



F.I.A. Recognition No. 1003

ROYAL AUTOMOBILE CLUB

PALL MALL, LONDON, S.W.1.

Federation Internationale de l'Automobile.

*Form of Recognition in accordance with
Appendix J to the
International Sporting Code.*

Manufacturer Standard - Triumph Motor Co., Limited.,

Model Standard Vanguard Six

Year of Manufacture 1960

Serial No. of ~~Chassis~~

Commission ~~60000~~ 61 -- onwards

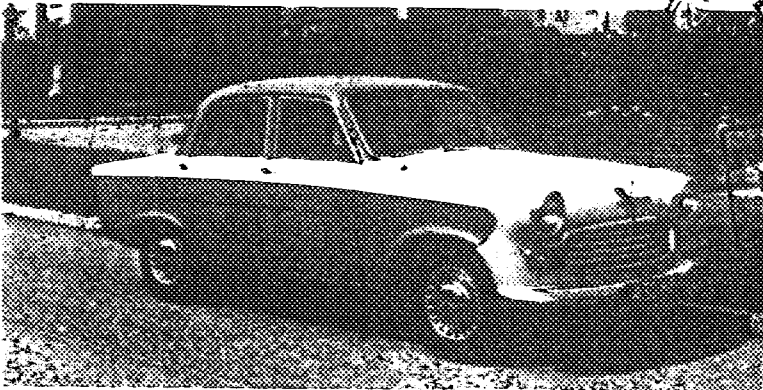
Type of Coachwork Saloon.

Recognition is valid from 10th November, 1960.

In category Normal Series Production

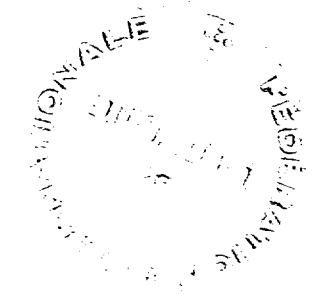
Christopherson
FEDERATION INTERNATIONALE DE L'AUTOMOBILE
RAC

Photograph to be affixed here 3/4 view of car from front right.



MEMBER OF
the FEDERATION
INTERNATIONALE
de l'AUTOMOBILE

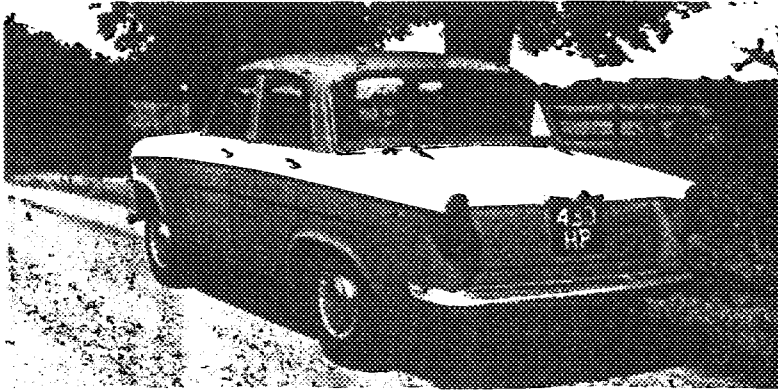
General description of car:



$\frac{3}{4}$ view of car from rear left

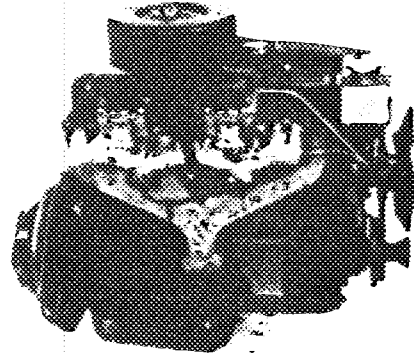
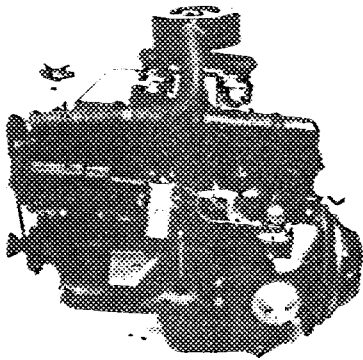
Interior view of car through drivers door.

Photographs to be affixed below.



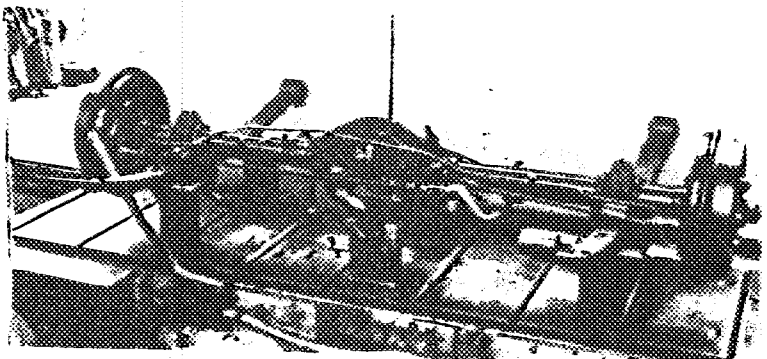
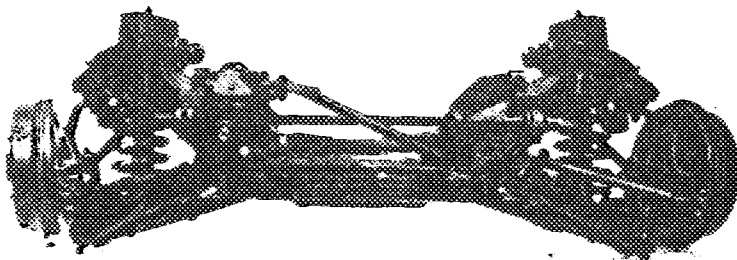
Engine unit with accessories from right.

Engine unit with accessories from left.



Front axle complete (without wheels).

Rear axle complete (without wheels).



ENGINE

		in line	In line		
No. of cylinders	6	in V	---		
		opposed	---		
Cycle	4 stroke			Firing order	1, 5, 3, 6, 2, 4.
Capacity	1998 cc	Bore	74.7 mm	Stroke	76 mm
Maximum rebore	0.040" (1 mm)			Resultant capacity	2052 cc
Material of cylinder block	Cast Iron			Material of sleeves, if fitted	not fitted
Distance from crankshaft centre line to top face of block at centre line of cylinders	223				m.m.
Material of cylinder head	Cast Iron	Volume of one combustion chamber	40.05		cc
Compression ratio	8				
Material of piston	Aluminium Alloy	No. of piston rings	3		
Distance from gudgeon pin centre line to highest point of piston crown	38.1				m.m.
Bearings	Crankshaft main bearings: Type Shell-Steel backed	Dia.	50.8		m.m.
	Connecting rod big end: Type Shell-Steel backed	Dia.	47.55		m.m.
Weights	Flywheel	9.1	kg.		
	Crankshaft	19.1	kg.		
	Connecting rod	0.68	kg.		
	Piston with rings	0.37	kg.		
	Gudgeon pin	0.085	kg.		
No. of valves per cylinder	2	Method of valve operation	Pushrods and rockers		
No. of camshafts	1	Location of camshafts	In block		
Type of camshaft drive	Chain				
Diameter of valves: Inlet	33	m.m.	Exhaust	29.9	m.m.
Diameter of port at valve seat: Inlet	30.2	m.m.	Exhaust	27	m.m.
Tappet clearance for checking timing: Inlet	0.4	m.m.	Exhaust	0.4	m.m.
Valves open: Inlet	18° BTDC		Exhaust	58° BBDC	
Valves close: Inlet	58° ABDC		Exhaust	18° ATDC	
Maximum valve lift: Inlet	7.92	m.m.	Exhaust	7.92	m.m.
Degrees of crankshaft rotation from zero to--					
Maximum lift: Inlet	128°		Exhaust	128°	
¼ Maximum lift: Inlet	76°		Exhaust	76°	
Valve springs:		Inlet		Exhaust	
Type	Coil			Coil	
No. per valve	2			2	
Carburettor Type	Downraught		No. fitted	2	
	(up or down draft, horizontal)				
Make	Solex		Model	B.32 P.L.H	
Flange diameter	32	m.m.	Choke diameter	22	m.m.
Main jet identification No.	115				

Air filter: Type **Paper Element**

No. fitted **1**

Inlet manifold:

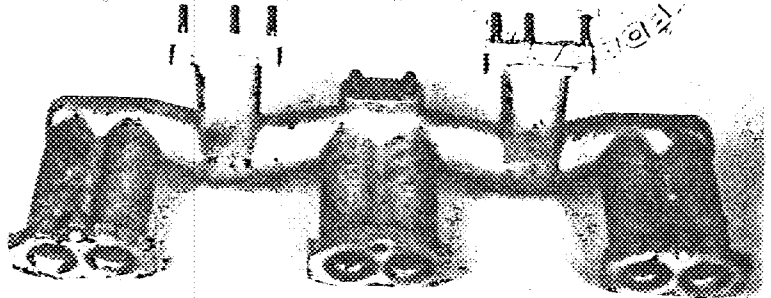
Diameter of flange at carburettor **30.8. inside diameter** m.m.

Diameter of flange at port **28.6. inside diameter** m.m.

Photograph of combustion chamber to be affixed here.



Photograph of inlet manifold to be affixed here.

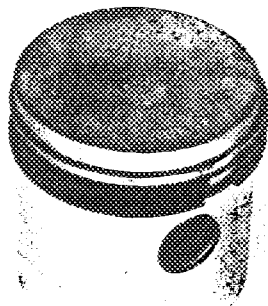


Exhaust manifold:

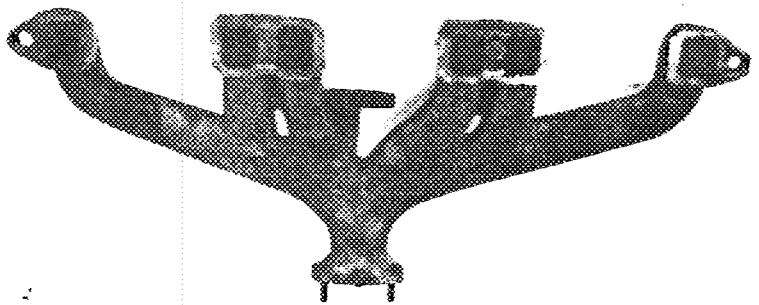
Diameter of flange at port **28.7.x23.85 Rectangular (inside** m.m.

Diameter of flange at connection to silencer inlet pipe **30.1 (inside diameter)** m.m.

Photograph of piston:



Photograph of exhaust manifold to be affixed here.



ENGINE ACCESSORIES

Make of fuel pump **A.C.**

No. fitted **1**

Method of operation **Mechanical**

Type of ignition system **Coil**

coil or magneto

Make of ignition **Lucas**

Model **---**

Method of advance and retard **Automatic**

Make of ignition coil **Lucas**

Model **HA.12**

No. of ignition coils **1**

Voltage **12**

Make of dynamo **Lucas**

Model **C39PV/2**

Voltage of dynamo **12**

Maximum output **22** amps.

Make of starter motor **Lucas**

Model **M418G**

Battery: No. fitted **1** Voltage **12**

Capacity **57(20 hr rating) hour**

Make Standard Triumph

Model Vanguard Six F.I.A. Recognition No.....

TRANSMISSION

Make of clutch Borg & Beck Limited Type Single dry plate
Diameter of clutch plate 8" No. of plates 1
Method of operating clutch Pedal Hydraulically
Make of gearbox S.M.C. Type Manual
No. of gearbox ratios 4 forward and reverse.
Method of operating gearshift Manual
Location of gearshift Centre floor.
Is overdrive fitted? Yes, at extra cost
Method of controlling overdrive, if fitted Electrical switch

GEARBOX RATIOS				ALTERNATIVE RATIOS			
Ratio	No. of Teeth	Ratio	No. of Teeth	Ratio	No. of Teeth	Ratio	No. of Teeth
1		1					
2	35/22x 27/31	1.67	39/19x 26/32				
3	35/22x 33/25	3.12	39/1 x 35/23				
4	35/22x						
5	40/18						

Type of final drive Hypoid bevel
Type of differential Free
Final drive ratio 4.1 Alternatives 4.55 (only with O.D.)
No. of teeth 41/10
Overdrive ratio, if fitted 0.82 (4 speed gearbox) 0.78 (3 speed gearbox)

WHEELS

Type Steel disc Weight 3.65 (wheel only) kg.
Method of attachment Studs and nuts
Rim diameter 350 m.m. Rim width 114 m.m.
Tyre size, Front 5.90"-15" Rear 5.90"-15"

BRAKES

Method of operation Pedal hydraulically
Is servo assistance fitted? No
Type of servo, if fitted ---
No. of hydraulic master cylinders 1 Bore 19.05 m.m.

	Front		Rear	
No. of wheel cylinders	2 per wheel		1 per wheel	
Bore of wheel cylinders	20.32	m.m.	19.05	m.m.
Inside diameter of brake drums	254	m.m.	254	m.m.
No. of shoes per brake	2		2	
Outside diameter of brake discs	---	m.m.	---	m.m.
No. of pads per brake	---		---	
Dimensions of brake linings per shoe or pad (if all shoes or pads in each brake are not of same dimensions, specify each)				

	Front		Rear	
Length	248	m.m.	248	m.m.
	---	m.m.	---	m.m.
Width	57	m.m.	57	m.m.
Total area per brake	28250	m.m. ²	28250	m.m. ²

SUSPENSION

	Front	Rear
Type	Independent	---
Type of spring	Coils	Leafs
Is stabiliser fitted?	Yes	No
Type of shock absorber	Telescopic	Telescopic
No. of shock absorbers	2	2

STEERING

Type of steering gear	Recirculating Ball	
Turning circle of car	11.8	m., approx.
No. of turns of steering wheel from lock to lock	4.1/3.	

CAPACITIES AND DIMENSIONS

Fuel tank	54.5	litres	Sump	6	litres
Radiator	8 with heater		litres		
Overall length of car	437	cm.	Overall width of car	172	cm.
Overall height of car, unladen (with hood up, if appropriate)	152cm.				
Distance from floor to top of windscreen:					
Highest point	108	cm.	Lowest point	97	cm.
Width of windscreen:					
Maximum width	133	cm.	Minimum width	120	cm.
Interior width	140 cm.				
No. of seats 5/6 seater (2 bench seats)					
Track: Front	131	cm.	Rear	131	cm.
Wheelbase	259	cm.	Ground clearance	185	m.m.

(To be measured at the immediate rear of the steering wheel, and the width quoted to be maintained in a vertical plane of not less than 25 cms.)

Overall weight with water, oil and spare wheel, but without fuel 1145 kgs.

Additional information for cars fitted with two-cycle engines

System of cylinder scavenging

Type of lubrication

Size of inlet port: -

Length measured around cylinder wall m.m.

Height m.m. Area m.m.²

Size of exhaust port:

Length measured around cylinder wall m.m.

Height m.m. Area m.m.²

Size of transfer port:

Length measured around cylinder wall m.m.

Height m.m. Area m.m.²

Size of piston port:

Length measured around piston m.m.

Height m.m. Area m.m.²

Method of pre-compression

Bore and stroke of pre-compression cylinder, if fitted m.m.

Distance from top of cylinder block to lowest point of inlet port m.m.

Distance from top of cylinder block to highest point of exhaust port m.m.

Distance from top of cylinder block to highest point of transfer port m.m.

Drawing of cylinder ports.

Supercharger, if fitted

Make Model or Type No.

Type of drive Ratio of drive

Fuel injection, if fitted

Make of pump Model or Type No.

Make of injectors Model or Type No.

Location of injectors

Optional equipment affecting preceding information:—

3 speed gearbox optional with gear change lever on steering column. 0.78 overdrive available on top and 2nd in conjunction with 3 speed gearbox and 4.55 rear axle.

