

F.I.A. Recognition No. 5025
Group. 1... Series. Production
Touring

ROYAL AUTOMOBILE CLUB

31, Belgrave Square, London, S.W.1.

Form of recognition in accordance with
Appendix J to the International Sporting Code of the

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Cylinder-capacity..1499.9..cm³..91.50...in³

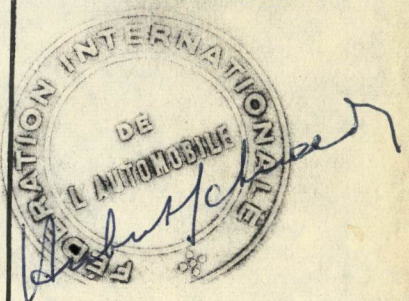
Manufacturer..Ford Motor Company Ltd.,	Model....CONSUL CORSAIR GT (R.H.D. & L.H.D.)
Serial No. of chassis...H 18C073677	Manufacturer....FORD
engine...120E S 315268	Manufacturer....FORD
Recognition is valid from... <u>1st Jan '66</u>	List... <u>14</u>

The manufacturing of the model described in this recognition form was started on
11th April...1964 and the minimum production of...5000...identical cars,
in accordance with the specifications of this form was reached on...12th Aug...1964.

Photograph A, $\frac{3}{4}$ view of car from front



F.I.A. Stamp

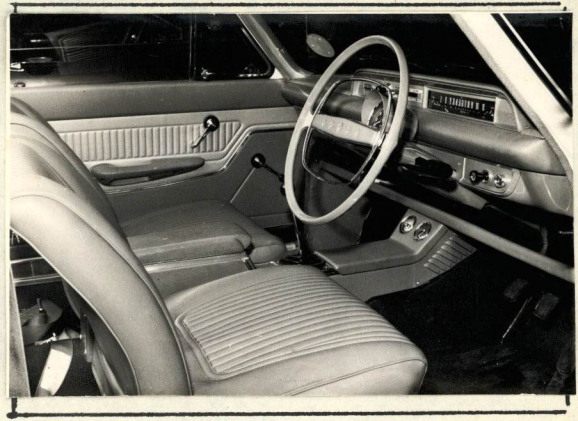


R.A.C. Stamp

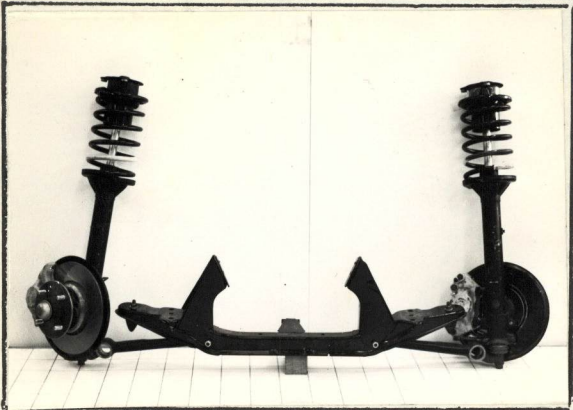
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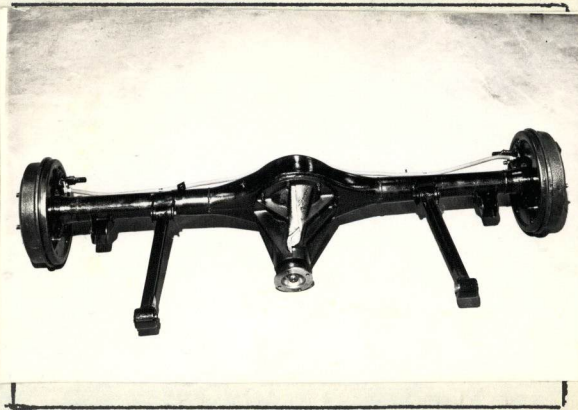
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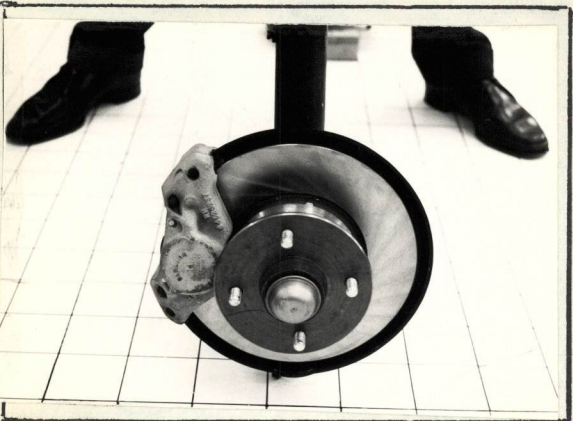
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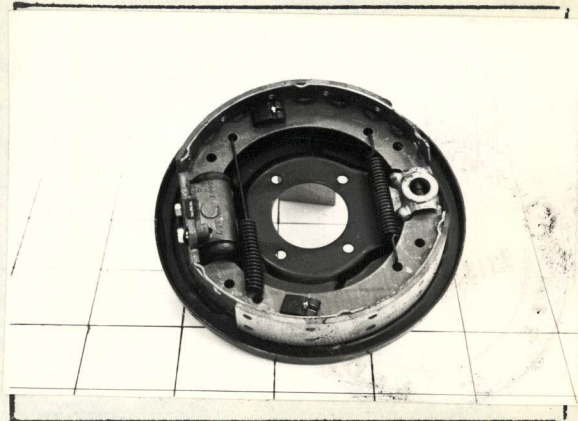
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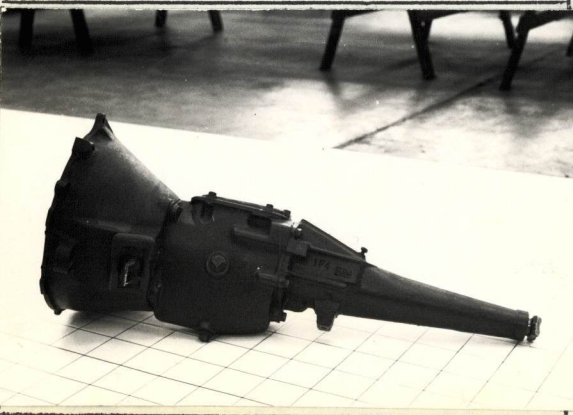
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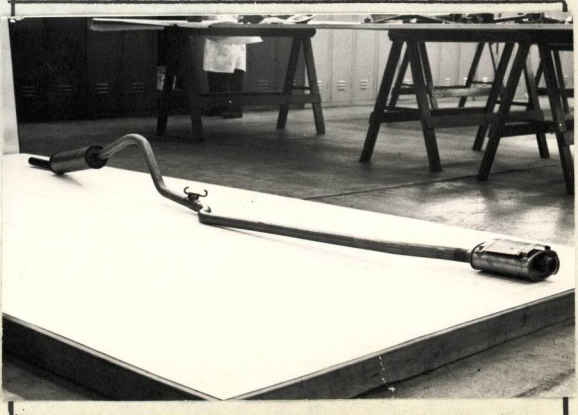
G



H



I

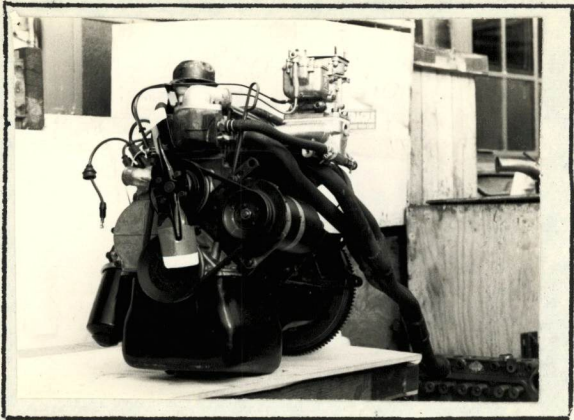


Make FORD

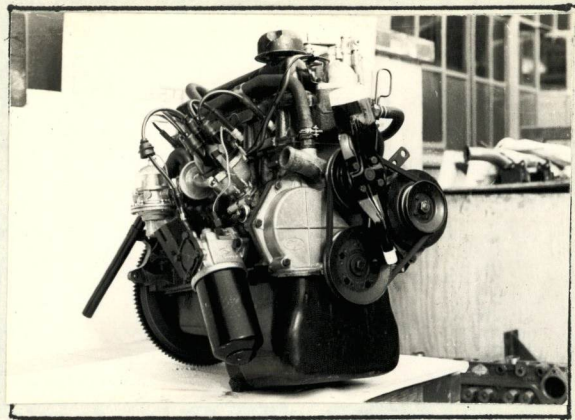
Model CORSAIR GT

F.I.A. Rec.no.

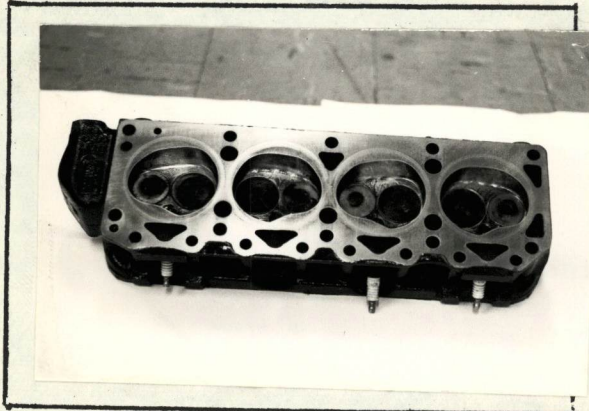
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K



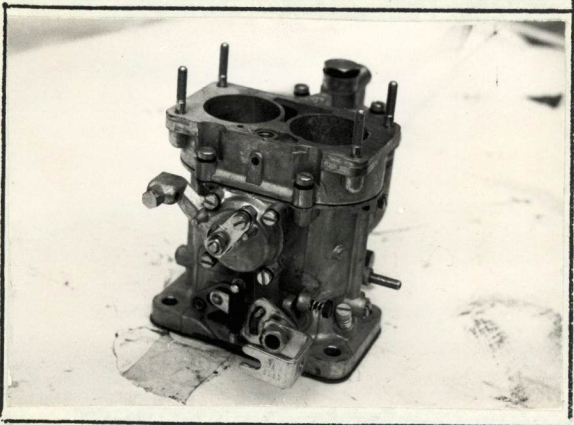
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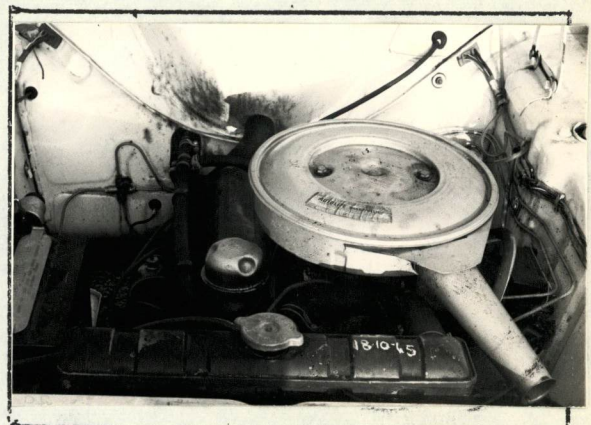
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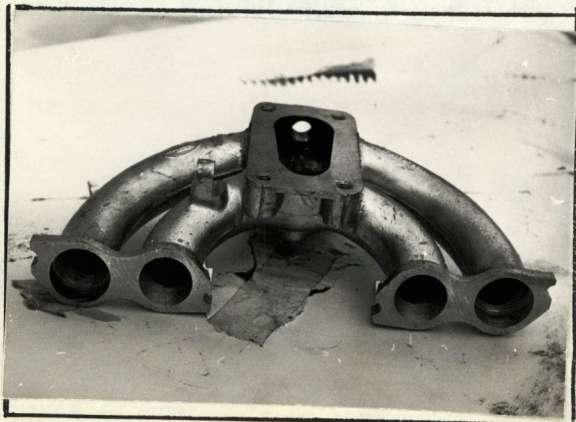
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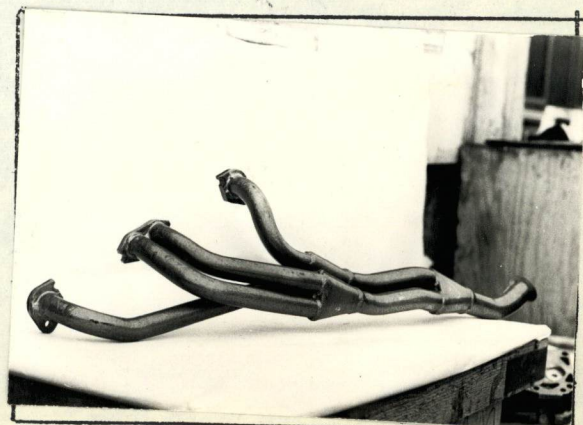
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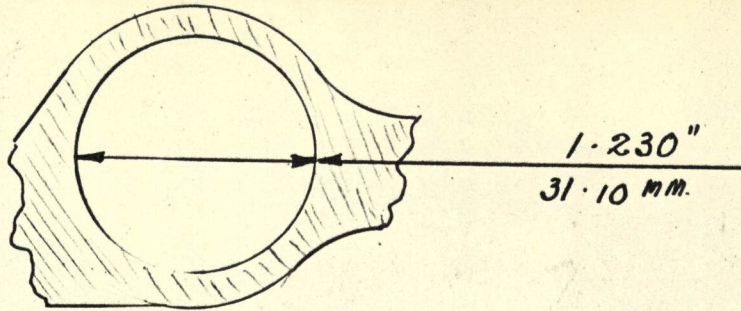
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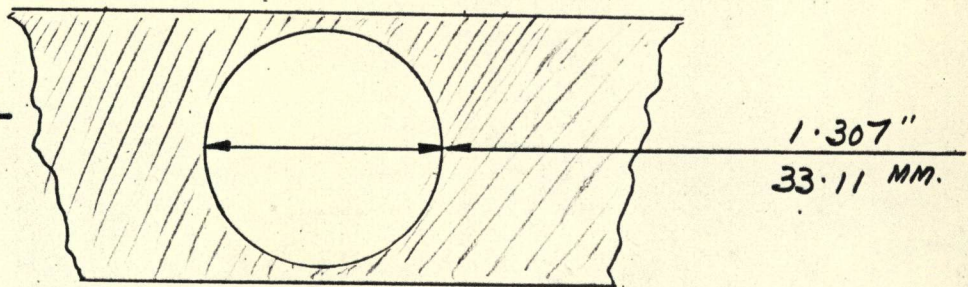
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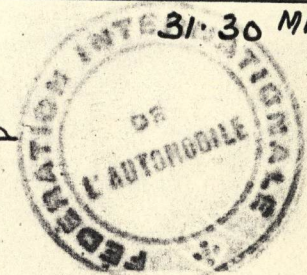
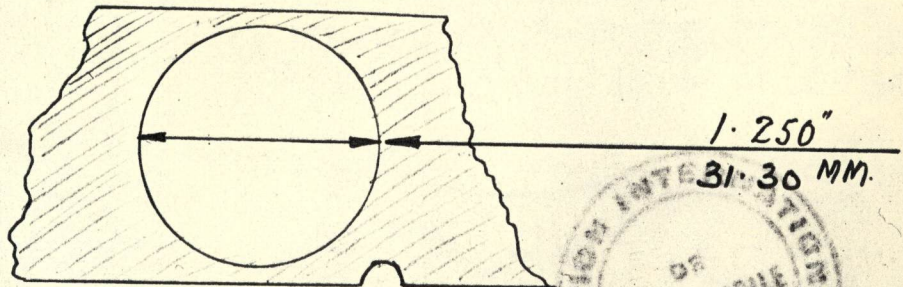
Drawing inlet manifold ports, side of cylinder-head. Indicate scale or dimensions and manufacturing tolerance. *



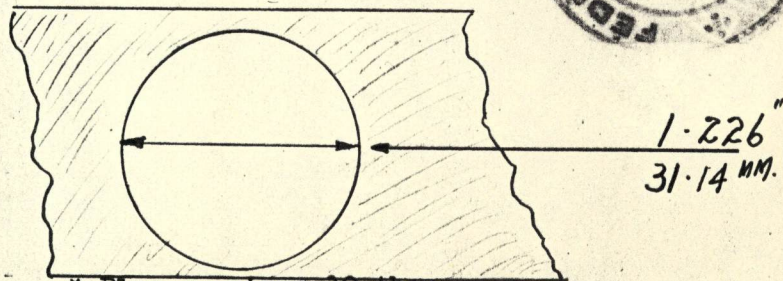
Drawing of entrance to inlet port of cylinder-head. Indicate scale or dimensions and manufacturing tolerance. *



Drawing of exhaust manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance. *



Drawing of exit to exhaust port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance. *



* Plus or minus 30 thou

Make

FORD

Model CONSUL CORSAIR GT

F.I.A. Rec.no.

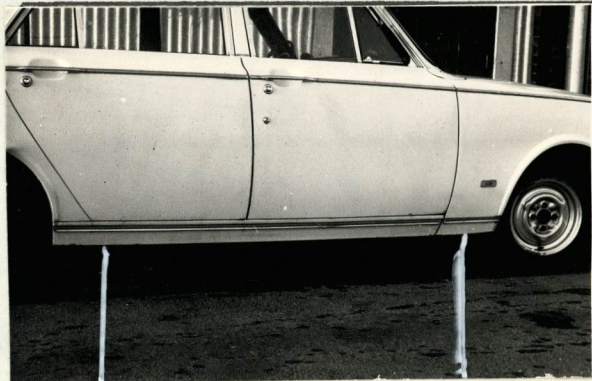
5025

NOTE 1 All dimensions must be given in two measuring systems, see Note 3.

CAPACITIES AND DIMENSIONS

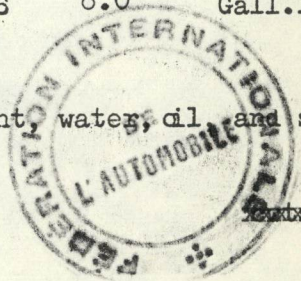
1.	Wheelbase	2565		mm.	101		± 22mm	inches	866 ins
2.	Front track	1276		mm.	50.25	inches	±25 mm		1.00 ins
							1.00 ins		
3.	Rear track	1260		mm.	49.7		± 25mm		1.00 ins

Measurement from rocker panel to road.
 215.9 mm front. 241.3 mm rear.
 or
 241.3 mm front. 266.7 mm rear.
 See Note 2
 8.5 inches front. 9.5 inches rear.
 or
 9.5 inches front. 10.5 inches rear.



4.	Overall length of the car	4485		cm.	176.6			inches
5.	Overall width of the car	1610		cm.	63.4			inches
6.	Overall height of the car	141.4 or 146.5		cm.	55.7 or 57.7			inches
7.	Capacity of fuel tank (reserve included)							
		36.4	ltrs.	9.6	Gall.US	8.0		Gall.Imp.

8.	Seating Capacity.							
9.	Weight. total weight of the car with normal equipment water, oil and spare wheel but without fuel or repair tools:							
		862.7	kg.	1900	lbs.			



NOTE 2
 Differences in track caused by the use of other wheels with different rim widths must be stated when recognition is requested for the wheels concerned. Specify ground clearance in relation to the track and give drawing of two easily recognisable points at front and rear at which measurements are taken. These ground clearance dimensions are only for information when checking the track and can in no way affect the eligibility of the car.

NOTE 3. CONVERSION TABLE

1 inch/pouce	-	2.54 cm	1 quart US	-	0.9464 ltrs
1 foot/pied	-	30.4794 cm	1 pint (pt)	-	0.568 ltrs
1 sq.inch/pouce carre	-	6.452 cm2	1 gallon Imp.	-	4.546 ltrs
1 cubin inch/pouce cube	-	16.387 cm3	1 gallon US	-	3.785 ltrs
1 pound/livre (lb)	-	453.593 gr.	1 hundred weight(cwt)	-	50.802 kg

Make

FORD

Model Consul CORSAIR GT

F.I.A. Rec.no. 5025

CHASSIS AND COACHWORK (Photographs A, B and C)

20. Chassis/body construction: ~~separate~~ / unitary construction

21. Unitary construction, material(s) Steel

SEPARATE CONSTRUCTION - MATERIALS

22. Chassis N/A

23. Coachwork Steel

24. Number of doors 2 or 4

Material(s) Steel

25. Bonnet Steel

26. Boot Lid Steel

27. Rear Window Toughened glass

28. Windscreen Toughened glass or laminated glass

29. Front door windows Toughened glass

30. Rear door windows Toughened glass

31. Sliding system of door windows Winding regulator on inside of door

32. Material(s) of rear-quarter light Toughened glass

ACCESSORIES AND UPHOLSTERY

38. Interior heating : yes - ~~no~~

39. Air conditioning : ~~yes~~ - no

40. Ventillation : yes - ~~no~~

41. Front seats, type of upholstery P.V.C. or cloth

42. Weight of front seat(s), complete with supports and rails, out of the car:

9.1 kg. 20 lbs.

43. Rear seats, type of upholstery P.V.C. or cloth

44. Front bumper, material(s) Steel

Weight 3.9 kg. 8.60 lbs.

45. Rear bumper, material(s) Steel

Weight 4.3 kg. 9.50 lbs.

WHEELS

50. Type Pressed steel disc

51. Weight (per wheel, without tyre)

5.9 kg. 13.1 lbs.

52. Method of attachment 4 taper nuts

53. Rim diameter 330

mm. .13. ins.

54. Rim width 102

mm. 4 ins.

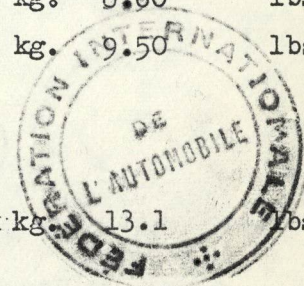
STEERING

60. Type Recirculating ball

61. Servo-assistance : ~~yes~~ - no

62. Number of turns of steering wheel from lock to lock 3.7

63. In case of servo-assistance.



Make

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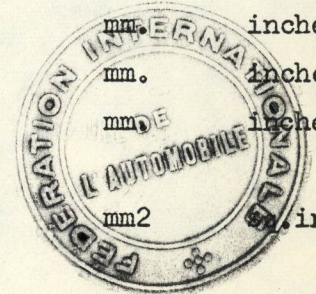
SUSPENSION

- 70. Front suspension (photograph D), type Independant McPherson combined with torque reactorn and stabiliser bar
- 71. Type of spring Coil
- 72. Stabiliser (if fitted) Integrated with lower arms through rubber bushes
- 73. Number of shock absorbers 2
- 74. Type Telescopic double acting
- 78. Rear suspension (photograph E), type Hotchkiss drive
- 79. Type of spring Multi leaf semi elliptical
- 80. Stabiliser (if fitted) None
- 81. Number of shock absorbers 2
- 82. Type Telescopic double acting

BRAKES (photographs F and G)

- 90. Method of operation Hydraulic
- 91. Servo-assistance (if fitted), type Hydraulic vacuum
- 92. Number of hydraulic master cylinders 1

		FRONT	REAR
93. Number of cylinders per wheel		2	1
94. Bore of wheel cylinder(s)	48	mm. 1.89 inches	19 mm. .75 inches
Drum Brakes			
95. Inside diameter		mm. inches	228 mm. 9.0 inches
96. Length of brake linings		mm. inches	219 mm. 8.62 inches
97. Width of brake linings		mm. inches	44.5 mm. 1.75 inches
98. Number of shoes per brake		mm. inches	mm. 2 inches
99. Total area per brake		mm ² sq.in.	19464 mm ² 30.17 sq.in.
Disc Brakes			
100. Outside diameter	244.3	mm. 9.625 inches	mm. inches
101 Thickness of disc	12.7	mm. .5 inches	mm. inches
102 Length of brake linings	75.5	mm. 3.0 inches	mm. inches
103 Width of brake linings	52.5	mm. 2.0 inches	mm. inches
104 Number of pads per brake		2	
105 Total area per brake *	6670	mm ² 10.34 sq.in.	mm ² .in.



* Nominal

Make FORD

Model CONSUL CORSAIR GT F.I.A. Rec.no 5025

ENGINE (photographs J and K)

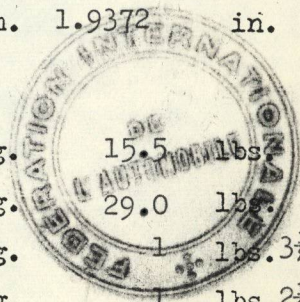
- 130. Cycle 4 Stroke
- 131. Number of cylinders 4
- 132. Cylinder Arrangement In line
- 133. Bore 80.97 mm. 3.1878 in.
- 134. Stroke 72.72 to 72.923 mm. 2.863 to 2.871 in.
- 135. Capacity per cylinder 374.852 cm³ 22.875 cu.in.
- 136. Total cylinder capacity 1499.9 cm³ 91.50 cu.in.
- 137. Material(s) of cylinder block Cast iron
- 138. Material(s) of sleeves (if fitted) None
- 139. Cylinder head, material(s) Cast iron Number fitted 1
- 140. Number of inlet ports 4
- 141. Number of exhaust ports 4
- 142. Compression ratio 10.4:1
- 143. Volume of one combustion chamber 33 cm³ 2.08 cu.in.
- 144. Piston, material Aluminium alloy
- 145. Number of rings 3
- 146. Distance from gudgeon pin centre line to highest point of piston crown 38.862 mm. 1.53 in.
- 147. Crankshaft : moulded / ~~stamped~~
- 148. Type of crankshaft : integral / Cast with balance weights
- 149. Number of crankshaft main bearings 5
- 150. Material of bearing cap Cast iron
- 151. System of lubrication : ~~dry sump~~ / oil in sump
- 152. Capacity, lubricant 3.546 ltrs. 6.24 pts. 3.746 Quarts U.S.
- 153. Oil cooler : ~~yes~~ / no
- 154. Method of engine cooling Water & fan
- 155. Capacity of cooling system 5.8 ltrs. 10.5 pts. 6.3 quarts U.S.
- 156. Cooling fan (if fitted) dia. 27.94 cm. 11.3 in.
- 157. Number of blades of cooling fan 2

Bearings

- 158. Crankshaft main, type Aluminium tin or Copper lead Dia. 53.993 mm. 2.1257 in.
- 159. Connecting rod, big end Aluminium tin or Copper lead or Aluminium tin Dia. 49.205 mm. 1.9372 in.

Weights

- 160. Flywheel (clean) 7.0 kg. 15.5 lbs.
- 161. Flywheel with clutch (all turning parts). 13.0 kg. 29.0 lbs.
- 162. Crankshaft 11.0 kg. 24.5 lbs.
- 163. Connecting rod. 551 kg. 1 lbs. 3 1/2 ozs
- 164. Piston with rings and pin .517 kg. 1 lbs. 2 1/2 ozs



FOUR STROKE ENGINES

170. Number of camshafts 1 171. Location In cylinder block
 172. Type of camshaft drive Chain drive
 173. Type of valve operation Push rod and rocker

INLET (see page 4)*

180. Material(s) of inlet manifold Aluminium alloy
 181. Diameter of valves 30.60 mm. 1.55 ins.
 182. Max. valve lift 6.12 mm. .245 in. 183. Number of valve springs 2
 184. Type of spring Helical coil 185. Number of valves per cylinder 1
 186. Tappet clearance for checking timing (cold) .50 mm. .20 ins.
 187. Valves open at (with tolerance for tappet clearance indicated) 40° B.T.D.C.
 188. Valves close at (with tolerance for tappet clearance indicated) 76° A.B.D.C.
 189. Air filter, type Wire gauze

EXHAUST (see page 4)

195. Material(s) of exhaust manifold Steel tube
 196. Diameter of valves 34.39 mm. 1.354 ins.
 197. Max. valve lift ~~2.00~~^{5.91} mm. ~~.35~~^{.224} in. 198. Number of valve springs 2 or 1
 199. Type of spring Helical coil 200. Number of valves per cylinder 1
 201. Tappet clearance for checking timing (cold) .559 mm. .022 ins.
 202. Valves open at (with tolerance for tappet clearance indicated) 76° B.B.D.C.
 203. Valves close at (with tolerance for tappet clearance indicated) 40° A.T.D.C.

CARBURETION (photograph N)

210. Number of carburettors fitted 1 211. Type Two barrel compound
 212. Make Weber 213. Model 28/36/DCD22
 214. Number of mixture passages per carburettor 2
 215. Flange hole diameter of exit port(s) of carburettor 28/36 mm. 1.102/1.417 ins.
 216. Minimum diameter of venturi/minimum diam, with piston at maximum height
 26/27 mm. 1.02/1.06 ins.

INJECTION (if fitted)

220. Make of pump N/A 221. Number of plungers
 222. Model or type of pump 223. Total number of injectors
 224. Location of injectors
 225. Minimum diameter of inlet pipe mm. ins.

* For additional information concerning two-stroke engines and super-charged engines, see page 13.

Make FORD

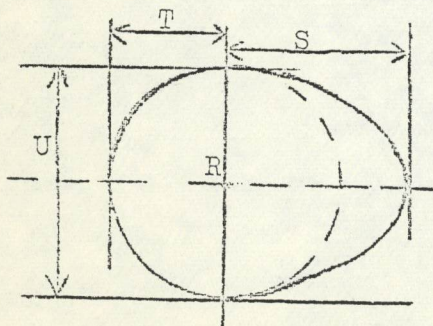
Model CONSUL CORSAIR GT F.I.A. Rec.no. 5025

ENGINE ACCESSORIES

- 230. Fuel pump : mechanical ~~and~~/or electric.
- 231. No.fitted 1
- 232. Type of ignition system Coil
- 233. No.of distributors 1
- 234. No. of ignition coils 1
- 235. No. of spark plugs per cylinder 1
- 236. Generator, number fitted 1
- 237. Method of drive Belt
- 238. Voltage of generator 12 volts.
- 239. Battery, number 1
- 240. Location In engine compartment
- 241. Voltage of battery 12 volts

ENGINE AND CAR PERFORMANCES (as declared by manufacturer in catalogue)

- 250. Max. engine output 78 (type of horsepower:) at 5.200 rpm
- 251. Max. rpm 5.500 output at that figure 77.56 b.h.p.
- 252. Max torque 91 lbs/ft at 3600 rpm
- 253. Max speed of the car km/hour miles/hour
Not declared by Manufacturer in catalogue



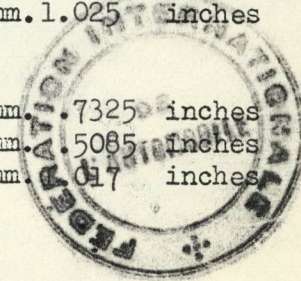
R = centre of camshaft.

Inlet cam

- S = 18.55 mm. .7335 inches
- T = 13.00 mm. .5125 inches
- U = 26.00 mm. 1.025 inches

Exhaust cam

- S = 18.56 mm. .7325 inches
- T = 12.85 mm. .5085 inches
- U = 25.70 mm. 1.011 inches



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DRIVE TRAIN

CLUTCH

- 260. Type of clutch Diaphragm
- 261. No of plates 1
- 262. Dia. of clutch plates 203.2 cm. 8.00 ins..
- 263. Dia. of linings, inside 146.05 cm. 5.75 ins.
- outside 203.2 cm. 8.0 ins.
- 264. Method of operating clutch Hydraulic

GEAR BOX (photograph H)

- 270. Manual type, make Ford
- 271. No. of gear-box ratios forward 4
- 272. Synchronized forward ratios 4
- 273. Location of gear-shift Centre remote control
- 274. Automatic, make N/A type
- 275. No. of forward ratios
- 276. Location of gear shift

277.	Manual		Automatic		Alternative manual / automatic			
	Ratio	No.teeth	Ratio	No.teeth	Ratio	No.teeth	Ratio	No.teeth
1	3.543	32 x 17			3.543	$\frac{32}{17} \times \frac{32}{17}$		
2	2.396	28 x 22			2.04	$\frac{32}{17} \times \frac{26}{24}$		
3	1.412	21 x 28			1.412	$\frac{32}{17} \times \frac{21}{28}$		
4	1.000	17 x 32			1.000	Direct		
5								
6								
re-verse	3.963	40x22x19			3.963	$\frac{32}{17} \times \frac{40}{22} \times \frac{19}{19}$ via		

- 278. Overdrive, type N/A
- 279. Forward gears on which overdrive can be selected
- 280. Overdrive ratio

FINAL DRIVE

- 290. Type of final drive Semi floating hypoid
- 291. Type of differential 2 pinion
- 292. Type of limited slip differential (if fitted)
- 293. Final drive ratio 3.9:1 4.4:1
- Number of teeth 39/10 40/9



Make FORD

Model CONSUL CORSAIR GT F.I.A. Rec.No. 5025

IMPORTANT - The conformity of the car with the following items of the present recognition form is to be disregarded during the scrutineering, when the vehicle has been entered in group 2 (Touring cars) or 3 (Grand Touring cars): 41, 72, 80, 91, 142, 143, 144, 145, 146, 153, 156, 157, 160, 161, 162, 163, 164, 182, 184, 186, 187, 188, 189, 199, 201, 202, 203, 212, 213, 215, 216, 222, 225, 230, 250, 251, 252, 253, and photographs I, M and N.

During the scrutineering of cars entered in group 4 (sportscars) only the following items of the present recognition form are to be taken into consideration: 1,2,3,9,20, 21, 22, 23, 24, 25, 26, 70, 71, 78, 79, 90, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 147, 148, 149, 150, 158, 159, 170, 171, 172, 173, 185, 200, 270, 271, 274, 275, 290, 291, 292 and photographs A, B, D, E, F, G, H, J, K and O.

The vehicle described in this form has been subject to the following amendments:

on. <i>1966</i>	rec.no. <i>5025</i>	List.....	on.....	19..	rec.no.....	List.....
on.....	19..	rec.no.....	List.....	on.....	19..	rec.no.....
on.....	19..	rec.no.....	List.....	on.....	19..	rec.no.....
on.....	19..	rec.no.....	List.....	on.....	19..	rec.no.....
on.....	19..	rec.no.....	List.....	on.....	19..	rec.no.....

Optional equipment affecting preceding information. This to be stated together with reference number.

See pages 13,14,15,16.



CONSUL CORSAIR GT - ALTERNATIVES.

The following alternatives are available for the Corsair GT and have been fitted to examples of the car at an excess of 5000 per annum

				<u>Part Nos.</u>
(1)	<u>WHEEL CYLINDERS:</u>	Front	54mm 2.125 ins	118E-2011C
		Rear	19.05mm .75 ins	211E-2261
(2)	<u>CLUTCH & FLYWHEEL ASSEMBLY</u>			
		Flywheel with clutch (all turning parts)	Weight 13.0 kg.	29.0 lbs.
		Flywheel weights	8.5kg 18.5 lbs	109E-6398-B
		Diameter of lining	inside 127.0 mm 5.0 ins.	105E-7550-C
			outside 184.2 mm 7.25 ins	116E-7563-B
(3)	<u>CRANKSHAFT</u>			
		Weights.	10.44 kg 23.01 lbs	116E-6303B GT
(4)	<u>CONNECTING ROD</u>			
		Weight	5.69 kg 1 lb 4 ozs	125E-26E714
(5)	<u>CAMSHAFT</u>			
	Inlet	Valve open at 27°	B.T.D.C.	116E-6250-GT
		close 65°	A.B.D.C.	
	Measurements:	S	19.5 mm .768 ins	
		T	13.79mm .544 ins	
		U	27.58mm 1.088 ins	
		Max Lift	.224 ins	
	Exhaust Valve	open at 65°	B.B.D.C.	
		close 27°	A.T.D.C.	
		S	19.19 mm .762 ins	
		T	13.84 mm .550 ins	
		U	27.68 mm 1.100 ins	
		Max Lift	.212 ins	
(6)	<u>WHEELS</u>			
	Rim width	114.5 mm	4.5 ins	
		139.5 mm	5.5 ins	
	Weights per wheel	6.5 kgs	14 lbs	
		6.0 kgs	13.8 lbs	
	When wheels 4½J and 5½J are used track width is increased by 1 in or 25.4mm			
(7)	<u>CYLINDER HEAD</u>			
	Compression ratio	9.00:1		116E-6085-J
	Volume of one combustion chamber	36.65 cm3	2.236 cu.in.	
	See separate sheet for dimensions.			



Make FORDModel CONSUL CORSAIR GT.F.I.A. Rec.No.

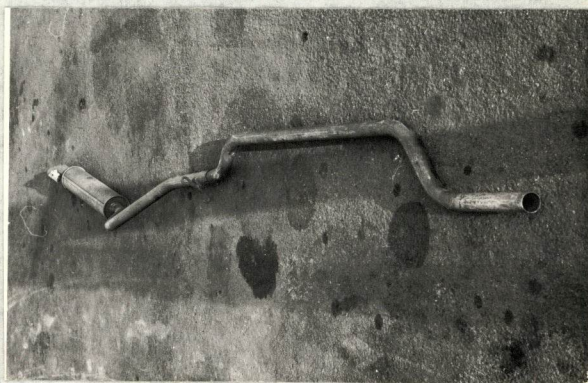
- (8) INLET VALVE
 Diameter 35.812 mm 1.410 ins PART NOS.
 116E-6507D
- (9) EXHAUST VALVE
 Diameter 31.625 mm 1.245 ins 116E-6505A
- (10) PAPER ELEMENT
AIR FILTER 123E-9600A
- (11) OIL BATH
AIR FILTER 116E-9600B
- (12) GEAR BOX 118E-7001
- | | | | | |
|---------|---|-------|--------------------------------------|--------|
| Ratio | 1 | 2.97 | $\frac{30}{19} \times \frac{32}{17}$ | |
| | 2 | 2.01 | $\frac{30}{19} \times \frac{28}{22}$ | |
| | 3 | 1.40 | $\frac{30}{19} \times \frac{23}{26}$ | |
| | 4 | 1.000 | Direct | |
| Reverse | | 3.324 | $\frac{30}{19} \times \frac{40}{22}$ | via 19 |
- (13) ALTERNATIVE FINAL
DRIVE RATIOS 4.125 4.7
 No of teeth 33/8 33/7
- (14) FRONT BRAKE 118E-2011C
- | | | |
|-------------------------|---------------------|-----------------------|
| Outside diameter | 241.3 mm | 9.50 ins |
| Thickness of disc | 9.5 mm | .381 ins |
| Length of brake lining. | 69.0 mm | 2.75 ins |
| Width of brake lining | 48.0 mm | 1.75 ins |
| Total area of brake | 5458mm ² | 10.39 sq. ins nominal |
- (15) SINGLE VALVE SPRING
- (16) FRONT UNDERBODY SHIELD DURAL
- (17) FRONT UNDERBODY SHIELD STEEL 116E-6775-B
- (18) FUEL TANK SHIELD. E915-T-1
- (19) Reference Item No.7. When no reserve fuel tank (Pt.No.CD 113E-9002E) fitted capacity is 36.37 litres or 9.66 US gallons or 8 imperial gallons.

Make FORD

Model CONSUL CORSAIR GT

5025
F.I.A. Rec.No.

<u>Ref Nos</u>					<u>Part Nos.</u>
-	(20)	<u>CRANKSHAFT PULLEYS</u>			105E-6312C 26E-331
				or	
-	(21)	<u>GENERATOR ADJUSTING STRAPS</u>	Thickness .175 ins 4.5 mm		105E-10145-B
			or Thickness .350 ins 9.0 mm		CD-10145-B
213	(22)	<u>CHOKES</u>			CD-116E-9E514-B
		Choke diameter 27/28 mm			CD-116E-9E514-A
I	(23)	<u>SECONDARY EXHAUST PIPE</u>			118E-CD-5230C
		used in certain overseas territories			

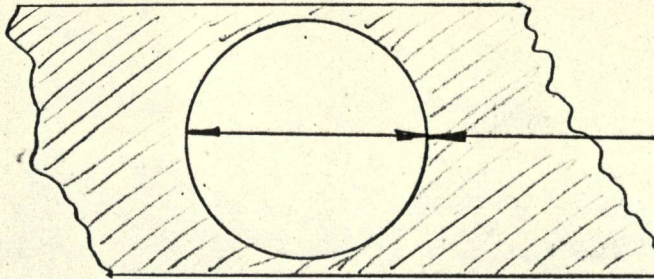


Make FORD

Model CORSAIR GT
116E 6085 J

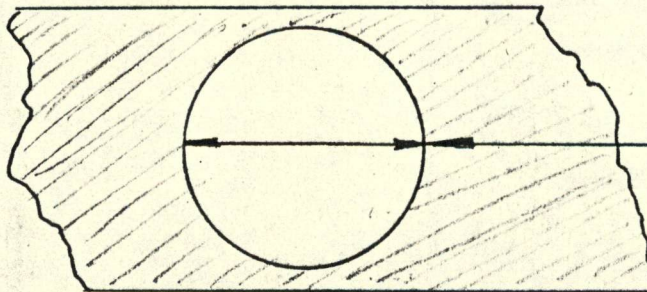
F.I.A. Rec. No. 5025

Drawing of entrance to inlet port of cylinder head. Indicate scale or dimensions and manufacturing tolerance.



1.21 DIA
30.63 MM

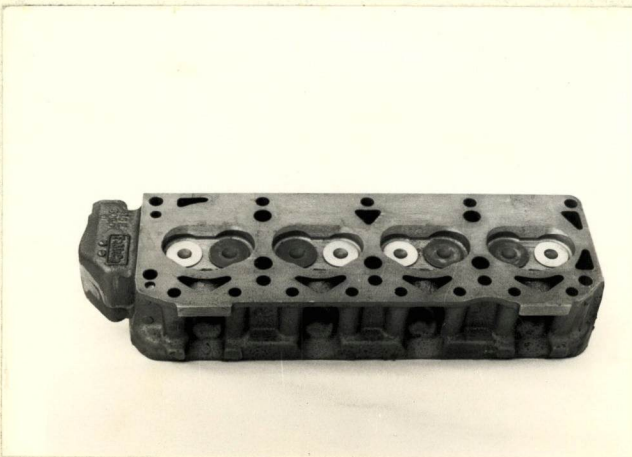
Drawing of exit to exhaust port of cylinder head. Indicate scale or dimensions and manufacturing tolerance.



1.145"
29.0 MM

± .030 thou.

Alternative (Ref No.7)
Cylinder head.



AMENDMENT SHEET FOR THE CORSAIR GT.

1. Reference article 182. Page 9. (Inlet Valve Lift)
should read 9.00 mm and .35 inches
NOT 6.12 mm and .245 inches.
2. Reference Alternative No.5. Page 13. (Camshaft)
Include:
Max Valve Lift (Inlet) 9.000 mm .3500 ins.
Max Valve Lift (Exhaust) 8.727 mm .3436 ins.
3. Reference article 181. Page 9. (Inlet Valve)
Should read 39.40 mm NOT 30.60

PROGRAMME OF ALTERNATIVES.

1. Alternative Crankshaft (No.3. Pt.No. 116E-6303B GT)
can only be used with connecting rods of article 163.
(Weight of .551 kgs)
2. Alternative Connecting rod (No.4. Pt.No. 125E-26E714)
Can only be used with Crankshaft of article 162.
(Weight of 11.0 kgs.)
3. Alternatives 7, 8, and 9. Pt.Nos. 116E-6085-J
116E-6507-D
116E-6505-A

Can only be used together.
4. Alternatives 16 or 17 have only been fitted in conjunction
with Alternatives Nos. 18 and 23.
i.e; when a front underbody shield is fitted then a fuel
tank shield and the secondary exhaust pipe must also be
fitted.





MOTOR SPORT DIVISION
The Royal Automobile Club,
31 Belgrave Square, London, S.W.1

Manufacturer Ford Motor Company

Model Corsair GT

F.I.A. Recognition No. 5025 A/V

Amendment No. 1.

Amendment to Form of Recognition

FEDERATION INTERNATIONALE DE L'AUTOMOBILE

No.

Reference No.

Optional Equipment - Group II

1.

292. Four pinion Salisbury limited slip differential

Part No. CD2927E-4204A.



Date amendment is valid from

1st August 1966.
List 14/7

Stamp of F.I.A./R.A.C.