

F.I.A. Recognition No. 5162

Group 1



18M/67

# ROYAL AUTOMOBILE CLUB

31, Belgrave Square, London, S.W.1

Form of recognition in accordance with appendix J to the International Sporting Code of the  
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Manufacturer <u>MORRIS MOTORS LIMITED</u>	Cylinder-capacity <u>1798</u> cm. <sup>3</sup> <u>109.8</u> in. <sup>3</sup>
Serial No. of chassis/body <u>MHS7</u>	Model <u>MORRIS 1800</u>
Serial No. of engine <u>18 AMW</u>	Manufacturer <u>BRITISH MOTOR CORPORATION</u>
Recognition is valid from <u>1st July 1967</u>	Manufacturer <u>BRITISH MOTOR CORPORATION</u>
The manufacturing of the model described in this recognition form started on <u>20th November 1965</u>	List <u>16/4</u>
and the minimum production of <u>5000</u> identical cars, in accordance with the specifications of	
this form was reached on <u>23rd April 1966</u>	

Photograph A, ¾ view of car from front



F.I.A. Stamp

*Handwritten signature*

R.A.C. Stamp

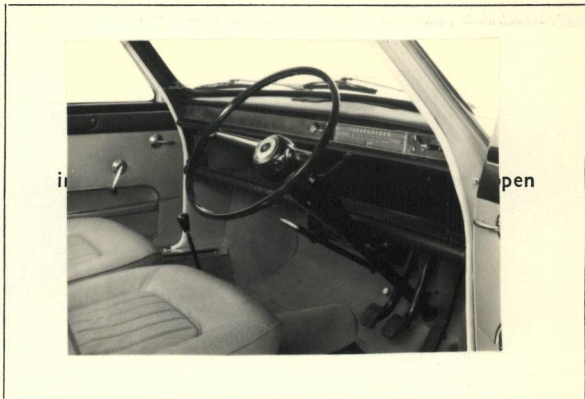


B

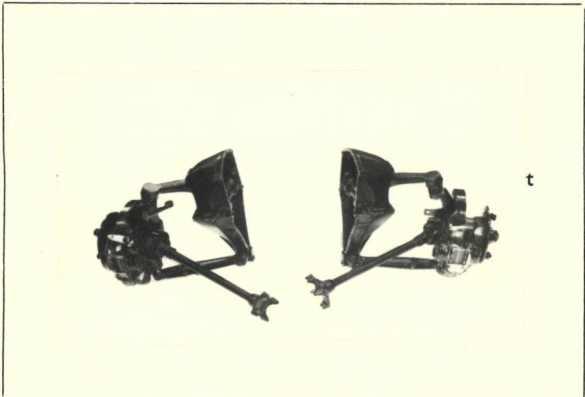


interior door open

C



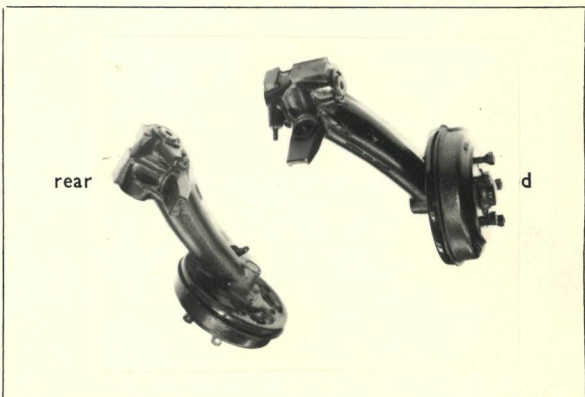
D



t

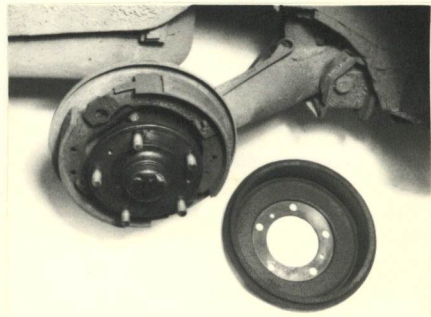
rear

E



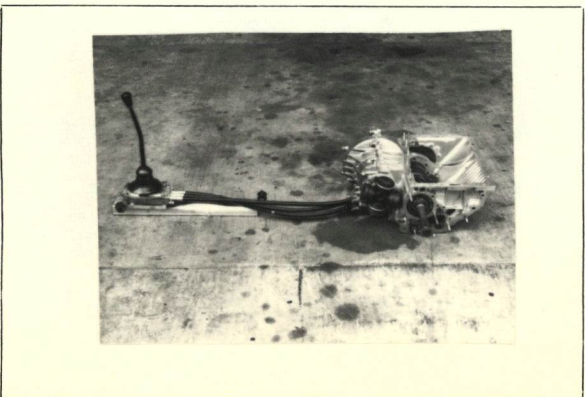
d

F



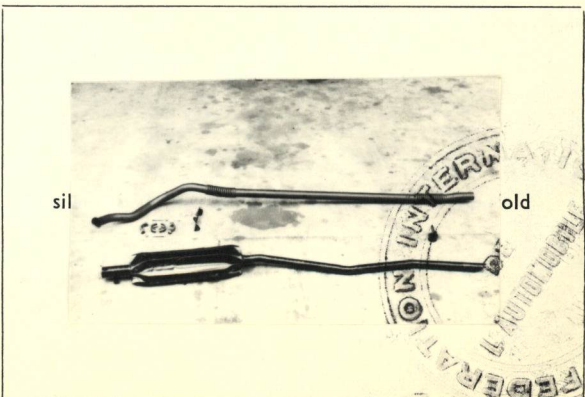
G

H

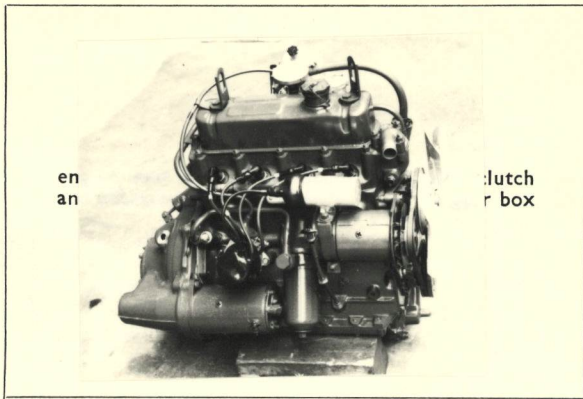


sil

old



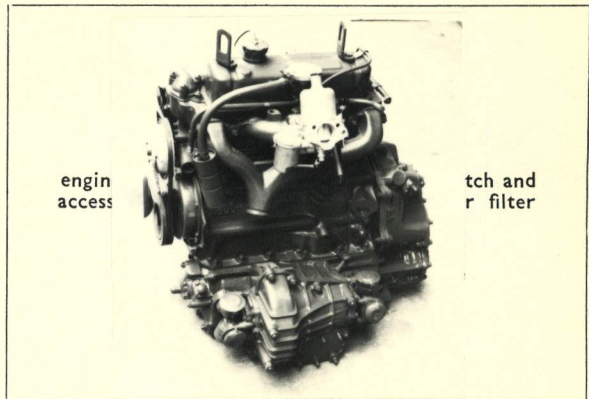
J



en  
an

clutch  
r box

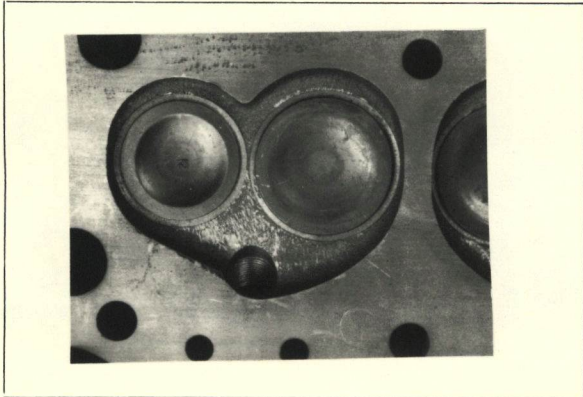
K



engin  
access

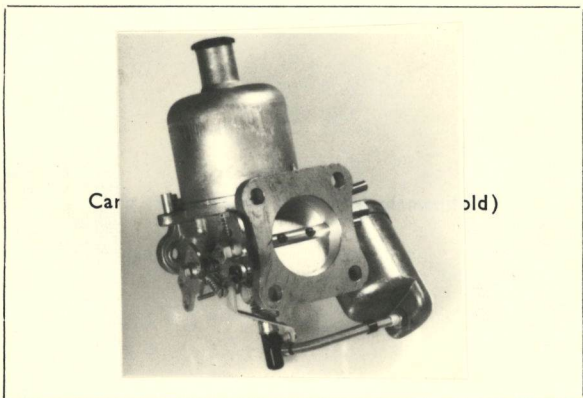
oil  
filter

L



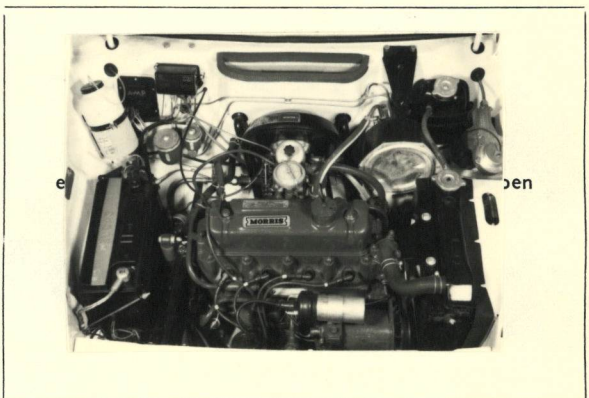
M

N



Car

(old)

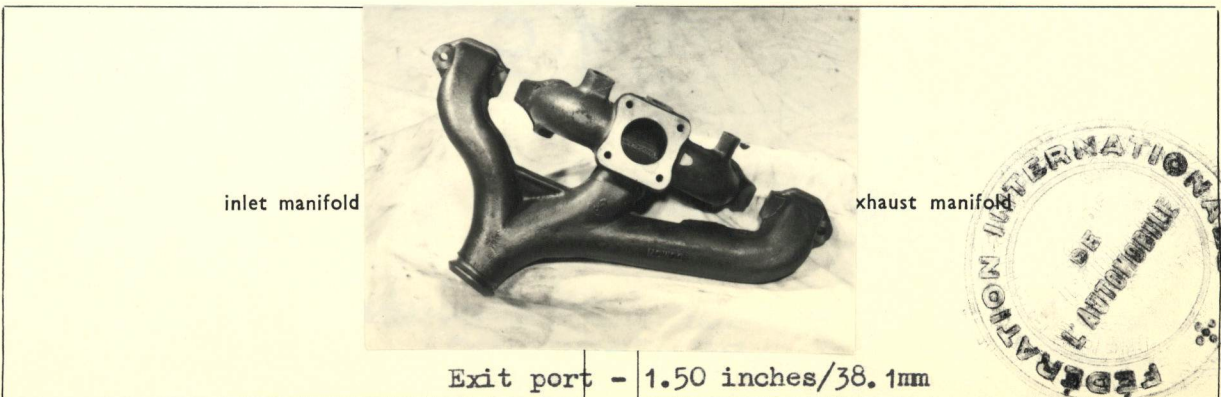


el

ben

O

P



inlet manifold

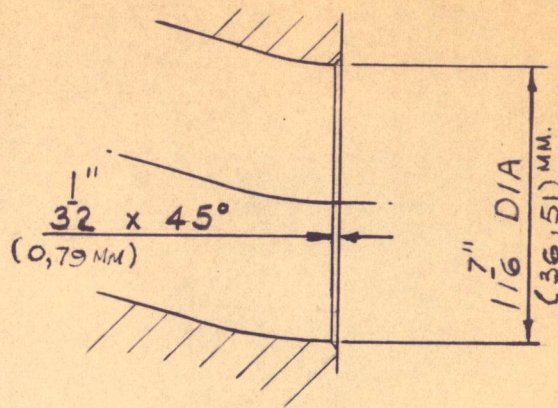
exhaust manifold

Exit port - 1.50 inches/38.1mm

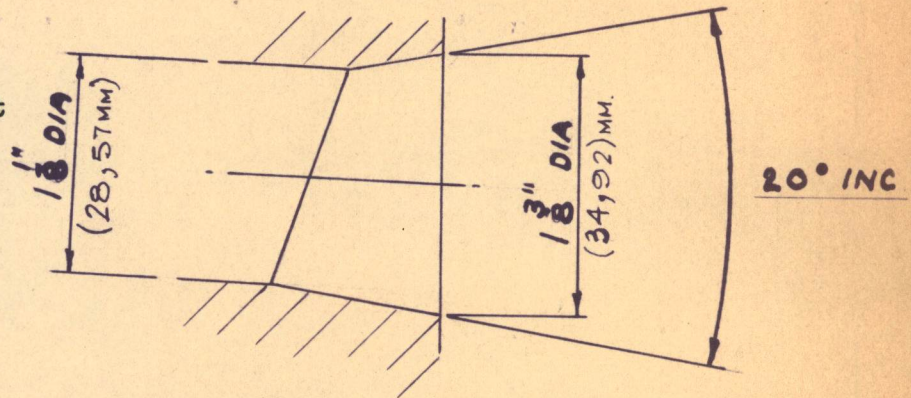


Q

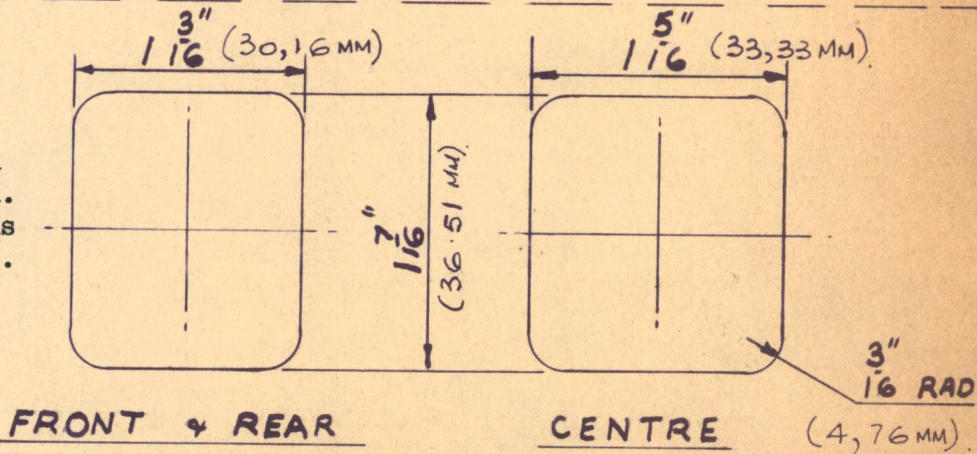
Drawing inlet manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



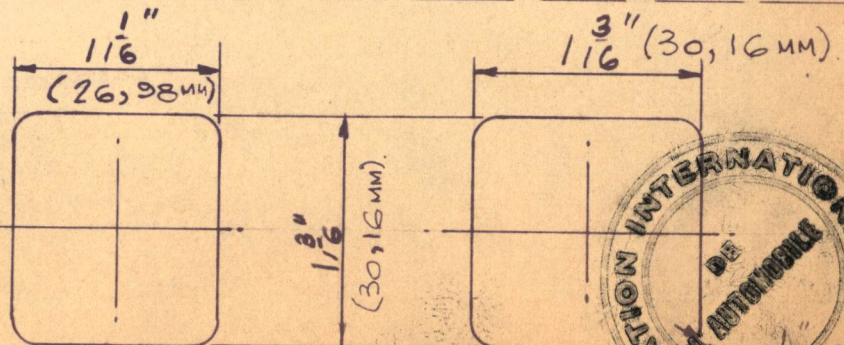
Drawing of entrance to inlet port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



Drawing of exhaust manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



Drawing of exit to exhaust port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.

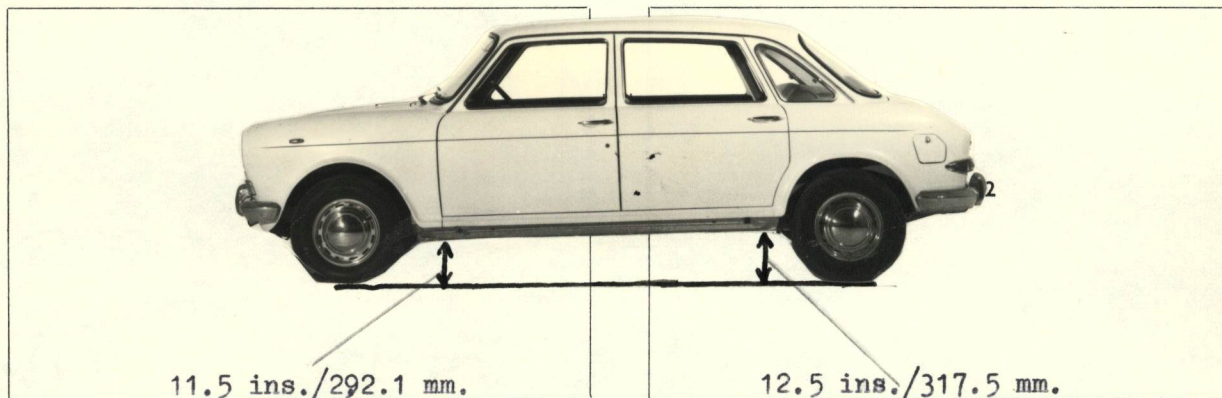


**NOTE 1.**

All dimensions must be given in two measuring systems, see Note 3.

**CAPACITIES AND DIMENSIONS**

- |   |        |     |        |        |
|---|--------|-----|--------|--------|
| 1. Wheelbase                                  | 2695.6 | mm. | 106.12 | inches |
| 2. Front track ( $\pm 6.35\text{mm}/0.25''$ ) | 1438.0 | mm. | 56.6   | inches |
| 3. Rear track ( $\pm 6.35\text{mm}/0.25''$ )  | 1425.0 | mm. | 56.1   | inches |



- |  |        |       |            |        |            |
|--|--------|-------|------------|--------|------------|
| 4. Overall length of the car   | 417.0  | cm.   | 164.18     | inches |            |
| 5. Overall width of the car  | 169.8  | cm.   | 66.87      | inches |            |
| 6. Overall height of the car   | 142.2  | cm.   | 56.0       | inches |            |
| 7. Capacity of fuel tank (reserve included)  | 47.5   | ltrs. | gall. U.S. | 10.5   | gall. Imp. |
| 8. Seating Capacity.   | 4/5    |       |            |        |            |
| 9. Weight. Total weight of the car with normal equipment, water, oil, and spare wheel but without fuel or repair tools : | 1140.0 | kg.   | 2507.0     | lbs.   | cwts.      |

**NOTE 2.**

Differences in track caused by the use of other wheels with different rim widths must be stated when recognition is requested for the wheels concerned. Specify ground clearance in relation to the track and give drawing of two easily recognisable points at front and rear at which measurements are taken. These ground clearance dimensions are only for information when checking the track and can in no way affect the eligibility of the car.

**NOTE 3.**

**CONVERSION TABLE**

1 inch/pouce	— 2.54	cm.	1 quart US	— 0.9464	ltrs.
1 foot/pied	— 30.4794	cm.	1 pint (pt)	— 0.568	ltrs.
1 sq. inch/pouce carre	— 6.452	cm. <sup>2</sup>	1 gallon Imp.	— 4.546	ltrs.
1 cubic inch/pouce cube	— 16.387	cm. <sup>3</sup>	1 gallon US	— 3.785	ltrs.
1 pound/livre (lb)	— 453.593	gr.	1 hundred weight (cwt.)	— 50.802	kg.



**CHASSIS AND COACHWORK (Photographs A, B and C)**

- 20. Chassis/body construction: ~~separate~~/unitary construction
- 21. Unitary construction, material(s) **Steel**
- 22. Separate construction, Material(s) of chassis
- 23. Material(s) of coachwork **Steel**
- 24. Number of doors **4** Material(s) **Steel**
- 25. Material(s) of bonnet **Steel**
- 26. Material(s) of boot lid **Steel**
- 27. Material(s) of rear-window **Safety glass**
- 28. Material(s) of windscreen **Safety glass**
- 29. Material(s) of front-door windows **Safety glass**
- 30. Material(s) of rear-door windows **Safety glass**
- 31. Sliding system of door windows **Vertical winding**
- 32. Material(s) of rear-quarter light **Safety glass**

**ACCESSORIES AND UPHOLSTERY**

- 38. Interior heating : yes — ~~no~~
- 39. Air conditioning : **yes** — no Bucket/
- 40. Ventilation : yes — ~~no~~ Leathercloth
- 41. Front seats, type of seat and upholstery **Leathercloth**
- 42. Weight of front seat(s), complete with supports and rails, out of the car :
 

12.2	kg.	26.875	lbs.
------	-----	--------	------
- 43. Rear seats, type of seat and upholstery **Bench - Leathercloth**
- 44. Front bumper, material(s) **Steel** Weight **7.27** kg. **16.0** lbs.
- 45. Rear bumper, material(s) **Steel** Weight **8.18** kg. **18.0** lbs.

**WHEELS**

- 50. Type **Disc**
- 51. Weight (per wheel, without tyre) **6.8** kg. **15.0** lbs.
- 52. Method of attachment **5 studs & nuts**
- 53. Rim diameter **330.0** mm. **13.0** ins.
- 54. Rim width **114.3** mm. **4.5** ins.

**STEERING**

- 60. Type **Rack & pinion**
- 61. Servo-assistance : **yes** — ~~no~~
- 62. Number of turns of steering wheel from lock to lock **4.4 or 3.8 (later model)**
- 63. In case of servo-assistance **-**



**SUSPENSION**

- 70. Front suspension (photograph D), type **Independent**
- 71. Type of spring **Hydrolastic displacer unit**
- 72. Stabiliser (if fitted) **-**
- 73. Number of shock absorbers **2**                      74. Type **Incorporated in displacer unit**
- 78. Rear suspension (photograph E), type **Independent**
- 79. Type of spring **Hydrolastic displacer unit**
- 80. Stabiliser (if fitted) **No**
- 81. Number of shock absorbers **2**                      82. Type **Incorporated in displacer unit**

**BRAKES** (photographs F and G)

- 90. Method of operation **Hydraulic**
- 91. Servo-assistance (if fitted), type **Vacuum**
- 92. Number of hydraulic master cylinders **1**

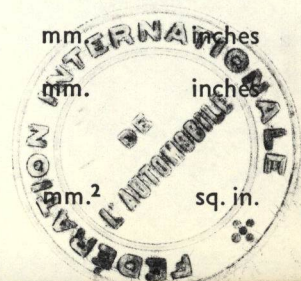
		<b>FRONT</b>	<b>1</b>	<b>REAR</b>
93. Number of cylinders per wheel	<b>2</b>			
94. Bore of wheel cylinder(s)	<b>53.97</b>	mm. <b>2.125</b>	inches <b>17.8</b>	mm. <b>0.7</b> inches

**Drum Brakes**

95. Inside diameter		mm.	inches	<b>228.6</b>	mm.	<b>9.0</b>	inches
96. Length of brake linings		mm.	inches	<b>220.6</b>	mm.	<b>8.68</b>	inches
97. Width of brake linings		mm.	inches	<b>44.4</b>	mm.	<b>1.75</b>	inches
98. Number of shoes per brake				<b>2</b>			
99. Total area per brake		mm. <sup>2</sup>	sq. in.	<b>19550.</b>	mm. <sup>2</sup>	<b>30.3</b>	sq. in.

**Disc Brakes**

100. Outside diameter	<b>235.7</b>	mm.	<b>9.28</b>	inches		mm.		inches
101. Thickness of disc	<b>12.7</b>	mm.	<b>0.5</b>	inches		mm.		inches
102. Length of brake linings	<b>64.7</b>	mm.	<b>2.54</b>	inches		mm.		inches
103. Width of brake linings	<b>52.38</b>	mm.	<b>2.06</b>	inches		mm.		inches
104. Number of pads per brake	<b>2</b>							
105. Total area per brake	<b>6774.6</b>	mm. <sup>2</sup>	<b>10.5</b>	sq. in.		mm. <sup>2</sup>		sq. in.



**ENGINE** (photographs J and K)

- |   |                       |   |                                      |
|---|-----------------------|---|--------------------------------------|
| 130. Cycle  | 4 stroke              | 131. Number of cylinders                | 4                                    |
| 132. Cylinder Arrangement   | In line               |   |                                      |
| 133. Bore   | 80.26 mm. 3.16 in.    | 134. Stroke                             | 88.9 mm. 3.5 in.                     |
| 135. Capacity per cylinder  |                       |   | 449.5 cm. <sup>3</sup> 27.45 cu. in. |
| 136. Total cylinder capacity  |                       |   | 1798. cm. <sup>3</sup> 109.8 cu. in. |
| 137. Material(s) of cylinder block  | Cast iron             | 138. Material(s) of sleeves (if fitted) | Cast iron                            |
| 139. Cylinder head, material(s)   | Cast iron             | Number fitted                           | 1                                    |
| 140. Number of inlet ports  | 2                     | 141. Number of exhaust ports            | 3                                    |
| 142. Compression ratio  | 8.2:1                 |   |                                      |
| 143. Volume of one combustion chamber                                       |                       |   | 42.5 cm. <sup>3</sup> 2.59 cu. in.   |
| 144. Piston, material   | Aluminium alloy       | 145. Number of rings                    | 4                                    |
| 146. Distance from gudgeon pin centre line to highest point of piston crown |                       |   | 42.11 mm. 1.65 in.                   |
| 147. Crankshaft: <del>moulded</del> /stamped                                |                       | 148. Type of crankshaft: integral/..... | Yes.....                             |
| 149. Number of crankshaft main bearings                                     | 5                     |   |                                      |
| 150. Material of bearing cap  | Cast iron             |   |                                      |
| 151. System of lubrication: <del>dry-sump</del> /oil in sump                |                       |   |                                      |
| 152. Capacity, lubricant  | 7.25 ltrs. 12.75 pts. |   | quarts U.S.                          |
|   | or 5.8 or 10.25       |   |                                      |
| 153. Oil cooler: <del>yes</del> /no   |                       | 154. Method of engine cooling           | Pressurised water                    |
| 155. Capacity of cooling system   | 5.4 ltrs. 9.5 pts.    |   | quarts U.S.                          |
| 156. Cooling fan (if fitted) dia.   |                       |   | 33.02 cm. 13.0 in.                   |
| 157. Number of blades of cooling fan  | 6                     |   |                                      |

**Bearings**

- |                                   |             |      |            |           |
|-----------------------------------|-------------|------|------------|-----------|
| 158. Crankshaft main, type        | Copper lead | dia. | 54.06 m.m. | 2.127 in. |
| 159. Connecting rod big end, type | Copper lead | dia. | 47.66 m.m. | 1.876 in. |

**Weights**

- |   |                      |                     |          |
|---|----------------------|---------------------|----------|
| 160. Flywheel (clean)                         |                      | 9.78 kg.            |          |
| 161. Flywheel with clutch (all turning parts) |                      | 14.94 kg.           |          |
| 162. Crankshaft                               | 14.97 kg. 32.93 lbs. | 163. Connecting rod | 0.96 kg. |
| 164. Piston with rings and pin                |                      |                     | 0.56 kg. |





**FOUR STROKE ENGINES**

170. Number of camshafts 1 171. Location Cylinder block  
 172. Type of camshaft drive Chain  
 173. Type of valve operation OHV pushrod

**INLET** (see page 4)\*

180. Material(s) of inlet manifold Cast iron  
 181. Diameter of valves 38.8 mm. 1.56 ins.  
 182. Max. valve lift 7.94 mm. 0.312 in. 183. Number of valve springs 2  
 184. Type of spring Coil 185. Number of valves per cylinder 1  
 186. Tappet clearance for checking timing (cold) 0.38 mm. 0.015 ins.  
 187. Valves open at (with tolerance for tappet clearance indicated) TDC  
 188. Valves close at (with tolerance for tappet clearance indicated) 50° ABDC  
 189. Air filter, type Paper element

**EXHAUST** (see page 4)\*

195. Material(s) of exhaust manifold Cast iron, integral with inlet manifold  
 196. Diameter of valves 34.23 mm. 1.348 ins.  
 197. Max. valve lift 7.94 mm. 0.312 in. 198. Number of valve springs 2  
 199. Type of spring Coil 200. Number of valves per cylinder 1  
 201. Tappet clearance for checking timing (cold) 0.38 mm. 0.015 ins.  
 202. Valves open at (with tolerance for tappet clearance indicated) 35° BBDC  
 203. Valves close at (with tolerance for tappet clearance indicated) 15° ATDC

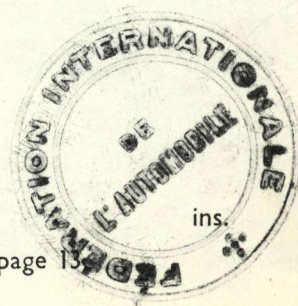
**CARBURETION** (photograph N)

210. Number of carburettors fitted 1 211. Type Variable choke  
 212. Make S.U. 213. Model HS6  
 214. Number of mixture passages per carburettor 1  
 215. Flange hole diameter of exit port(s) of carburettor 44.5 mm. 1.75 ins.  
 216. Minimum diameter of venturi/minimum diam., with piston at maximum height (example : SU)  
34.11 mm. 1.343 ins.

**INJECTION** (if fitted) Not fitted

220. Make of pump 221. Number of plungers  
 222. Model or type of pump 223. Total number of injectors  
 224. Location of injectors  
 225. Minimum diameter of inlet pipe mm. ins.

\* For additional information concerning two-stroke engines and super-charged engines, see page 13

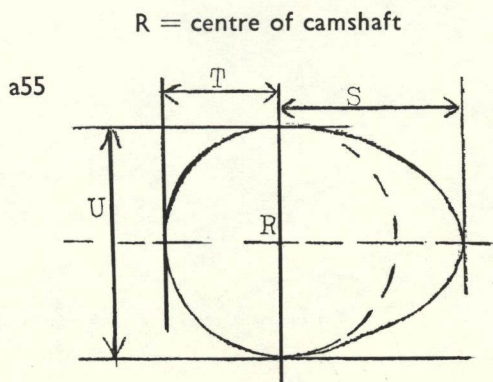


**ENGINE ACCESSORIES**

- 230. Fuel pump : ~~mechanical and/or~~ electrical
- 231. No. fitted 1
- 232. Type of ignition system HT coil
- 233. No. of distributors 1
- 234. No. of ignition coils 1
- 235. No. of spark plugs per cylinder 1
- 236. Generator, type : ~~dynamo/alternator~~—number fitted 1
- 237. Method of drive Wedge belt
- 238. Voltage of generator 12 volts
- 239. Battery, number 1
- 240. Location Engine compartment
- 241. Voltage of battery 12 volts

**ENGINE AND CAR PERFORMANCES** (as declared by manufacturer in catalogue)

- 250. Max. engine output 84 (type of horsepower: BHP ) at 5300 r.p.m.
- 251. Max. r.p.m. output at that figure
- 252. Max. torque 99 lb. ft 2100 r.p.m.
- 253. Max. speed of the car 147.0 km./hour 92.0 miles/hour

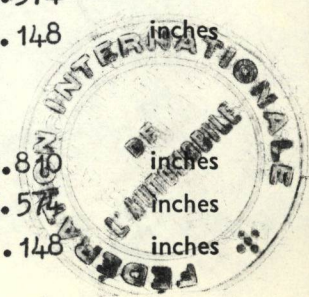


**Inlet cam**

S =	20.57	mm.	0.810	inches
T =	14.58	mm.	0.574	inches
U =	29.16	mm.	1.148	inches

**Exhaust cam**

S =	20.57	mm.	0.810	inches
T =	14.58	mm.	0.574	inches
U =	29.16	mm.	1.148	inches



Make MORRIS

Model 1800

F.I.A. Rec. No. 5/62

**DRIVE TRAIN**

**CLUTCH**

- 260. Type of clutch Diaphragm spring
- 261. No. of plates 1
- 262. Dia. of clutch plates 20.32 cm. 8.0 ins.
- 263. Dia. of linings, inside 14.62 cm. 5.75 ins.
- outside 20.32 cm. 8.00 ins.
- 264. Method of operating clutch Hydraulic

**GEAR BOX** (photograph H)

- 270. Manual type, make BMC Method of operation Manual
- 271. No. of gear-box ratios forward 4 272. Synchronized forward ratios 4
- 273. Location of gear-shift Central on floor
- 274. Automatic, make - type -
- 275. No. of forward ratios - 276. Location of gear shift

277.	Manual		Automatic		Alternative manual/automatic			
	Ratio	No. teeth	Ratio	No. teeth	Ratio	No. teeth	Ratio	No. teeth
1	3.292	$\frac{39}{17} \times \frac{33}{23}$			3.292	$\frac{39}{17} \times \frac{33}{23}$		
2	2.217	$\frac{34}{22} \times \frac{33}{23}$			2.05	$\frac{33}{23} \times \frac{33}{23}$		
3	1.384	$\frac{27}{28} \times \frac{33}{23}$			1.384	$\frac{27}{28} \times \frac{33}{23}$		
4	1.00				1.00			
5								
6								
reverse	3.075	$\frac{30}{13} \times \frac{13}{14} \times \frac{38}{23}$			3.075	$\frac{30}{13} \times \frac{13}{14} \times \frac{38}{23}$		

- 278. Overdrive, type -
- 279. Forward gears on which overdrive can be selected -
- 280. Overdrive ratio -

**FINAL DRIVE**

- 290. Type of final drive Helical spur gear 291. Type of differential Bevel gear
- 292. Type of limited slip differential (if fitted) -
- 293. Final drive ratio 3.88:1 Number of teeth 66/17



**IMPORTANT**—The conformity of the car with the following items of the present recognition form is to be disregarded during the scrutineering, when the vehicle has been entered in group 2 (Touring cars) or 3 (Grand Touring cars) : 41, 72, 80, 91, 142, 143, 144, 145, 146, 153, 156, 157, 160, 161, 162, 163, 164, 182, 186, 187, 188, 189, 201, 202, 203, 212, 213, 215, 216 222, 225, 230, 250, 251, 252, 253, 255 photographs I, M and N and page 4.

During the scrutineering of cars entered in group 4 (Sportscars) only the following items of the present recognition form are to be taken into consideration : 1, 2, 3, 9, 20, 21, 22, 23, 24, 25, 26, 70, 71, 78, 79, 90, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 147, 148, 149, 150, 158, 159, 170, 171, 172, 173, 185, 200, 270, 271, 274, 275, 290, 291, 292 and photographs A, B, D, E, F, G, H, J, K and O.

The vehicle described in this form has been subject to the following amendments :

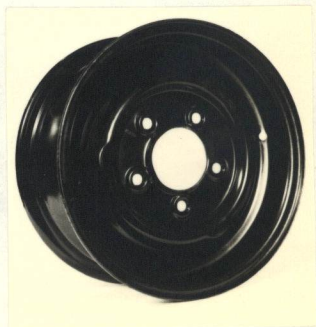
on.....	<u>1/7/6</u>	19.67	rec. no.....	<u>5162</u>	List.....	on.....	19.....	rec. no.....	List.....
on.....		19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....	List.....
on.....		19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....	List.....
on.....		19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....	List.....
on.....		19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....	List.....

Optional equipment affecting preceding information. This to be stated together with reference number.

1. 7. Fuel tank - 16 gallons/72.6 litres Part No. ARB 104

WHEELS

- 2. 50. Steel Part No. C-11H1865
- 51. 13.94lbs/6.33 kgs
- 52. Five studs
- 53. Rim diameter 330.2mm/13.0 inches
- 54. Rim width 139.7 mm/5.5 inches



- 3. 50. Magnesium Electron "C" Part No. C-11H1866
- 51. 9.75 lbs/4.43 kgs
- 52. Five studs
- 53. Rim diameter 330.2mm/13.0 inches
- 54. Rim width 139.7mm/5.5 inches



NOTE: TRACK INCREASE OF 0.625"/15.8mm WITH ABOVE WHEELS FITTED





MOTOR SPORT DIVISION  
The Royal Automobile Club,  
31 Belgrave Square, London, S.W.1

Manufacturer MORRIS MOTORS LTD.

Model 1800

F.I.A. Recognition No. 5162

Amendment No. 1

Amendment to Form of Recognition

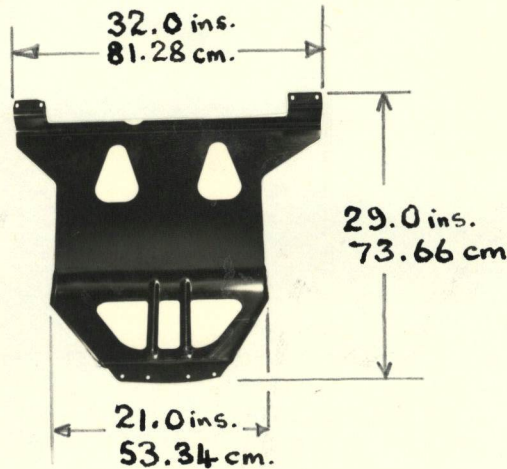
**FEDERATION INTERNATIONALE DE L'AUTOMOBILE**

No. | Reference No.

OPTIONAL EQUIPMENT

- *Groupe 2*

4. | Sump guard - Part No. AYHO230



5. | 293 | Final drive ratio - 4.188:1  
No. of teeth - 67/16



Date amendment is valid from

*1/7/67.*

Stamp of F.I.A./R.A.C.



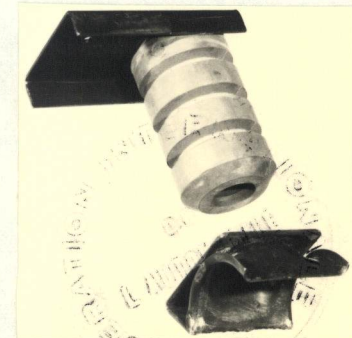
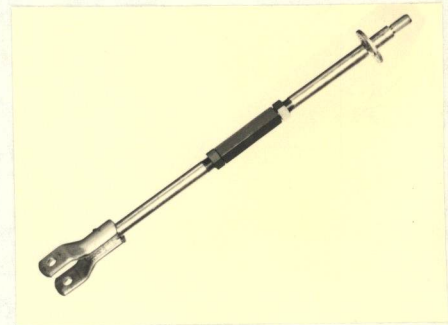
MOTOR SPORT DIVISION  
The Royal Automobile Club,  
31 Belgrave Square, London, S.W.1

Manufacturer BMC  
Model Morris 1800  
F.I.A. Recognition No. 5162/1/1V  
Amendment No. 2

*Amendment to Form of Recognition*

**FEDERATION INTERNATIONALE DE L'AUTOMOBILE**

No.	Reference No.
	<u>Variant - Group 2</u>
1.	Tie-rod - Front suspension Part No. C-11H1897
2.	Bump rubber kit - Heavy duty - Front Part No. C-AJJ3354
3.	Bump rubber kit - Supplementary - Rear Part No. C-AJJ3355



Date amendment is valid from 1st March 1968

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*Hubert Schmitt*



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Manufacturer BMC  
 Model Morris 1800  
 F.I.A. Recognition No. 5162  
 Amendment No. 3/1E

*Amendment to Form of Recognition*

**FEDERATION INTERNATIONALE DE L'AUTOMOBILE**

No.

Reference No.

Evolution - Group 1

Morris 1800 Mk 2

Chassis Serial No: MHS8

Engine Serial No: 18H

A.



B.



*[Handwritten signature]*

Date amendment is valid from 1st Nov. 1968

*List 68/10*

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Manufacturer BMC  
Model Morris 1800  
F.I.A. Recognition No. 5162/2/2V  
Amendment No. 3

*Amendment to Form of Recognition*

**FEDERATION INTERNATIONALE DE L'AUTOMOBILE**

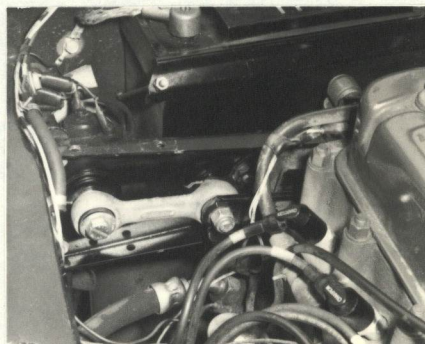
No.

Reference No.

Variant - Group 2

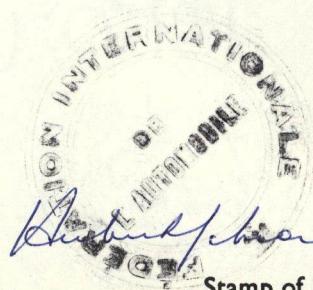
4.

Engine Tie-rod - Upper  
Part No. 11H1430



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Manufacturer BMC  
Model Morris 1800  
F.I.A. Recognition No. 5162  
Amendment No. 4/2 E

Amendment to Form of Recognition

**FEDERATION INTERNATIONALE DE L'AUTOMOBILE**

No.

Reference No.

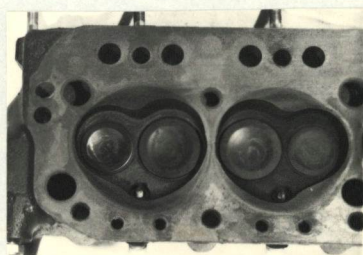
Evolution - Group 1

Morris 1800 Mk. 2

- 9. Weight: 1160 kgs./2557.0 lbs.
- 50. Wheel - ventilated disc
- 51. Weight: 7.73 kgs./17.18 lbs.
- 52. Method of attachment - 5 studs and nuts
- 53. Rim diameter: 355.6 mm/14.0 inches
- 54. Rim width: 114.3 mm/4.5 inches
- 60. Steering type - rack and pinion
- 61. Servo assistance - Optional
- 62. No. turns lock to lock - 3.8.
- 63. In case of servo-assistance - 3.5.

Engine

L.



M.



P/Q



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Manufacturer BMC  
Model Morris 1800  
F.I.A. Recognition No. 5162  
Amendment No. S/3E

Amendment to Form of Recognition

**FEDERATION INTERNATIONALE DE L'AUTOMOBILE**

No.

Reference No.

Evolution - Group 1

Morris 1800 Mk 2

- 142. Compression ratio - 9.0:1
- 143. Volume of one combustion chamber - 2.32/2.38 cub. inches-38.0/39.0 cc
- 181. Diameter of Inlet valve - 1.63 inches/41.40 mm.
- 182. Max. valve lift - 0.360 inches/9.14 mm.
- 187. Inlet valve opens - 5° B.T.D.C.
- 188. Inlet valve closes - 45° A.B.D.C.
- 197. Max. valve lift - 0.360 inches/9.14 mm
- 202. Exhaust valve opens - 40° B.B.D.C.
- 203. Exhaust valve closes - 10° A.T.D.C.
- 230. Fuel pump - S.U. mechanical
- 231. No. fitted - 1
- 250. Max engine output - 86.5 BHP @ 5400 RPM
- 252. Max. engine torque - 101 lbs/ft. @ 3000 RPM
- 253. Max. speed - 155 km/hour - 96.0 MPH
- 277. Second gear - Ratio 2.059 No. of teeth:  $\frac{33}{23} \times \frac{33}{23}$

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Model Morris 1800  
F.I.A. Recognition No. 5162  
Amendment No. 6/3V

*Amendment to Form of Recognition*

**FEDERATION INTERNATIONALE DE L'AUTOMOBILE**

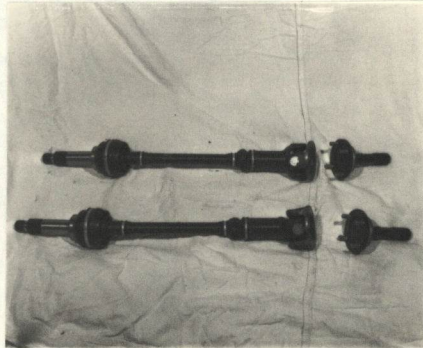
No.

Reference No.

Variant - Group 2

Drive shaft assembly - Part No. BTB 953

Inner shaft assembly - Part No. 22H 1221



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