

F.I.A. Recognition No. 109

ROYAL AUTOMOBILE CLUB

PALL MALL, LONDON, S.W.I.

Federation Internationale de l'Automobile.

Form of Recognition in accordance with Appendix | to the International Sporting Code.

Manufacturer.	F	ORD MOT	OR	COMPANY	LIMITED			*********
Model	CON	SUL CAP	RI	G.T.		Year of Manufacture	1963	
	Chassis	н39/4	760	27				
Serial No. of	Engine	82881	62					
Type of Coach	work	Coupe		#				
Recognition is	valid from.	9/	5	163		In category	G.T.	
				1		0 /		

Photograph to be affixed here $\frac{3}{4}$ view of car from front right.



Stamp of F.I.A./R.A.C. to be affixed here.

Specify here material/s of chassis/body construction

2 door 2 (occasional 4) seater Fixed head coupe. Body and chassis of steel

Photographs to be affixed below.

 $\frac{3}{4}$ view of car from rear left.



Engine unit with accessories from right.



Front axle complete (without wheels)



Interior view of car through driver's door.



Engine unit with accessories from left.



Rear axle complete (without wheels).



No. of cylinders. XXX RESOURE Four stroke 1, 2, 4, 3. Cycle... Firing order..... 1498 80.97 Capacity. 72.75 C.C. Bore. m.m. Stroke m.m. 0.762 1527 Maximum rebore Resultant capacity..... Material of cylinder block. Cast iron Material of sleeves, if fitted. Distance from crankshaft centre line to top 197.8/198 face of block at centre line of cylinders ... m.m. Material of cylinder head Cast iron Volume of one combustion chamber. 36.65 37.65 Compression ratio 9:1 Aluminium alloy Three Material of piston.... No. of piston rings. Distance from gudgeon pin centre line to highest point of piston crown 38,887/38,836 Copper lead 55.8578 Crankshaft main bearings: Type m.m. Copper lead or Dia. 51.0712 mm Connecting rod big end: Type... lead bronze 8.143 Flywheel kø. 10.447 Crankshaft ... kg. 0.579 Connecting rod. Weights kg. 0.404 Piston with rings. kg. 0.114 Gudgeon pin ... kg. Method of valve operation Push rod & rocker Two No. of valves per cylinder... One No. of camshafts Location of camshafts in cylinder block Chain Type of camshaft drive... Inlet 35.687/37.941 Diameter of valves: Exhaust 31.496/31.750 m.m. Diameter of port 32.512 25.40 at valve seat: Inlet. m.m. m.m. at valve at valve Tappet clearance for 0.3048 0.5588 checking timing: Inlet. m.m. Exhaust. m.m. 65° B.B. D.C. 270 B.T. D.C. Valves open: Inlet Exhaust 65° A. B. D. C. 27º A.T.D.C. Valves close: Inlet Exhaust 8.727 Maximum valve lift: Inlet 8.5192 Exhaust. m.m. m.m. Degrees of crankshaft rotation from zero to-680 Maximum lift: Inlet Exhaust. 38.50 400 3 Maximum lift: Inlet Exhaust. Valve springs: Inlet Exhaust Helical coils Helical coils Туре..... One One No. per valve... Carburettor: Type 2 barrel compound D/D No. fitted One (up or down draft, horizontal) Make Weber 28/36 DCD 16/18 Model.... Flange hole diameter 28/36 Choke diameter 26/27m.m. m.m. 140/150 Main jet identification No ...

Dry (Paper element) No. fitted Air filter: Type....

Inlet manifold:

Diameter of flange hole at carburettor Major & minor dia. of tapering slotm.m.

are respectively 37.592 & 29.718. Their centres 47.244 apart.

Diameter of flange hole at port. 26.924

Photograph of combustion chamber to be affixed here.



Photograph of inlet manifold to be affixed here.



Exhaust manifold:

Diameter of flange hole at port.

28.448

m.m.

Diameter of flange hole at connection to silencer inlet pipe...

38, 125

m.m.

Photograph of piston showing crown to be affixed here.



Photograph of exhaust manifold to be affixed here.



ENGINE ACCESSORIES

Make of fuel pump	A.C.	No. fitted	One		
	By eccentric on camsha				
	Type of ignition system Oil filled coil				
	Lucas				
Method of advance and re	tard Automatic centrifug	al and vacuum			
	Lucas or A.C.				
	One				
	Lucas		Т 132		
Voltage of dynamo	12		25 amps.		
Make of starter motor	Lucas		1.16		
	One Voltage 12				
	/pe				

TRANSMISSION

Make of clutch Ford/Borg	g and Beck	Type Dry Plate
Diameter of clutch plate	184.15 mm	No. of plates One
Method of operating clutch	Hydraulically operate	ed.
Make of gearbox	ford	Type Conventional synchromesh
		reverse
Method of operating gearshift	Manual shift	
Location of gearshift	steering column or re	note floor shift
Is overdrive fitted? No		
Method of controlling overdriv	ve, if fitted	

	GEARBOX RATIOS		ALTERNATIVE RATIOS					
	Ratio	No. of Teeth	Ratio	No. of Teeth	Ratio	No. of Teeth	Ratio	No. of Teeth
1.	3.543	32 x 32 17 17	3.543	32 x 32 17 17				
2.	2.396	32 x 28 17 28	2.04	32 x 27 17 24				
 4. 	1.412	32 x 21 17 28	1.412	32 x 21 17 28				
5.	1.00	Direct	1.00	Direct				

Type of final drive	Hypoid		
	Bevel an	d pinion	
Final drive ratio		Alternatives	
No. of teeth	33/8		
Overdrive ratio, if fi	tted		

WHEELS

Type Steel disc	Weight (wheel and tyre) 12.7 kg.	
Method of attachment Four students	ds	
Rim diameter 330.2 m.m.	Rim width 101.6 m.m.	
Tyre size: Front 5.60 x 13	Rear 5.60 x 13	

BRAKES

Method of operation	Hydraulic		
Is servo assistance fitted?	Yes		
Type of servo, if fitted	Girling.	Suspended vacuum	
No. of hydraulic master cylinde		Bore 22,225	m.m.

	Front			Rear	
No. of wheel cylinders	Two			One	
Bore of wheel cylinders	48.06	m.m.	19	• 05	m.m.
Inside diameter of brake drums	_		22	8.6	m.m.
No. of shoes per brake	-		T	WO	
Outside diameter of brake discs	241.3	m.m.	-		m.m.
No. of pads per brake	Two		•		
Dimensions of brake linings per s dimensions, specify each)	shoe or pad (if al	I shoes or pa	ds in each brak		same
	Front		07.0	Rear	
Length	00,45	m.m.	210	.3	m.m.
Width	47.63	m.m.		4.45	
Total area per brake	5787	m.m. ²	18	581 n	n.m. ²
SUSPENSION	Front			Rear	
Туре	Independ	***************************************	Lo	ngitudinal	L
Type of spring		prings	Semi	elliptic	leaf
Is stabiliser fitted?	Yes		1	No	
Type of shock absorber	Telesco	pic		ver arm	
No. of shock absorbers	Two			[wo	
STEERING					
Type of steering gear	Recirculati	ng ball			
Turning circle of car	10.36			m., app	orox.
No. of turns of steering wheel f	rom lock to lock	Thre	9	•••••	
CAPACITIES AND DIMENSIONS	5				
Fuel tank 40.914	litres	Sump	3.196		itres
Radiator 5.948	litres				
Overall length of car 433.75	cm. Ov	erall width	of car 165.	,61	cm.
Overall height of car, unladen (wi					
Distance from floor to top of wind					
Highest point. 97.8	cm. Low	est point9	4.0 approx	cm.	
Width of windscreen:					
Maximum width 124.5	cm. M	inimum widt	h 109.2	approx _{cm} .	
*Interior width of car 122.2	cm.				
No. of seats Two					
Track: Front 125.73	cm.	Rear	125.73		cm.
Wheelbase 251,66	cm. Grou	und clearance	148.8	r	m.m.
*(To be measured at the immediate rear in a vertical plane of not less th	of the steering w				
Overall weight with water, oil and		without fuel.	925	kgs.	

Additional information for cars fitted		
Size of filler port.		
	áll. S	
Height	m.m. Area	m.m.²
Size of exhaust port:		
	III.	m.m.
	m.m. Area.	
Size of transfer port:		
	11	
Height	m.m. Area	m.m.²
Size of piston port:		
Length measured around piston		m.m.m.
Height	m.m. Area	m.m2
Method of pre-compression		
Bore and stroke of pre-compression cyl	inder, if fitted	m.m.
Distance from top of cylinder block to I	lowest point of inlet port	m.m.m
	highest point of exhaust port	
Distance from top of cylinder block to	highest point of transfer port	m.m.
Drawin	ng of cylinder ports.	
11		
	9" 4.00	
Supershaugen if fitted		
Supercharger, if fitted	Madalan Tura Na	
Make		
Type of drive	Ratio of drive	
Fuel injection, if fitted		
Make of pump	Model or Type No	
Make of injectors		

Optional equipment affecting preceeding information:—

- 1. Engine sump shield
- 2. Four blade fan
- 3. Fuel tank shield
- 4. Heavy duty suspension
- 5. 5.90 x 13 tyres
- 6. Laminated glass windscreen
- 7. 51 AH battery