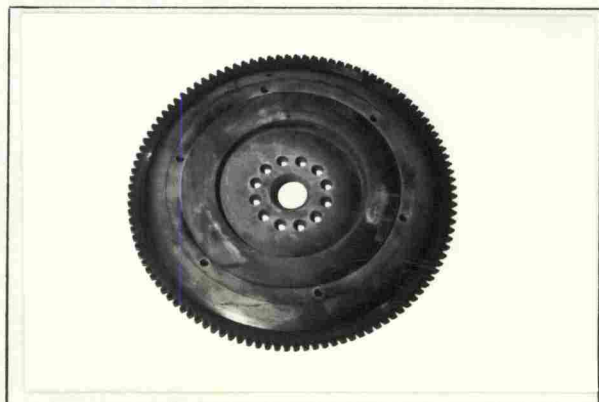
PICTURE III



PICTURE IV



PICTURE V



PICTURE VI

Date amendment is valid from.....

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club
31 Belgrave Square, London SW1X 8QH

Manufacturer FORD
 Model ESCORT 940
 F.I.A. Recognition No. 5256
 Amendment No. 26/25V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE



No. | Reference No.

GROUP 2 VARIANT

Alternative gearbox Part No. 10/300 Jack Knight 5 speed



"valable en Groupe 2 uniquement"
"valid for Group 2 only"

Date amendment is valid from 1.1.76


 Stamp of F.I.A./R.A.C



MOTOR SPORT DIVISION
 The Royal Automobile Club,
 31 Belgrave Square, London, S.W.1

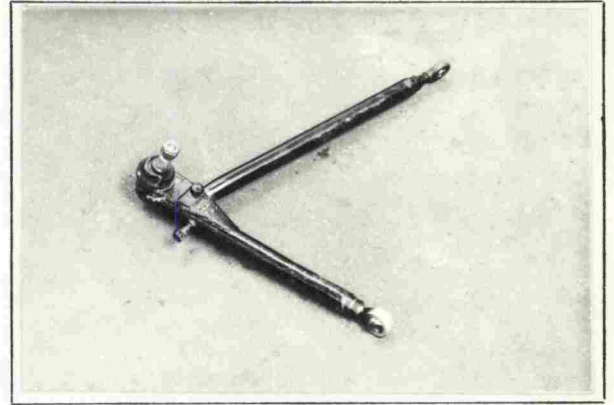
Manufacturer FORD
 Model ESCORT
 F.I.A. Recognition No. 5256
 Amendment No.

Amendment to Form of Recognition
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

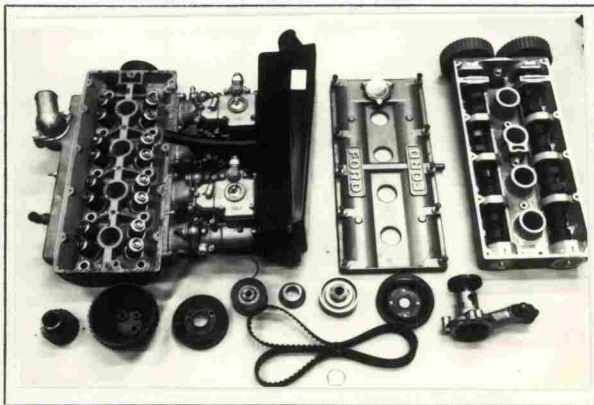
PHOTOGRAPHS MUST BE 3" x 2" AND A MATT FINISH



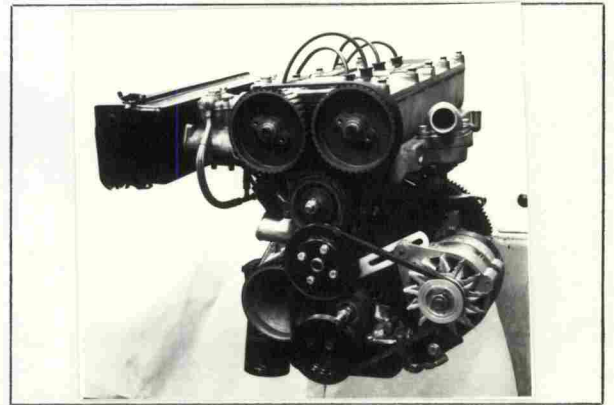
PICTURE VII



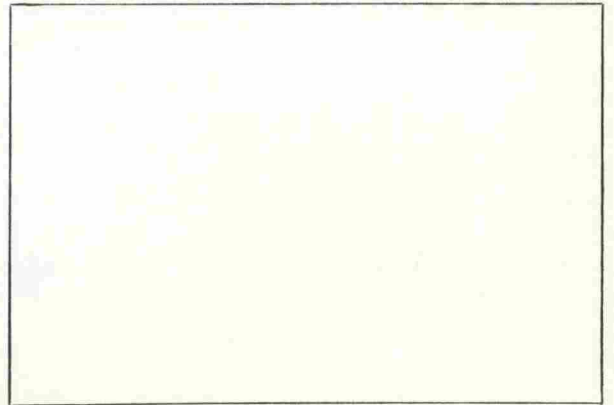
PICTURE VIII



PICTURE IX



PICTURE X



Date amendment is valid from.....

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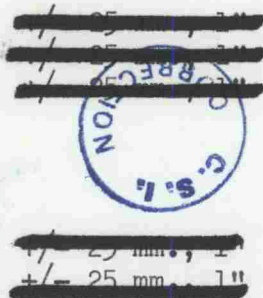
Manufacturer FORD
 Model ESCORT
 F.I.A. Recognition No. 5256
 Amendment No. 27/2E

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

VALID IN GROUP.....¹.....

No.	Reference No.			
		Evolution in Production		
		Revised body shell - Escort II		
		See photographs A, B & C.		
		Revised instrument panel - photograph D.		
1.	2407 mm.	94.75"		
2.	1270 mm.	50.0"		
3.	1296 mm.	51.0"		
4.	3978 mm.	156.6"		
5.	1607 mm.	63.2"		
6.	1384 mm.	54.5"		
9.	770 kg.	1697 lbs.		
10.	Front 1565 mm.	61.6"		
	Rear 1600 mm.	63.0"		
70.	Independent McPherson Strut with integral anti-roll bar and lower control arm			
210.	1	- Photograph N		
211.	2	Venturi downdraught		
212.	Weber			
214.	2			
215.	Prim. 32 mm.	1.26"	Sec. 32 mm.	1.26"
	Prim. 23 mm.	0.905"	Sec. 24 mm.	0.945"
195.	Fabricated Steel - Photograph			



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FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Photographs must be 3" x 2" and a matt finish



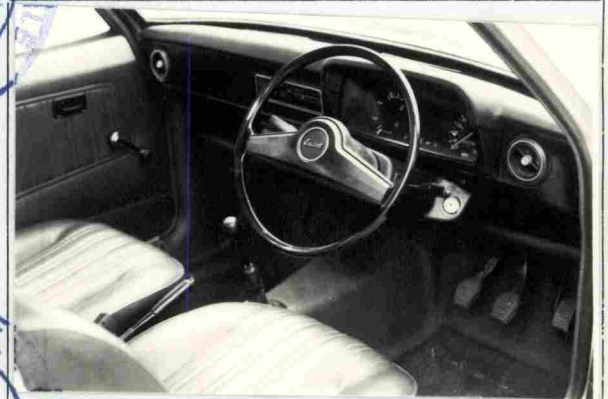
A



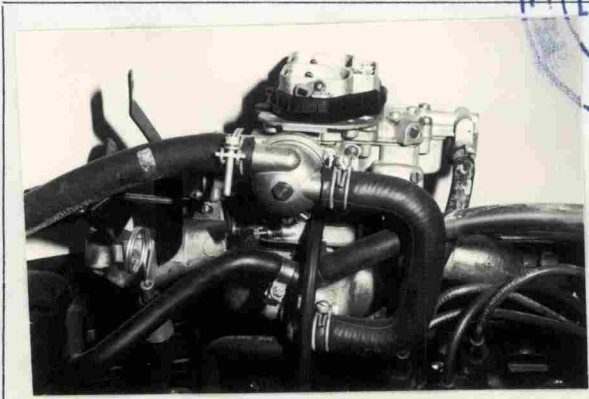
B



C



D



N



Date amendment is valid from.....

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