

# JAPAN AUTOMOBILE FEDERATION

F. I. A. Recognition No. 5377

Group

#### FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Form of recognition in accordance with Appendix J to the International Sporting Code.

Manufacturer TOYO KOGYO CO., LTD.

Serial No. of Chassis SNA-10001

engine SNA-1001

Recognition is valid from

National Sporting Authority

Cylinder-capacity 1586 cm3 96.8 cu. in.

Model MAZDA SNA (CAPELLA 1600)

Manufacturer TOYO KOGYO

Manufacturer TOYO KOGYO

The manufacturing of the model described in this recognition form was started on MAY 19 70 and the minimum production of 5000 Identical cars, in accordance with the specifications of this form was reached on SEP. 19 70

Photograph A 3/4 view of car from front



The vehicle described in this form has been subject to the following amendments

Variants				No	ormal evo	lution of the ty	ре	
on	19	rec. No.	List	on		19	rec. No.	List
on	19	rec. No.	List	on		19	rec. No.	List
on	19	rec. No.	List	. on		19	rec. No.	List
on	- 19	rec. No.	List	on		19	rec. No.	List
on	19	rec. No.	List	on		19	rec. No.	List
Stamp and sig	gnature of th	he				Stamp	and signature of	the F. I. A.

Page 1

Total 15 Sheets.

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IMPORTANT - the underlined items must be stated in two measuring systems, one of which must be the metric system. See coversion table hereafter.

#### CAPACITIES AND DIMENSIONS

1.	<u>V∕heelbase</u>	2,470	mm			97.2 inches			
2.	Front track	1,285	mm			50.6 inches	*		
3.	Rear_track	1,280	mm	14-		50.4 inches	*		
4.	Overall length of the car			415.0	cm				inches
5.	Overall width of the car			158.0	cm				inches
6.	Overall height of the car			139.5	cm				inches
7.	Capacity of fuel tank (reserve included)						50	1 trs	
	13.2 Gallon US					G	allon	Imp.	

8. Seating capacity 5

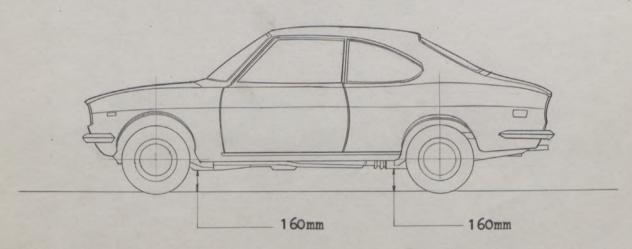
9. Weight, total weight of the car with normal equipment, water, oil and spare wheel but without fuel nor repair tools:

865 kg 1,907 lbs cwt

\* Differences in track caused by the use of other wheels with different rim widths must be stated when recognition is requested for the wheels concerned.

Specify ground clearance in relation to the track and give drawing of two fixed points of the vehicle's structure at which measurements are taken.

These ground clearance dimensions are only for information when checking the track and can in no way affect the eligibility of the car.



#### CONVERSION TABLE

1 inch / pouce	2.54 cm	1 quart US	0.9464 1trs
1 foot / pied	30.4794 cm	1 pint (pt)	0.568 1trs
1 square inch / pouce carré	- 6.452 cm <sup>2</sup>	1 gallon lmp.	- 4.546 1trs
1 cubic inch / pouce cube	- 16.387 cm <sup>3</sup>	1 gallon US	- 3.785 1 trs
1 pound / livre (1b)	- 453.593 gr.	1 hundred weight (cwt)	50.802 kg

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#### CHASSIS AND COACHWORK (Photographs A, B and C)

- 20. Chassis / body construction: XXXXXXX / unitary construction
- 21. Unitary construction, material (s) Steel

Separate construction

22. Separate Constructions: Material(s) of chassis

23. Material (s) of coachwork

24. Number of doors 2 Material (s)

25. Material (s) of bonnet

26. Material (s) of boot lid

27. Material (s) of rear-window

28. Material (s) of windscreen

Class

Class

29. Material (s) of front-door windows Glass

30. Material (s) of rear-door windows

31. Sliding system of door windows Vertical, Manual

32. Material (s) of rear-quarter light Glass

#### ACCESSORIES AND UPHOLSTERY

38. Interior heating : XXXX - no 39. Air-conditioning : XXXX - no

40. Ventilation : yes -

41. Front seats, type of seats and upholstery Separate, Vinyl Leather

42. Weight of front seat (s), complete with supports and rails, out of the car :

11.5x2 kg
43. Rear seats, type of seats and upholstery
Bench, Vinyl Leather

44. Front bumper, material (s) Steel Weight 5.0 kg lbs
45. Rear bumper, material (s) Steel Weight 5.1 kg lbs

#### WHEELS

50. Type Pressed Steel

51. Weight (per wheel, without tyre)

6.8 kg lbs

52. Method of attachment 4 Hub-Bolts

53. <u>Rim diameter</u> 330 mm 14 inches 54. <u>Rim width</u> 102 mm 4 inches

#### STEERING

60. Type Ball and Nut Type

61. Servo-assistance : XXX - no

62. Number of turns of steering wheel from lock to lock 3.3

63. In case of servo-assistance

1ake	TOYO	KOGYO
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#### SUSPENSION

105. Total area per brake

.

70.	Front suspension (photogr. D), type	Independent, Macpherson
71.	Type of spring	Coil
72.	Stabiliser (if fitted)	Torsion Bar
73.	Number of shockabsorbers 2	74. Type Hydraulic Telescopic
78.	Rear suspension (photogr. E), type	4 Links Type with Lateral Red; Rigid Axle
79.	Type of spring	Coil
80.	Stabiliser (if fitted)	
81.	Number of shockabsorbers 2	82. Type Hydraulic Telescopic
	BRAKES (photographs F and G)	
90.	System	Hydraulic
91	Servo-assistance (if fitted) type	Vacuum Cantro

71.	Servo-assistance (if filled), Type	vacuum servo			
92.	Number of hydraulic master cylinders	2 (Tandem)			
		FRONT		REAR	
93.	Number of cylinders per wheel	1		1	
94.	Bore of wheel cylinder (s)	53.98 m	m in.	17.46 mm	in.
95	Drum brakes Inside diameter		_ :-	200	
	, and the state of	mi	m in.	200 mm	in.
96.	Length of brake linings	mi	m in.	200 mm	in.
97.	Width of brake linings	mr	m in.	32 mm	in.
98.	Number of shoes per brake			2	
99.	Total area per brake	mr	m² sq. in.	12800 mm²	sq. in.
	Disc brakes				
100	. Outside diameter	230 mr	m in.	mm	in.
101	. Thickness of disc	12 mm	m in.	mm	in.
102	. Length of brake linings	90 mm	m in.	mm	in.
103	. Width of brake linings	46 mm	m in.	mm	in.
104	. Number of pads per brake.	2			

8280 mm2

sq. in.

sq. in.

M	ake TOYO KOGYO		Model MAZDA	SNA	F	I. A. Rec. No.
	ENGINE (photographs J and K)					
130.	Cycle 4		131. Number of cy	linders	4	
132.	Cylinder arrangement In Line					
133.	Bore 78 mm	3.07 in.	134. Stroke	83 mi	m	3.27 in.
135.	Capacity per cylinder	39	6.5 cm <sup>3</sup>		24	. 2 cu. in.
136.	Total, cylinder-capacity	158	6 cm <sup>3</sup>			. 8 cu. in.
137.	Material (s) of cylinder block	Cast Iron	n			
138.	Material (s) of sleeves (if fitted)					
139.	Cylinder-head, material (s)	Aluminium	n Alloy		Number fitted	1
140.	Number of inlet ports	4	141. Number of ex	inaust ports	4	
142.	Compression ratio	8.6				
143.	Volume of one combustion chamber		52.2	cm <sup>3</sup>		cu. in.
144.	Piston, material	Aluminium	Alloy 145	. Number of	rings 3	
146.	Distance from gudgeon pin centre line t	o highest point	of piston crown			
	41.25	mm	inch	nes		
147.	Crankshaft : moulded / **********************************		148. Type of crank	shaft : inte	gral / XXXXX	
149.	Number of crankshaft main bearings	5				
150.	Material of bearing cap	Cast Iron				
151.	System of lubrication: XXXXXXXX / o	il in sump				
152.	Capacity, lubricant 3.6 ltrs		pts			quarts US
153.	Oil cooler : WXX / no		154. Method of eng	gine cooling	Water	
155.	Capacity of cooling system 7.0	ltrs	pint	s		quarts US
156.	Cooling fair (if fitted), dia. 33	cm		inches		
157.	Number of blades of cooling fan	4				
	Bearings					
158.	Crankshaft main, type Plain			Dia.	63 mm	in.
159.	Connecting rod big end, Plain			Dia.	53 mm	in.
	Weights					
160.	Flywheel (clean) 10.2	kg	lbs			
161.	Flywheel with clutch (all turning parts)			15.1 kg		lbs
162.	Crankshaft 16.8 kg	lbs	163. Connecting roo	1	0.76 kg	lbs

0.39

164. Piston with rings and pin

lbs

		rion - Italistett en G	ο.C.	
M	ske TOYO KOGYO Model	MAZDA SNA	F. I. A. Rec.	No.
	OUR STROKE ENGINES			
170.	Number of camshafts 1 171. Location Cylinder	Head		
172.	Type of camshaft drive Chain			
173.	Type of valve operation -Over Head Camshaft and	Rocker-Arm		
	INLET (see page 8) *			
180.	Material(s) of inlet manifold Aluminium Alloy			
181.	Diameter of valves 42	mm	1.65 inch	hes
182.		. 183. Number of valve springs	2	
184.	Type of spring Coil	185. Numbdr of valves per cylinder	1	
186.	Tappet clearance for checking timing (cold)	0.3 mm	incl	nes
187.	Valves open at (with tolerance for tappet clearance indicated)	13±7° B.T, D.C.		
188.	Valves close at (with tolernce for tappet clearance indicated)	54 ± 7° A.B.D.C.		
189.	Air filter, type Dry			
	EXHAUST (see page 8)			
195.	Material (s) of exhaust manifold Cast Iron			
196.	Diameter of valves 33 mm	1.30 inches		
197.	Max. valve lift 9.5 mm 0.374 in.	198. Number of valve springs	2	
199.	Type of spring Coil	200. Number of valves per cylinder	1	
201.	Tappet clearance for checking timing (cold)	0.3 mm	inch	nes
202.	Valves open at (with tolerance for tappet clearance indicated)	57 ± 7° B.B.D.C.		
203.	Valves close at (with tolerance for tappet clearance indicated)	10 ± 7° A. T. D. C.		
	CARBURETION (photograph N)			
210.	Number of carburettors fitted	211. Type Down Draught		
212.	Make NIKKI	213. Model 215282-231		
214.	Number of mixture passages per caburettor 2			

# 23 &28 INJECTION (if fitted)

215. Flange hole diameter of exit port(s) of carburetteor

216. Minimum dimensions of mixture pasage(s) with piston at max

220. Make of pump	221. Number of plungers	
222. Model or type of pump	223. Total number of injectors	
224. location of injectors		
225. Minimum diameter of inlet pipe	mm	inches

28 & 33

example SU+

inches

mm

in.

<sup>\*)</sup> for additional information concerning two-stroke engines and super-charged engines see page 13.

# FISA - Transfert en Gr.A

#### Make TOYO KOGYO

#### Model MAZDA SNA

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#### ENGINE ACCESSORIES

230. Fuel pump : mexicox 2002 / en electric

232. Type of ignition system Make & Break

234. No. of ignition coils 1

236. Generator, type: dynam/alternator-number fitted 1

231. No. fitted 1

233. No. of distributors 1

235. No. of spark plugs per cylinder 1

237. Method of drive V Belt

238. Voltage of generator 12 volts 239. Battery, number 1

240. Location

Engine Room

241. Voltage of battery

volts 12

ENGINE AND CAR PERFORMANCES (as declared by manufacturer in catalogue)

250. Max. engine output 100 PS (type of horsepower: JIS ) at .

6000 rpm

251. Maximum rpm

6000 output at that figure

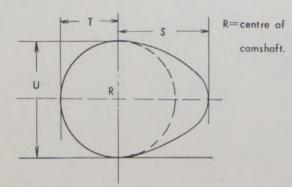
100 PS

252. Maximum torque 14.0 kg-m at 3500 rpm

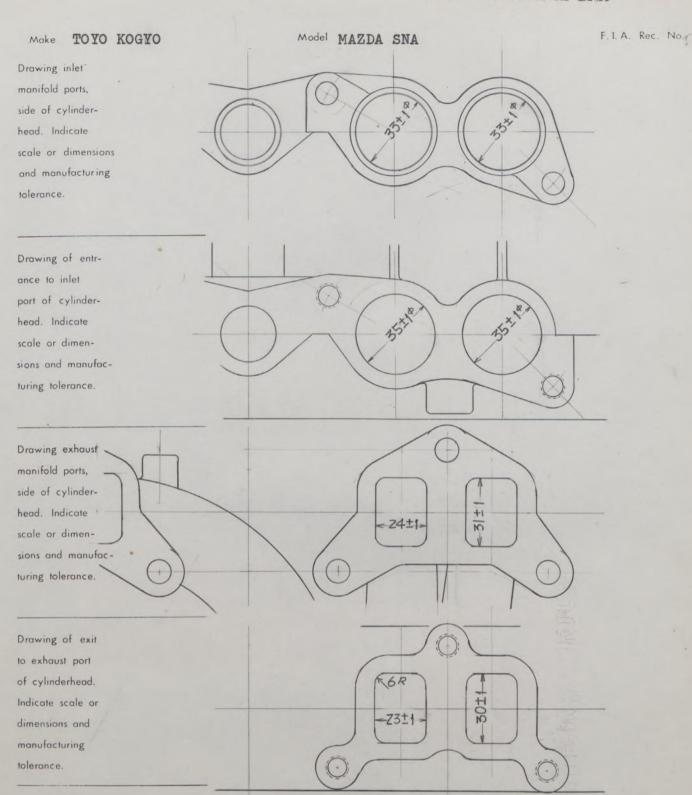
miles / hour

253. Maximum speed of the car 165 km/hour

255.



Inlet car	<u>n</u>			
s =	25.7	mm	1.01	inches
T =	19.0	mm	0.75	inches
U =	38.0	mm	1.50	inches
Exhaust	cam			
s =	25.7	mm	1.01	inches
T =	19.0	mm	0.75	inches
U =	38.0	mm	1.50	inches



Unit : mm



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#### DRIVE TRAIN

CLUTCH

260. Type of clutch Dry Plate

261. No. of plates 1

262. Dia. of clutch plates

20.0 cm

inches

263. Dia. of linings, inside

13.0 cm

in. outside 20.0 cm

264. Method of operating clutch Hydraulic

GEAR BOX photograph H)

271. No. of gear-box ratios forward 4

270. Manual type, make TOYO KOGYO

Method of operation Mechanical

272. Synchronized forward ratios 1, 2, 3 & 4

273. Location of gear-shift Floor

274. Automatic, make

275. No. of forward ratios

type

276. Location of gear-shift

277.	Ratio	Nanual No. teeth	Automatic Ratio No. teeth	Ratio	Alternative man No. teeth	
1	3.403	30 / 17 27 / 14		2.014	24 / 22 27 / 14	
2	2.005	30 / 17 25 / 22		1.608	24 / 22 28 / 19	
3	1.373	30 / 17 21 / 27		1.240	24 / 22 25 / 22	
4	1.000			1.000		
5		4-				
6						
reverse	3.655	30 / 17 29 / 14		2.266	24 / 22 27 / 13	

278. Overdrive, type

279. Forward gears on which overdrive can be selected

280. Overdrive ratio

#### FINAL DRIVE

290. Type of final drive Hypoid Gear

291. Type of differential Bevel Gear

292. Type of limited slip differential (if fitted)

293. Final drive ratio

3.700 , 4.111

Number of teeth 37 / 10, 37 / 9

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IMPORTANT- The conformity of the car with the following items of the present recognition form is to be disregarded during the scrutineering, when the vehicle has been entered in group 2 (Touring cars) or 3 (Grand Touring cars): 41, 72, 80, 91, 142, 143, 144, 145, 146, 153, 156, 157, 160, 161, 162, 163, 164, 182, 184, 186, 187, 188, 189, 199, 201, 202, 203, 212, 213, 215, 216, 222, 225, 230, 250, 251, 252, 253, and photographs 1, M. N. and page 8

During the scrutineering of cars entered in group 4 (Sportscars) only the following items of the present recognition form are to be taken into consideration: 1, 2, 3, 9, 20, 21, 22, 23, 24, 25, 26, 70, 71, 78, 79, 90, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 147, 148, 149, 150, 158, 159, 170, 171, 172, 173, 185, 200, 270, 271, 274, 275, 290, 291, 292 and photographs A, B, D, E, F, G, H, J, K, and O.

Optional equipement affecting preceeding information. This to be stated together with reference number.

### 4 Door Type

Weight, total weight of the car with normal equipment.

880 kg

1940 1bs

30. materialis) of reardoor windows Glass



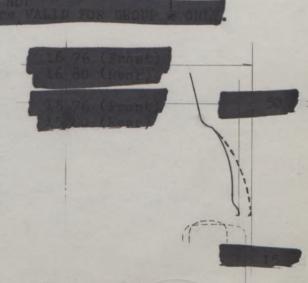
#### WHEEL

54. Rim width and weight

114.3 mm 4.5 in.

7.5 kg





Unit : mm

F.I.A. Rec. No.

Make TOYO KOGYO Model MAZDA SNA

NOT
CONTINUE Optional equipment VALID FOR GROUP 2 ONLY.

DISC	BRAKES	FR	CONT	REAR	
93.	Number of cylinder		2	1	
94.	Bore of wheel cylinder(s)	53.98	mm	31.75	mm
100.	Outside diameter	254	mm	230	mm
101.	Thickness of disc	20	mm	10	mm
102.	Length of brake linings	78	mm	97.5	mm
103.	Width of brake linings	52	mm	37.5	mm
104.	Number of pads per brake	2		2	
105.	Total area per brake	8112	mm <sup>2</sup>	7312.5	mm <sup>2</sup>

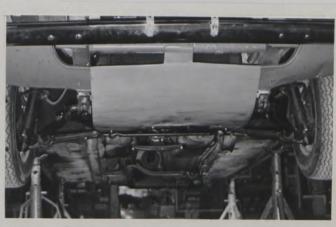
Photograph F Front brake, disc with caliper.



PROTECTION SHIELD UNDER THE CAR



Photograph G



DASHBOARD Deluxe type

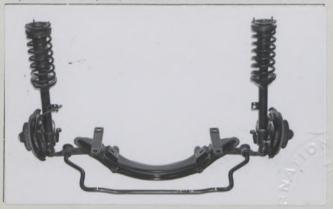
Photograph C
Interior view



B, 3/4 view of car from rear



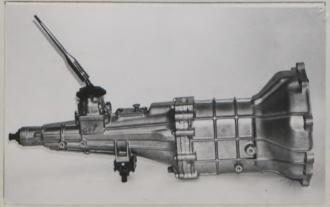
D, front axle complete, removed from car. Without wheels.



F, front brake, drum removed or disc with caliper(s)



H, gear-box, view from side



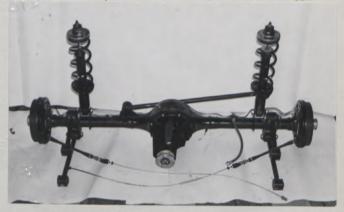
Photograph

c, interior view of car through driver's door (open or removed)

with dashboard



E, Rear axle complete without wheels, removed from car.



G, rear brake. drum removed or disc with caliper(s)



I, silencer + exhaust pipes after exhaust manifold.



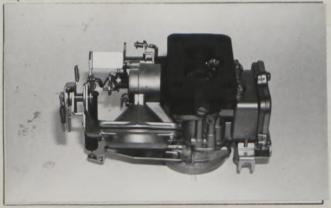
engine unit out of car, from right. With clutch and J. accessories but without air filter nor gear-box.



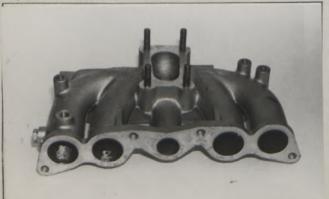
L, combustion chamber



N, Carburettor (view from side of manifold)



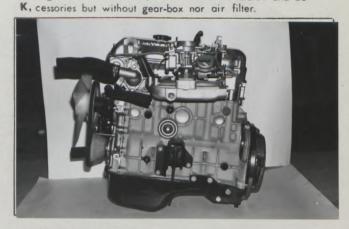
P, inlet manifold



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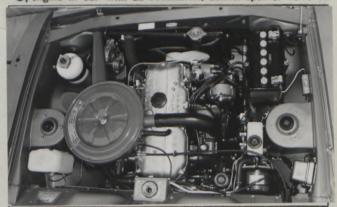
Photograph Engine unit out of car, from left. With clutch and ac-



M, piston crown



O, engine in car with all accessories, bonnet open or removed.



Q, exhaust manifold



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#### TWO STROKE ENGINES

300.	System of cylinder scavenging					
301.	Type of lubrication					
302.	Inlet ports, length measured around cylinder wall				mm	inches
303.	Height inlet port mm	in.	304.	Area	mm²	sq. in.
305.	Exhaust ports, length measured around cylinder wall				mm	inches
306.	Height exhaust port mm	in.	307.	Area	mm <sup>2</sup>	sq. in.
308.	Transfer port, length measured around cylinder wall				mm	inches
309.	Height transfer port mm	in.	310.	Area.	mm²	sq. in.
311.	Piston ports, length measured around piston				mm	inches
312.	Height piston port mm	in.	313.	Area	mm²	sq. in.
314.	Method of precompression		315.	Precompression	cyl.: yes /no	
316.	Bore mm inches		317.	Stroke	mm	inches
318.	Distance from top of cyl. block to highest point of e	exhaust por	rt :		mm	inches
319.	Distance from top of cyl. block to lowest point of in	nlet port :			mm	inches
320.	Distance from top of cyl. block to highest point of t	transfer por	t :		mm	inches
321.	Drawing of cylinder ports.					

330. Supercharging-state full details hereafter :

JAPAN AUTOMOBILE FEDERATION

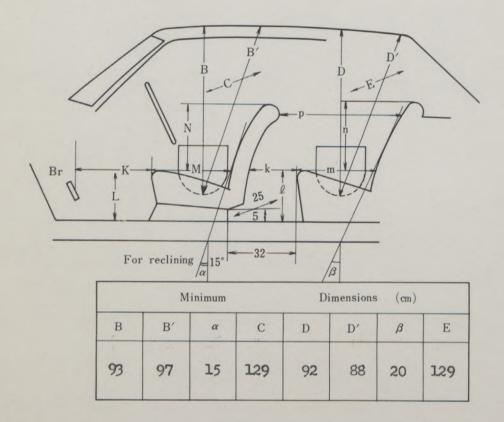
難波清治

Yasuharu Nanba

# DIMENSIONS OF INTERIOR

(Conform to Art. 253 b of Appendix J)

For four seaters:



Minimum							Dimensions (cm)					
L	e	M	m	N	n	k+m	р	k	$k+\ell+m$	K+L+M		
29.0	34.0	46.0	46.0	39.0	40.5	70.5	72.5	24.5	104.5	121.5		
0.9L =	26.1	0.85M =	39.1	0.8N=	31.2	0.8(k+m)	=56.4	(15)	(95)	(120)		