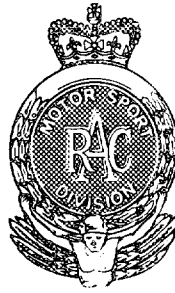


Total Number of Sheets....13

F.I.A. Recognition No. 1629
Group 2



ROYAL AUTOMOBILE CLUB

31, Belgrave Square, London, S.W.1

Form of recognition in accordance with appendix j to the International Sporting Code of the
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

	Cylinder-capacity3528.....	cm. ³215.....	in. ³
ManufacturerRover.....	ModelRange Rover.....		
Serial No. of chassis/body35500000.....	ManufacturerRover.....		
Serial No. of engine35500000.....	ManufacturerRover.....		
Recognition is valid from1 January 1972.....	List72/A.....		

The manufacturing of the model described in this recognition form started on..... 1 August..... 1969...
and the minimum production of..... 2942..... identical cars, in accordance with the specifications of
this form was reached on..... 30 October..... 1971..

Photograph A. ¼ view of car from front



F.I.A. Stamp

R.A.C. Stamp

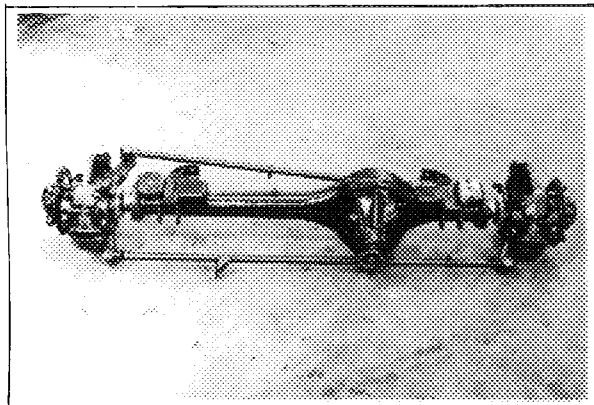
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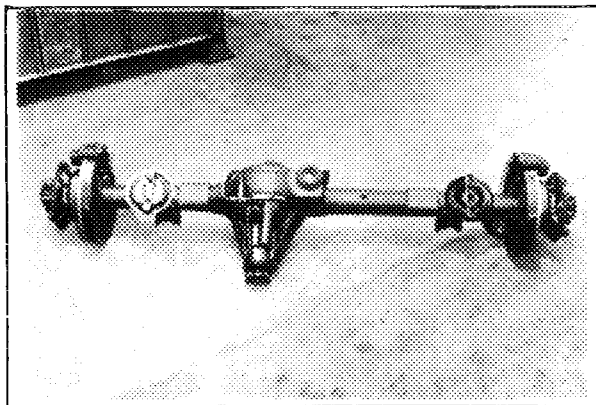
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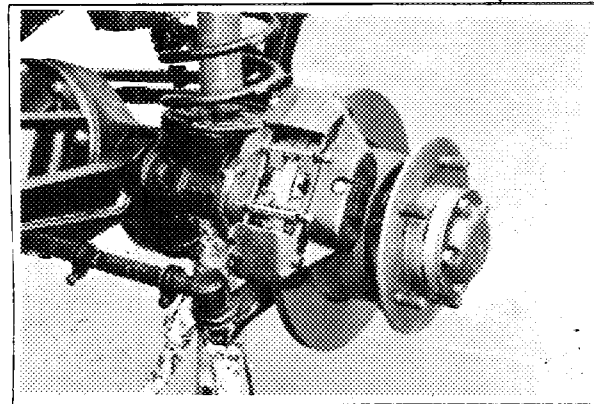
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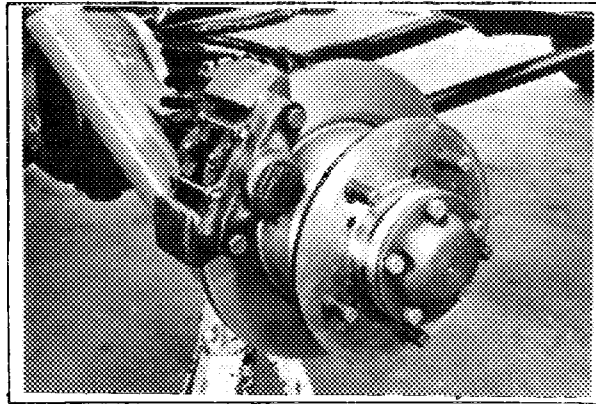
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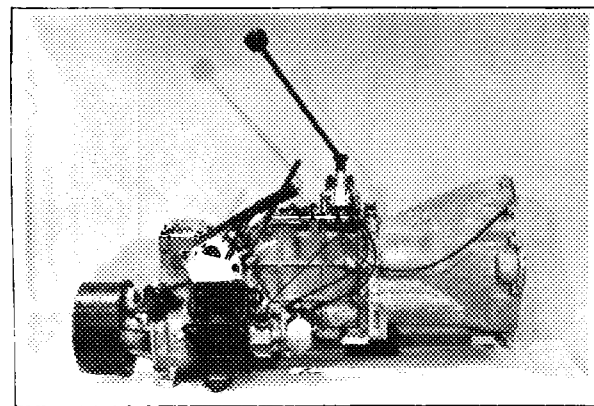
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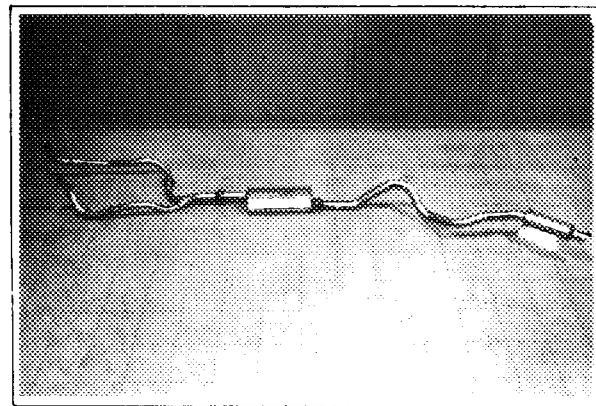
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H

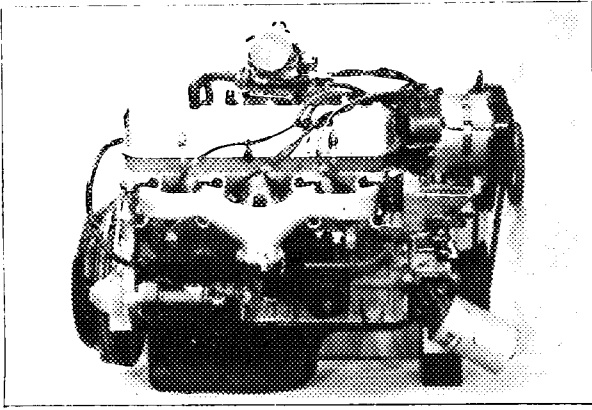


I

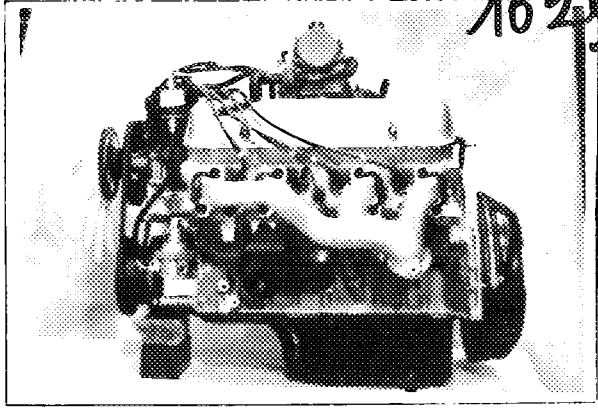


1629

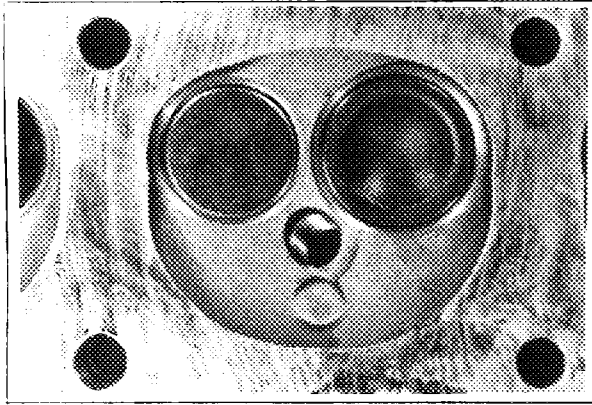
J



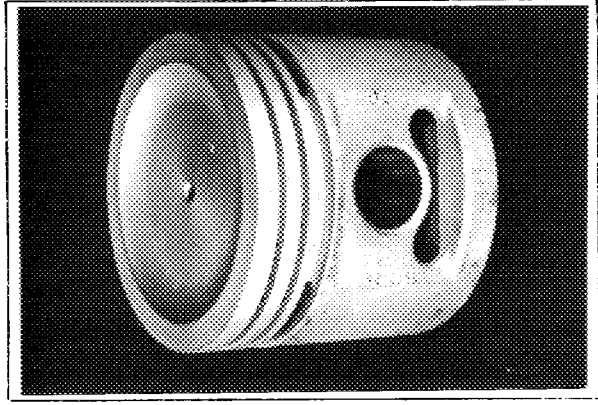
K



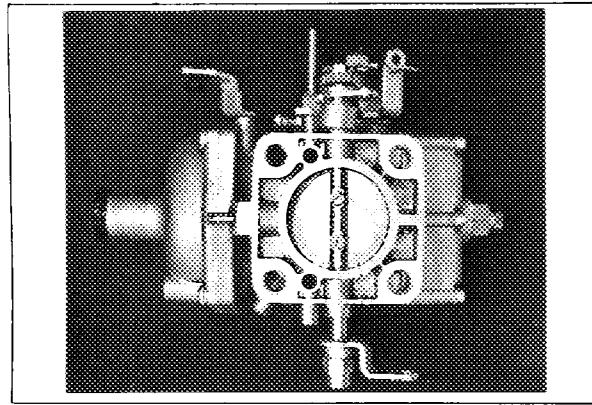
L



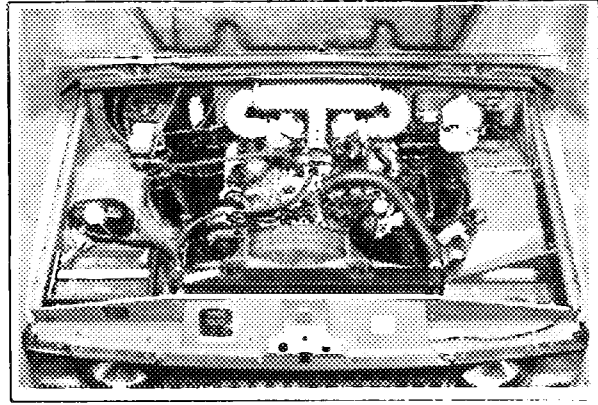
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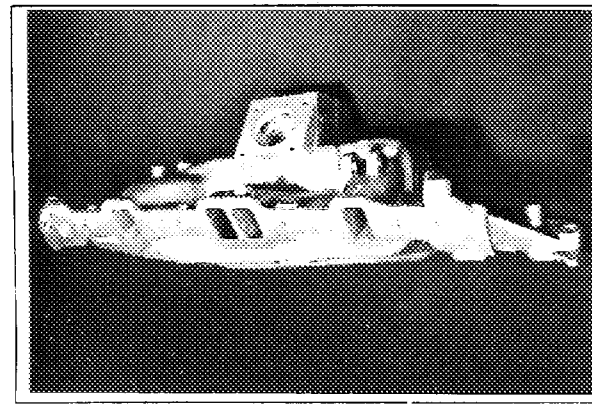
N



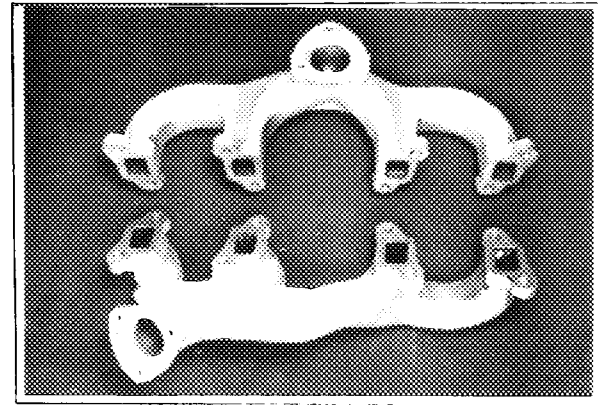
O



P



Q

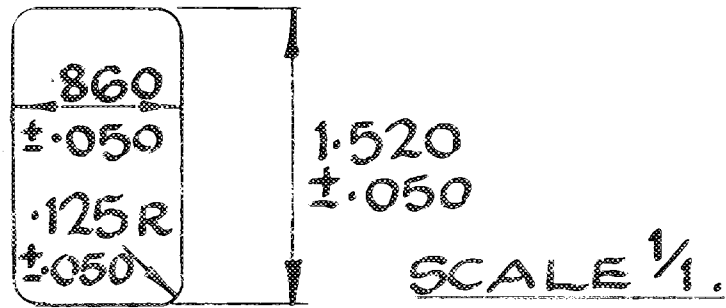


Make ROVER

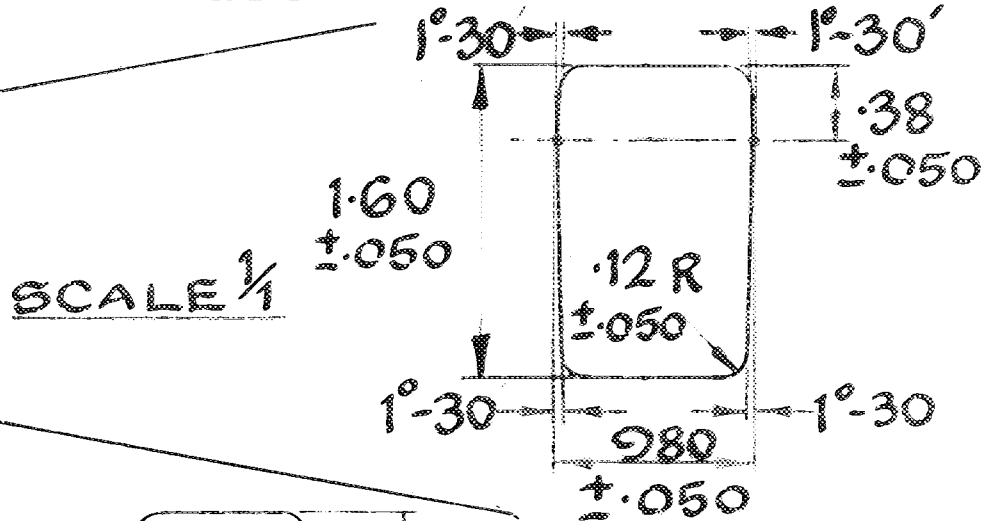
Model RANGE ROVER

F.I.A. Rec. No. 1629

Drawing inlet manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



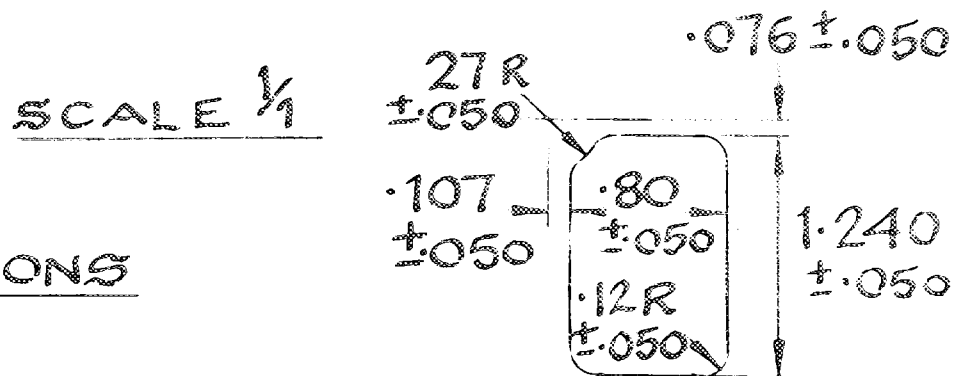
Drawing of entrance to inlet port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



Drawing of exhaust manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



Drawing of exit to exhaust port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



ALL DIMENSIONS
IN INCHES

THE ROVER CO LTP
9-12-70

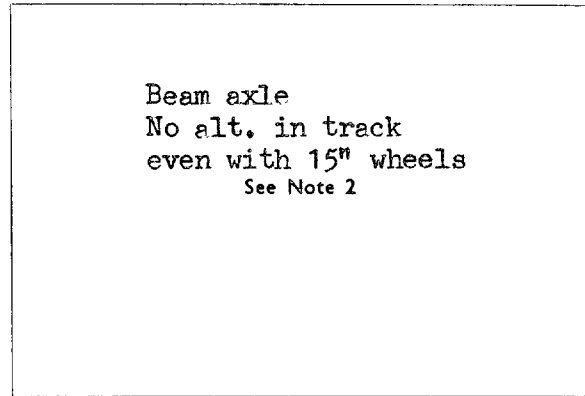
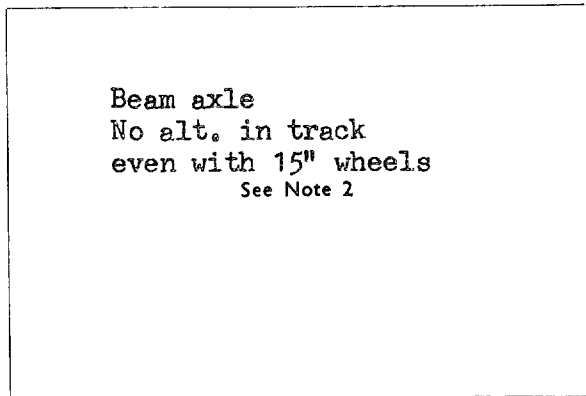
TWO PORTS PER HEAD
ARE AS DRAWN TWO
ARE OPPOSITE HAND

NOTE 1.

All dimensions must be given in two measuring systems, see Note 3.

CAPACITIES AND DIMENSIONS

- | | | | | |
|----------------|------|-----|------|--------|
| 1. Wheelbase | 2540 | mm. | 100 | inches |
| 2. Front track | 1486 | mm. | 58.5 | inches |
| 3. Rear track | 1486 | mm. | 58.5 | inches |



- | | | | | |
|---|-------|-------|------|------------|
| 4. Overall length of the car | 447.0 | cm. | 176 | inches |
| 5. Overall width of the car | 177.8 | cm. | 70 | inches |
| 6. Overall height of the car | 177.8 | cm. | 70 | inches |
| 7. Capacity of fuel tank (reserve included) | 76 | ltrs. | 20 | gall. U.S. |
| | | | 16.7 | gall. Imp. |
| 8. Seating Capacity. | Five | | | |
| 9. Weight. Total weight of the car with normal equipment, water, oil, and spare wheel but without fuel or repair tools: (Minimum) | 1700 | kg. | 3740 | lbs. |
| | | | 33.4 | cwts. |

5a & b = 167.5 cm (width at vertical of wheel axles) (Maximum)

NOTE 2.

Differences in track caused by the use of other wheels with different rim widths must be stated when recognition is requested for the wheels concerned. Specify ground clearance in relation to the track and give drawing of two easily recognisable points at front and rear at which measurements are taken. These ground clearance dimensions are only for information when checking the track and can in no way affect the eligibility of the car.

NOTE 3.

CONVERSION TABLE

1 inch/pouce	— 2.54	cm.	1 quart US	— 0.9464	ltrs.
1 foot/pied	— 30.4794	cm.	1 pint (pt)	— 0.568	ltrs.
1 sq. inch/pouce carre	— 6.452	cm. ²	1 gallon Imp.	— 4.546	ltrs.
1 cubic inch/pouce cube	— 16.387	cm. ³	1 gallon US	— 3.785	ltrs.
1 pound/livre (lb)	— 453.593	gr.	1 hundred weight (cwt.)	— 50.802	kg.

CHASSIS AND COACHWORK (Photographs A, B and C)

- 20. Chassis/body construction: separate/unitary construction Separate
- 21. Unitary construction, material(s)
- 22. Separate construction, Material(s) of chassis Steel
- 23. Material(s) of coachwork Steel Framework, Steel and Aluminium Cladding, Aluminium roof.
- 24. Number of doors 2 Material(s) Steel Frame, Aluminium Cladding.
- 25. Material(s) of bonnet Aluminium and Steel Optional
- 26. Material(s) of ~~boot lid~~ Tailgate - Steel Frame and Cladding
- 27. Material(s) of rear-window Glass in Steel Frame
- 28. Material(s) of windscreen Toughened or Laminated Glass in Steel Frame
- 29. Material(s) of front-door windows Glass
- 30. Material(s) of rear-door windows
- 31. Sliding system of door windows Mechanical Wind
- 32. Material(s) of rear-quarter light Glass

ACCESSORIES AND UPHOLSTERY

- 38. Interior heating : yes — no Yes
- 39. Air conditioning : yes — no Yes
- 40. Ventilation : yes — no Yes
- 41. Front seats, type of seat and upholstery Safety Seats
PVC Vac Formed
- 42. Weight of front seat(s), complete with supports and rails, out of the car :
34 kg. 75 lbs.
- 43. Rear seats, type of seat and upholstery
- 44. Front bumper, material(s) Steel Weight 7.75 kg. 17 lbs.
- 45. Rear bumper, material(s) Steel Weight 9.1 kg. 20 lbs.

WHEELS

- 50. Type 205 x 16 Rostyle Steel
- 51. Weight (per wheel, without tyre) 13.2 kg. 29 lbs.
- 52. Method of attachment 5 Studs
- 53. Rim diameter 406 mm. 16 ins.
- 54. Rim width 152 mm. 6 ins.

STEERING

- 60. Type Burman re-circulating ball worm and nut 18.2:1 straight ahead
- 61. Servo-assistance : yes — no Optional extra
- 62. Number of turns of steering wheel from lock to lock 3.75
- 63. In case of servo-assistance

SUSPENSION

- 70. Front suspension (photograph D), type Beam Axle, Coil Springs and Radius Arms
- 71. Type of spring Coil
- 72. Stabiliser (if fitted) Panhard Rod and Radius Arms
- 73. Number of shock absorbers 2
- 74. Type Hydraulic, Telescopic Double Acting
- 78. Rear suspension (photograph E), type Beam Axle, Coil Springs, Radius Arms, 'A' Frame with Hydromat Self Levelling Device
- 79. Type of spring Coil
- 80. Stabiliser (if fitted) 'A' Frame and Radius Arms
- 81. Number of shock absorbers 2
- 82. Type Hydraulic, Telescopic Double Acting

BRAKES (photographs F and G)

- 90. Method of operation Hydraulic - Discs All Round - Separate Drum Brake on Transmission
- 91. Servo-assistance (if fitted), type Lockheed Mechanical with Integral Tandem Master Cylinder
- 92. Number of hydraulic master cylinders One Integral Tandem

93. Number of cylinders per wheel	FRONT 2 pairs	REAR 1 pair
94. Bore of wheel cylinder(s)	41.5 mm. 1.625 inches	41.5 mm. 1.625 inches
<u>Drum Brakes</u> Transmission		
95. Inside diameter	184 mm. 7.25 inches	mm. inches
96. Length of brake linings	mm. inches	mm. inches
97. Width of brake linings	76 mm. 3 inches	mm. inches
98. Number of shoes per brake	Two	
99. Total area per brake	mm. ² sq. in.	mm. ² sq. in.

Disc Brakes

100. Outside diameter	298 mm. 11.75 inches	290 mm. 11.42 inches
101. Thickness of disc	12.7 mm. 0.5 inches	12.7 mm. 0.5 inches
102. Length of brake linings	99 mm. 3.85 inches	86 mm. 3.38 inches
103. Width of brake linings	53 mm. 2.27 inches	49 mm. 1.97 inches
104. Number of pads per brake	Two	Two
105. Total area per brake	mm. ² 126.5 sq. in.	mm. ² 111.5 sq. in.

ENGINE (photographs J and K)

- | | | | |
|---|--------------------|---|---------------------------------|
| 130. Cycle | Four Stroke | 131. Number of cylinders | 8 |
| 132. Cylinder Arrangement | 90° Vee | | |
| 133. Bore | 88.9 mm. 3.5 in. | 134. Stroke | 71.1 mm. 2.8 in. |
| 135. Capacity per cylinder | | 441 | cm. ³ 26.875 cu. in. |
| 136. Total cylinder capacity | | 3528 | cm. ³ 215 cu. in. |
| 137. Material(s) of cylinder block | Alu. Alloy | 138. Material(s) of sleeves (if fitted) | Cast Iron |
| 139. Cylinder head, material(s) | Alu. Alloy | Number fitted | Two |
| 140. Number of inlet ports | Eight | 141. Number of exhaust ports | Eight |
| 142. Compression ratio | 8.5:1 | | |
| 143. Volume of one combustion chamber | 34.09 | cm. ³ | 2.0754 cu. in. |
| 144. Piston, material | Aluminium Alloy | 145. Number of rings | Three |
| 146. Distance from gudgeon pin centre line to highest point of piston crown | | 47.24 | mm. 1.860 in. |
| 147. Crankshaft: moulded/stamped | Moulded | 148. Type of crankshaft: integral/..... | Yes..... |
| 149. Number of crankshaft main bearings | Five | | |
| 150. Material of bearing cap | Cast Iron | | |
| 151. System of lubrication: dry sump/oil in sump | Oil in Sump | | |
| 152. Capacity, lubricant | 5.68 ltrs. 10 pts. | 6 | quarts U.S. |
| 153. Oil cooler: yes/no | No | 154. Method of engine cooling | Liquid Coolant |
| 155. Capacity of cooling system | 11 ltrs. 20 pts. | 12 | quarts U.S. |
| 156. Cooling fan (if fitted) dia. | | 40.6 | cm. 16 in. |
| 157. Number of blades of cooling fan | Five Blades | | |

Bearings

- | | | | | |
|-----------------------------------|-------------------------|------|-------------|-----|
| 158. Crankshaft main, type | Lead-Bronze-Indium dia. | 76.2 | m.m. 2.9997 | in. |
| 159. Connecting rod big end, type | Lead-Bronze-Indium dia. | 50.8 | m.m. 2.0005 | in. |

Weights

- | | | | | | |
|---|---------------------|---------------------|----------|-------|------|
| 160. Flywheel (clean) | | 15.9 | kg. | 35 | lbs. |
| 161. Flywheel with clutch (all turning parts) | | 27.3 | kg. | 60 | lbs. |
| 162. Crankshaft | 17.6 kg. 38.75 lbs. | 163. Connecting rod | .485 kg. | 1.065 | lbs. |
| 164. Piston with rings and pin | | .568 | kg. | 1.25 | lbs. |

FOUR STROKE ENGINES

170. Number of camshafts One 171. Location In Vee of Cylinder Block
 172. Type of camshaft drive Chain
 173. Type of valve operation Hydraulic Tappet and Pushrod

INLET (see page 4)*

180. Material(s) of inlet manifold Aluminium Alloy
 181. Diameter of valves 38.10 mm. 1.50 ins.
 182. Max. valve lift mm. 0.39 in. 183. Number of valve springs 16 (Two per Valve)
 184. Type of spring Coil 185. Number of valves per cylinder One
 186. Tappet clearance for checking timing (cold/warm) Self Adj. Tappets mm. ins.
 187. Valves open at (with tolerance for tappet clearance indicated) 30° B.T.D.C.
 188. Valves close at (with tolerance for tappet clearance indicated) 75° A.B.D.C.
 189. Air filter, type Paper Element

EXHAUST (see page 4)*

195. Material(s) of exhaust manifold Cast Iron
 196. Diameter of valves 33.40 mm. 1.315 ins.
 197. Max. valve lift 9.91 mm. 0.39 in. 198. Number of valve springs 16 (Two per Valve)
 199. Type of spring Coil 200. Number of valves per cylinder One
 201. Tappet clearance for checking timing (cold/warm) Self Adj. Tappets mm. ins.
 202. Valves open at (with tolerance for tappet clearance indicated) 68° BBDC
 203. Valves close at (with tolerance for tappet clearance indicated) 37° ATDC
 204. Diameter outlet orifice exhaust manifold 38.1 mm. 1.50 ins.

CARBURETION (photograph N)

210. Number of carburettors fitted Two 211. Type Variable Choke
 212. Make Zenith/Stromberg 213. Model GD2
 214. Number of mixture passages per carburettor One
 215. Flange hole diameter of exit port(s) of carburettor 44.5 mm. 1.75 ins.
 216. Minimum diameter of venturi/minimum diam., with piston at maximum height (example : SU)
32 mm. 1.30 ins.

INJECTION (if fitted)

220. Make of pump 221. Number of plungers
 222. Model or type of pump 223. Total number of injectors
 224. Location of injectors
 225. Minimum diameter of inlet pipe mm. ins.

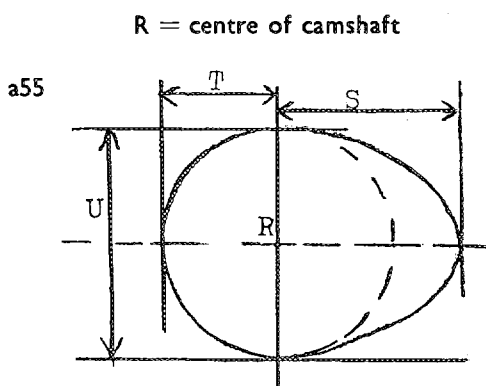
* For additional information concerning two-stroke engines and super-charged engines, see page 13.

ENGINE ACCESSORIES

- 230. Fuel pump : mechanical and/or electrical Mechanical
- 231. No. fitted One
- 232. Type of ignition system Ballasted Coil 233. No. of distributors One
- 234. No. of ignition coils One 235. No. of spark plugs per cylinder One
- 236. Generator, type : dynamo/alternator—number fitted One Alternator Lucas 16 ACR
- 237. Method of drive Belt
- 238. Voltage of generator 12 volts
- 239. Battery, number One
- 240. Location Off-side Front Wing
- 241. Voltage of battery 12 volts

ENGINE AND CAR PERFORMANCES (as declared by manufacturer in catalogue)

- 250. Max. engine output 156 (type of horsepower: Gross) at 5000 r.p.m.
- 251. Max. r.p.m. 5200 output at that figure 157 BHP
- 252. Max. torque 205 lb/ft at 3000 r.p.m.
- 253. Max. speed of the car 154.5 km./hour 96 miles/hour



<u>Inlet cam</u>			
S =	20.128	mm.	0.7925 inches
T =	13.761	mm.	0.5418 inches
U =	27.521	mm.	1.0835 inches
<u>Exhaust cam</u>			
S =	20.128	mm.	0.7925 inches
T =	13.761	mm.	0.5418 inches
U =	27.521	mm.	1.0835 inches

DRIVE TRAIN

CLUTCH

- 260. Type of clutch Diaphragm Spring Dry
- 261. No. of plates One
- 262. Dia. of clutch plates 26.7 cm. 10.5 ins.
- 263. Dia. of linings, inside 17.1 cm. 6.75 ins.
- outside 26.7 cm. 10.5 ins.
- 264. Method of operating clutch Hydraulic Hydrostatic Operation

GEAR BOX (photograph H)

- 270. Manual type, make Rover Method of operation Direct Operated Lever
- 271. No. of gear-box ratios forward Eight 272. Synchronized forward ratios All
- 273. Location of gear-shift On Gearbox
- 274. Automatic, make type
- 275. No. of forward ratios 276. Location of gear shift

277.	Manual		Automatic		Alternative manual/automatic			
	Ratio	No. teeth	Ratio	No. teeth	Ratio	No. teeth	Ratio	No. teeth
	GEARBOX RATIO		OVERALL RATIO		Low Transfer			
1	4.07:1		High Transfer					
2	2.45:1		1.	16.92:1	1.	47.83:1		
3	1.50:1		2.	10.17:1	2.	28.78:1		
4			3.	6.25:1	3.	17.68:1		
5			4.	4.16:1	4.	11.77:1		
6								
reverse	3.66:1			15.23:1		43.07:1		

- 278. Overdrive, type Transfer Box
- 279. Forward gears on which ^{Transfer}~~overdrive~~ can be selected
- 280. Overdrive ratio

FINAL DRIVE

- 290. Type of final drive Beam Axle
- 291. Type of differential Spiral Bevel Gear
- 292. Type of limited slip differential (if fitted in series-production)
- 293. Final drive ratio 3.54:1 Number of teeth Crown Wheel 46T
Pinion 13T

IMPORTANT—The conformity of the car with the following items of the present recognition form is to be disregarded during the scrutineering, when the vehicle has been entered in group 2 (Touring cars) or 3 (Grand Touring cars) : 41, 72, 80, 91, 142, 143, 144, 145, 146, 153, 156, 157, 160, 161, 162, 163, 164, 182, 186, 187, 188, 189, 201, 202, 203, 212, 213, 215, 216 222, 225, 230, 250, 251, 252, 253, 255 photographs I, M and N and page 4.

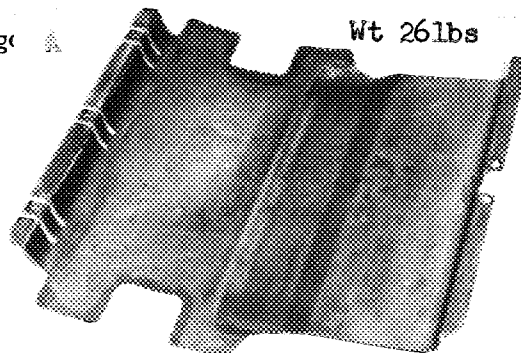
During the scrutineering of cars entered in group 4 (Sportscars) only the following items of the present recognition form are to be taken into consideration : 1, 2, 3, 9, 20, 21, 22, 23, 24, 25, 26, 70, 71, 78, 79, 90, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 147, 148, 149, 150, 158, 159, 170, 171, 172, 173, 185, 200, 270, 271, 274, 275, 290, 291, 292 and photographs A, B, D, E, F, G, H, J, K and O.

The vehicle described in this form has been subject to the following amendments :

on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....
on.....	19.....	rec. no.....	List.....	on.....	19.....	rec. no.....	List.....

Optional equipment affecting preceding information. This to be stated to

- A Fuel tank guard, part number E92029
- B Heated Rear Screen, part number 391376
- C Power Assisted Steering L/H E92782 R/H 92781
- D Towing Attachment E77772
- E Full Flow Oil Cooler E92815
- F Electric Fuel Pump, part number 594556
- G 15 inch Rostyle Wheel, 6JK Rim, part number E92001



Tolerances

- 1. Mechanical machining (except bore and stroke). Points No 156, 158,..... ± 0.2%
159, 181, 196, 215, 225. Inlet and exhaust parts (if machined)
262, 263.
- 2. Point No 146 (distance between gudgeon pin and piston crown..... ± 0.5%
- 3. Castings..... + 0.4%
- 0.2%
- 4. Weight of mechanical parts (Points 160, 161, 162, 163, 164)..... + 0.7%
- 0.3%
- 5. Wheelbase (Point 1)..... ± 0.5%