F.I.A.	Recognition	No. 5138
Group	I	



ROYAL AUTOMOBILE CLUB

31, Belgrave Square, London, S.W.I

Form of recognition in accordance with appendix J to the International Sporting Code of the FEDERATION INTERNATIONALE DE L'AUTOMOBILE

	Cylinder-capacity 1159 cm. ³ 70.7 in. ³
Manufacturer Vauxhall Motors Limited.	Model Viva/Epic 'Deluxe' 67 (HBD)
Serial No. of chassis/body HBD 7500001	Manufacturer Vauxhall
Serial No. of engine HB 22 2001	Manufacturer Vauxhall
Recognition is valid from 19 Jan 1967	List 15/2
Recognition is valid from 191 Jan 1967 The manufacturing of the model described in this recognition	gnition form started on 8th August 19.66
and the minimum production of 5,000 i	dentical cars, in accordance with the specifications of
this form was reached on 31st October 19 66	

Photograph A, 3/4 view of car from front





R.A.C. Stamp

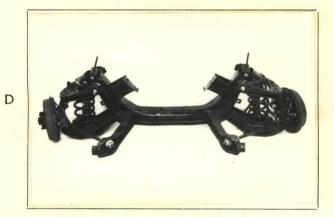


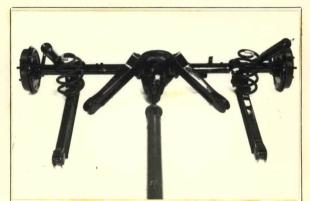


C

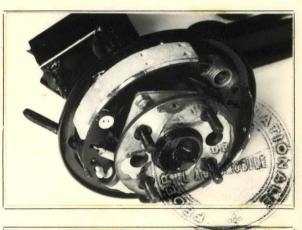
E

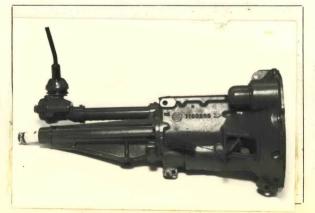
G

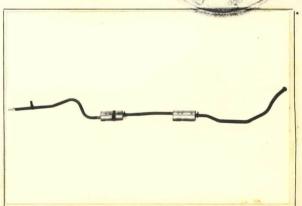








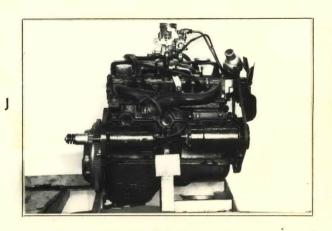


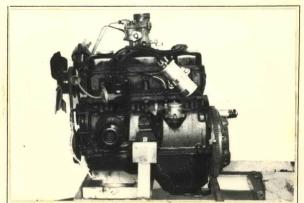


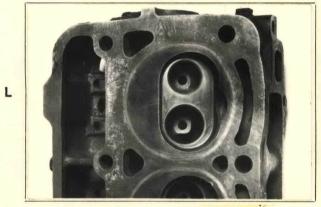
Make Vauxhall

Model HBD

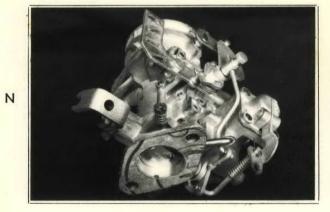
F.I.A. Rec. No. 5738



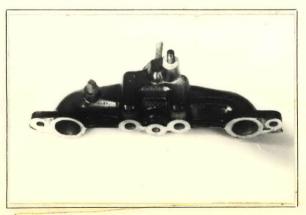












P



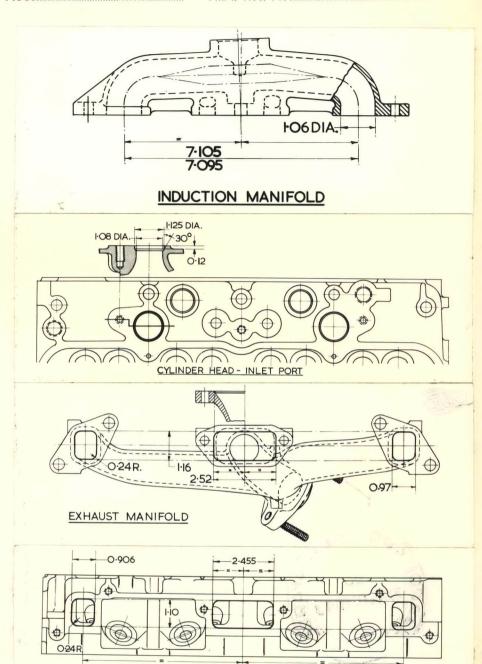
K

Drawing inlet manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.

Drawing of entrance to inlet port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.

Drawing of exhaust manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.

Drawing of exit to exhaust port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



12-651 CYLINDER HEAD - EXHAUST PORTS

Allowable variation on dimensions is ± .25 mm. ± .01 in. unless otherwise specified.

NOTE 1.

All dimensions must be given in two measuring systems, see Note 3.

CAPACITIES AND DIMENSIONS

1. Wheelbase

2433.3

95.8 inches

2. Front track

3. Rear track

1295 mm.

51

inches

1295

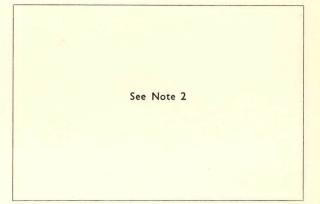
mm.

mm.

51 inches



Rocker Panel to Ground Front and Rear 233.7 mm. 9.2 in.



4. Overall length of the car

409.45 cm.

161.2 inches

5. Overall width of the car

160.02 cm.

63 inches

6. Overall height of the car

138.43 cm.

54.5 inches

7. Capacity of fuel tank (reserve included)

36.37

Itrs.

9.61 gall. U.S.

8.0 gall. Imp.

- 8. Seating Capacity. Four
- 9. Weight. Total weight of the car with normal equipment, water, oil, and spare weel but without or repair tools:

751.6 kg.

1657 lbs.

NOTE 2.

Differences in track caused by the use of other wheels with different rim widths must be stated when recognition is requested for the wheels concerned. Specify ground clearance in relation to the track and give drawing of two easily recognisable points at front and rear at which measurements are taken. These ground clearance dimensions are only for information when checking the track and can in no way affect the eligibility of the car.

NOTE 3.

CONVERSION TABLE

1 1		2 54		,	110		00444	Discontinuo
1 inch/pouce	_	2.54	cm.	1	quart US	_	0.9464	ltrs.
l foot/pied	_	30.4794	cm.	1	pint (pt)	_	0.568	Itrs.
1 sq. inch/pouce carre	_	6.452	cm.2	1	gallon Imp.	_	4.546	Itrs.
1 cubic inch/pouce cube	_	16.387	cm.3		gallon US	_	3.785	ltrs.
l pound/livre (lb)	-	453.593	gr.	1	hundred weight (cwt.)	_	50.802	kg.

CHASSIS AND COACHWORK (Photographs A, B and C)

20. Chassis/body construction: xeparate/unitary construction

21. Unitary construction, material(s) Steel

22. Separate construction, Material(s) of chassis

23. Material(s) of coachwork Steel

24. Number of doors Two Material(s) Steel

25. Material(s) of bonnet Steel

26. Material(s) of boot lid Steel

27. Material(s) of rear-window Glass

28. Material(s) of windscreen Laminated or Toughened Glass

29. Material(s) of front-door windows30. Material(s) of rear-door windowsNone

31. Sliding system of door windows Gear Operated - Drop Glass

32. Material(s) of rear-quarter light Glass

ACCESSORIES AND UPHOLSTERY

38. Interior heating: yes—no 39. Air conditioning: xes—no

40. Ventilation : yes—no 41. Front seats, type of seat and upholstery Vynide Tubular Frame

10.89 kg.

24

NTER

UTOMOBI

lbs.

42. Weight of front seat(x), complete with supports and rails, out of the car:

43. Rear seats, type of seat and upholstery Vynide - Spring Case

44. Front bumper, material(s) Steel Weight 3.209 kg.

45. Rear bumper, material(s) Steel Weight 3.299 kg.

WHEELS

50. Type Disc

51. Weight (per wheel, without tyre)

3.81 kg.

52. Method of attachment 4 Stud

53. Rim diameter 304.8 mm. 12.00 ins. 54. Rim width 114.3 mm. 4.50 ins.

STEERING

- 60. Type Rack and Pinion
- 61. Servo-assistance : xxx no
- 62. Number of turns of steering wheel from lock to lock 3.2
- 63. In case of servo-assistance -

SUSPENSION

- 70. Front suspension (photograph D), type Independent - Wishbone
- 71. Type of spring Coil
- 72. Stabiliser (if fitted) Not Fitted
- 73. Number of shock absorbers **74.** Type Two Telescopic - Double Acting
- 78. Rear suspension (photograph E), type Beam Axle - 4 Link Suspension
- 79. Type of spring Coil
- 80. Stabiliser (if fitted) Not Fitted
- 81. Number of shock absorbers Telescopic - Double Acting 82. Type Two

BRAKES (photographs F and G)

- 90. Method of operation Hydraulic
- 91. Servo-assistance (if fitted), type = Option Code 274
- 92. Number of hydraulic master cylinders

93.	Number of cylinders per wheel	Two	FRONT		One REAR	
94.	Bore of wheel cylinder(s)	19.05	mm. 0.7	5 inches	17.78 mm. 0.70	inches
	Drum Brakes					
95.	Inside diameter	203.20	mm. 8.0	0 inches	203.20 mm. 8.00	inches
96.	Length of brake linings	159.51	mm. 6.2	8 inches	159.51 mm. 6.28	inches
97.	Width of brake linings	31.75	mm. 1.2	5 inches	31.75 mm. 1.25	inches
98.	Number of shoes per brake		Two		Two	
99.	Total area per brake	10136	mm. ² 15.	71sq. in.	10136 mm. ² 15.7	'Isq. in.

Disc Brakes

Outside diameter	mm.	inches
Thickness of disc	mm.	inches
Length of brake linings	mm.	inches
Width of brake linings	mm.	inches
	Outside diameter Thickness of disc Length of brake linings Width of brake linings	Thickness of disc mm. Length of brake linings mm.

104. Number of pads per brake

105. Total area per brake



mm.2

sq. in.

hches

inches

mm.2

sq. in.

ENGINE (photographs J and K)

130. Cycle 4 - Stroke

131. Number of cylinders Four

132. Cylinder Arrangement Vertical in Line

133. Bore 77.77 mm.

3.062 in. 134. Stroke

60.96 mm.

2.40 in.

135. Capacity per cylinder

289.7

cm.3 17.679

cu. in.

in.

136. Total cylinder capacity

1158.8 cm.3 70.714

4 cu. in.

137. Material(s) of cylinder block Cast Iron

138. Material(s) of sleeves (if fitted) Not Fitted

139. Cylinder head, material(s) Cast Iron Number fitted One

140. Number of inlet ports Two

141. Number of exhaust ports Three

142. Compression ratio 8.5:1 or 7.3:1 Option

143. Volume of one combustion chamber

30.45 ± .30 cm.31.858±.018 cu. in.

144. Piston, material Aluminium Alloy

145. Number of rings Three

146. Distance from gudgeon pin centre line to highest point of piston crown

37.59 mm. 1.48

147. Crankshaft: mouldest/stamped

148. Type of crankshaft: integral/.....Yes....

149. Number of crankshaft main bearings Three

150. Material of bearing cap Cast Iron

151. System of lubrication : pdoposurop/oil in sump

152. Capacity, lubricant 3.124 Itrs. 5.5

153. Oil cooler: xes/no

154. Method of engine cooling Water

quarts U.S.

3.3

155. Capacity of cooling system 5.79 Itrs. 10.2 pts. 6.12 quarts U.S.

156. Cooling fan (if fitted) dia.

24.13 cm. 9.5 in.

157 Number of blades of cooling fan Four

Bearings

White Metal - Upper

Crankshaft main, type Aluminium/Tin Alloy-Lower dia. 53.99/54.00 m.m. 2.1255/60

159. Connecting rod big end, type Copper/Lead-Aluminiumdia. 45.01/45.04 m.m. 1.7722/36 in.

pts.

Weights

160. Flywheel (clean) With Starter Ring

7.35

lbs.

in.

161. Flywheel with clutch (all turning parts)

10.25

lbs.

162. Crankshaft 10.67 kg.

lbs.

23.52

163. Connecting rod •51

kg. 1.12

lbs.

lbs.

164. Piston with rings and pin

.49

kg.

1.071

210. Number of carburettors fitted One 211. Type Down Draft

212. Make Solex/Zenith 213. Model 30 PSE1 - 7 / 30 IZ

214. Number of mixture passages per carburettor Single Choke

215. Flange hole diameter of exit port(s) of carburettor 29.99 mm. 1.181 ins

216. Minimum diameter of venturi/ordinancoordinancexwick-xpiscencex xooxxiounoxkeightx(secondinax xit)

22 mm. 862 ins.

L ASTOMOBIL

INJECTION (if fitted)

220. Make of pump 221. Number of plungers

222. Model or type of pump 223. Total number of injectors

224. Location of injectors

225. Minimum diameter of inlet pipe mm. ins.

* For additional information concerning two-stroke engines and super-charged engines, see page 13.

ENGINE ACCESSORIES

- 230. Fuel pump: mechanical and forcetecorisat
- 231. No. fitted One
- 232. Type of ignition system Coil

233. No. of distributors One

234. No. of ignition coils One

- 235. No. of spark plugs per cylinder One
- 236. Generator, type: dynamo/alternator-number
- 237. Method of drive Belt
- 238. Voltage of generator
- 12 volts
- 239. Battery, number One
- 240. Location In Engine Compartment
- 241. Voltage of battery
- 12 volts

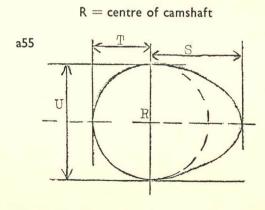
ENGINE AND CAR PERFORMANCES (as declared by manufacturer in catalogue)

- 250. Max. engine output
- 56.2 (type of horsepower:BHP (Gross)
-) at 5,400
 - r.p.m.

- 251. Max. r.p.m. 6.800
- output at that figure Not Available for Publication
- 252. Max. torque 66.5 lb/ft. (Gross)

- at
- 3.000 r.p.m.

- 253. Max. speed of the car
- 129.6
- km./hour
- 80.5
- miles/hour



Inlet cam

T =

U =

19.482

13.995

mm. 27.991

inches ches mehes

Exhaust cam

S =19.329

13.995

mm. mm.

.551

U= 27.991 mm.

inches 1.102 inches

inches

DRIVE TRAIN

CLUTCH

260. Type of clutch Diaphragm 261. No. of plates One

262. Dia. of clutch plates

15.875 cm. 6.25 ins.

263. Dia. of linings, inside

11.43

cm.

cm.

4.50 ins.

outside

15.875

6.25 ins.

264. Method of operating clutch Mechanical

GEAR BOX (photograph H)

270. Manual type, make Vauxhall Method of operation Lever-Direct

271. No. of gear-box ratios forward 4

272. Synchronized forward ratios

273. Location of gear-shift Central - Floor

274. Automatic, make

type

275. No. of forward ratios

276. Location of gear shift

277.	Ratio Man	ual No. teeth	Auto Ratio	matic No. teeth	Ratio	Alternative ma No. teeth		No. teeth
1	3.765:1	37/15						
2	2.213:1	29/20]				1	
3	1.404:1	23/25					1	
4	Dia	rect						
5	-	-		1				
6	-	-						
reverse	3.707:1	14/34				i		

- 278. Overdrive, type
- 279. Forward gears on which overdrive can be selected
- 280. Overdrive ratio

FINAL DRIVE

290. Type of final drive Hypoid 291. Type of differential

292. Type of limited slip differential (if fitted)

293. Final drive ratio 3.9:1 (or 4.125:)

Number of teeth 9/35 (or 8/33 Option Code 276)

AUTOMOBIL

IMPORTANT—The conformity of the car with the following items of the present recognition form is to be disregarded during the scrutineering, when the vehicle has been entered in group 2 (Touring cars) or 3 (Grand Touring cars): 41, 72, 80, 91, 142, 143, 144, 145, 146, 153, 156, 157, 160, 161, 162, 163, 164, 182, 186, 187, 188, 189, 201, 202, 203, 212, 213, 215, 216 222, 225, 230, 250, 251, 252, 253, 255 photographs I, M and N and page 4.

During the scrutineering of cars entered in group 4 (Sportscars) only the following items of the present recognition form are to be taken into consideration: 1, 2, 3, 9, 20, 21, 22, 23, 24, 25, 26, 70, 71, 78, 79, 90, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 147, 148, 149, 150, 158, 159, 170, 171, 172, 173, 185, 200, 270, 271, 274, 275, 290, 291, 292 and photographs A, B, D, E, F, G, H, J, K and O.

The vehicle described in this form has been subject to the following amendments:

on 15- APRIL 1967 rec. no. 5/38 A/u List/6/1 on	19rec. no	List
on 19.67 rec. no List /6/1 on.	19 rec. no	List
on 6724 1967 rec. no. 5/38 BbList on	19 rec. no	List
on		
on	19 rec. no	List

Optional equipment affecting preceding information. This to be stated together with reference number.

Reference No. No.

3.

Heavy Duty Suspension - Code 357 7198454 - Front Spring RH (Fitted to LH side) Group 2 1. 71.

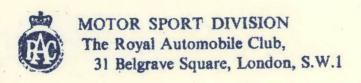
7198458 - Rear Spring - 2 off 79.

7192353 - Rear Axle Assy. 9/35 (Increase wall thickness of axle tube) 78. 7192352 - Rear Axle Asy. 8/33 (Increase wall thickness of axle tube)

Increase Dia Wheels - Code 462 and 463 2. 13 ins. Group 2 6396895 - Wheel - Disc 4 x 13 Dia. 330.2 mm. 50. Width 133 mm. 5.24 ins.

Oversize Wheels - Code 449 and 459 6387968 - Wheel Disc 4J x 12L Dia. 304.8 mm. NIE ans Group 1 Width 127 mm

NOTE: When using the above wheels there is change in The



Manufacturer Venichall Mosors Ltd.

Model Venichall Viva/Epia S.L.

F.I.A. Recognition No. 5/38 A/U

Amendment No. 1

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No. HBH 67/1

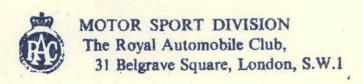
1.



Photograph A $\frac{3}{4}$ view of car from front.

Date amendment is valid from 1st april 1967.





Manufacturer Vauxhall Motors Ltd. Model Vauxhall Viva/Epic S.L. F.I.A. Recognition No. 5/38

Amendment No. 2

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No. HBH 67/1

2.

3.

4.





Photograph B3 view of car from rear Photograph C interior view of car through driver's door (open or removed)

Identical with Viva/Epic de Luxe 67 (F.I.A. recognition No. 5138) Apart from trim. Styles and materials.

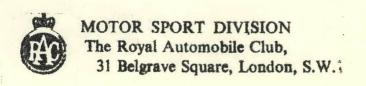
9 - Weight - Total weight of car with normal equipment - water - oil and spare wheel but without fuel or repair tools.

764.3 KG

1685 LB.

15.04 CWTS.





Manufacturer Vauxhall Motors Ltd. Viva (HBD) Model F.I.A. Recogni. on No. Amend-ient to.

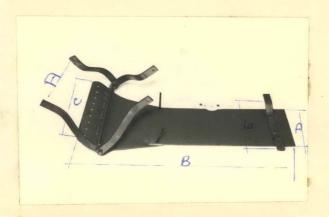
Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

Underbody Shield Part No. C.C.I.



Dimensions

A - 10 inches 254 mm. B - 43 inches 1092 mm. C - 20 inches 508 mm.

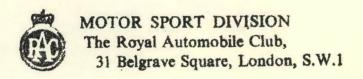
D - 12 inches 305 mm.

E E - Hole centres 14 inches 355 mm. 16½ inches 420 mm.

.1 inches thick 2.540 mm.

Date amendment is valid from 1st May 1968. Authors the City 1968/6

Stamp of F.I.A./R.A.C.



Manufacturer Vauxhall Motors Ltd.,

Model Fiva/Epic Standard

F.I.A. Recognition No. 5138 B/V

Amendment No. 3

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

HBS 67/2

GROUP - 1

l. Photo A.

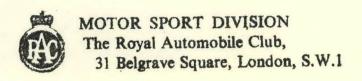


Photograph A. $\frac{3}{4}$ view of car from front.

Date amendment is valid from 1st July 1967

hist 6/4

Aubit fellow



Manufacturer Vauxhall Motors Ltd.,

Model Viva/Epic Standard

F.I.A. Recognition No. 5138 B

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

HBS 67"2

GROUP 1.

Photo (B) and Photo (C)

4.





Photograph B 3/4 view of car from rear.

Photograph C. interior view of car through drivers door (open or removed

Identical w

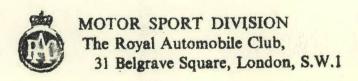
Identical with Viva/Epic de luxe 67 (F.I.A. Recognition No. 5138 apart from trim, styles, and materials.

9 - Weight - Total weight of car with normal equipment - water - oil and spare wheel but without fuel or repair tools.

737 kg. 1625 lbs. 14.5 cwt.

Date amendment is valid from 1/7/6





Manufacturer Vauxhall Motors Ltd.,

Model Vauxhall Viva/Epic

F.I.A. Recognition No. 5138

Amendment No.

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

HBO/E 673

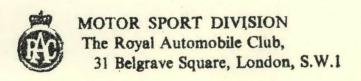
GROUP 2 ONLY

1. Photo (A)



Photograph A. 3 view of car from front.





Manufacturer Vauxhall Motors Ltd., Model Vauxhall Viva/Epic F.I.A. Recognition No. 5138 Amendment No.

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

2.

Photo (N) and Photo (0) Reference No.

Photograph O

Photograph N

1-560 dia.

Photograph P

GROUP 2 ONLY.

Manufacturing Tolerance - 0.255 mm. - 0.001 Inches.

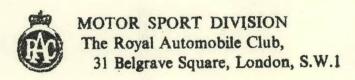
Photo (P) and Photo (P)

3.

Date amendment is valid from......



INDUCTION MANIFOLD



Manufacturer Vauxhall Motors Ltd.,

Model Vauxhall Viva/Epic

F.I.A. Recognition No. 5138

Amendment to Form of Recognition

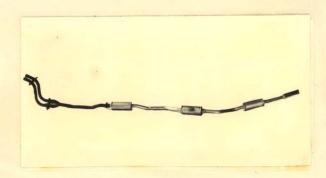
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

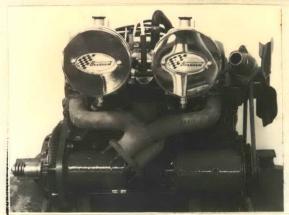
GROUP 2 ONLY.

4. Photo (I)



Photograph (I)

Photo (J) and Photo (K)



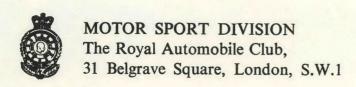
Photograph J



Photograph K

Date amendment is valid from...

1/7/67



Manufacturer Vauxhall Motors Ltd.

Model Viva/Epic DeLuxe (HBD)

F.I.A. Recognition No. 5138

Amendment No. 3/3 V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

HBD FOUR DOOR MODEL

1

GROUP 1

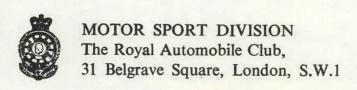


PHOTOGRAPH A. 3 VIEW OF CAR FROM FRONT

Date amendment is valid from.....

1st Jan. 1969 hist 69/1

Stamp of F.I.A./R.A.C.



Manufacturer Vauxhall Motors Ltd. Model VIVA/EPIC DE LUXE (HBD) F.I.A. Recognition No. 5138

Amendment No. 5 4/4V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

HBD FOUR DOOR MODEL

PHOTO'S B. & C.





PHOTOGRAPH B. 3 VIEW OF CAR FROM REAR

PHOTOGRAPH C. INTERIOR VIEW OF CAR THROUGH DRIVERS DOOR

- IDENTICAL WITH VIVA/EPIC DE LUXE 67. F.I.A. RECOGNITION NO. 5138, APART 3. FROM THE NUMBER OF DOORS.
- 9 WEIGHT TOTAL WEIGHT OF CAR WITH NORMAL EQUIPMENT WATER OIL 4. AND SPARE WHEEL BUT WITHOUT FUEL OR REPAIR TOOLS.

762 KG.

1680 LBS.

15 CWT.

Date amendment is valid from 1st Jan. 1969

List 1969/

Stamp of F.I.A./R.A.C.



MOTOR SPORT DIVISION The Royal Automobile Club, 31 Belgrave Square, London, S.W.1

Manufacturer Vauxhall Motors Ltd.

Model Viva/Epic DeLuxe 90

F.I.A. Recognition No. 5337

Amendment No. 5138/5/5 V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No. HBD 90 FOUR DOOR MODEL

1.

GROUP 1

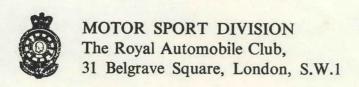


PHOTOGRAPH A. 3 VIEW OF CAR FROM FRONT

Date amendment is valid from....

14 fuly 1969/5





Manufacturer Vauxhall Motors Ltd Model Viva/Epic De Luxe 90 F.I.A. Recognition No. 5137 Amendment No. 5138/5/5V

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

4.

Reference No. HBD 90 FOUR DOOR MODEL

PHOTO'S B. & C.





PHOTOGRAPH B. 3 VIEW OF CAR FROM REAR

PHOTOGRAPH C. INTERIOR VIEW OF CAR THROUGH DRIVERS DOOR

IDENTICAL WITH VIVA/EPIC DE LUXE 90 F.I.A. RECOGNITION NO. 5137, APART 3. FROM THE NUMBER OF DOORS.

> 9 - WEIGHT - TOTAL WEIGHT OF CAR WITH NORMAL EQUIPMENT - WATER, OIL AND SPARE WHEEL BUT WITHOUT FUEL OR REPAIR TOOLS.

774.7 KG. 1708 LBS. 15.25 CWT.

Date amendment is valid from 1st July 1969

Cust 1969/5