

GEGT / 67

# ROYAL AUTOMOBILE CLUB

31, Belgrave Square, London, S.W.I

Form of recognition in accordance with appendix J to the International Sporting Code of the FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Manufacturer MG CAR COMPANY LIMITED

serial No. of chassis/body GHD3 & GHD3L

Serial No. of engine 18 GB

Recognition is valid from 154 40 h 1 The manufacturing of the model described in this recognition form started on 29th September

this form was reached on 30th December 1965

Cylinder-capacity 1798 čm3 104. Model

Manufacturer BRITISH MOTOR CONT. .. ICI

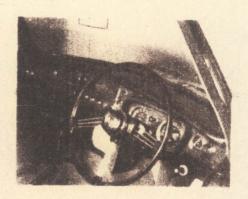
Manufacturer BRITISH MOTOR LOKEL LICH

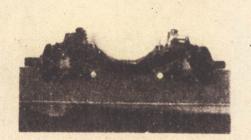
and the minimum production of 500 identical cars, in accordance with the specific across of

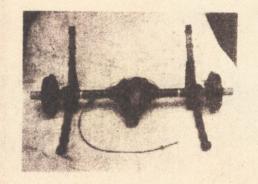
Photograph a view of and om front

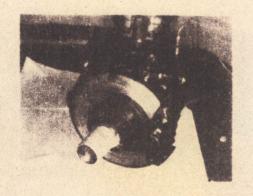




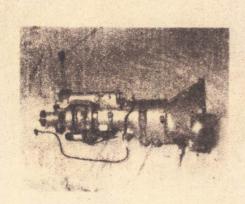




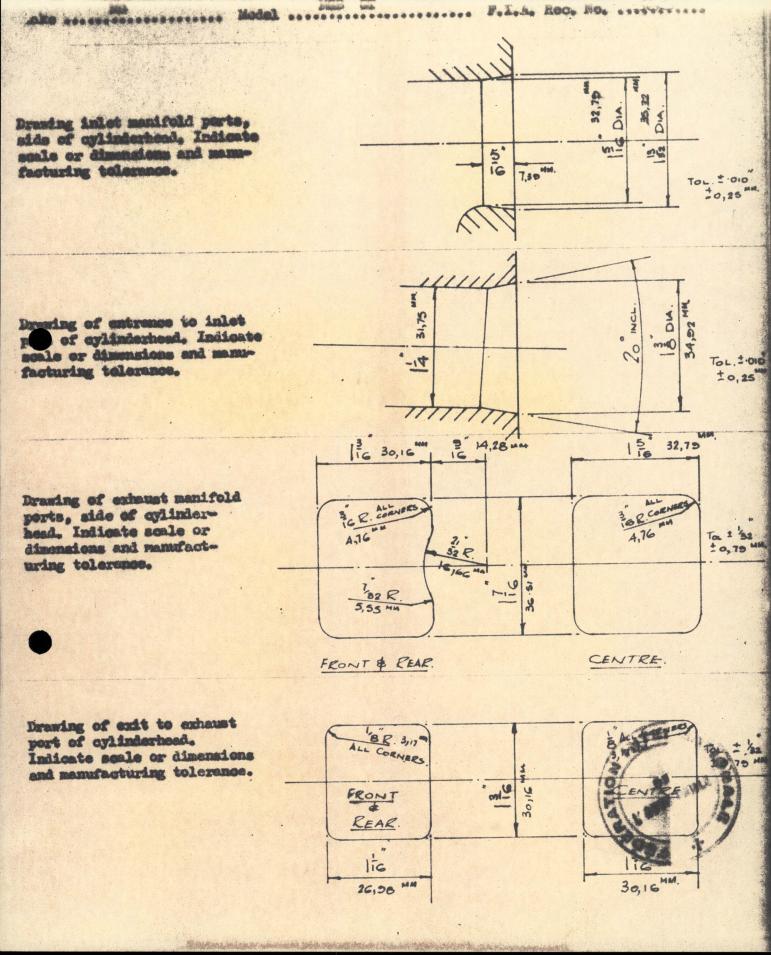












All dimensions must be given in two measuring systems, see Note 3.

# CAPACITIES AND DIMENSIONS

1. Wheelbase		2310.0	mm.	91.0	inches
2. Front track	3. Re	ar track			
Disc 1256.0 Wire 1262.0	Disc inches Wire	1256.0 1256.0	mm.	49.44	inches



	54,48 ltrs.	gall. U.S.	12.0	gall. Imp.
7	Capacity of fuel tank (reserve included)			
6	Overall height of the car	126.3 cm.	49.75	inches
	Overall width of the car	152.3 cm.	59.94	inches
	Overall length of the car	389.10 cm.	153.19	inches

8 Seating Capacity.

Weight. Total weight of the car with normal equipment, water, oil, and spare wheel but without fuel or repair tools:

> 1029.0 kg. 2268.0 lbs. cwts.

# NOTE 2.

Differences in track caused by the use of other wheels with different rim widths must be stated when recognition is requested for the wheels concerned. Specify ground clearance in relation to the track and give drawing of two easily recognisable points at front and rear at which measurements are taken These ground clearance dimensions are only for information when checking the track and can in no way affect the eligibility of the car.

# NOTE 3.

# CONVERSION TABLE

l inch/pouce	- 2.54	cm.	l quart US l pint (pt) l gallon Imp. l gallon US l hundred weight (cwt.)	0.9464	Itrs.
l foot/pied	- 30.4794	cm.		- 0.568	Itrs.
l sq. inch/pouce carre	- 6.452	cm. <sup>2</sup>		- 4.546	Itrs.
l cubic inch/pouce cube	- 16.387	cm. <sup>3</sup>		- 1785	Itrs.
l pound/livre (lb)	- 453.593	gr.		- 59.602	kg.

## CHASSIS AND COACHWORK (Photographs A, B and C)

- 20. Chassis/body construction: separate/unitary construction
- 21. Unitary construction, material(s) All steel
- 22. Separate construction, Material(s) of chassis
- 23. Material(s) of coachwork Steel
- 24. Number of doors 2 Material(s) Steel
- 25. Material(s) of bonnet Aluminium
- 26. Material(s) of boot lid Steel
- 27. Material(s) of rear-window Safety glass
- 28. Material(s) of windscreen Laminated safety glass
- 29. Material(s) of front-door windows Safety glass
- 30. Material(s) of rear-door windows
- 31. Sliding system of door windows Vertical, full winding
- 32. Material(s) of rear-quarter light

#### ACCESSORIES AND UPHOLSTERY

- 38. Interior heating: yes—no

  39. Air conditioning: yes—no
- 40. Ventilation : yes no 41. Front seats, type of seat and upholstery Bucket-
- 42. Weight of front seat(s), complete with supports and rails, out of the car:

  Leather
- 43. Rear seats, type of seat and upholstery
- 44. Front bumper, material(s) Steel Weight 5.9 kg. 13.0 lbs.
- 45. Rear bumper, material(s) Steel Weight 5.0 kg. 11.0 lbs.

## WHEELS

- 50. Type Wire spoke or ventilated disc
- 51. Weight (per wheel, without tyre) Wire 7.15 Disc 8.00 kg. Wire 15.75 lbs.
  52. Method of attachment 4 stud or centre lock cap Disc 17.62
- 53. Rim diameter 355.6 mm. 14.0 ins. 54. Rim widthDisc 127.0 mm.

# Wire 114.3 mm

kg.

17.5

lbs.

ins.

ins-

7.9

## STEERING

- 60. Type Rack & Pinion
- 61. Servo-assistance: 7es no
- 62. Number of turns of steering wheel from lock to lock 2.93
- 63. In case of servo-assistance

#### SUSPENSION

- 70. Front suspension (photograph D), type Independent
- 71. Type of spring
- 72. Stabiliser (if fitted) Yes
- 74. Type Hydraulic lever arm 73. Number of shock absorbers 2
- Semi elliptic springs 78. Rear suspension (photograph E), type
- 79. Type of spring Leaf
- 80. Stabiliser (if fitted)
- 81. Number of shock absorbers 82. Type Hydraulic lever arm

#### BRAKES (photographs F and G)

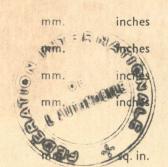
- Hydraulic 90. Method of operation
- 91. Servo-assistance (if fitted), type
- 92. Number of hydraulic master cylinders
- 93. Number of cylinders per wheel FRONT REAR 2 20.36 mm. 0.8 inches 53.98 mm.2.08 94. Bore of wheel cylinder(s) inches

# **Drum Brakes**

- 254.0 mm. 10.0 inches 95. Inside diameter mm. inches
- 240.7 mm. 9.48 inches 96. Length of brake linings inches mm.
- 43.0 mm 1.72 inches inches 97. Width of brake linings mm.
- 98. Number of shoes per brake 21678 mm.2 33.6 sq. in. mm.2 sq. in.
- 99. Total area per brake

# Disc Brakes

- 273.0 mm. 10.75 inches 100. Outside diameter
- 8.76 mm. 0.345inches 101. Thickness of disc
- 102. Length of brake linings 79.0 mm. 3.1 inches Approx.
- 49.0 mm. 1.5 103. Width of brake linings Approx inches
- 2 104. Number of pads per brake
- 105. Total area per brake 6452 mm.240.0 sq. in.



in.

130. Cycle 4 stroke 131. Number of cylinders

132. Cylinder Arrangement In line

133. Bore 80, 26 3.16 mm.

134. Stroke 88.9

3.5 mm. in.

135. Capacity per cylinder

449.5

cm.3 27.45 cu. in.

136. Total cylinder capacity

1798

cm.3 109.8

cu. in.

in.

in.

137. Material(s) of cylinder block Cast iron

138. Material(s) of sleeves (if fitted)

139. Cylinder head, material(s) Cast iron Number fitted

140. Number of inlet ports 2

141. Number of exhaust ports

142. Compression ratio 8.8:1

143. Volume of one combustion chamber

42.5 / 43.5 cm.3 2.59/2.65 cu. in.

144. Piston, material Aluminium alloy

145. Number of rings 4

146. Distance from gudgeon pin centre line to highest point of piston crown

42.01/42.11 1.65

147. Crankshaft: moulded/stamped

148. Type of crankshaft: integral/ Yes.

149. Number of crankshaft main bearings 5

150. Material of bearing cap Cast iron

151. System of lubrication: dry sump/oil in sump

152. Capacity, lubricant 4.68 or 6.53 pts.

quarts U.S.

153. Oil cooler: yes/no

Method of engine cooling Pressurised radiator 154.

155. Capacity of cooling system 5.4 Itrs. 9.5 pts. quarts U.S.

156. Cooling fan (if fitted) dia.

33.02 cm. 13.0

157 Number of blades of cooling fan 3

Bearings

158. Crankshaft main, type Lead indium

54.02 m.m. dia. 2.127 in.

159. Connecting rod big end, type Lead indium

dia. 47.66 m.m.

Weights

160. Flywheel (clean)

13.18 kg.

161. Flywheel with clutch (all turning parts)

19.31 kg.

162. Crankshaft 15.0 163. Connecting rod 1.02 kg. 34.8 lbs.

164. Piston with rings and pin

0.65

#### **FOUR STROKE ENGINES**

170. Number of camshafts

171. Location Cylinder block

- 172. Type of camshaft drive Roller chain
- 173. Type of valve operation O.H.V. pushrod

## INLET (see page 4)\*

- 180. Material(s) of inlet manifold Aluminium alloy
- 181. Diameter of valves 38.8 mm. 1.57 ins.
- 182. Max. valve lift 9.26 mm. 0. 364 183. Number of valve springs 2 per valve in.
- 184. Type of spring Coil 185. Number of valves per cylinder
- 186. Tappet clearance for checking timing (cold) 0.055 ins.
- 187. Valves open at (with tolerance for tappet clearance indicated)
- 188. Valves close at (with tolerance for tappet clearance indicated)
- 189. Air filter, type Replaceable paper element

## EXHAUST (see page 4)\*

- 195. Material(s) of exhaust manifold Cast iron
- 196. Diameter of valves 34.23 mm. 1.35 ins.
- 197. Max. valve lift 9.26 mm. 0.364 in. 198. Number of valve springs 2 per valve
- 199. Type of spring Coil 200. Number of valves per cylinder 1
- 201. Tappet clearance for checking timing (cold) 1.39 mm. 0.055 ins.
- 202. Valves open at (with tolerance for tappet clearance indicated) 51° B.B.D.C.
- 203. Valves close at (with tolerance for tappet clearance indicated) 21° A.T.D.C.

# CARBURETION (photograph N)

- 210. Number of carburettors fitted 211. Type Semi-down draught
- 212. Make S.U. 213. Model HSL
- 214. Number of mixture passages per carburettor 1
- 215. Flange hole diameter of exit port(s) of carburettor 38.1 mm. 1.50 ins.
- 216. Minimum diameter of venturi/minimum diam., with piston at maximum height (example: SU)

31.37 ins.

## INJECTION (if fitted)

- 220. Make of pump
- 221. Number of plungers 222. Model or type of pump
- 224. Location of injectors
- 225. Minimum diameter of inlet pipe

223. Total number of injectors

mm. \* For additional information concerning two-stroke engines and super-charged engines, see page 13.

#### ENGINE ACCESSORIES

- 230. Fuel pump: mechanical and/or electrical
- 231. No. fitted 1
- 232. Type of ignition system H.T. coil
- 233. No. of distributors

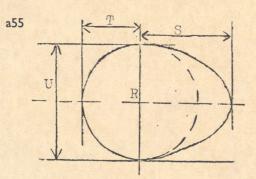
234. No. of ignition coils 1

- 235. No. of spark plugs per cylinder 1
- 236. Generator, type: dynamo/alternator number fitted 4
- 237. Method of drive Wedge belt
- 238. Voltage of generator 12 volts
- 239. Battery, number 2
- 240. Location Behind front seats under floor
- 241. Voltage of battery 6 volts

# ENGINE AND CAR PERFORMANCES (as declared by manufacturer in catalogue)

- 250. Max. engine output 95 (type of horsepower: B.H.P. ) at 5400
- 251. Max. r.p.m. 6400 output at that figure
- 252. Max. torque 110 lb.ft. at 3000 r.p.m.
- 253. Max. speed of the car Approx. 169.0 km./hour 105.0 miles/hour

R = centre of camshaft



Inlet cam

S = 20.95 mm. 0.825 T = 14.17 mm. 0.558U = 28.24 mm. 1.112

Exhaust cam

S = 20.95 T = 14.17U = 28.24 mm. 0.82 inches

mm. 0.558 inches

mm. 1.112 inches

r.p.m.

inches

#### DRIVE TRAIN

#### CLUTCH

260. Type of clutch Diaphragm 261. No. of plates

262. Dia. of clutch plates

20.32

8.0 cm.

263. Dia. of linings, inside

14.6

5.75 cm.

outside

20.3

8.0

ins.

ins.

ins.

264. Method of operating clutch Hydraulic via slave cylinder

#### GEAR BOX (photograph H)

270. Manual type, make

B.M.C.

Method of operation

Manual

cm.

271. No. of gear-box ratios forward

272. Synchronized forward ratios 2nd. 3rd. 4th

273. Location of gear-shift

Central between front seats

274. Automatic, make

type

275. No. of forward ratios

276. Location of gear shift

277.	Ratio Manu	No. teeth	Auto Ratio	Matic No. teeth	Ratio	Alternative ma No. teeth		No. teeth
1	3.637	30 x 28 31 x 11			2.44	25 x 11 26 x 28 25 x 19 26 x 29 25 x 29 26 x 22		
2	2.215	21 × 30			1.618	$\frac{25}{26} \times \frac{19}{32}$		
3	1.373	21 × 26			1.266	25 x 19 26 x 29 25 x 29 26		
4	1.00				1.00	20 22		
1		•						
1		70 00 17					2,8	
reverse	4-755	30 28 17 21 11 13			3-199			

- 278. Overdrive, type Laycock electrically operated
- 279. Forward gears on which overdrive can be selected 3rd. 4th.
- 280. Overdrive ratio 0.802:1

## FINAL DRIVE

290. Type of final drive Hypoid

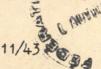
291. Type of differential

292. Type of limited slip differential (if fitted)

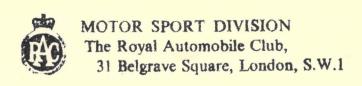
293. Final drive ratio

3.909:1

Number of teeth



Duplicate pages



Manufacturer M. G. Car Co. Ltd. Model MGB GT F.I.A. Recognition No. 560 A/V Amendment No.

Amendment to Form of Recognition

#### FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

#### Optional Equipment

Alternative wheels:-

50. Type: Magnesium Electron C Part No.C-AHT69

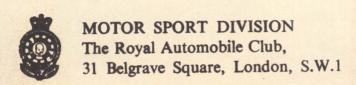


- 51. Weight: 15 lbs./6.8 kgs.
- 52. Method of attachment: Centre lock cap.
- 53. Rim diameter: 355.6 m.m./14.0 ins.
- 54. Rim width: 139.7 m.m./5.5 ins.

TRACK NOT CHANGED:

Date amendment is valid from 1st July 1967. List 16/4

1



British Motor
Manufacturer Corporation

Model MGB GT

F.I.A. Recognition No.

560/2/2V

Amendment No.

2

Amendment to Form of Recognition

# FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

Variant

293. Final drive ratio - 4.1:1

No. of teeth - 10/41

Date amendment is valid from 1st Jan. 1968

Rist 1968/;

Stamp of F.I.A./R.A.C.

Shebut school



MOTOR SPORT DIVISION
The Royal Automobile Club,
31 Belgrave Square, London, S.W.1

British Motor Manufacturer Corporation

Model MGB GT

F.I.A. Recognition No. 560

Amendment No. 3/1E

Amendment to Form of Recognition

#### FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

#### Evolution - Group 3

# Introduction of New gearbox - Chassis No. GHD4

271. No. of forward ratios - 4

272. Synchronised forward ratios - 1st. 2nd. 3rd. 4th.

273. Location of gear-shift - central between front seats

277.

Date amendment is valid from

14 May 1968 hist 1968/6 Hubriffchia) Stamp of F.I.A. A.C.