

F.I.A. Recognition No. 224
Group 4 - Sports Cars



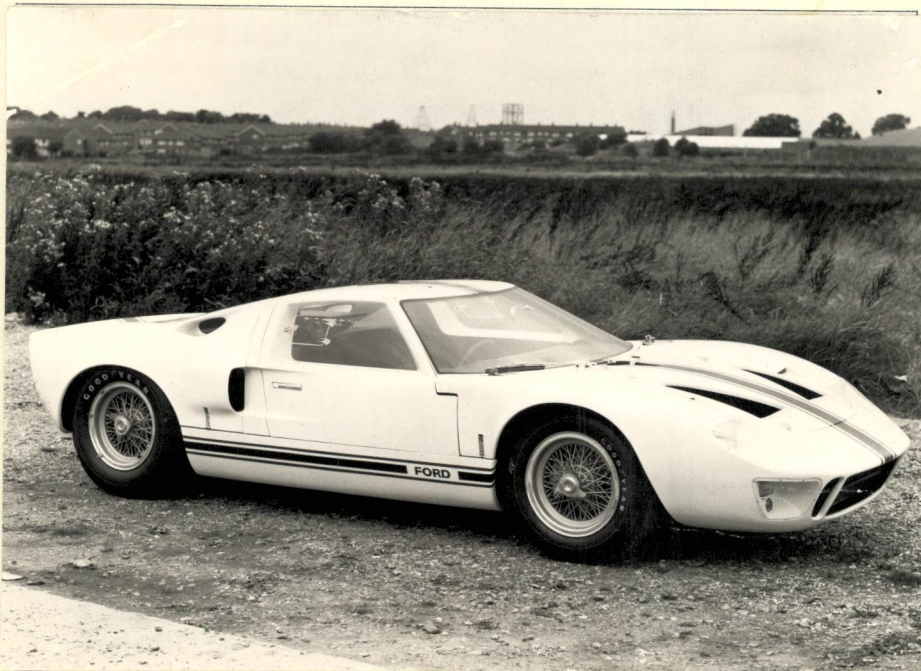
ROYAL AUTOMOBILE CLUB

31, Belgrave Square, London, S.W.1

Form of recognition in accordance with appendix J to the International Sporting Code of the
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Manufacturer FORD ADVANCED VEHICLES LTD. Cylinder-capacity 4736 cm.³ 289 in.³
Serial No. of chassis/body GT40 Model GT40
Serial No. of engine Various Manufacturer FORD ADVANCED VEHICLES LTD.
Recognition is valid from GT40/101 1st Febr '66 List 14/2 Manufacturer FORD MOTOR CO.
The manufacturing of the model described in this recognition form started on 1st January, 1965.
and the minimum production of 50 identical cars, in accordance with the specifications of
this form was reached on 31st December, 1965.

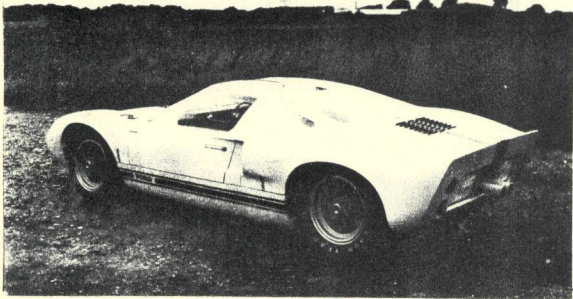
Photograph A, $\frac{3}{4}$ view of car from front



F.I.A. Stamp



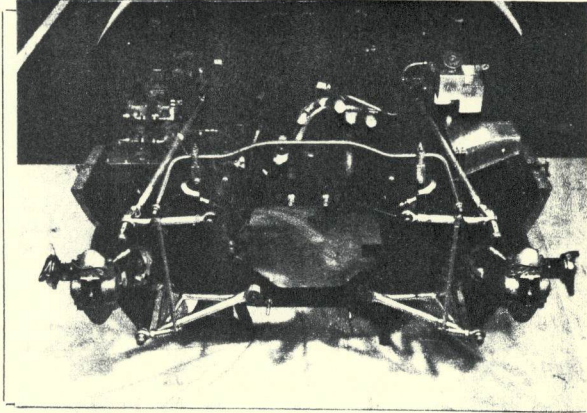
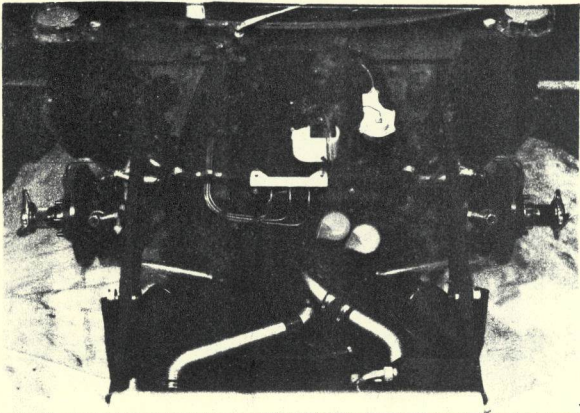
B



interior view of car through driver's door (open or removed)

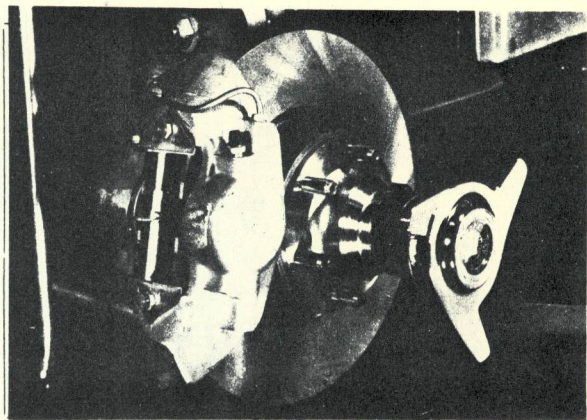
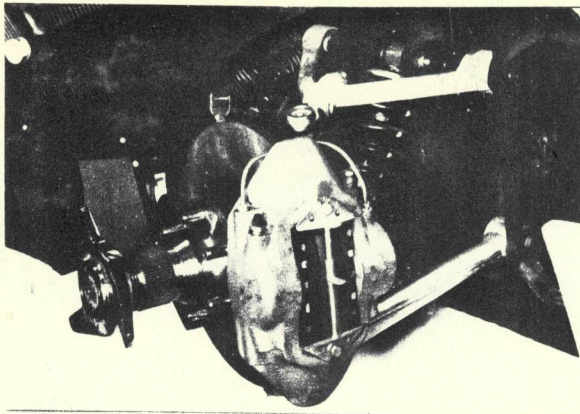
C

D



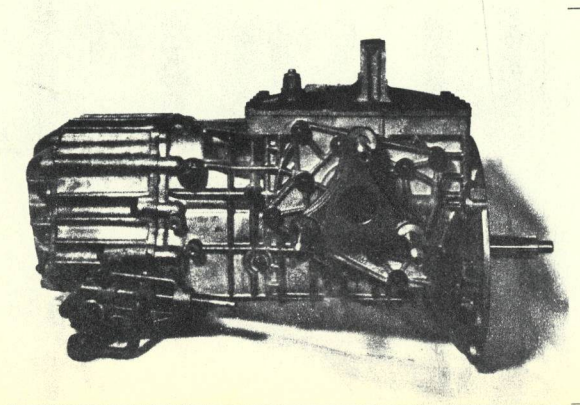
E

F



G

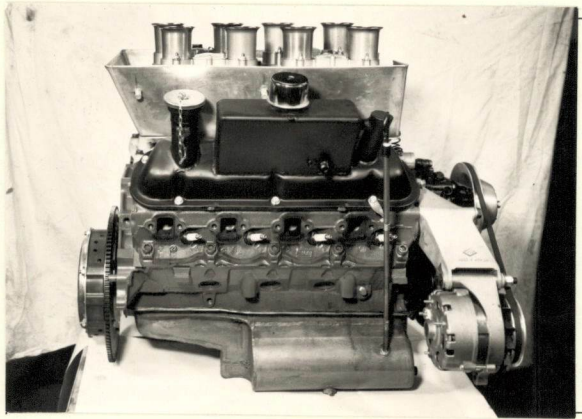
H



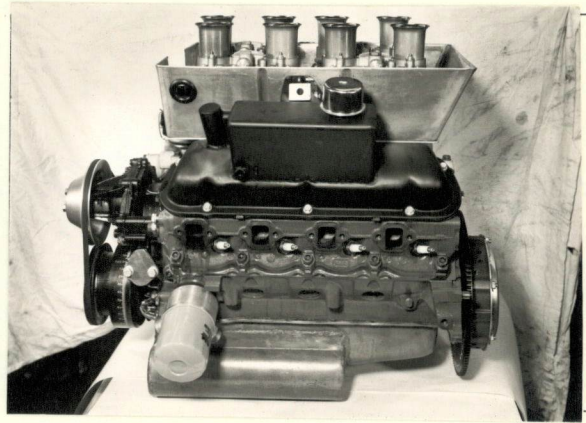
silencer + exhaust pipes after exhaust manifold

I

J

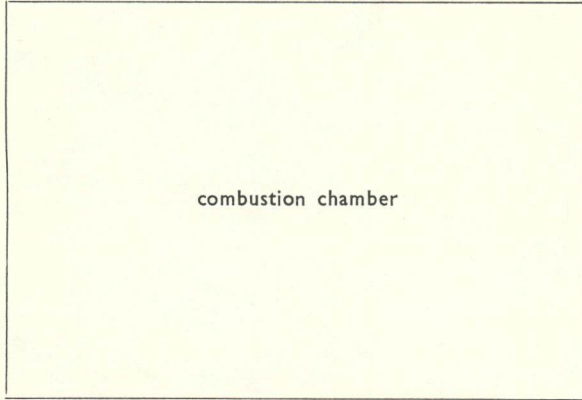


K

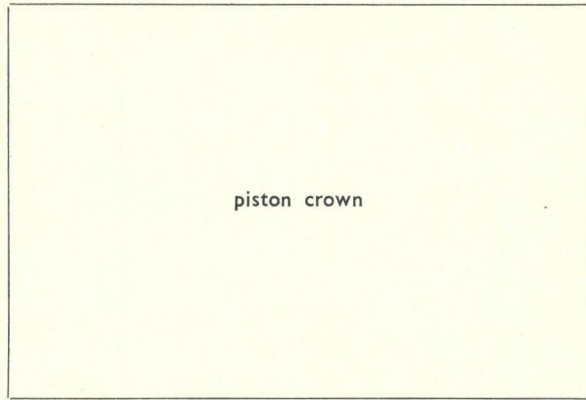


L

combustion chamber



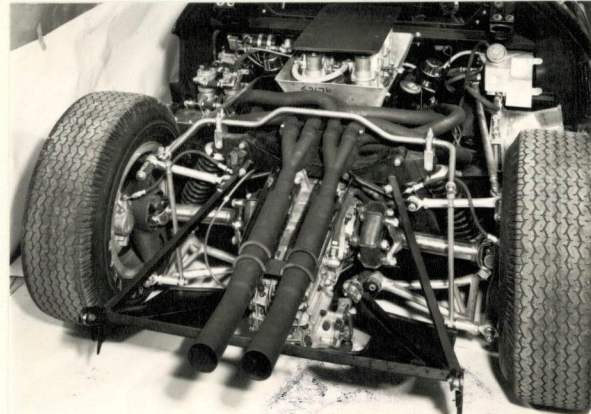
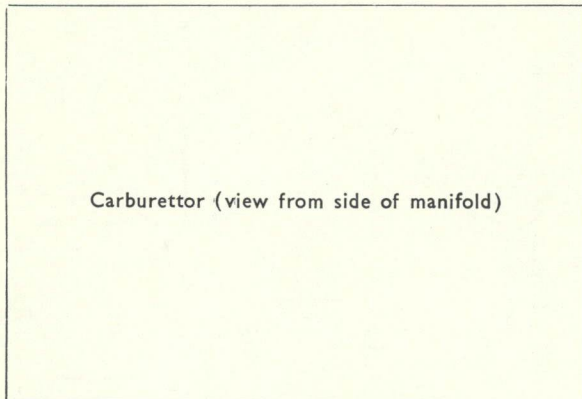
piston crown



M

N

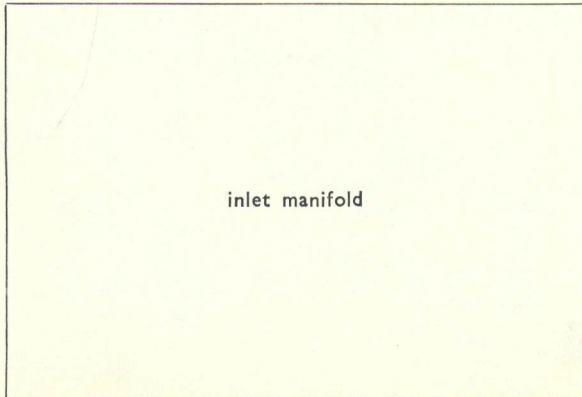
Carburettor (view from side of manifold)



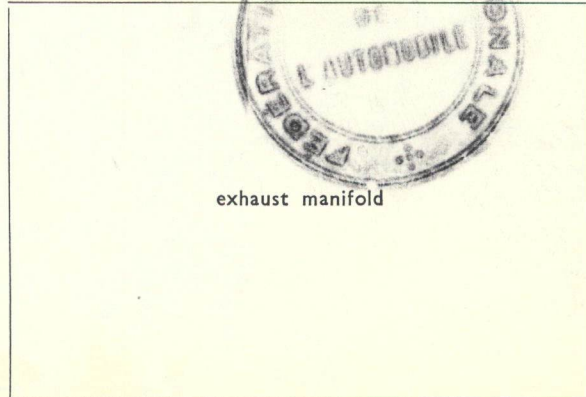
O

P

inlet manifold



exhaust manifold



Q

Make FORD.

Model C740.

F.I.A. Rec. No. 224.

Drawing inlet manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.

Drawing of entrance to inlet port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.

Drawing of exhaust manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.

Drawing of exit to exhaust port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.

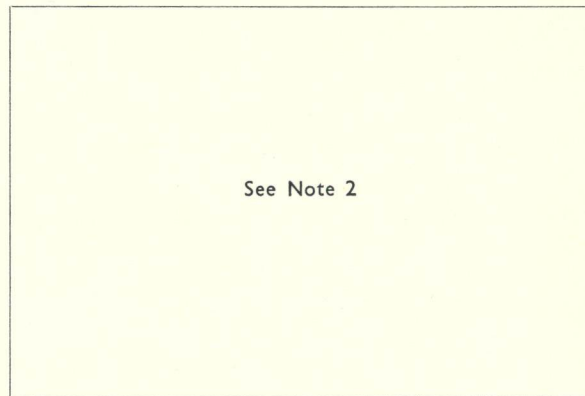
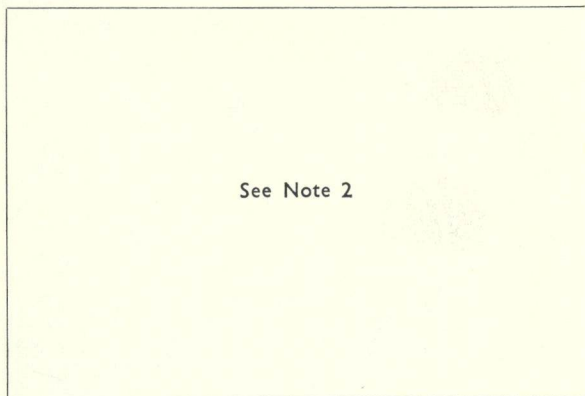


NOTE 1.

All dimensions must be given in two measuring systems, see Note 3.

CAPACITIES AND DIMENSIONS

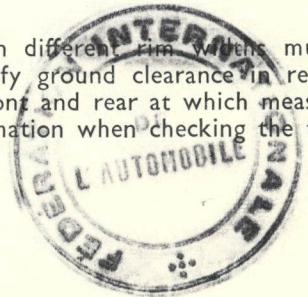
- | | | | | |
|----------------|------|-----|----|--------|
| 1. Wheelbase | 2413 | mm. | 95 | inches |
| 2. Front track | 1397 | mm. | 55 | inches |
| 3. Rear track | 1397 | mm. | 55 | inches |



- | | | | | |
|---|-----|-------|------------|------------|
| 4. Overall length of the car | | cm. | | inches |
| 5. Overall width of the car | | cm. | | inches |
| 6. Overall height of the car | | cm. | | inches |
| 7. Capacity of fuel tank (reserve included) | | | | |
| | | ltrs. | gall. U.S. | gall. Imp. |
| 8. Seating Capacity. | | | | |
| 9. Weight. Total weight of the car with normal equipment, water, oil, and spare wheel but without fuel or repair tools: | 905 | kg. | 1,993 | lbs. |
| | | | | 17.8 cwts. |

NOTE 2.

Differences in track caused by the use of other wheels with different rim widths must be stated when recognition is requested for the wheels concerned. Specify ground clearance in relation to the track and give drawing of two easily recognisable points at front and rear at which measurements are taken. These ground clearance dimensions are only for information when checking the track and can in no way affect the eligibility of the car.



NOTE 3.

CONVERSION TABLE

1 inch/pouce	— 2.54	cm.	1 quart US	— 0.9464	ltrs.
1 foot/pied	— 30.4794	cm.	1 pint (pt)	— 0.568	ltrs.
1 sq. inch/pouce carre	— 6.452	cm. ²	1 gallon Imp.	— 4.546	ltrs.
1 cubic inch/pouce cube	— 16.387	cm. ³	1 gallon US	— 3.785	ltrs.
1 pound/livre (lb)	— 453.593	gr.	1 hundred weight (cwt.)	— 50.802	kg.

CHASSIS AND COACHWORK (Photographs A, B and C)

- 20. Chassis/body construction: separate/unitary construction **Partly Unitised**
- 21. Unitary construction, material(s) **STEEL**
- 22. Separate construction, Material(s) of chassis **STEEL**
- 23. Material(s) of coachwork **FIBREGLASS AND STEEL**
- 24. Number of doors **2** Material(s) **FIBREGLASS AND STEEL**
- 25. Material(s) of bonnet **FIBREGLASS**
- 26. Material(s) of boot lid **FIBREGLASS**
- 27. Material(s) of rear-window
- 28. Material(s) of windscreen
- 29. Material(s) of front-door windows
- 30. Material(s) of rear-door windows
- 31. Sliding system of door windows
- 32. Material(s) of rear-quarter light

ACCESSORIES AND UPHOLSTERY

- 38. Interior heating : yes — no
- 39. Air conditioning : yes — no
- 40. Ventilation : yes — no
- 41. Front seats, type of seat and upholstery
- 42. Weight of front seat(s), complete with supports and rails, out of the car :

	kg.	lbs.
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- 43. Rear seats, type of seat and upholstery
- 44. Front bumper, material(s) Weight kg. lbs.
- 45. Rear bumper, material(s) Weight kg. lbs.

WHEELS

- 50. Type
- 51. Weight (per wheel, without tyre) lbs.
- 52. Method of attachment
- 53. Rim diameter mm. ins. 54. Rim width ins.



STEERING

- 60. Type
- 61. Servo-assistance : yes — no
- 62. Number of turns of steering wheel from lock to lock
- 63. In case of servo-assistance

SUSPENSION

- 70. Front suspension (photograph D), type **INDEPENDENT**
- 71. Type of spring **COIL**
- 72. Stabiliser (if fitted)
- 73. Number of shock absorbers
- 74. Type
- 78. Rear suspension (photograph E), type **INDEPENDENT**
- 79. Type of spring **COIL**
- 80. Stabiliser (if fitted)
- 81. Number of shock absorbers
- 82. Type

BRAKES (photographs F and G)

- 90. Method of operation **HYDRAULIC**
- 91. Servo-assistance (if fitted), type
- 92. Number of hydraulic master cylinders

	FRONT		REAR	
93. Number of cylinders per wheel				
94. Bore of wheel cylinder(s)	mm.	inches	mm.	inches

Drum Brakes

95. Inside diameter	mm.	inches	mm.	inches
96. Length of brake linings	mm.	inches	mm.	inches
97. Width of brake linings	mm.	inches	mm.	inches
98. Number of shoes per brake				
99. Total area per brake	mm. ²	sq. in.	mm. ²	sq. in.

Disc Brakes

100. Outside diameter	mm.	inches	mm.	inches
101. Thickness of disc	mm.	inches	mm.	inches
102. Length of brake linings	mm.	inches	mm.	inches
103. Width of brake linings	mm.	inches	mm.	inches
104. Number of pads per brake				
105. Total area per brake	mm. ²	sq. in.	mm. ²	sq. in.



ENGINE (photographs J and K)

- 130. Cycle 4
- 131. Number of cylinders 8
- 132. Cylinder Arrangement VEE
- 133. Bore 101.6 mm. 4.00 in.
- 134. Stroke 72.9 mm. 2.87 in.
- 135. Capacity per cylinder 592 cm.³ 36.125 cu. in.
- 136. Total cylinder capacity 4736 cm.³ 289 cu. in.
- 137. Material(s) of cylinder block CAST IRON
- 138. Material(s) of sleeves (if fitted) NONE FITTED
- 139. Cylinder head, material(s) CAST IRON
- Number fitted
- 140. Number of inlet ports 8
- 141. Number of exhaust ports 8
- 142. Compression ratio
- 143. Volume of one combustion chamber
- cm.³ cu. in.
- 144. Piston, material
- 145. Number of rings
- 146. Distance from gudgeon pin centre line to highest point of piston crown
- mm. in.
- 147. Crankshaft : moulded/~~strapped~~
- 148. Type of crankshaft: integral/Integral
- 149. Number of crankshaft main bearings 5
- 150. Material of bearing cap CAST IRON
- 151. System of lubrication : dry sump/oil in sump
- 152. Capacity, lubricant
- ltrs. pts. quarts U.S.
- 153. Oil cooler : yes/no
- 154. Method of engine cooling
- 155. Capacity of cooling system
- ltrs. pts. quarts U.S.
- 156. Cooling fan (if fitted) dia.
- cm. in.
- 157. Number of blades of cooling fan

Bearings

- 158. Crankshaft main, type SHELL
- dia. 57.12 m.m. 2.249 in.
- 159. Connecting rod big end, type
- dia. 53.92 m.m. 2.123 in.

Weights

- 160. Flywheel (clean)
- kg. lbs.
- 161. Flywheel with clutch (all turning parts)
- kg. lbs.
- 162. Crankshaft
- kg. lbs.
- Connecting rod
- kg. lbs.
- 164. Piston with rings and pin
- kg. lbs.



FOUR STROKE ENGINES

170. Number of camshafts One 171. Location Centrally in block
 172. Type of camshaft drive Chain
 173. Type of valve operation Pushrod and rockers

INLET (see page 4)*

180. Material(s) of inlet manifold
 181. Diameter of valves mm. ins.
 182. Max. valve lift mm. in. 183. Number of valve springs
 184. Type of spring 185. Number of valves per cylinder One
 186. Tappet clearance for checking timing (cold) mm. ins.
 187. Valves open at (with tolerance for tappet clearance indicated)
 188. Valves close at (with tolerance for tappet clearance indicated)
 189. Air filter, type

EXHAUST (see page 4)*

195. Material(s) of exhaust manifold
 196. Diameter of valves mm. ins.
 197. Max. valve lift mm. in. 198. Number of valve springs
 199. Type of spring 200. Number of valves per cylinder One
 201. Tappet clearance for checking timing (cold) mm. ins.
 202. Valves open at (with tolerance for tappet clearance indicated)
 203. Valves close at (with tolerance for tappet clearance indicated)

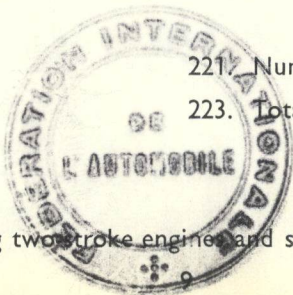
CARBURETION (photograph N)

210. Number of carburetors fitted 211. Type
 212. Make 213. Model
 214. Number of mixture passages per carburettor
 215. Flange hole diameter of exit port(s) of carburettor mm. ins.
 216. Minimum diameter of venturi/minimum diam., with piston at maximum height (example : SU) mm. ins.

INJECTION (if fitted)

220. Make of pump 221. Number of plungers
 222. Model or type of pump 223. Total number of injectors
 224. Location of injectors
 225. Minimum diameter of inlet pipe mm. ins.

* For additional information concerning two-stroke engines and super-charged engines, see page 13.



Make FORD

Model CITRO

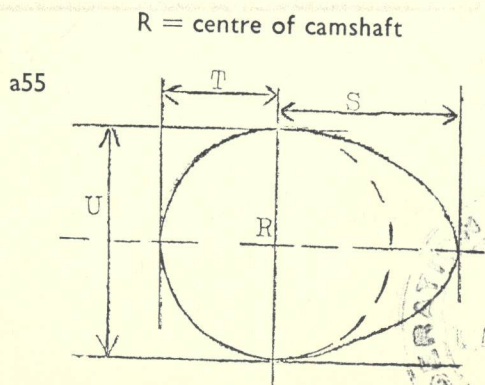
F.I.A. Rec. No. 224

ENGINE ACCESSORIES

- 230. Fuel pump : mechanical and/or electrical
- 231. No. fitted
- 232. Type of ignition system
- 233. No. of distributors
- 234. No. of ignition coils
- 235. No. of spark plugs per cylinder
- 236. Generator, type : dynamo/alternator—number fitted
- 237. Method of drive
- 238. Voltage of generator volts
- 239. Battery, number
- 240. Location
- 241. Voltage of battery volts

ENGINE AND CAR PERFORMANCES (as declared by manufacturer in catalogue)

- 250. Max. engine output (type of horsepower:) at r.p.m.
- 251. Max. r.p.m. output at that figure
- 252. Max. torque at r.p.m.
- 253. Max. speed of the car km./hour miles/hour

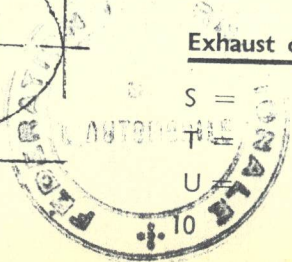


Inlet cam

S = mm. inches
 T = mm. inches
 U = mm. inches

Exhaust cam

S = mm. inches
 T = mm. inches
 U = mm. inches



Make FORD Model GTHO F.I.A. Rec. No. 224

DRIVE TRAIN

CLUTCH

- 260. Type of clutch
- 261. No. of plates
- 262. Dia. of clutch plates cm. ins.
- 263. Dia. of linings, inside cm. ins.
- outside cm. ins.
- 264. Method of operating clutch

GEAR BOX (photograph H)

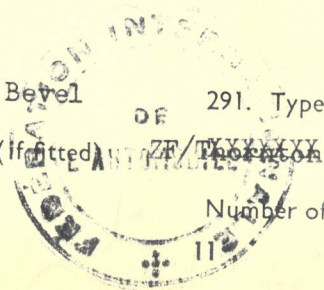
- 270. Manual type, make ZF Method of operation
- 271. No. of gear-box ratios forward 5 272. Synchronized forward ratios
- 273. Location of gear-shift
- 274. Automatic, make Not applicable type
- 275. No. of forward ratios Not applicable 276. Location of gear shift

277.	Manual		Automatic		Alternative manual/automatic			
	Ratio	No. teeth	Ratio	No. teeth	Ratio	No. teeth	Ratio	No. teeth
1								
2								
3								
4								
5								
6								
reverse								

- 278. Overdrive, type
- 279. Forward gears on which overdrive can be selected
- 280. Overdrive ratio

FINAL DRIVE

- 290. Type of final drive Offset Bevel 291. Type of differential Limited slip
- 292. Type of limited slip differential (if fitted) ZF/Thornton
- 293. Final drive ratio Number of teeth



Make FORD Model GT 40 F.I.A. Rec. No. 224.

IMPORTANT—The conformity of the car with the following items of the present recognition form is to be disregarded during the scrutineering, when the vehicle has been entered in group 2 (Touring cars) or 3 (Grand Touring cars) : 41, 72, 80, 91, 142, 143, 144, 145, 146, 153, 156, 157, 160, 161, 162, 163, 164, 182, 186, 187, 188, 189, 201, 202, 203, 212, 213, 215, 216 222, 225, 230, 250, 251, 252, 253, 255 photographs I, M and N and page 4.

During the scrutineering of cars entered in group 4 (Sportscars) only the following items of the present recognition form are to be taken into consideration : 1, 2, 3, 9, 20, 21, 22, 23, 24, 25, 26, 70, 71, 78, 79, 90, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 147, 148, 149, 150, 158, 159, 170, 171, 172, 173, 185, 200, 270, 271, 274, 275, 290, 291, 292 and photographs A, B, D, E, F, G, H, J, K and O.

The vehicle described in this form has been subject to the following amendments :

on <u>1/1/</u>	19 <u>68</u>	rec. no. <u>224</u>	List <u>1</u>	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....

Optional equipment affecting preceding information. This to be stated together with reference number.



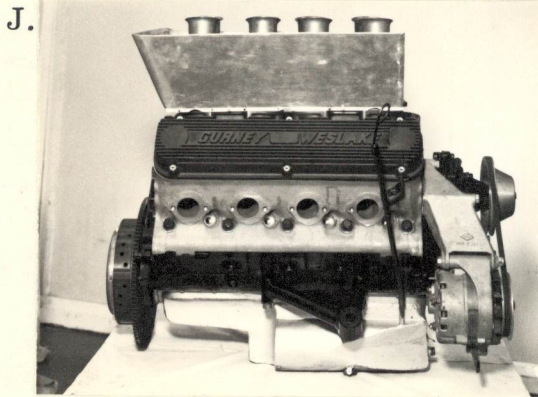
MOTOR SPORT DIVISION
The Royal Automobile Club,
31 Belgrave Square, London, S.W.1

Ford Advanced
Vehicles Ltd.
Manufacturer
Model Ford GT 40
F.I.A. Recognition No. 224
Amendment No. 1/1V

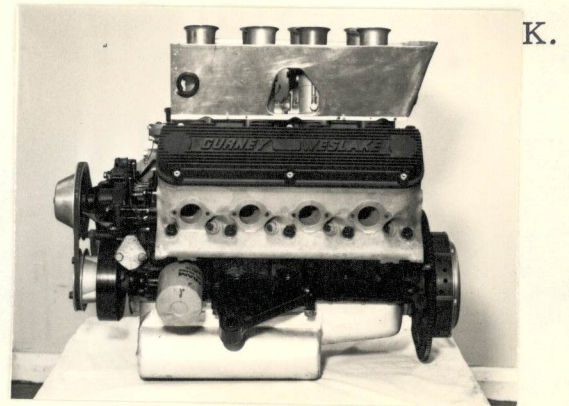
Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.	Reference No.
1.	<p>139. <u>FORD GT 40 VARIANT</u> Weslake Aluminium Cylinder Head. Part No. 3/3710.</p>



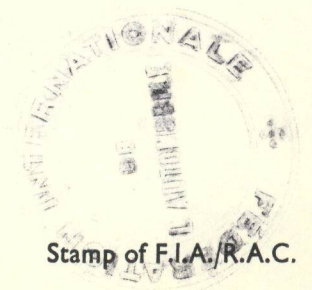
Engine unit out of car, from right, with clutch & accessories but without air filter or gearbox.



Engine unit out of car, from left, with clutch & accessories but without air filter or gearbox.



Date amendment is valid from 1st Jan. 1968.
cut 1968/1



Stamp of F.I.A./R.A.C.

Robert Johnson



MOTOR SPORT DIVISION
The Royal Automobile Club,
31 Belgrave Square, London, S.W.1

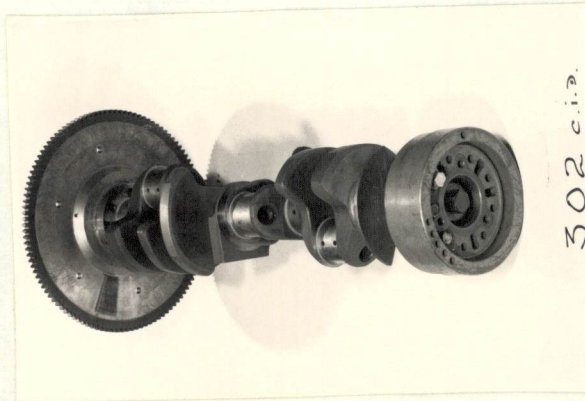
Ford Advanced
Vehicles Limited
Manufacturer
Ford GT 40.
Model
F.I.A. Recognition No. 224
Amendment No. 2/1E

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.	Reference No.	Evolution
2.	133.	Bore 101.6 mm. 4.00 in. 134. Stroke 76.2 mm. 3.00 in.
	135.	Capacity per cylinder 617.77 cm. ³ 37.75 cu. in.
	136.	Total cylinder capacity 4942.16 cm. ³ 302 cu. in.

147.

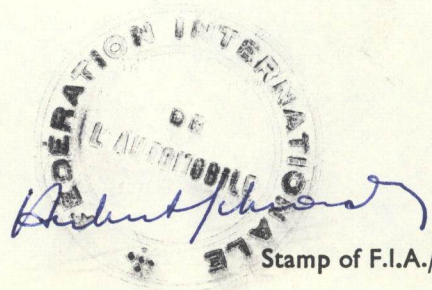


Part No. C8FE-6300-A

Crankshaft with flywheel and damper attached.

Date amendment is valid from

1st May 1968
List 1968/6



Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION
The Royal Automobile Club,
31 Belgrave Square, London, S.W.1

Manufacturer Ford

Model GT 40

F.I.A. Recognition No. 224 13/2 V

Amendment No. 2

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

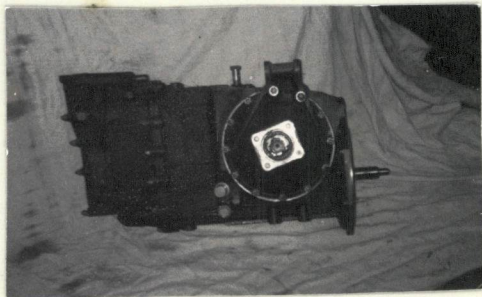
No.

Reference No.

Evolution

2

Hewland LG600 gearbox 5 speed.



3

Ford H/D limited slip differential Part Number CDH4204A



Date amendment is valid from

1st May 1968
with 1968/6

